

# ***GEM*** ***GAS ELECTRON MULTIPLIER***

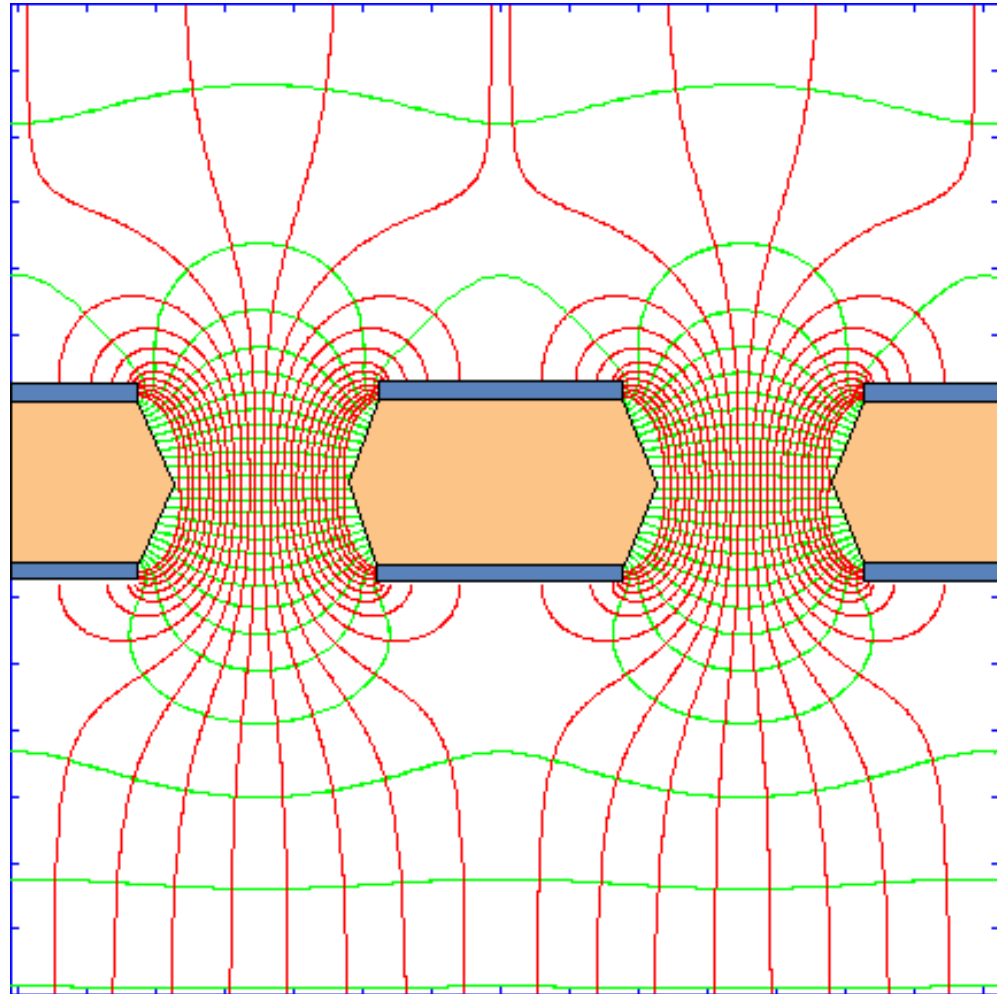
***Development and Applications***

***Fabio SAULI, CERN Geneva Switzerland***

**Gas Electron Multiplier - GEM**

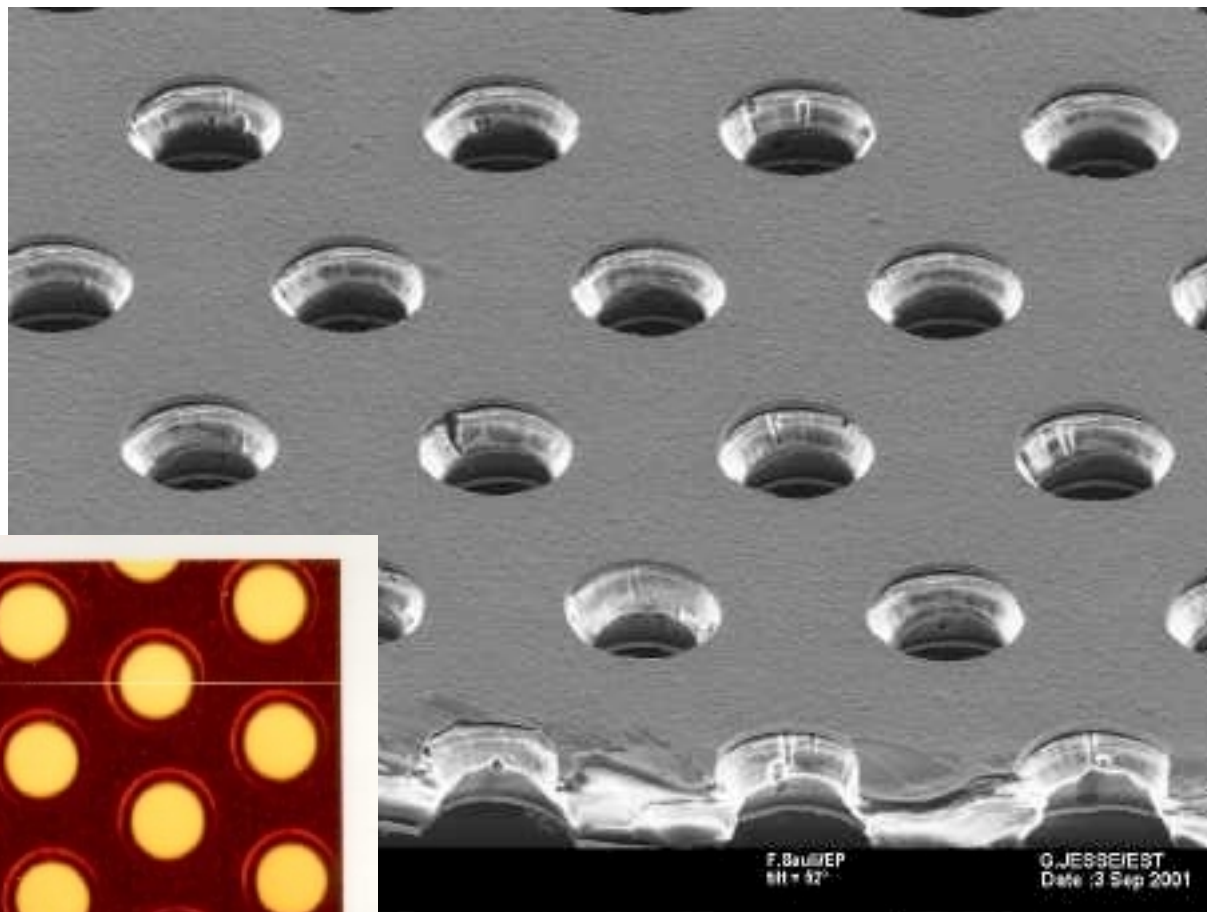
A thin polymer foil, metal-coated on both sides, is chemically pierced by a high density of holes. On application of a voltage gradient, electrons released on the top side drift into the hole, multiply in avalanche and transfer the other side.

Proportional gains above  $10^3$  are obtained in most common gases.



## GEM Foil

Manufactured with  
printed circuit  
technology developed at  
CERN by A. Gandi and  
R. De Oliveira



Typical geometry:  
5  $\mu\text{m}$  Cu on 50  $\mu\text{m}$  Kapton  
70  $\mu\text{m}$  holes at 140 mm pitch

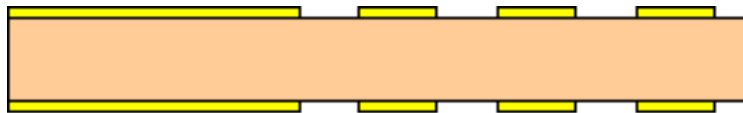
## GEM Manufacturing

Basic material: Cu-plated Kapton foil:

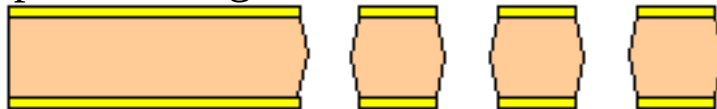


### GEM

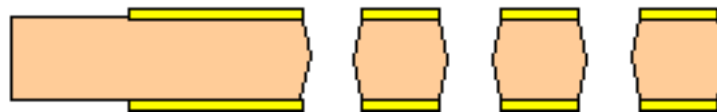
Copper etching



Kapton etching

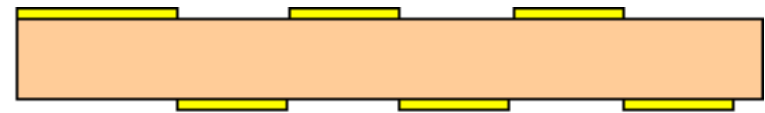


Edge finish

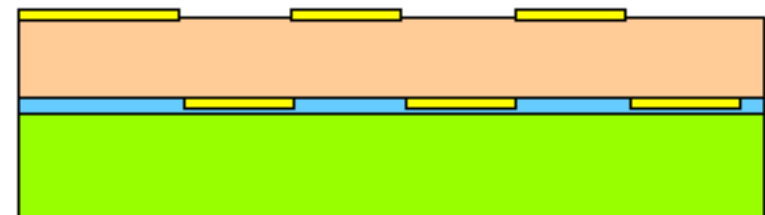


### 2-D Readout board

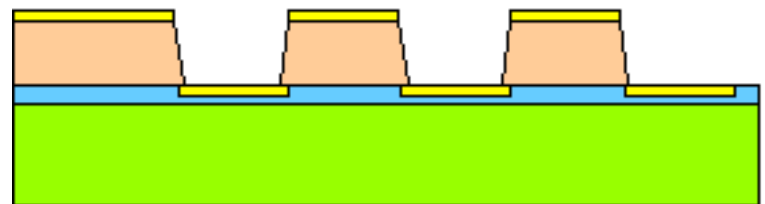
Copper etching



Gluing on support

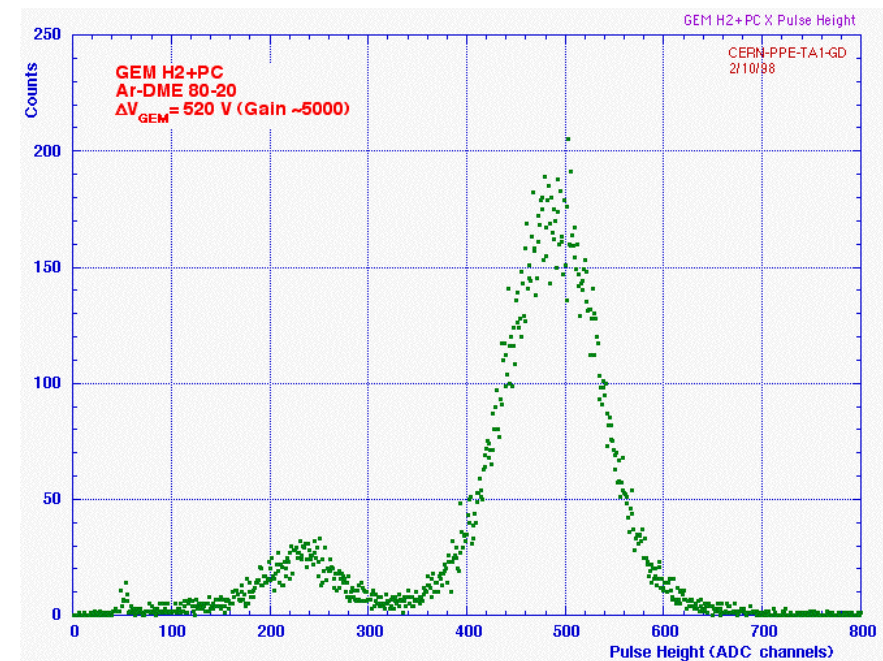
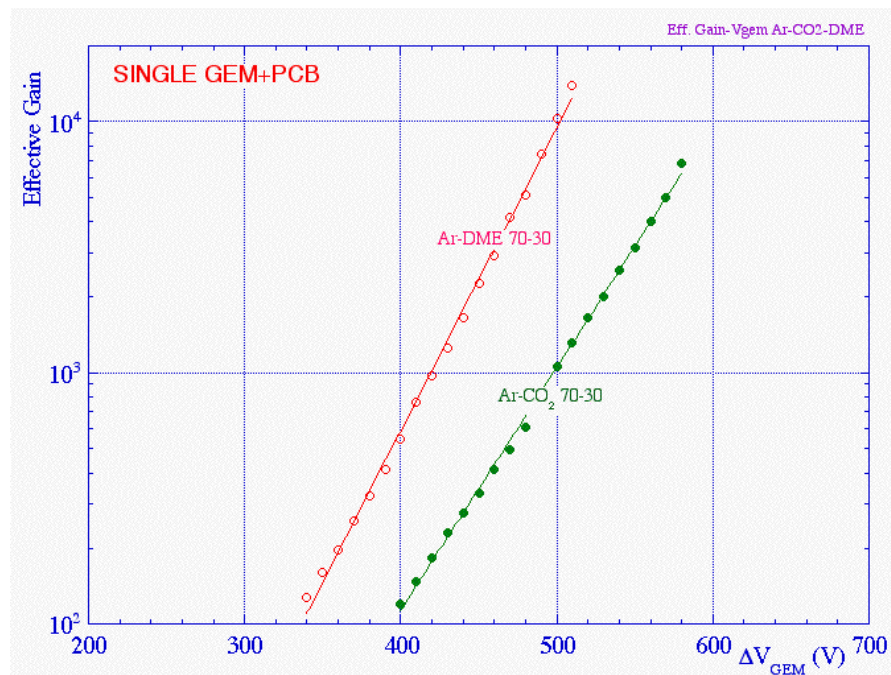
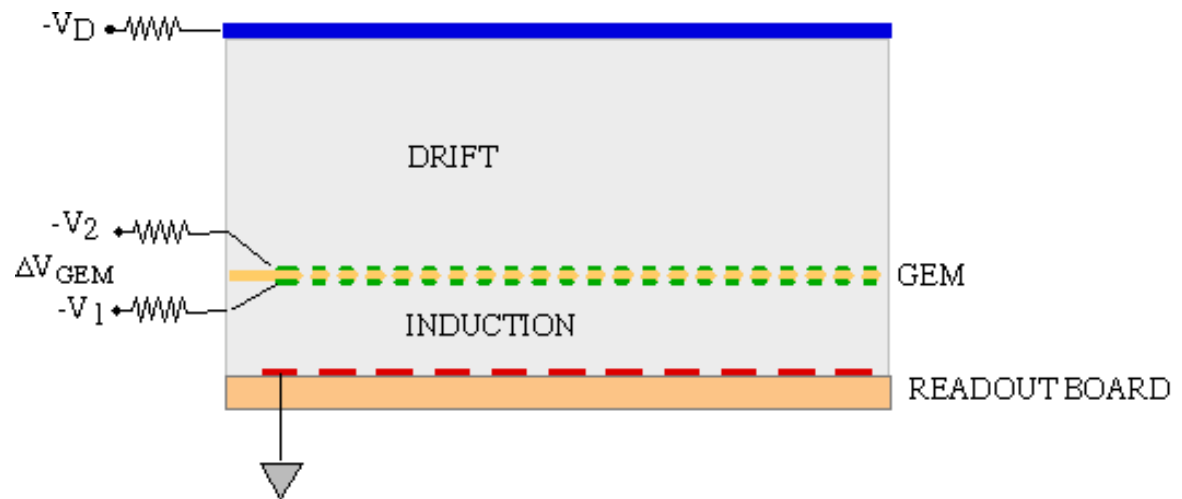


Kapton etching



## Single GEM + PCB

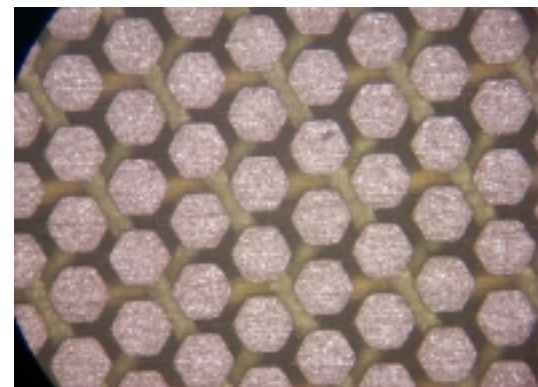
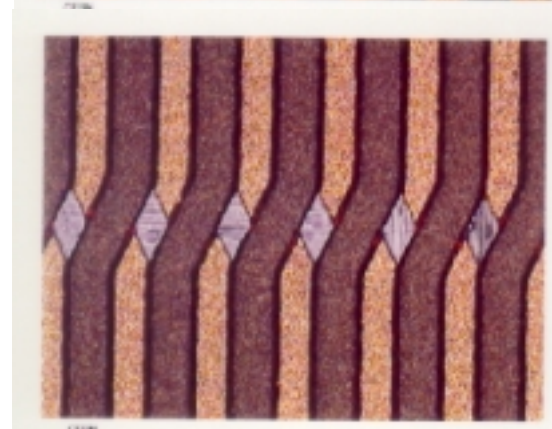
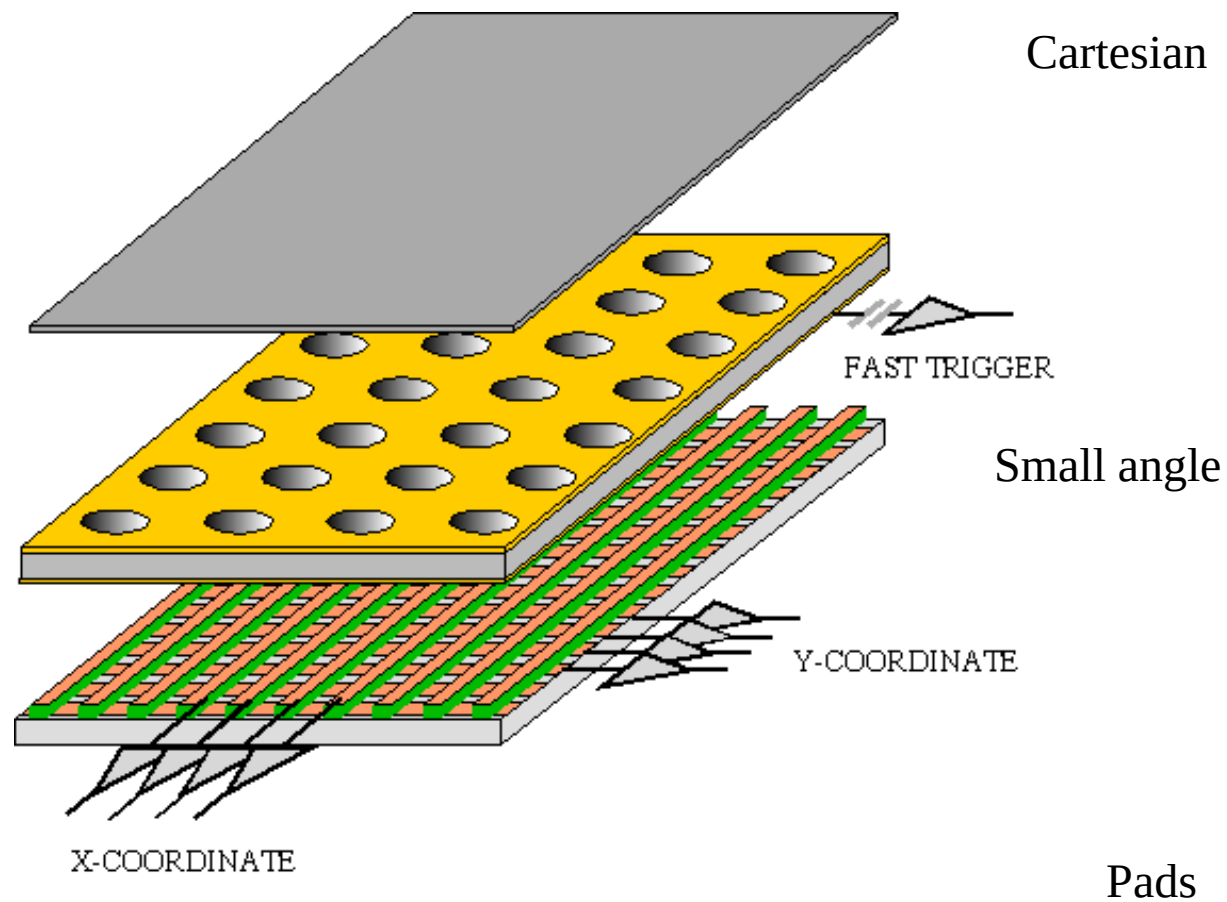
Electrons multiplied and transferred into the induction gap are collected and detected on a patterned printed circuit board (pads, strips...)





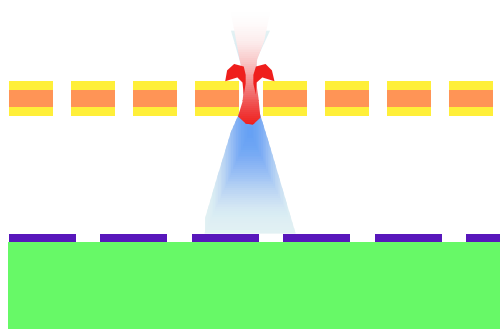
## 2-Dimensional Readout

The electron charge is collected on strips or pads on the readout board. A fast signal can be detected on the lower GEM electrode for triggering or energy discrimination.

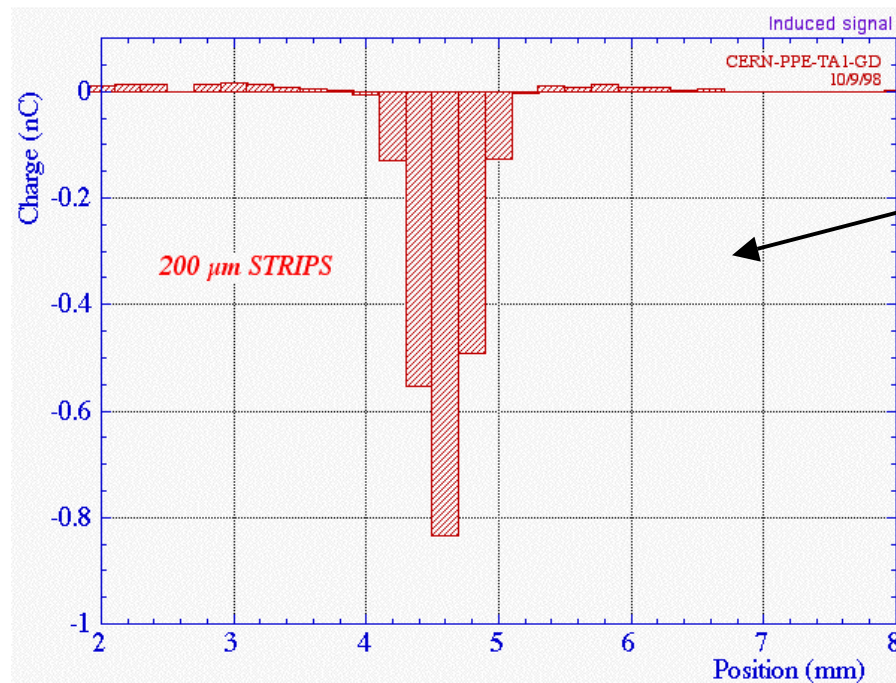
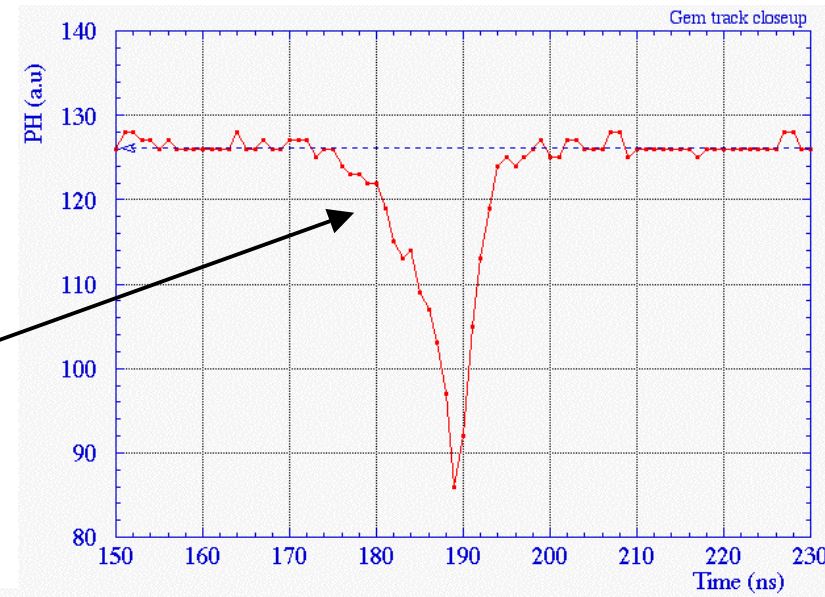


## Fast electron signal

The total length of the detected signal corresponds to the electron drift time in the induction gap:



Full Width 20 ns  
(for 2 mm gap)



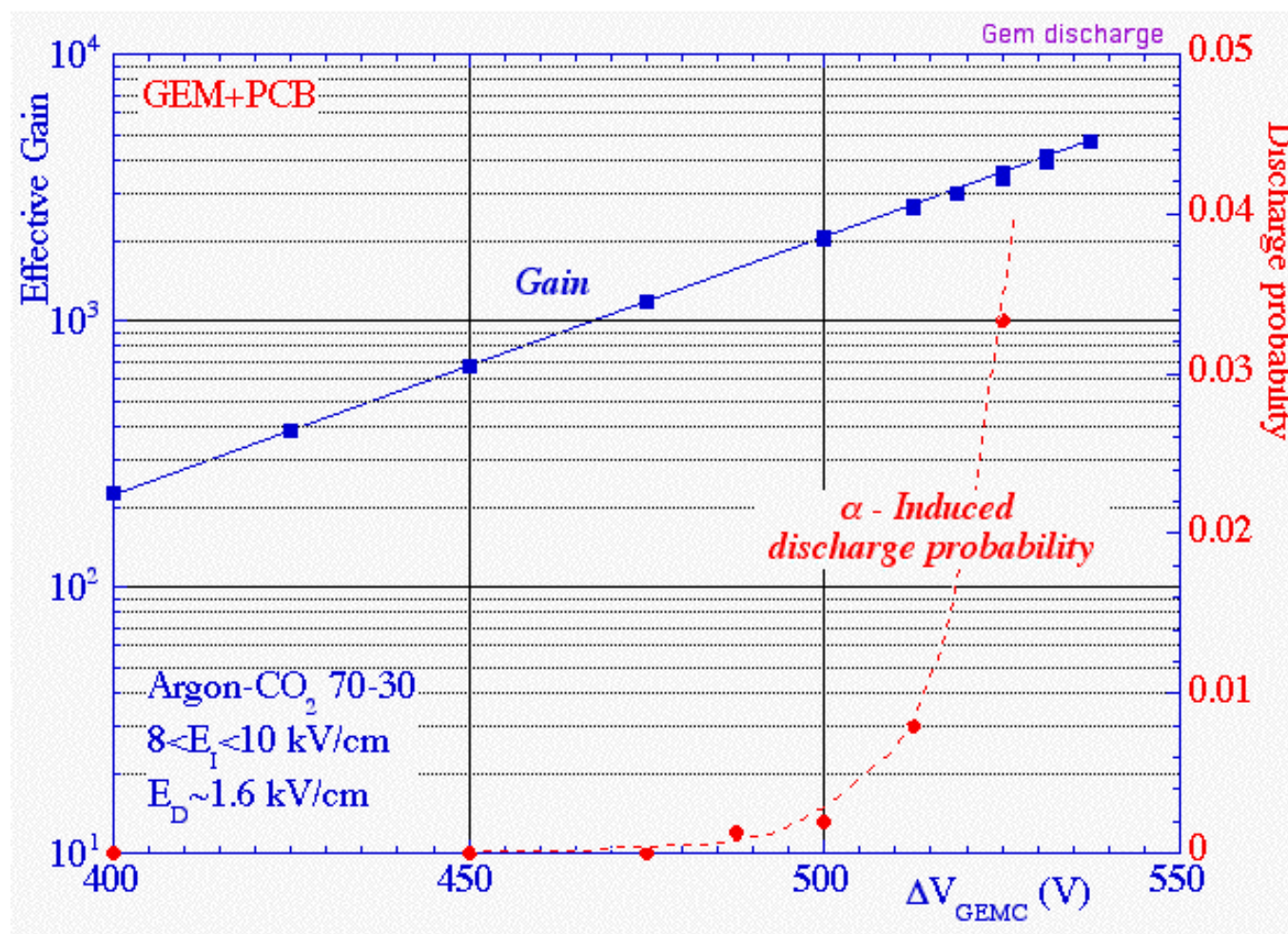
Induced charge profile on strips  
FWHM 600  $\mu$ m

**F** NO POSITIVE ION TAIL  
Very good multi-track resolution

## Micro-Pattern Gas Detectors: Discharge problems

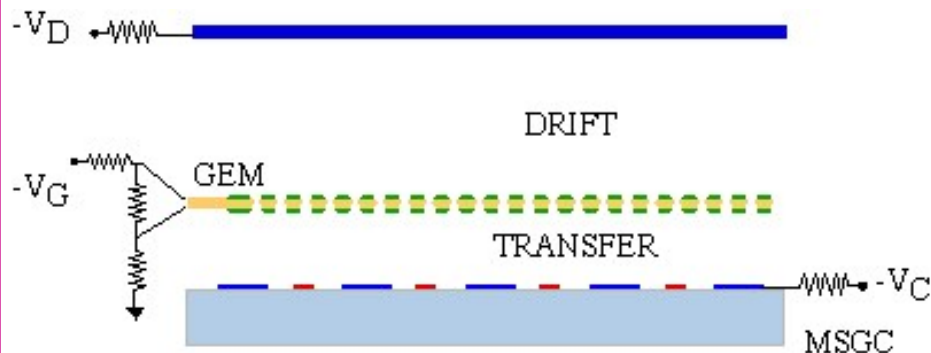
Exposed to heavily ionizing tracks (alpha particles) all micro-pattern detectors discharge at low gains

A similar behavior is observed for MSGCs, PPAC, GEM, MGC,  $\mu$ M,...





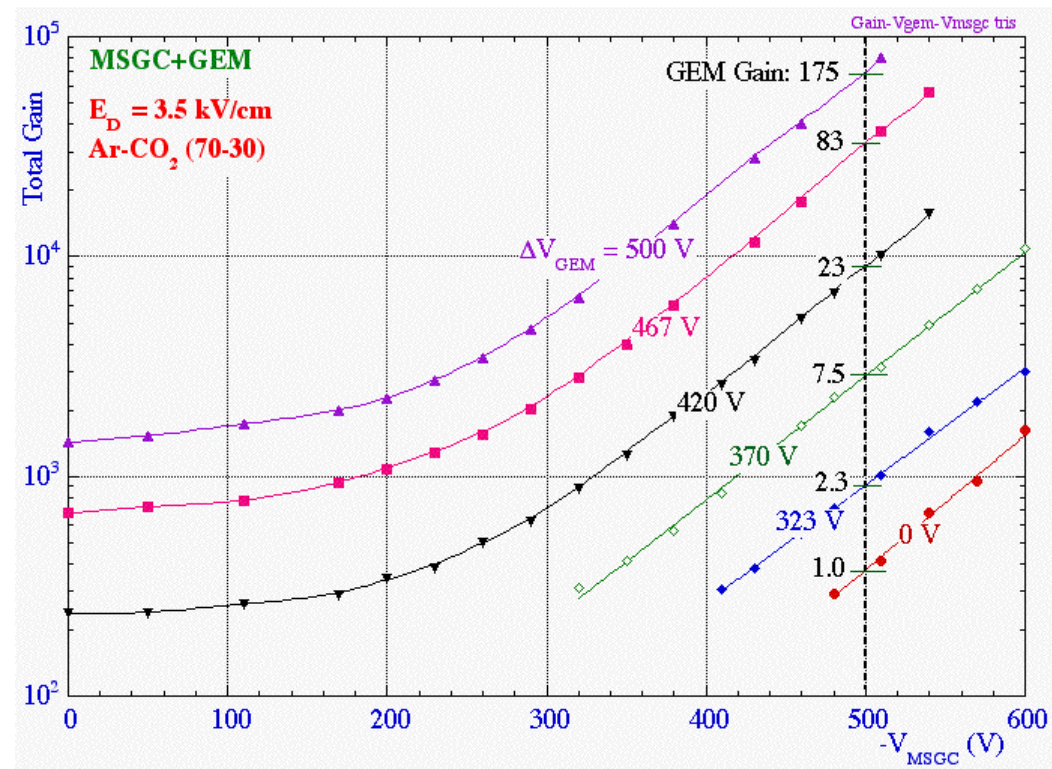
## Micro-Strip Gas Chamber + GEM



Addition of GEM over the MSGC allows to largely increase the gain before discharge:

Solution adopted by the HERA-B tracker  
 ~ 200 large size MSGC+GEM detectors built and operational

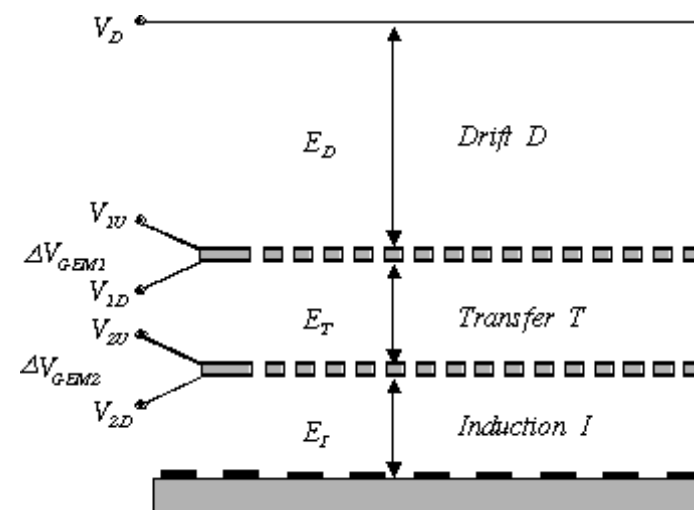
*T. Zeuner, Nucl. Instr. and Meth. A446(2000)324*



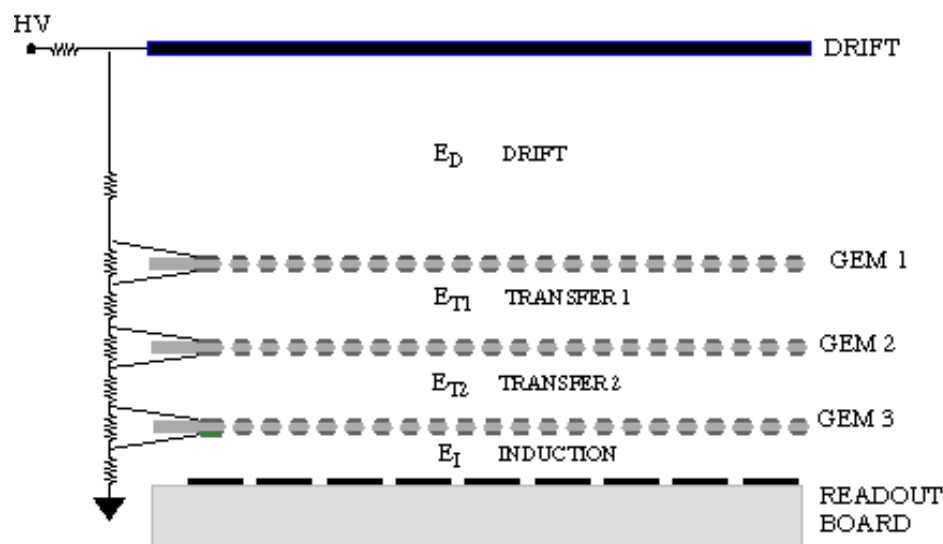
## Multiple GEM Structures

Cascaded GEMs permit to obtain larger gains

Double GEM



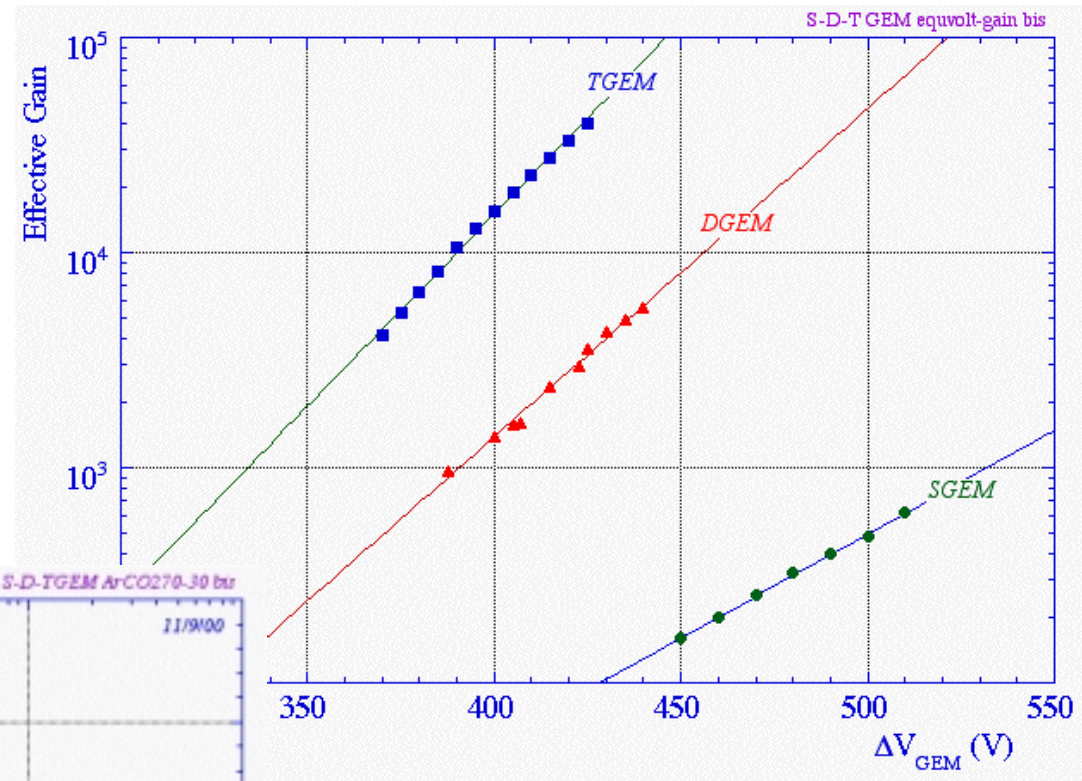
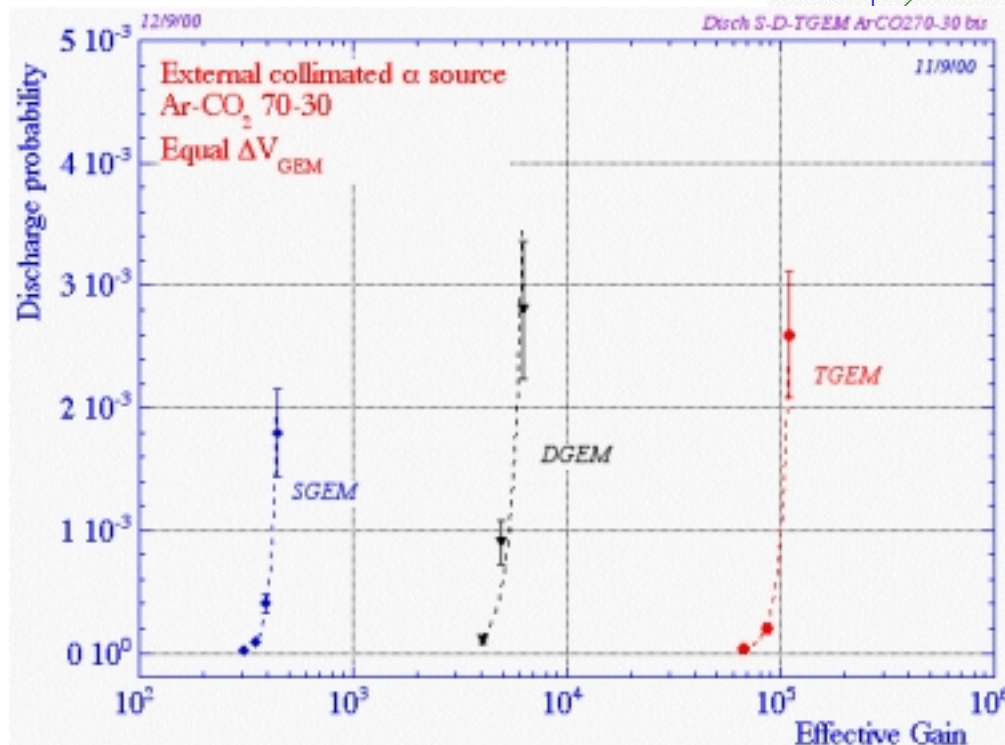
Triple GEM



*C. Buttner et al, Nucl. Instr. and Meth. A 409(1998)79*  
*S. Bachmann et al, Nucl. Instr. and Meth. A 443(1999)464*

## S-D-TGEM Gain and Discharge

Multiple structures provide equal gain at lower voltage  
The discharge probability on exposure to  $\alpha$  particles is strongly reduced

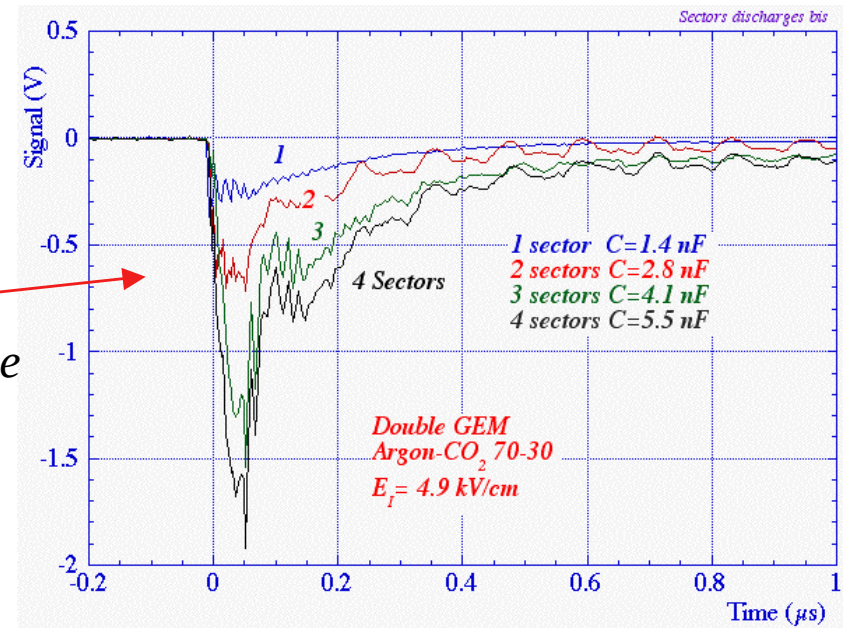
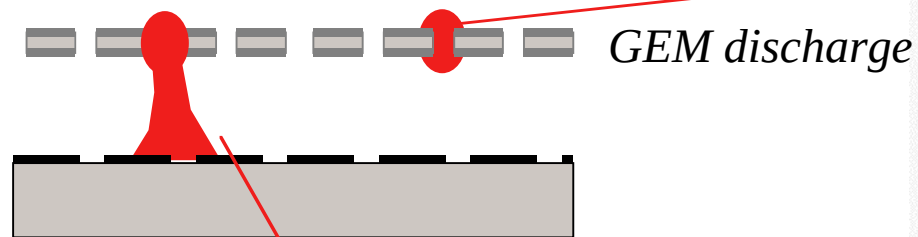


For a gain of 8000 (required for full efficiency on minimum ionizing tracks) in the TGEM the discharge probability is not measurable.

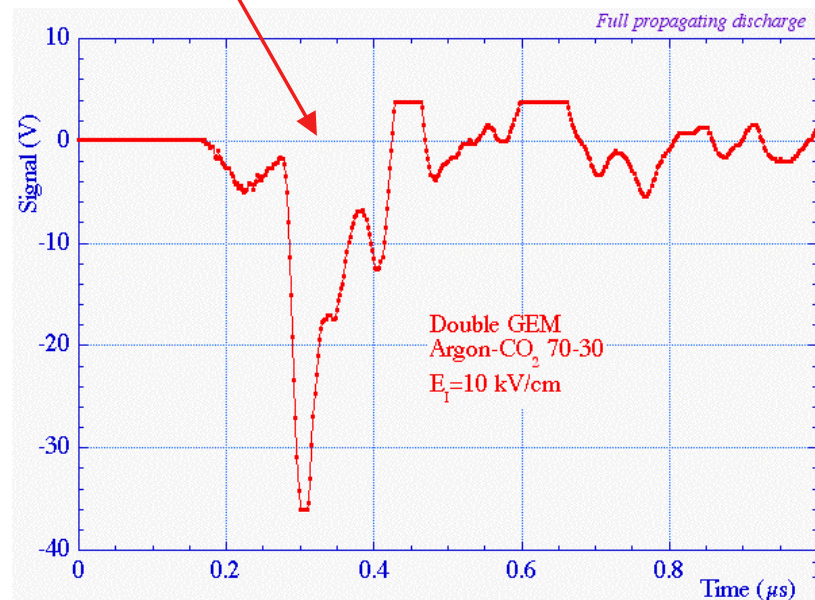
*S. Bachmann et al, CERN-EP/2000-151*

## Discharge energy

Discharges can be limited to GEM or propagate to the readout board. In the first case, the energy depends on the GEM capacitance.



*Propagating discharge*



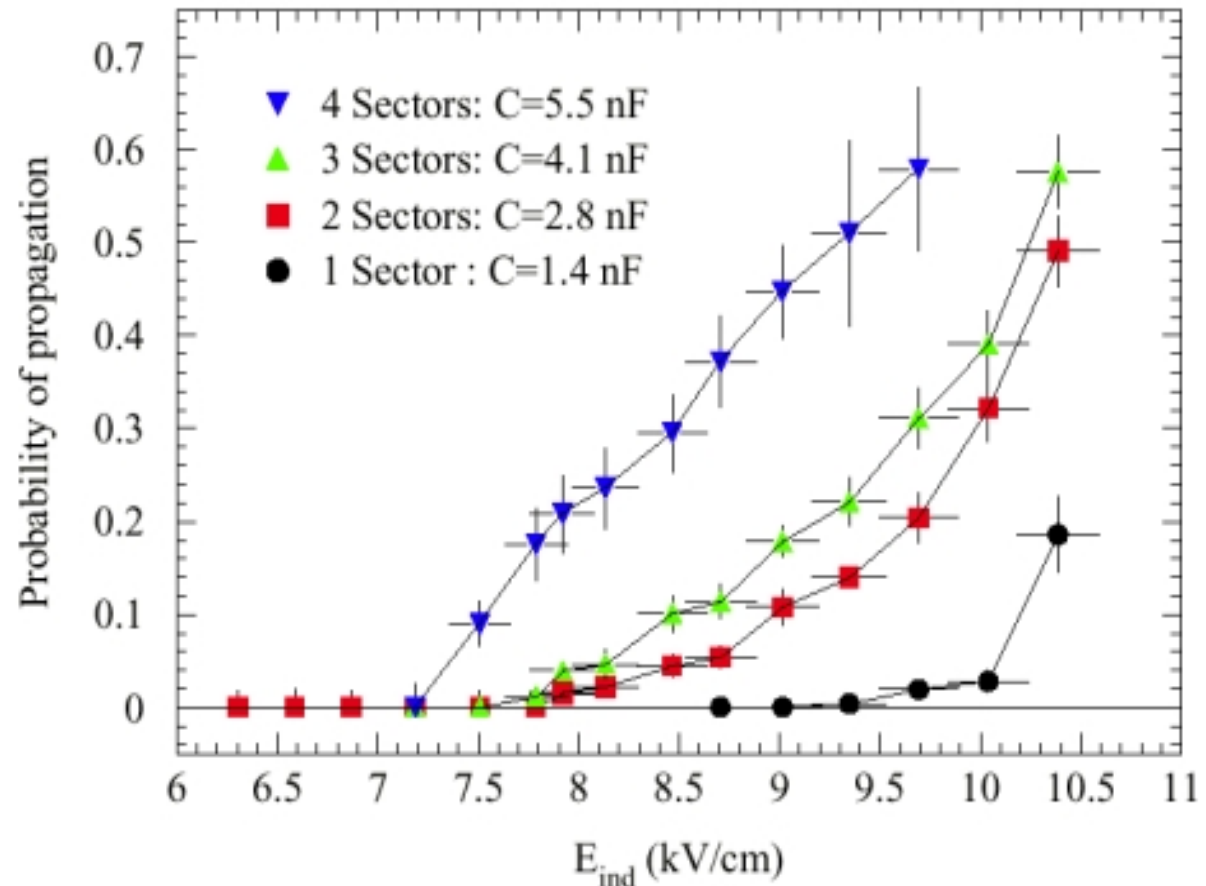
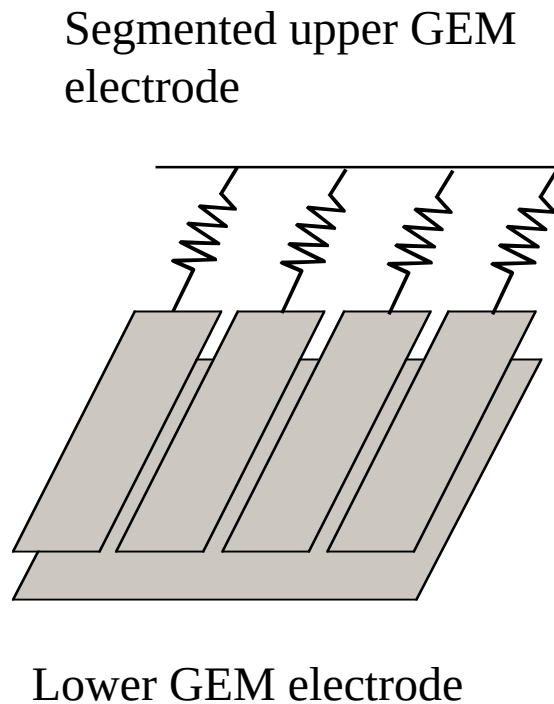
The energy of a full propagating discharge is 30 to 50 times larger than a GEM discharge

*S. Bachmann et al, CERN-EP/2000-151*



## Propagating discharge probability

The full discharge propagation probability depends on the induction field and on the energy (capacitance) of the primary GEM discharge:

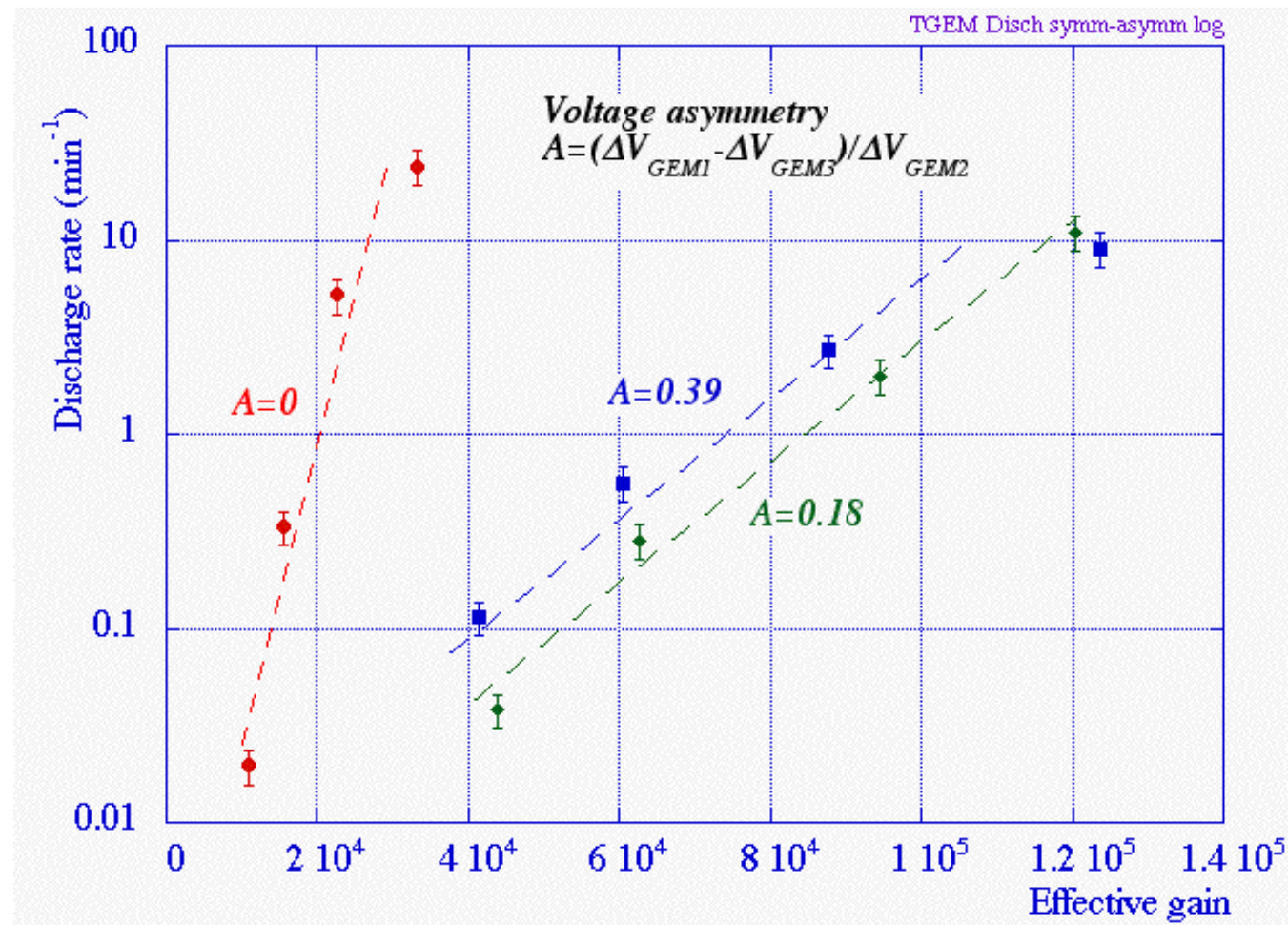


- GEM sectorization reduces discharge energy and propagation probability
- Operation at low induction fields ( $< 5$  kV/cm)

## Asymmetric gain sharing

Higher (lower) gain on first (last) GEM largely reduces discharge probability:

COMPASS  
Triple-GEM

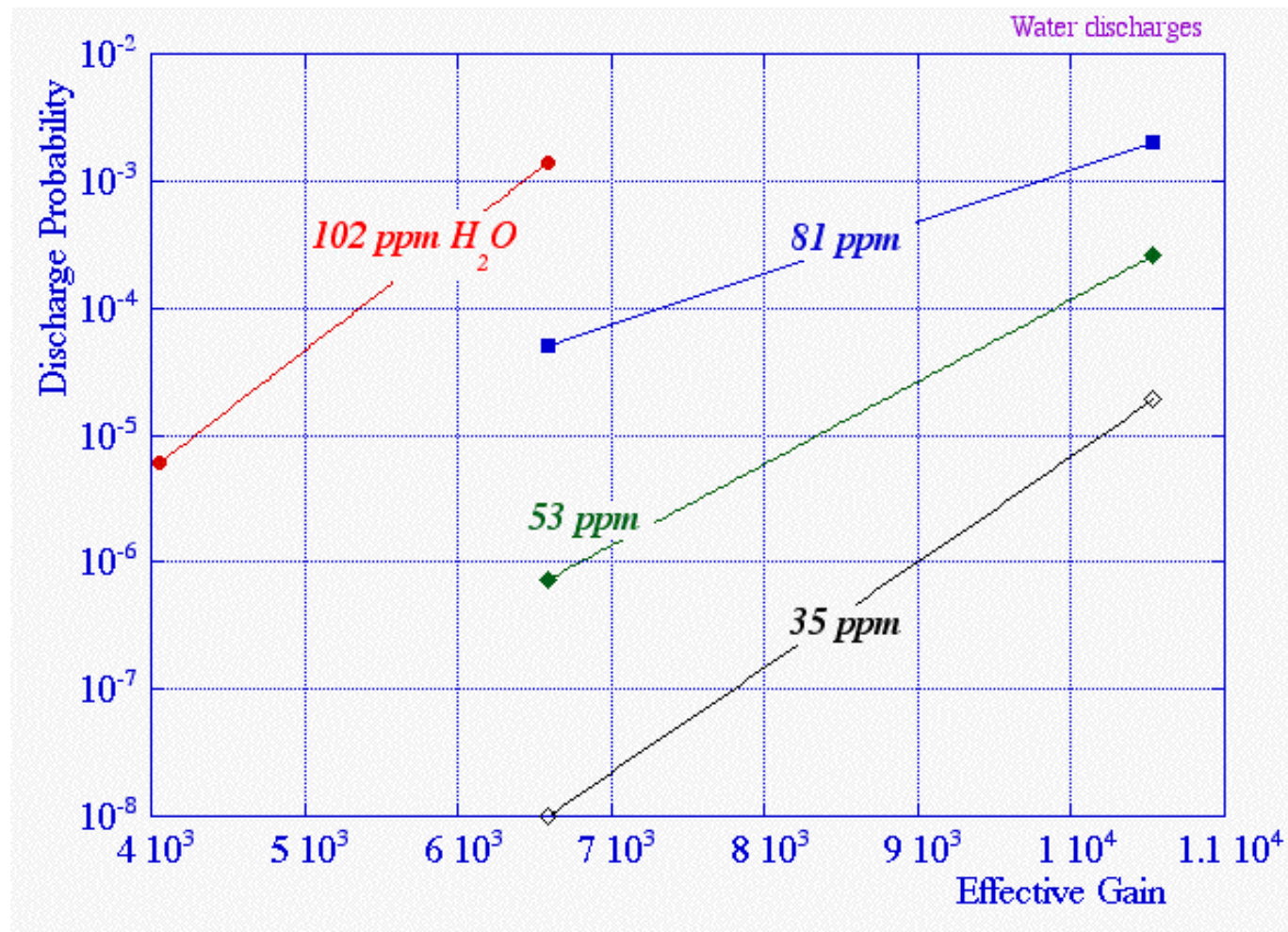


- With asymmetric gain sharing, the discharge probability is lower by  $\sim 2$  orders of magnitude at a given gain!

## Influence of water content

The probability of  $\alpha$ -induced discharges depends strongly from water content:

Double GEM  
10 x 10 cm<sup>2</sup>

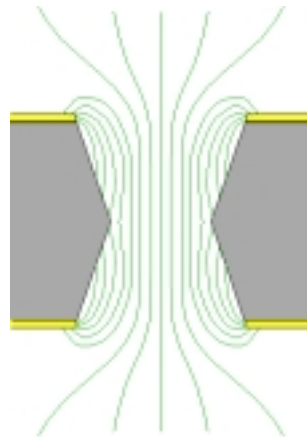


- Use Only metal gas pipes in the experiment (measured water content < 50 ppm)

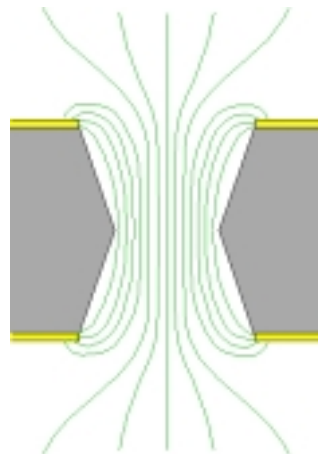
## Charging up

Due to the slight double-conical shape of the holes, consequence of the chemical manufacturing, charges can deposit on the insulator and dynamically modify the gain.

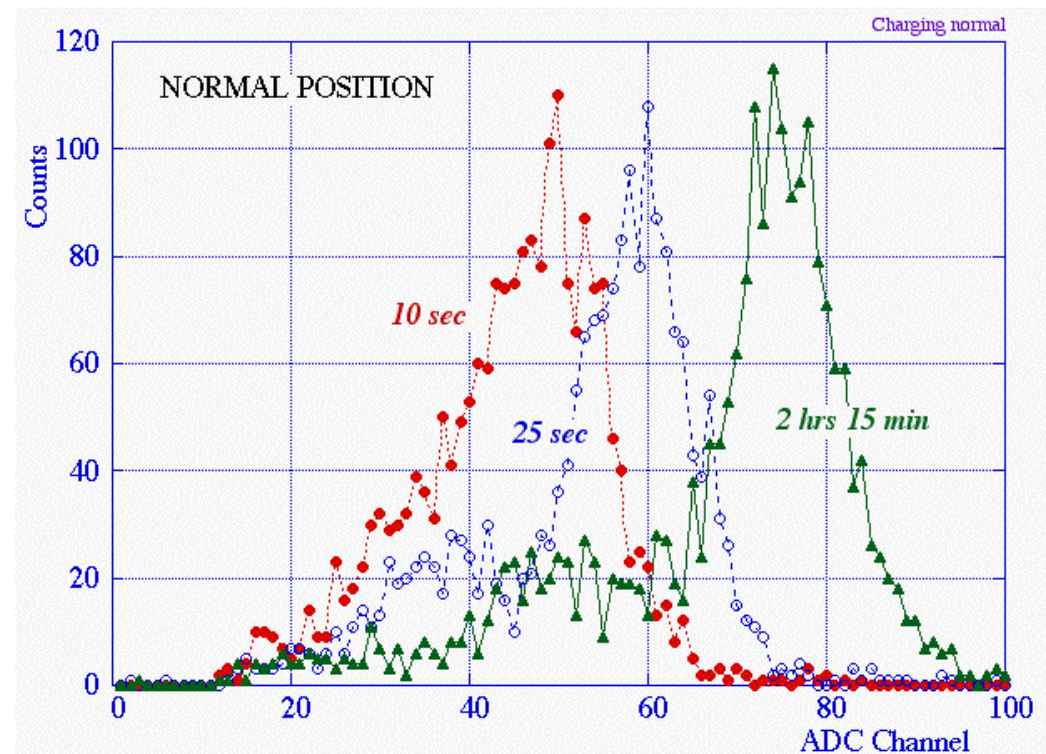
*Ions and electrons accumulate on the insulator; equilibrium is reached when no field line enters the dielectric:*



*Due to the increase of field in the hole, the gain increases with charging up until equilibrium is reached.*



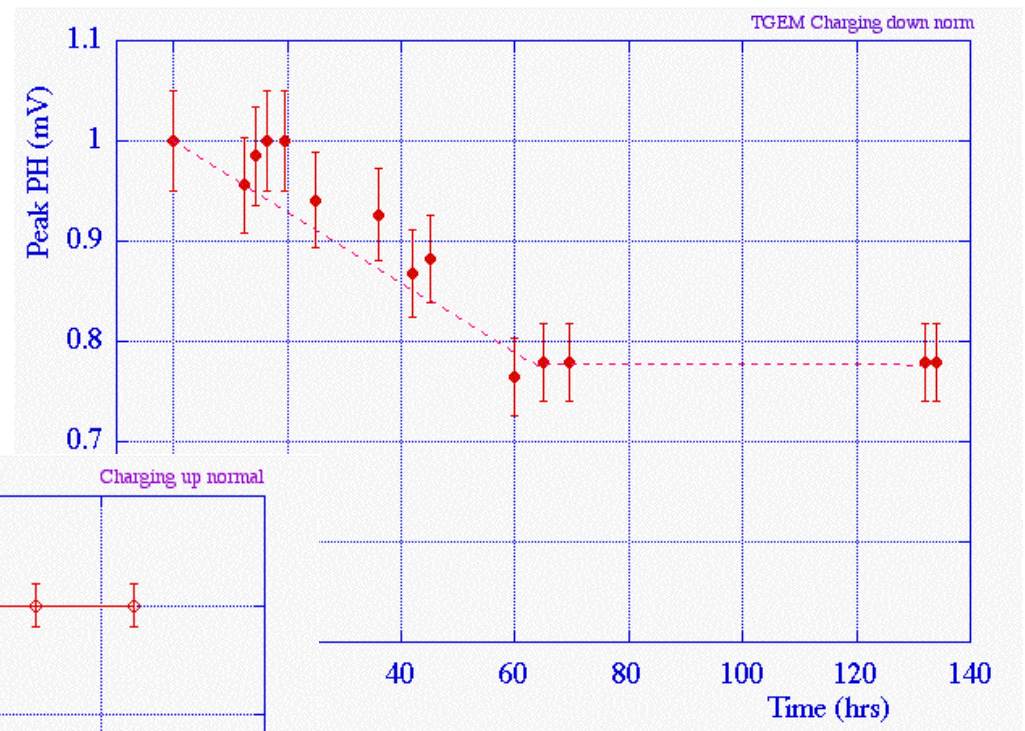
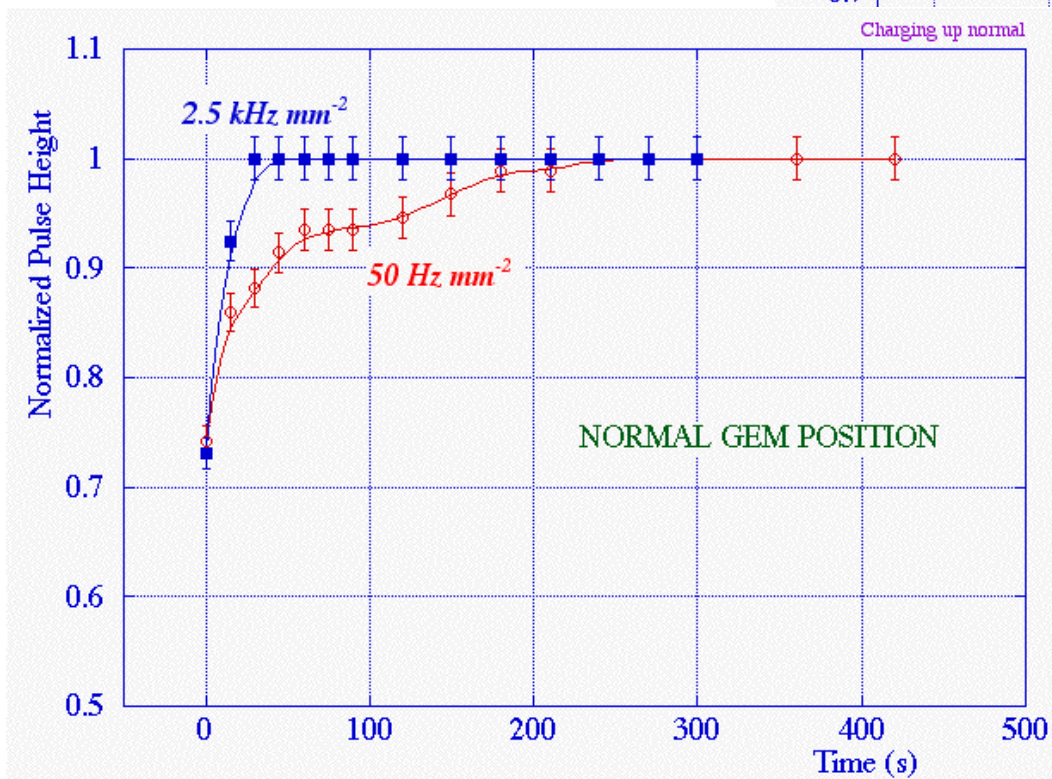
*Time evolution of pulse height spectra for 9 keV X-rays:*





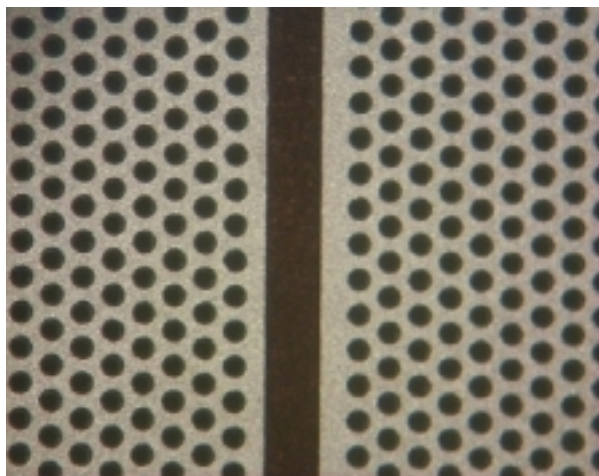
## Charging up - Charging down

*Charging up depends on irradiation rate, but the gain saturates at the same value:*

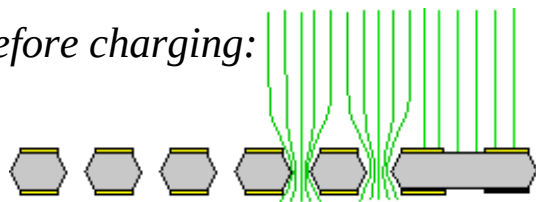


*Removing the source, charging down takes several days*

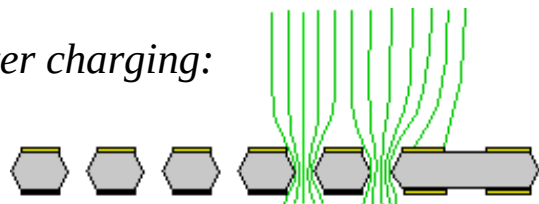
## Sector boundary charging



Before charging:

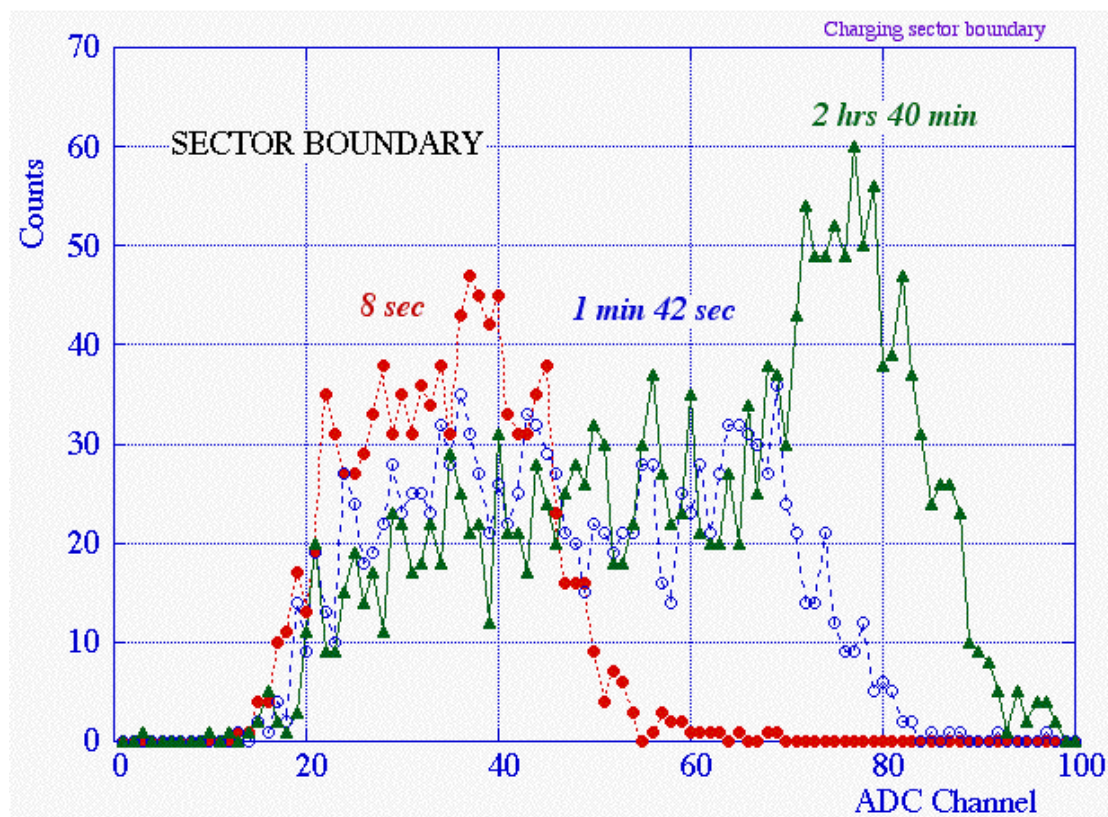


After charging:



Charging under irradiation of the insulating gap (partially) restores collection efficiency.

*Pulse height spectra for 9 keV X-rays in the sector boundary region:*

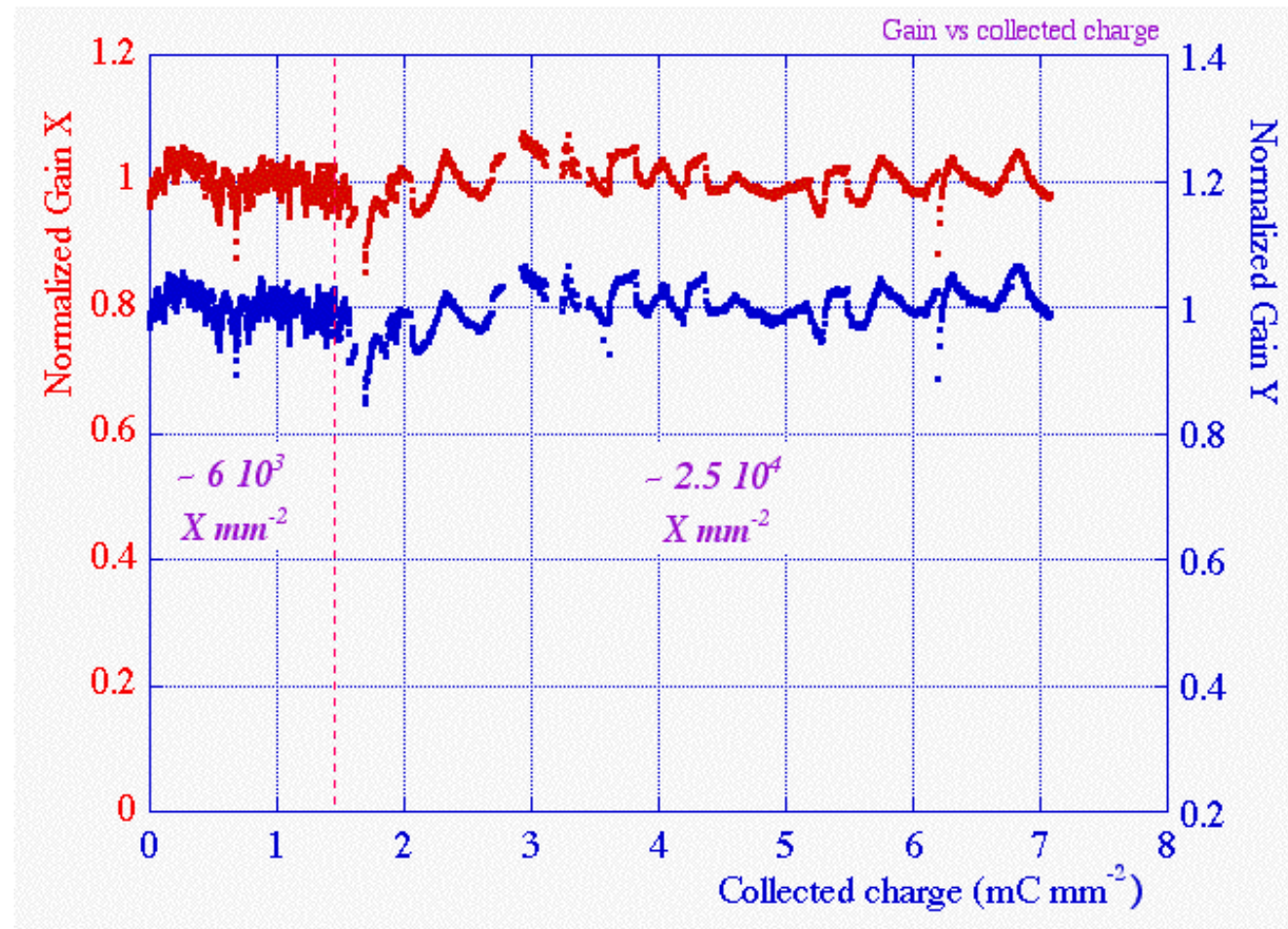


## Aging

GEM detectors are rather insensitive to aging under sustained irradiation

- Larger area available to polymer deposits
- Avalanche growth mostly on the hole's center (far from electrodes)

*Gain as a function of collected charge, measured on a production TGEM COMPASS chamber*



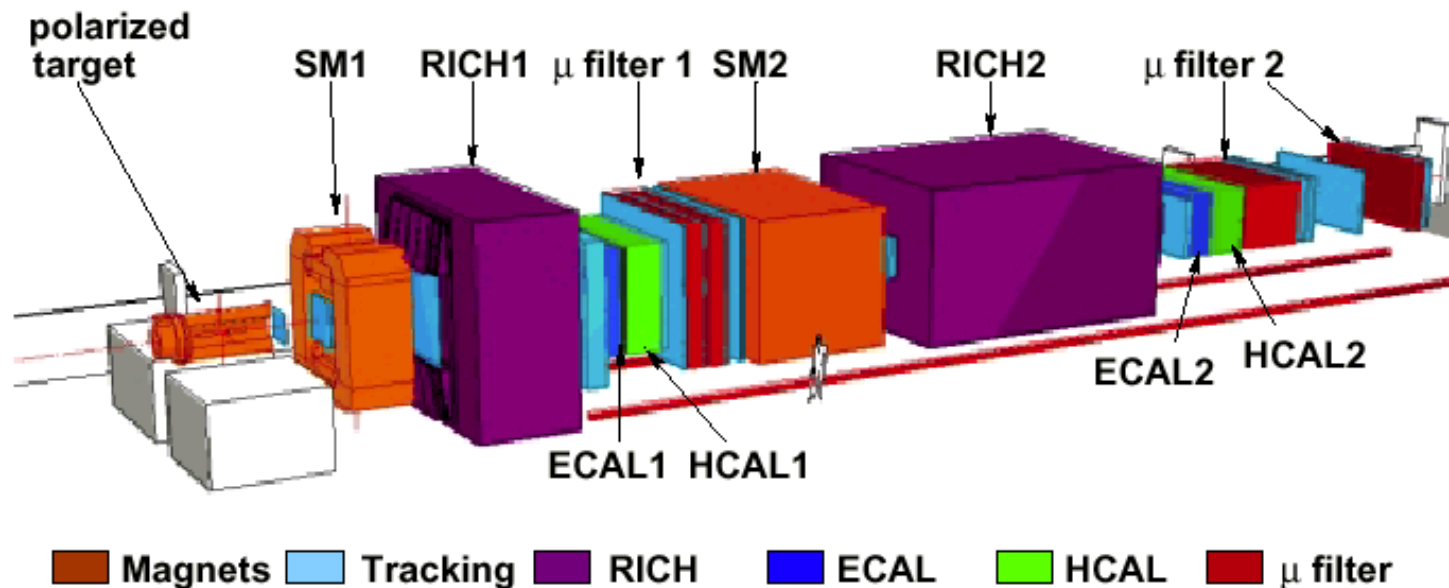


## COMPASS

Common **M**uon and **P**roton **A**pparatus for **S**tructure and **S**pectroscopy

Beam on Target:  $2 \cdot 10^8$  Hadrons/spill

$10^8$  Muons/spill



### Requirements for the Small Area Tracker:

High Rate and Multi-Particle Capability  
 Good Space Resolution  
 Large active area  
 Low mass

*COMPASS, CERN/SPSLC 96-14 (1996)*

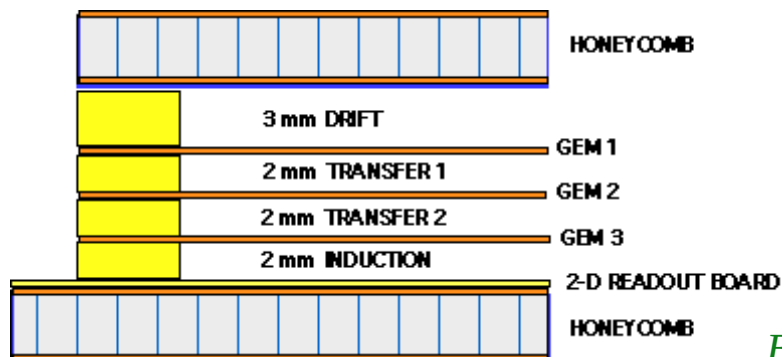
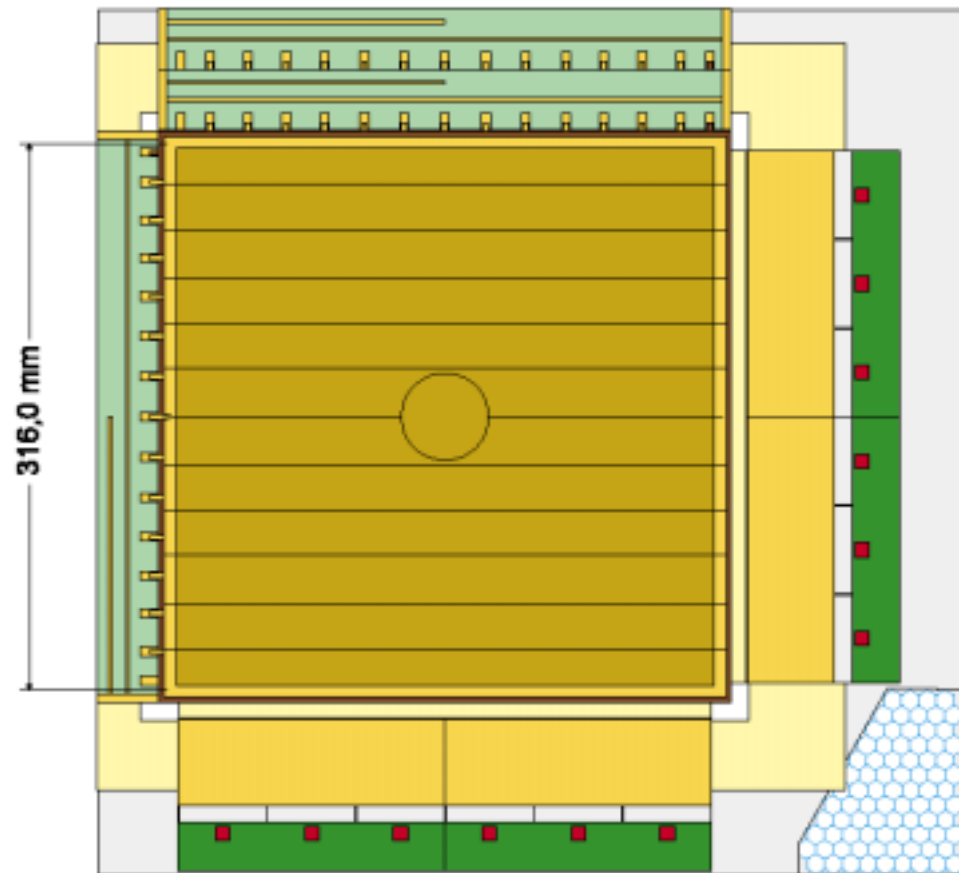


20 Triple-GEM detectors  
 31 x 31 cm<sup>2</sup> active  
 2-Dimensional Read-out  
 Segmented



## COMPASS Triple-GEM Detector

- Active Area  $30.7 \times 30.7 \text{ cm}^2$
- 2-Dimensional Read-out with  
2 x 768 Strips @  $400 \mu\text{m}$  pitch
- 12+1 sectors GEM foils  
(to reduce discharge energy)
- Central Beam Killer  $5 \text{ cm } \varnothing$   
(remotely controlled)
- Total Thickness: 15 mm
- Honeycomb support plates  
(Low Mass)

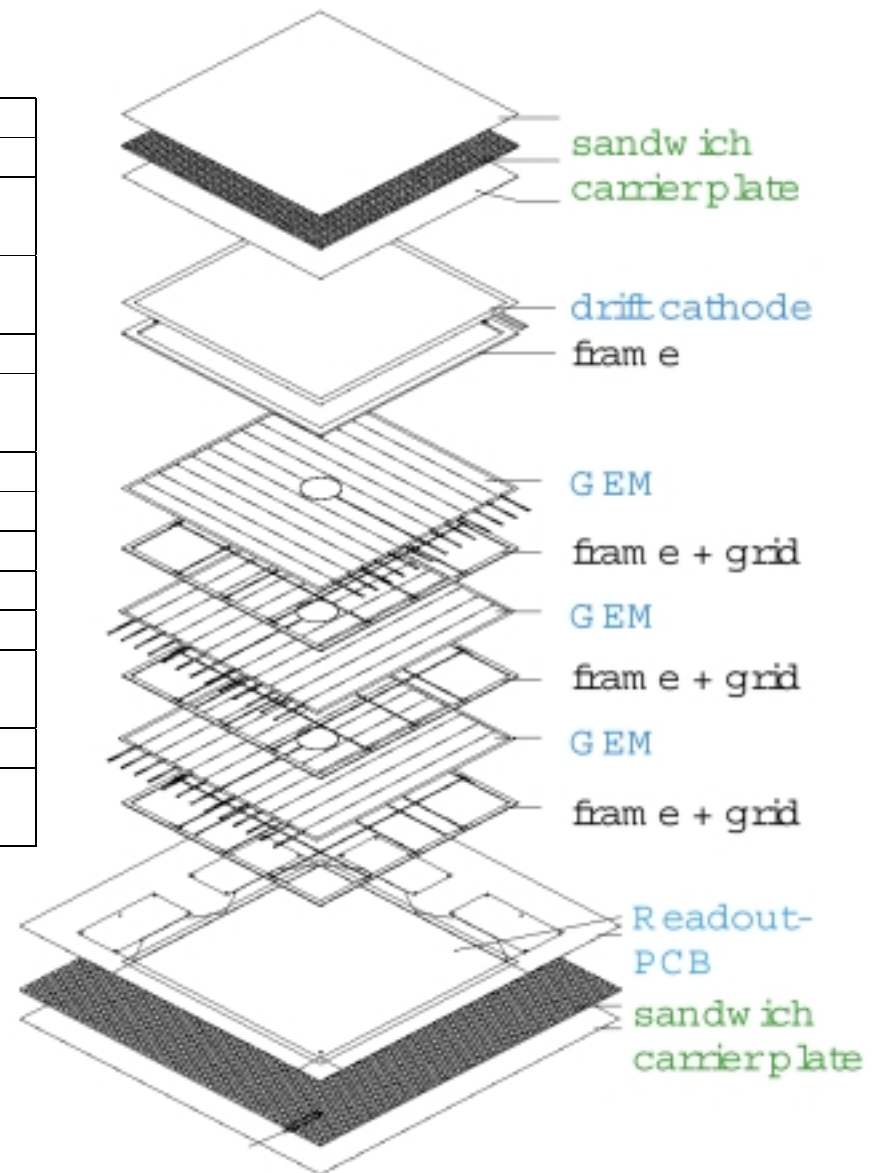


A succession of thin frames holding GEMs is glued on on light honeycomb supporting plates

*B. Ketzer et al, IEEE Trans. Nucl. Sci. NS-48(2001)*

## COMPASS Triple-GEM Construction

| Material                         | Details                                                                                 |
|----------------------------------|-----------------------------------------------------------------------------------------|
| Assembly Glue                    | ARALDIT AY103 + HD991 (ratio 10:4)                                                      |
| Frame & grid spacer conditioning | Polyurethane (2 component) Nuvovern LW                                                  |
| Honeycomb Sandwich structure     | Stesalit (125 mm)-Honeycomb Nomex (3 mm)-Stesalit (125 $\mu$ m)                         |
| Shielding                        | Aluminium (10 $\mu$ m)                                                                  |
| GEM foils (50 mm)                | 50 $\mu$ m thick kapton, 5 $\mu$ m copper, 70 $\mu$ m hole diameter., 140 $\mu$ m pitch |
| Drift                            | 5 $\mu$ m Cu on 50 $\mu$ m kapton                                                       |
| Drift Frame                      | 3 mm thick Stesalit                                                                     |
| Spacers                          | Fibreglass grids 2 mm thick                                                             |
| Gas pipes                        | PP tube (3 mm diameter)                                                                 |
| Gas outlet                       | Fibreglass + fitting                                                                    |
| PCB                              | Active area 30.7 x 30.7 cm <sup>2</sup> ,<br>2-dim 2x 768 strips, 400 $\mu$ m pitch     |
| HV boards                        | Custom made                                                                             |
| HV protection and sealant        | R4-3117                                                                                 |

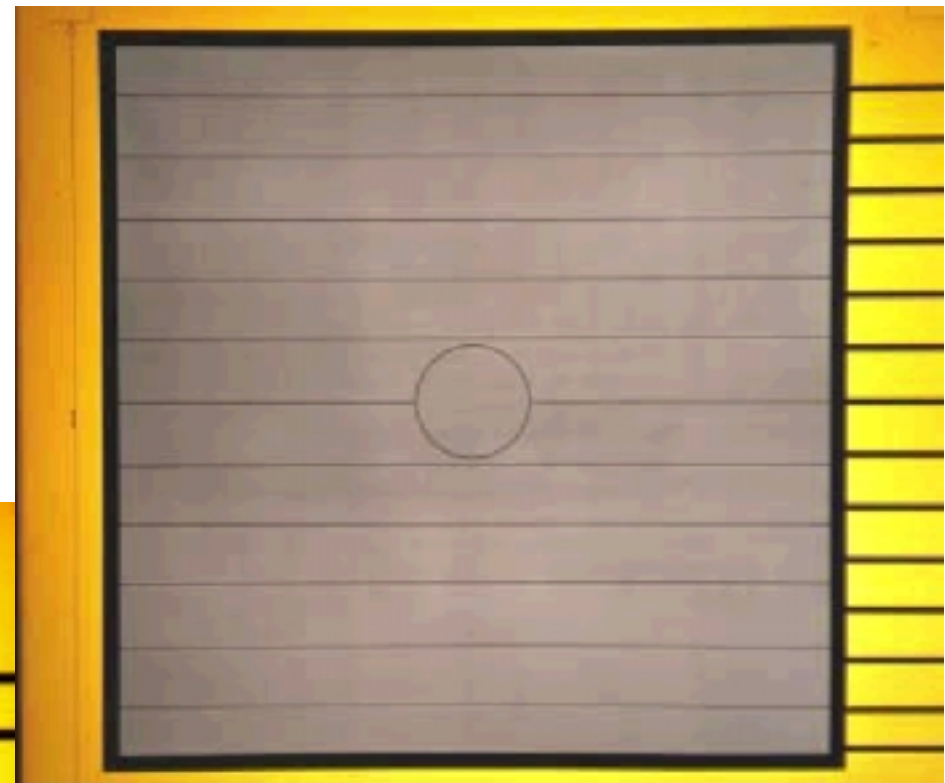
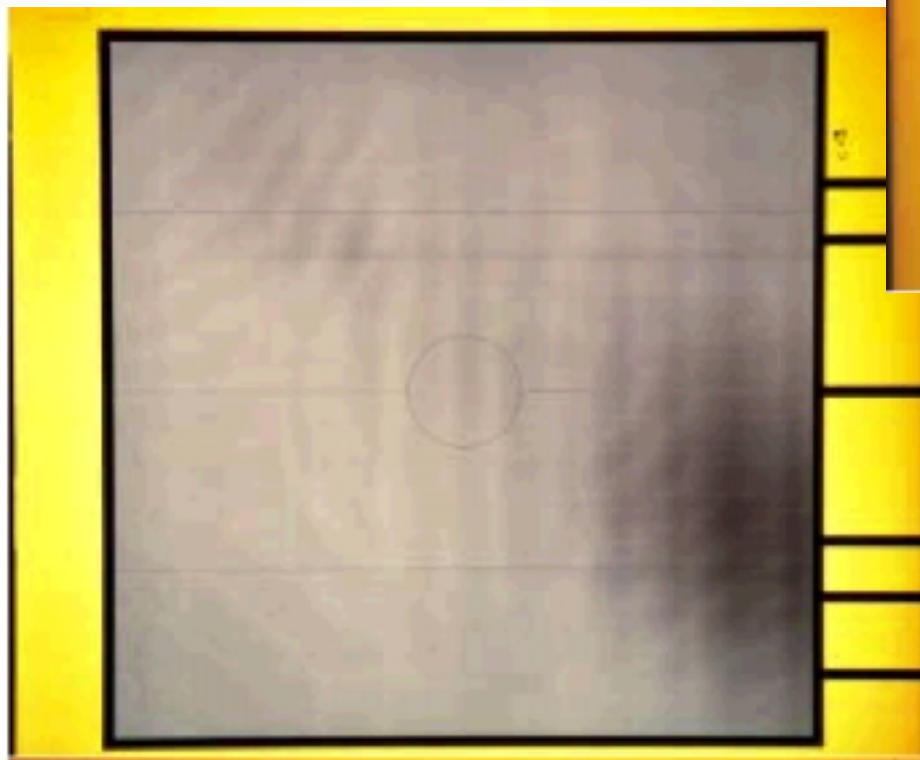


Total material in active area  $\sim 0.7\% X_0$

*C. Altunbas et al, Construction, test and commissioning of the Triple-GEM tracking detector for COMPASS, in preparation (Nov. 2001)*

## **GEM foils production and test**

~ 80 GEM foils, 30.7 x 30.7 cm<sup>2</sup> active have been produced. (Nov. 2001).  
Before assembly, each foil is optically inspected (uniformity of transparency) and HV tested (up to 550 V in N<sub>2</sub>)



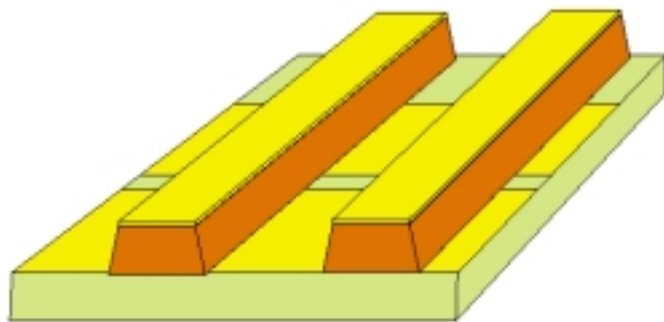
Good GEM

Bad GEM  
(narrower holes on lower right side)

## 2-Dimensional Read-out Board

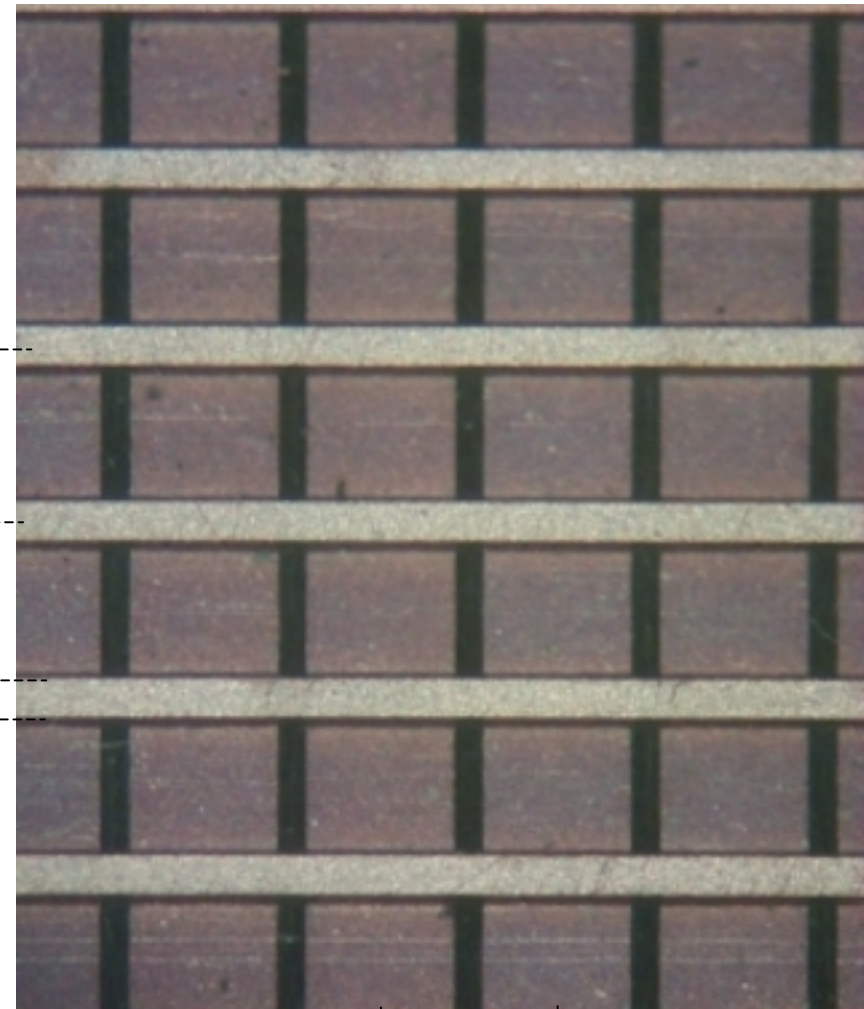
Two orthogonal sets of parallel strips at 400  $\mu\text{m}$  pitch engraved on 50  $\mu\text{m}$  Kapton  
80  $\mu\text{m}$  wide on upper side,  
350  $\mu\text{m}$  wide on lower side  
(for equal charge sharing)

Technology developed by A.  
Gandi and R. De Oliveira,  
CERN-EST



400  $\mu\text{m}$

80  $\mu\text{m}$



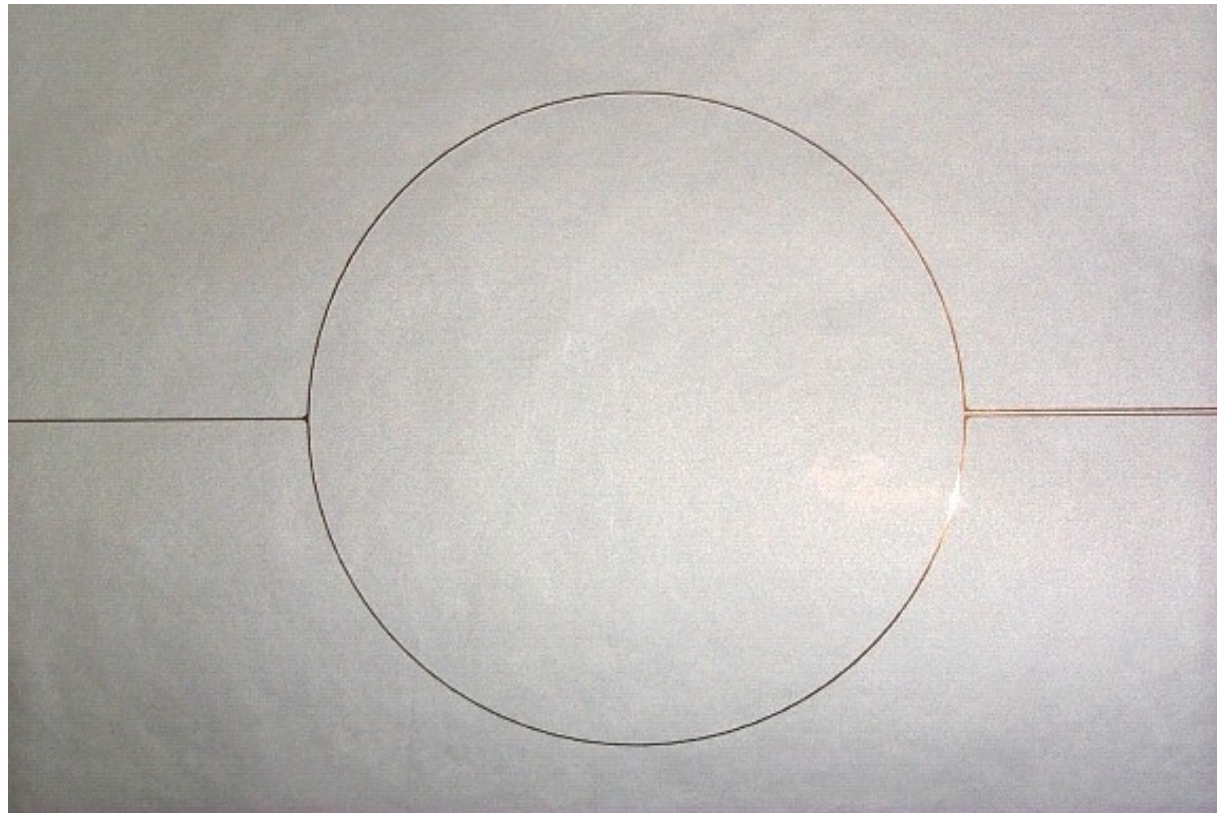
350  $\mu\text{m}$

400  $\mu\text{m}$



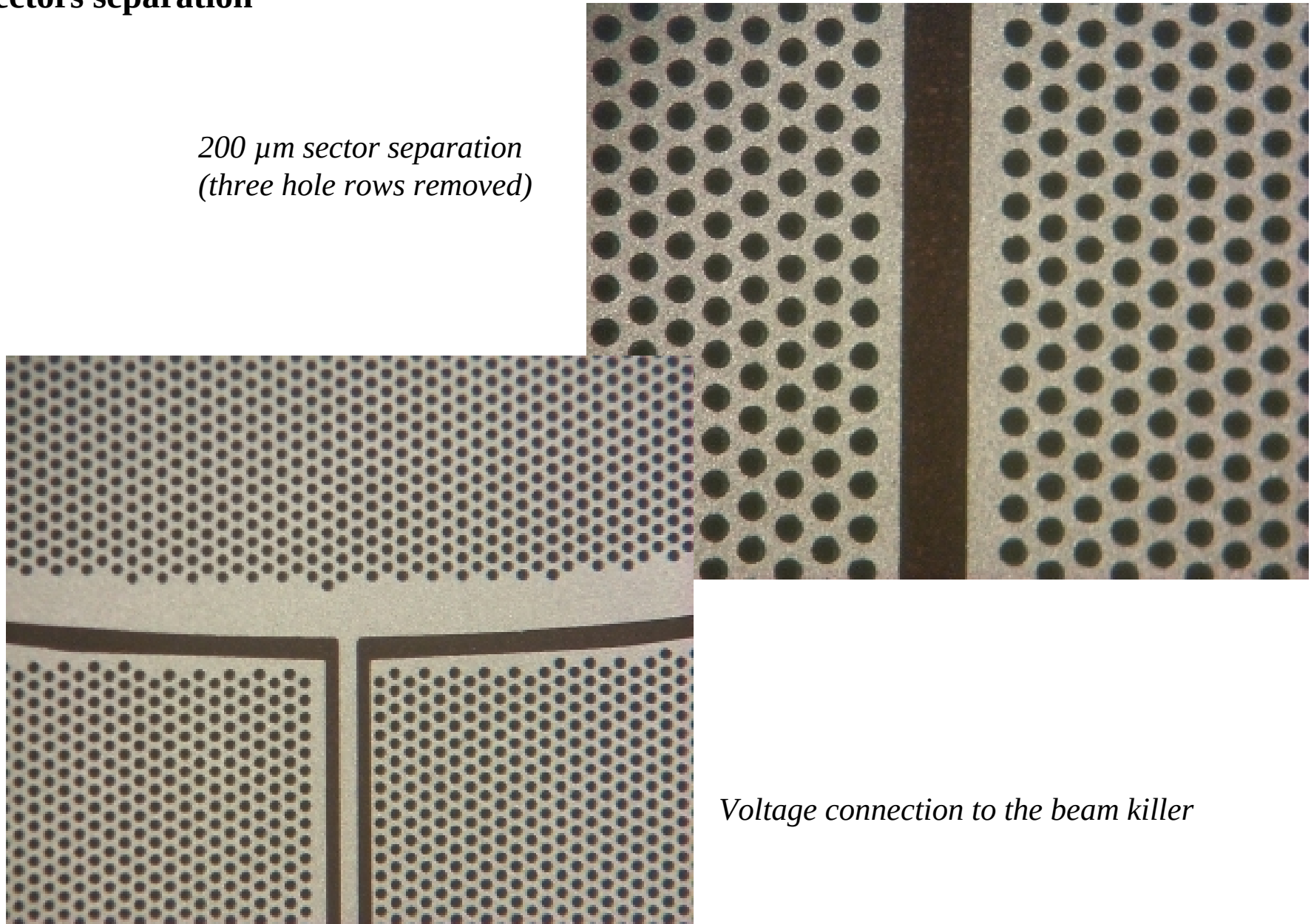
**Beam killer**

A central sector on each GEM, 5 cm in diameter, is independently powered. Application of a lower potential (by  $\sim 200$  V) on the sector completely kills detection of the main unscattered beam.



## Sectors separation

*200  $\mu\text{m}$  sector separation  
(three hole rows removed)*



*Voltage connection to the beam killer*

## **Triple GEM Detector Manufacturing**

All manufacturing is done in a Clean Room, using protection suits, masks and gloves.

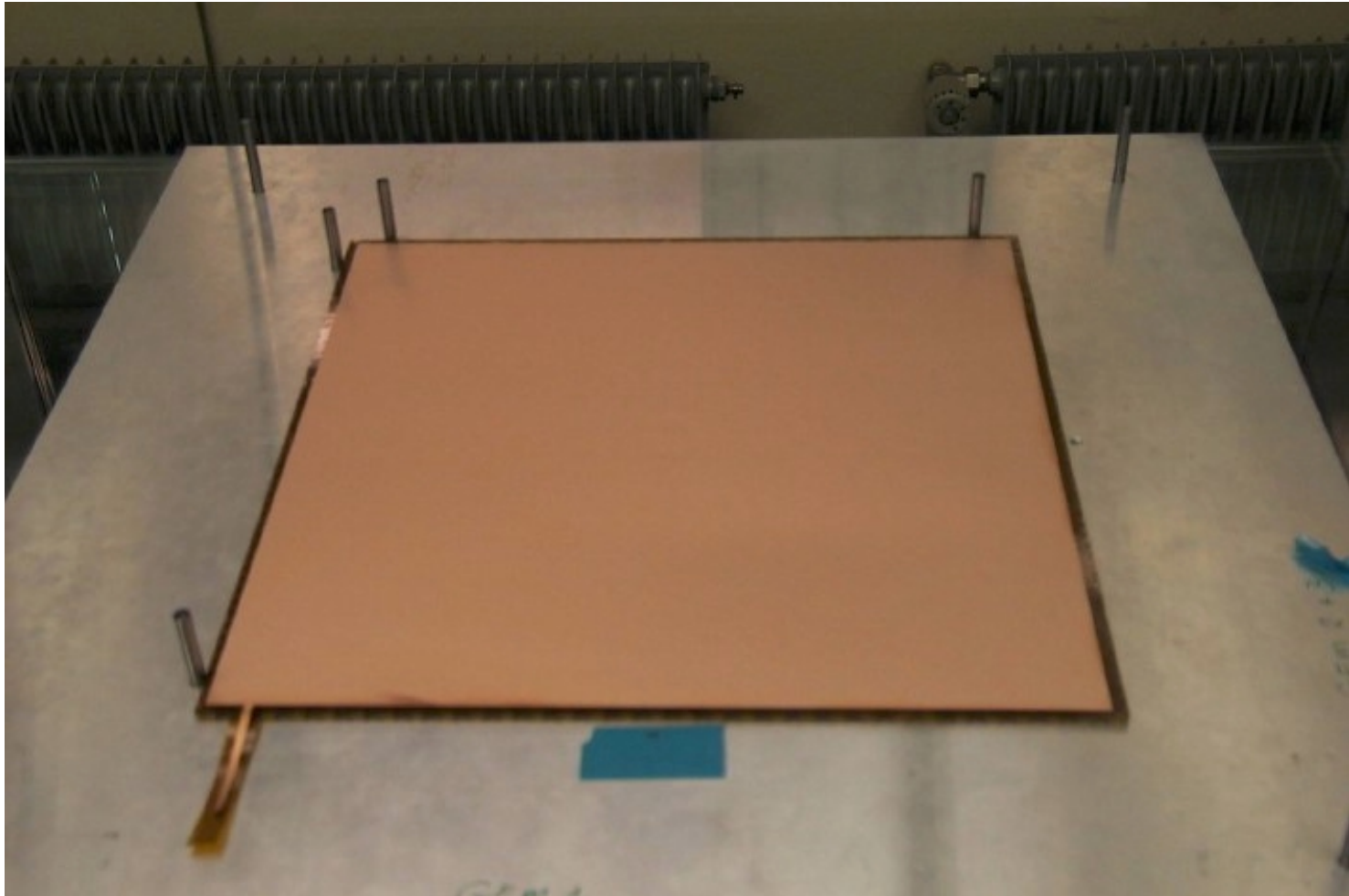
*Loading frames with Epoxy before mounting electrodes:*



## **Triple GEM Detector Manufacturing**

Assembly done on a mounting table with precision positioning pins

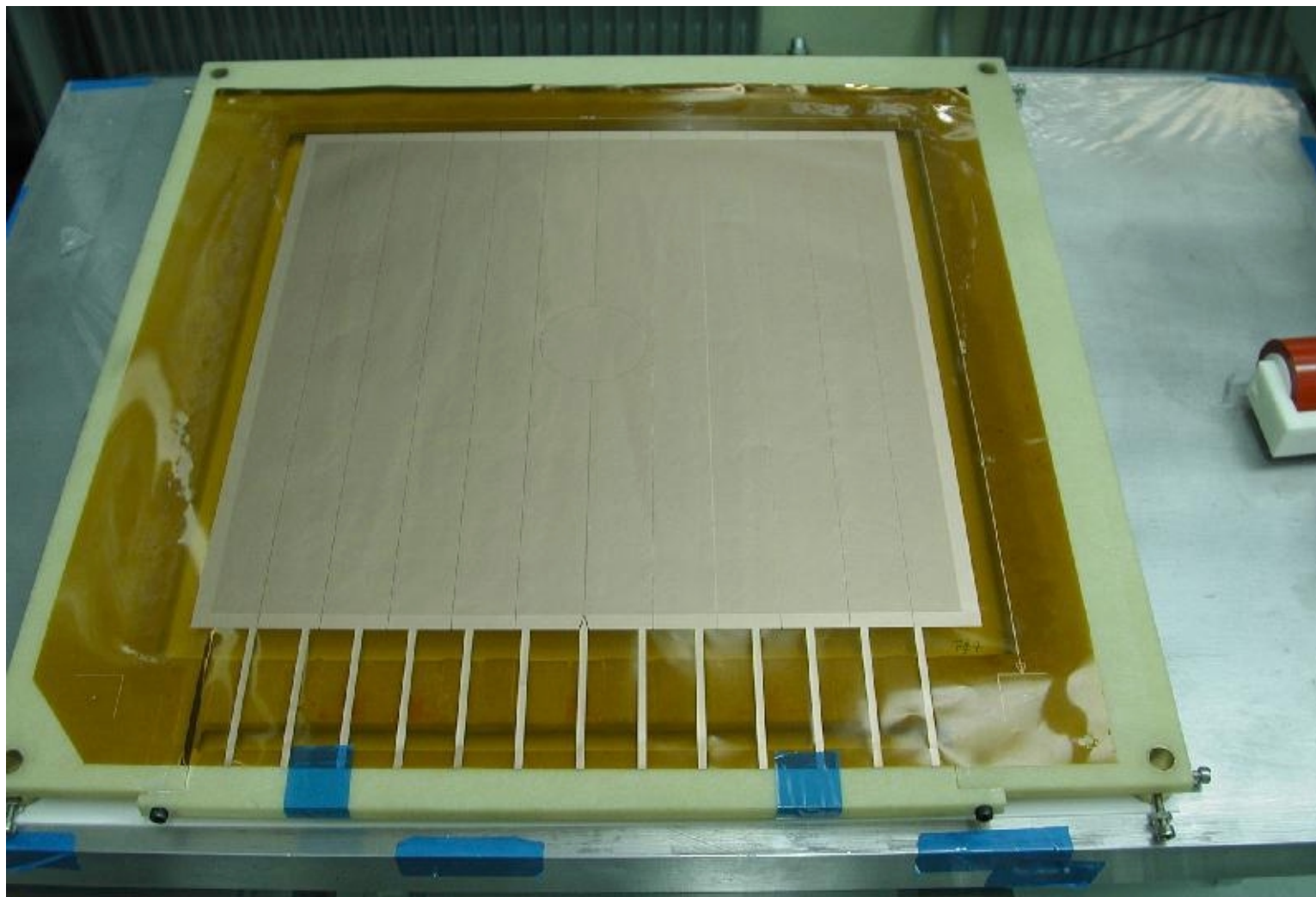
*Gluing the Drift Electrode on the small Honeycomb Plate:*





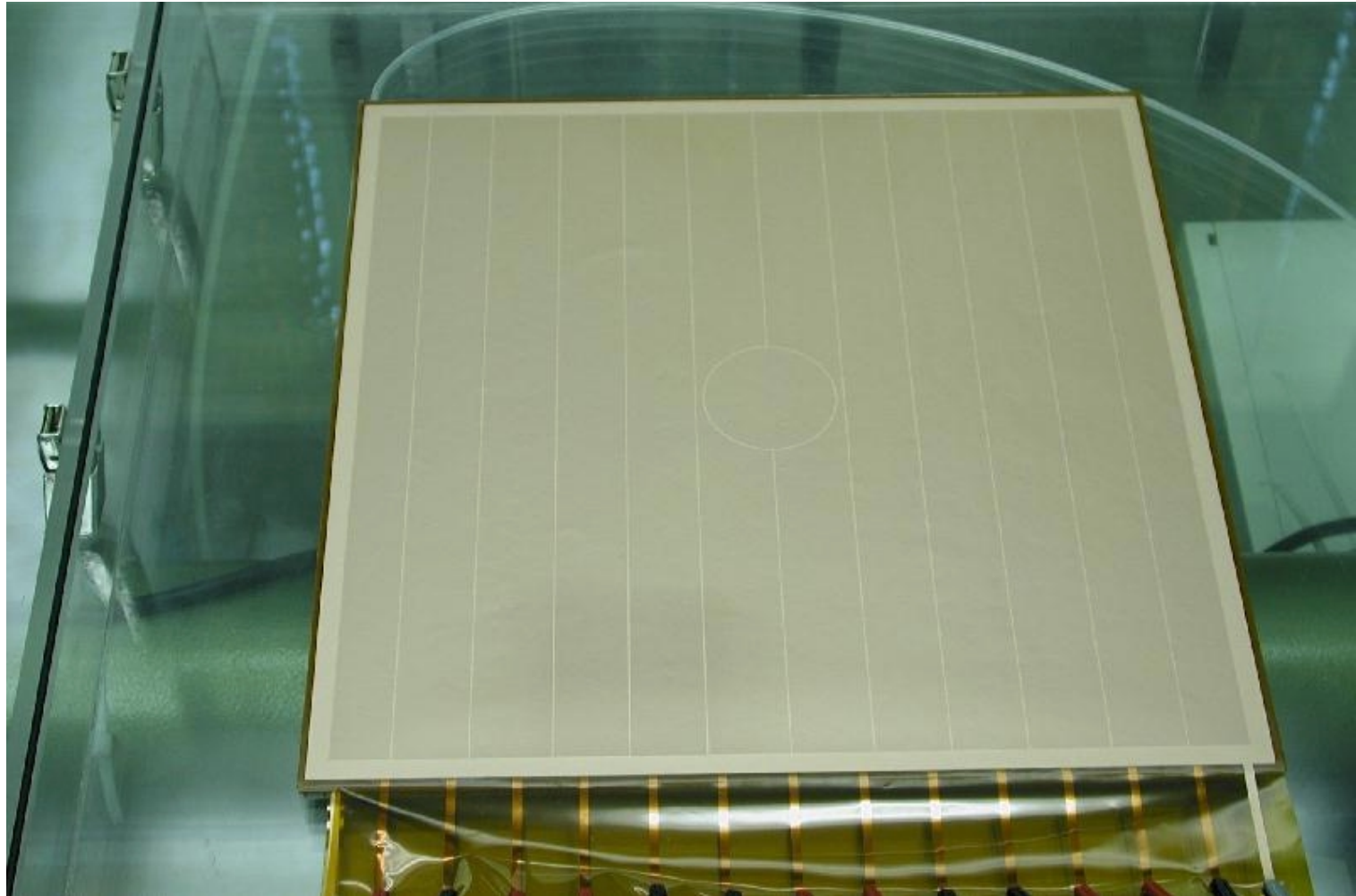
## Triple GEM Detector Manufacturing

*Pre-tensioning GEM foils on transfer frame:*



## **Triple GEM Detector Manufacturing**

*First GEM glued to drift frame:*



## **Triple GEM Detector Manufacturing**

*Spacer Grid:*

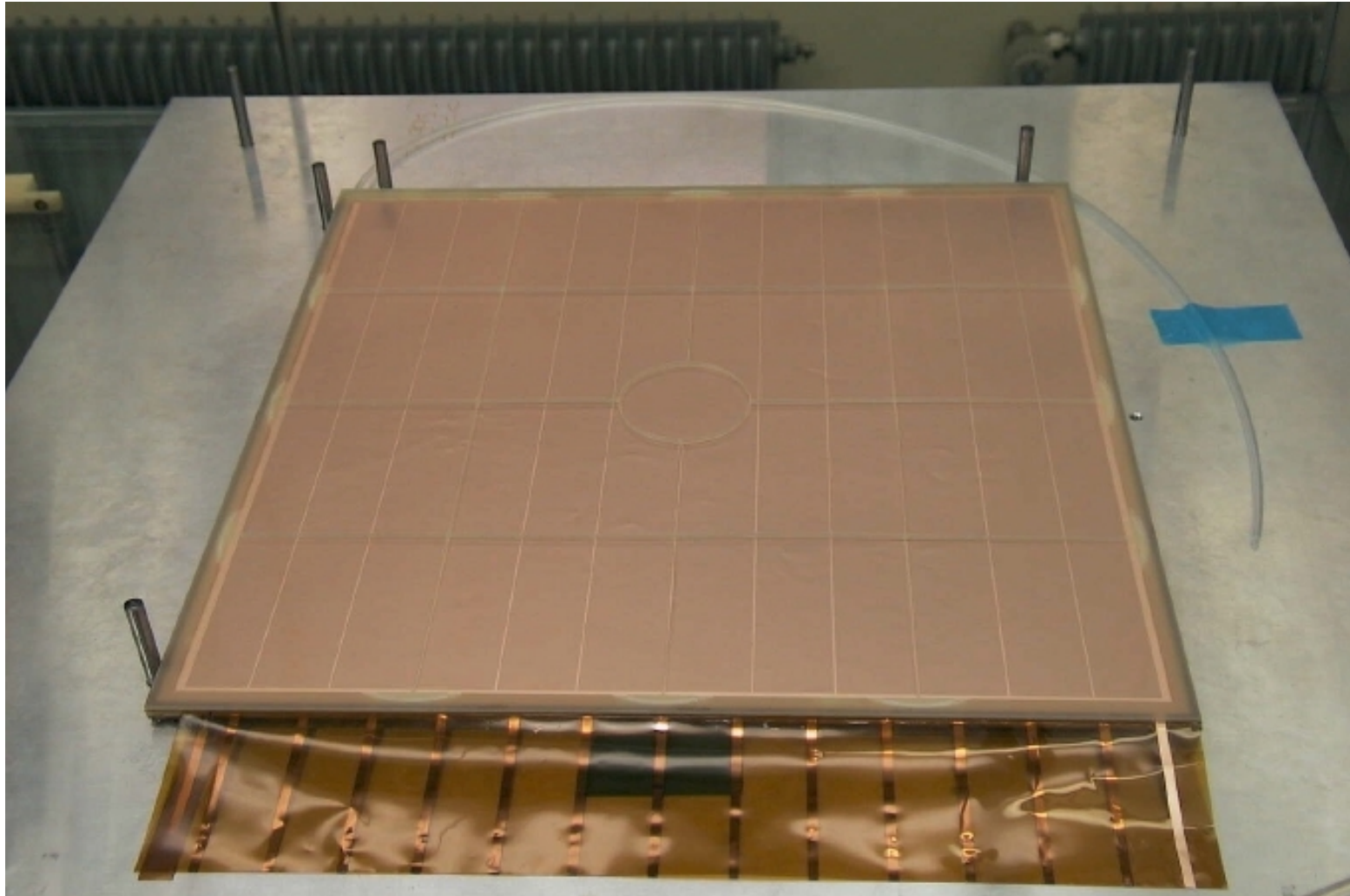
*Cut from a 2 mm thick fibreglass plate with thin ( $\sim 300\ \mu\text{m}$ ) gap-restoring strips:*





## Triple GEM Detector Manufacturing

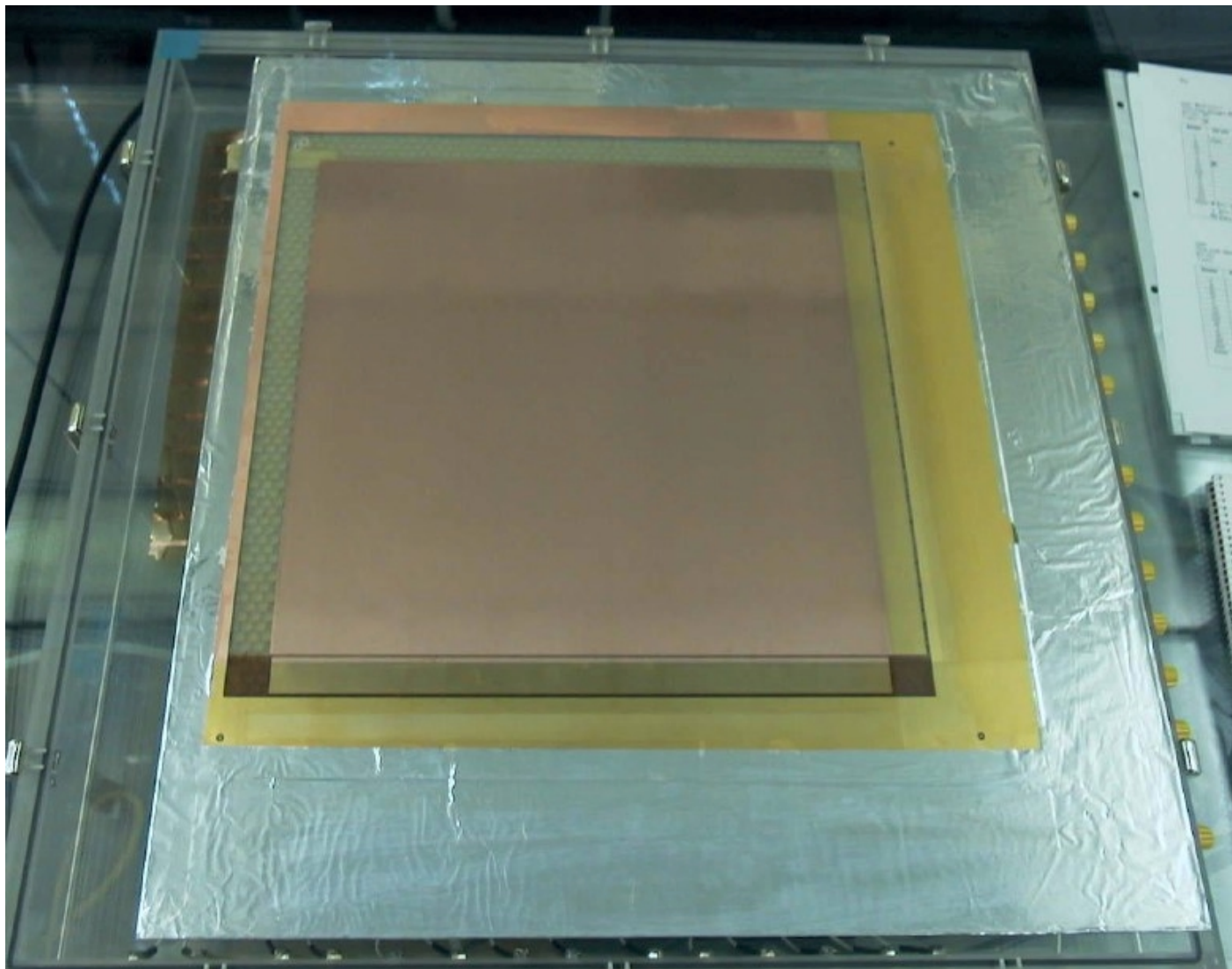
*Spacer grid glued to assembly*





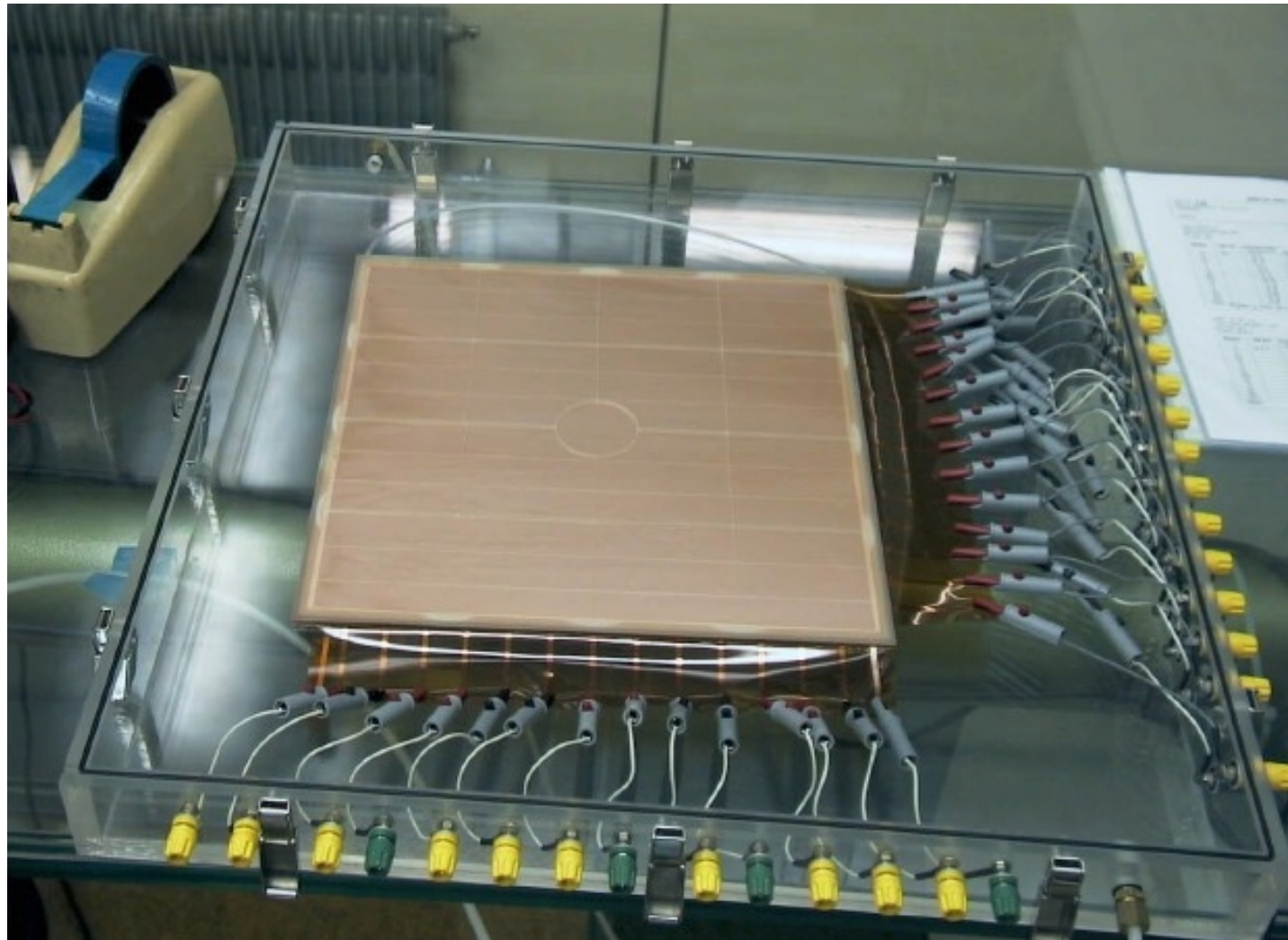
## Triple GEM Detector Manufacturing

*2-D read-out board glued to large honeycomb plate:*



## Quality control

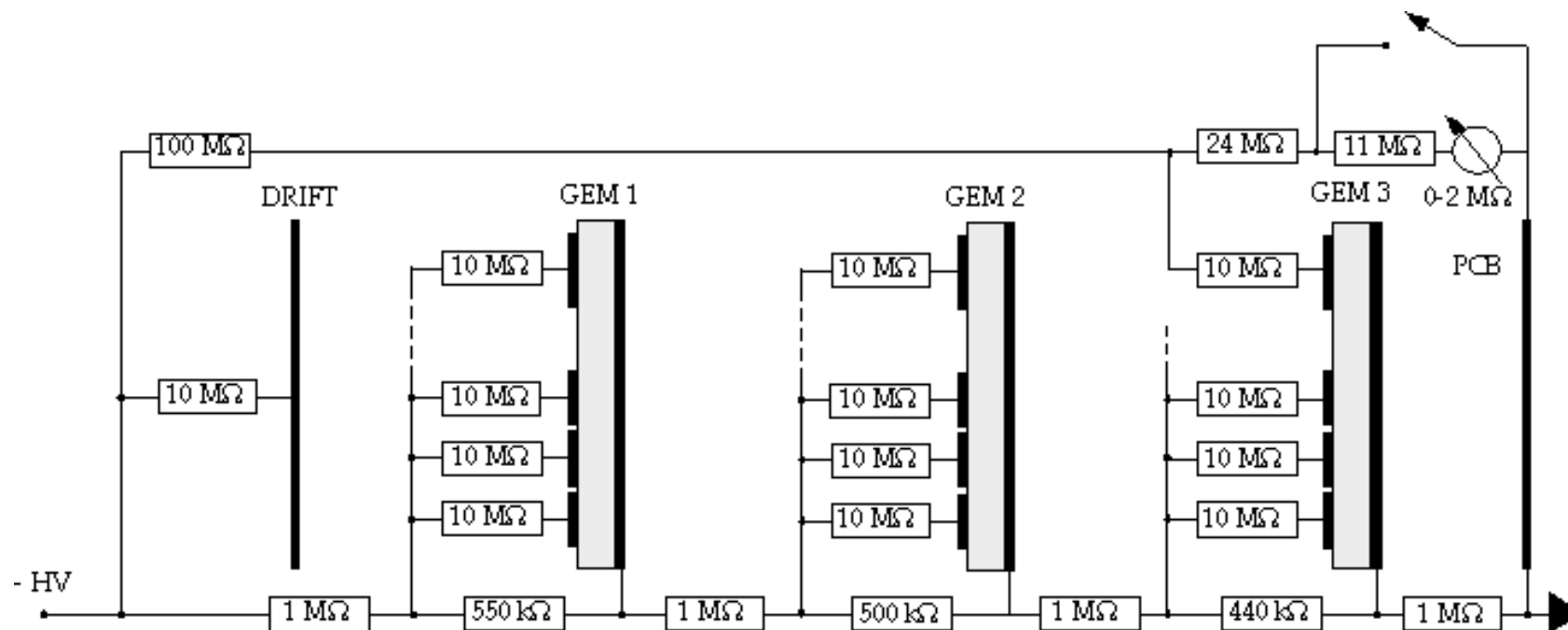
Before mounting, and at each assembly step, all GEM foils are HV tested in a N<sub>2</sub> gas box (requirement: less than 5 nA at 550 V)



## High Voltage distribution

Resistive chain with single power supply.

- Asymmetric voltage to GEMs
- Individual sectors protection resistor
- Remote controlled switch to activate beam killer



In case of a sector short, the voltage distribution is slightly modified, and the gain decreased by  $\sim 10\%$  (can be compensated by an increase in HV)

## Completed COMPASS Triple-GEM Chamber

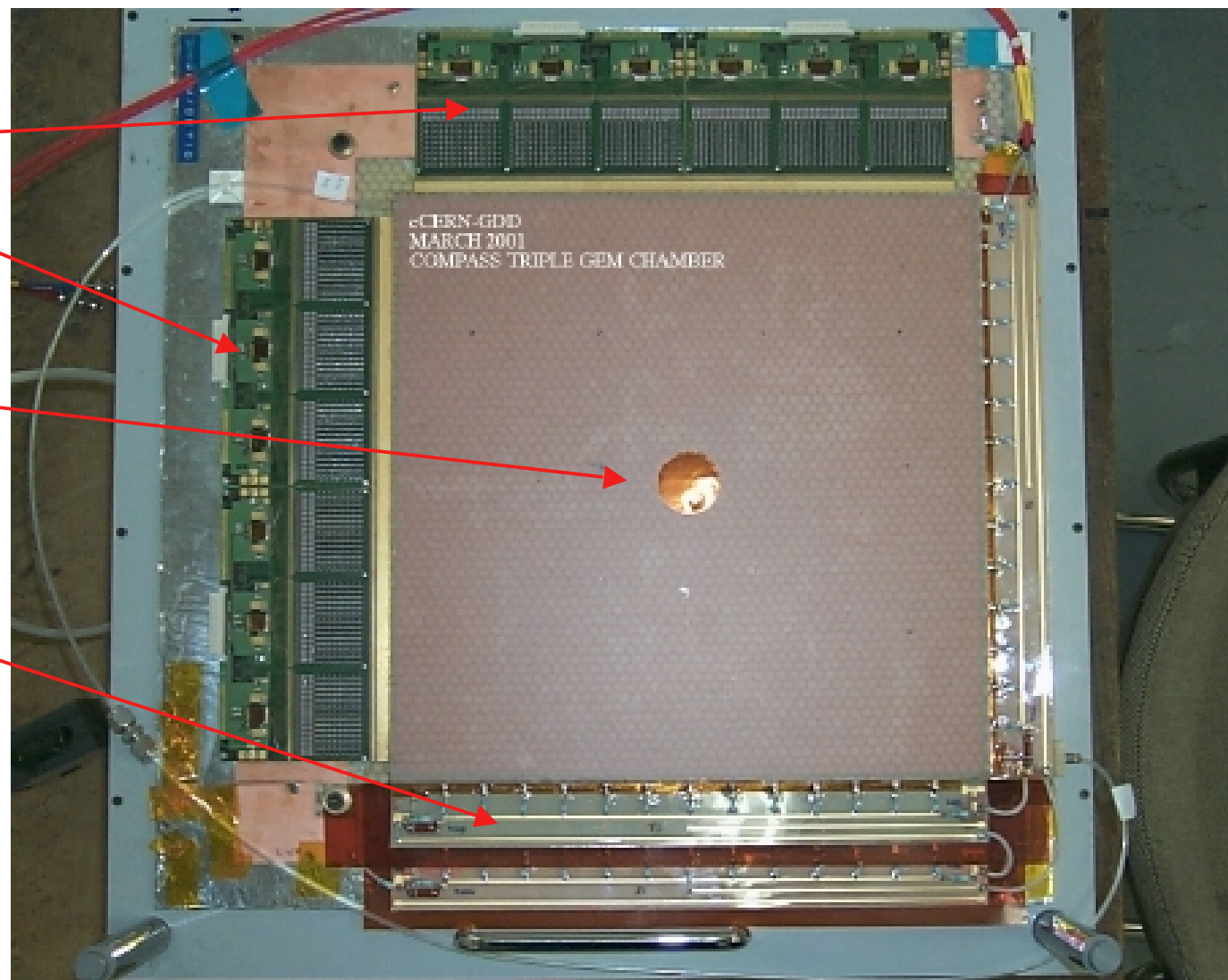
30.7 x 30.7 cm<sup>2</sup> active

2-D readout

Readout  
Cards

Lower mass cut

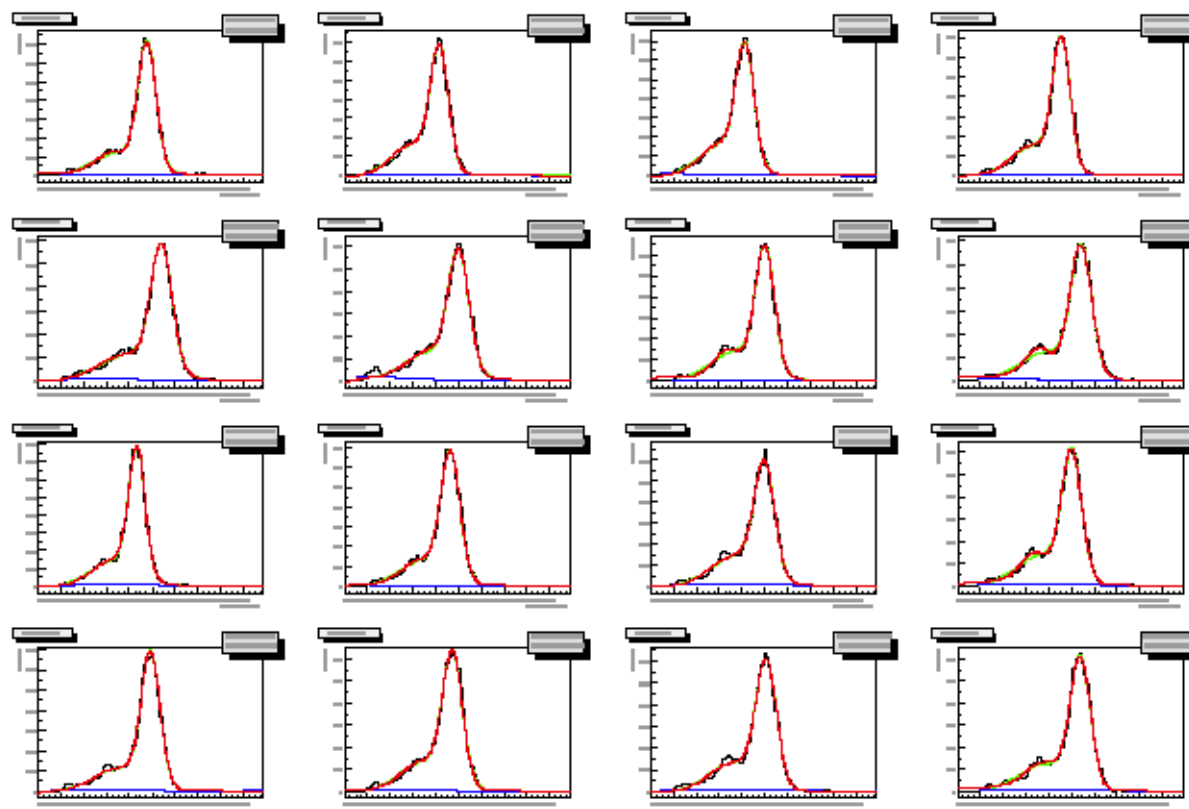
HV distribution



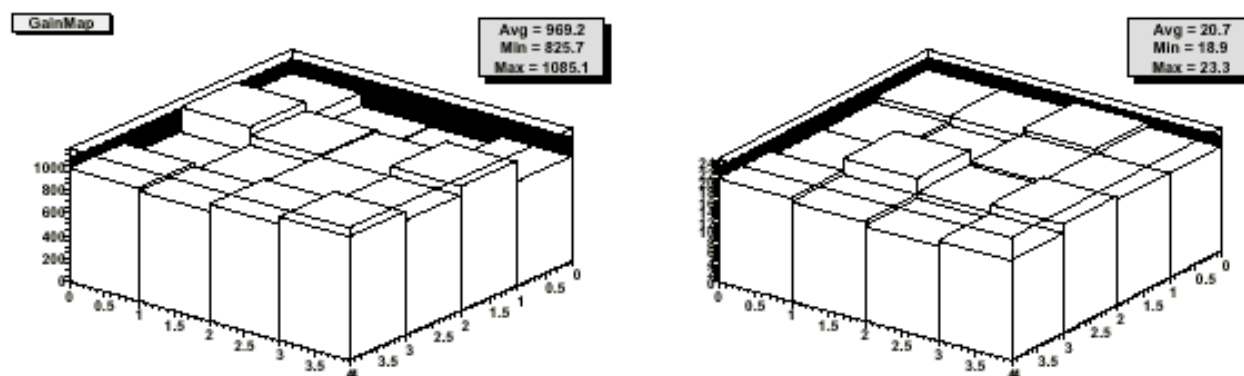


## Quality control: gain map

X-rays Pulse Height spectra are recorded on 16 positions across each detector, in both x- and y-projections



TGEM 11  
2-D distributions of gain and energy resolution:

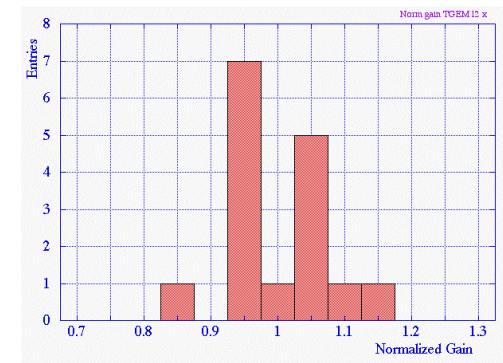
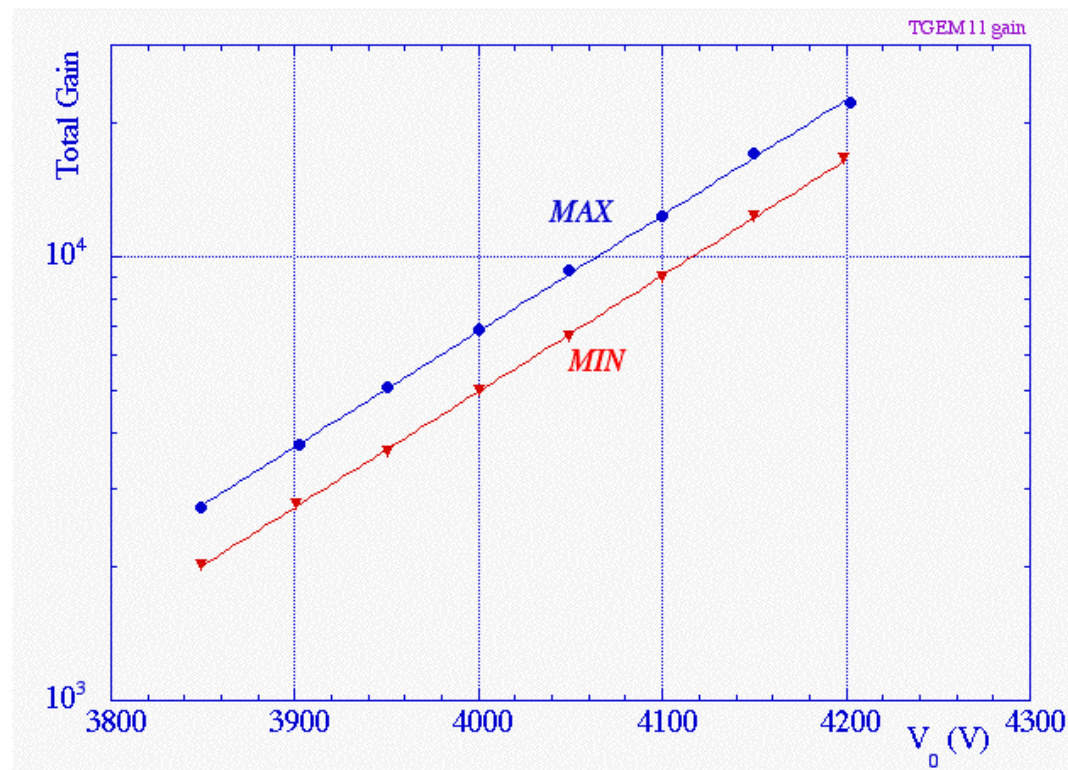


## Quality control: gain summaries

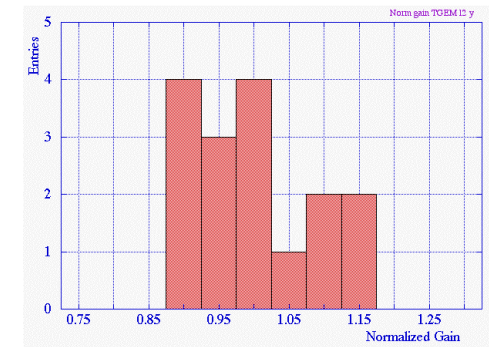
On each detector, the absolute gain is measured on 16 positions across the area

### TGEM 11

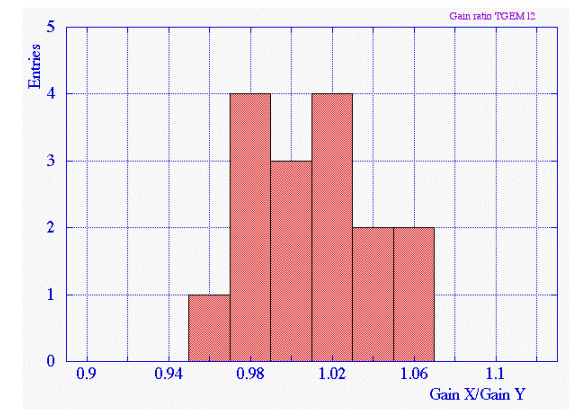
Points of extreme gain values (30% difference):



Normalized Gain distribution: X



Normalized Gain distribution: Y

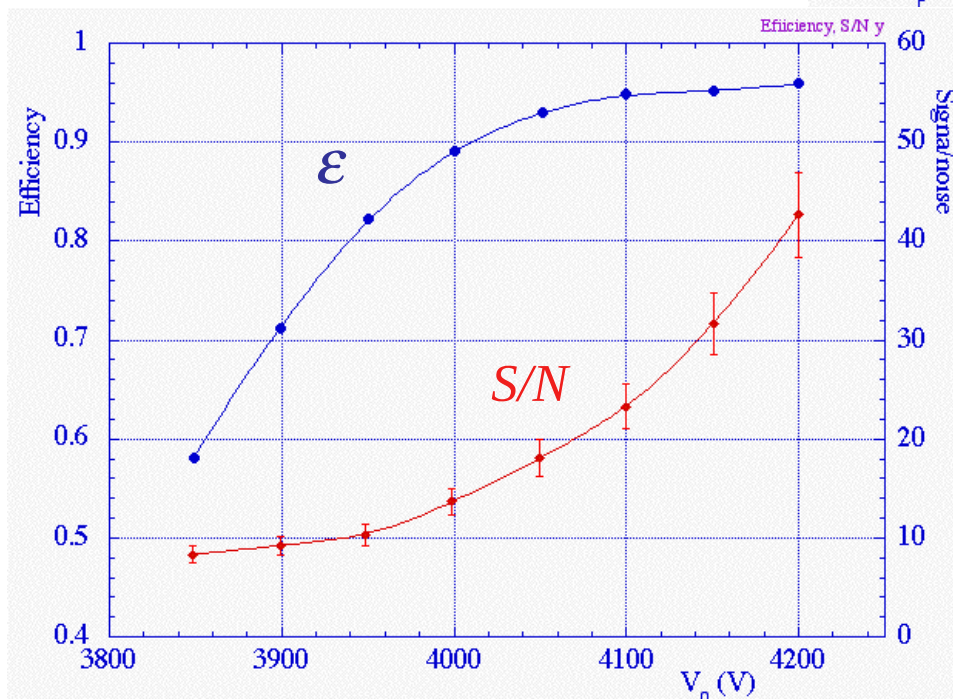


Gain ratio X/Y

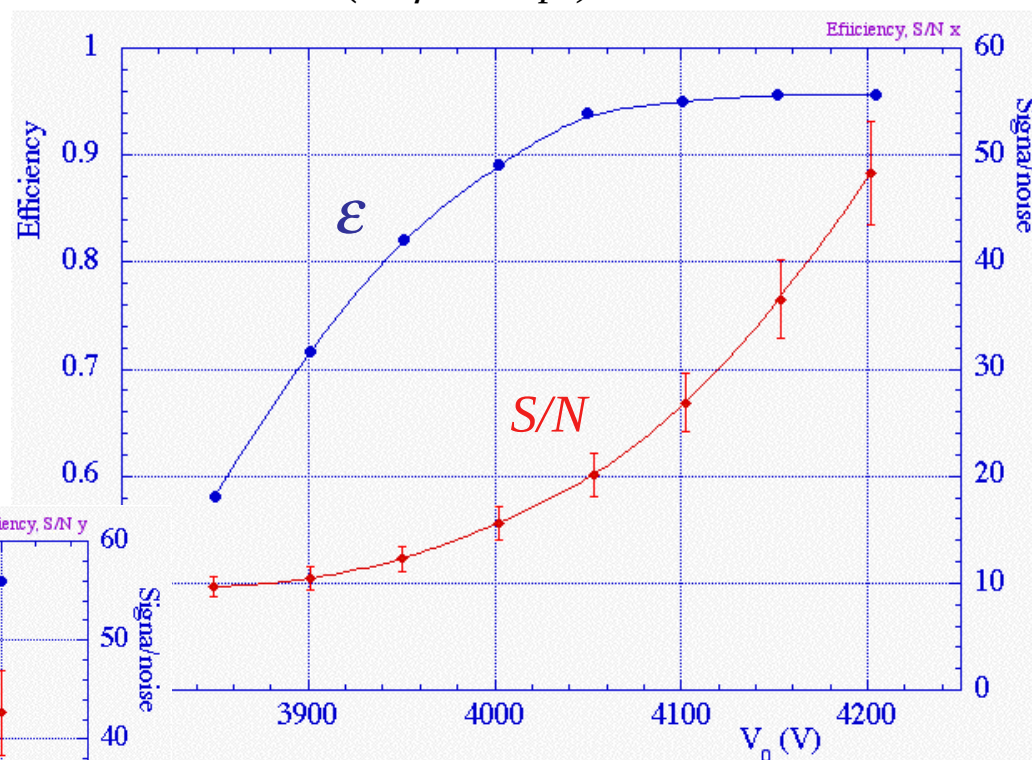
# Triple GEM Efficiency in beam

Efficiency and signal/noise are measured for minimum ionizing tracks over a wide area of the detector ( $\sim 100 \text{ cm}^2$ )

Y coordinate (350  $\mu\text{m}$  strips):



X-coordinate (80  $\mu\text{m}$  strips):



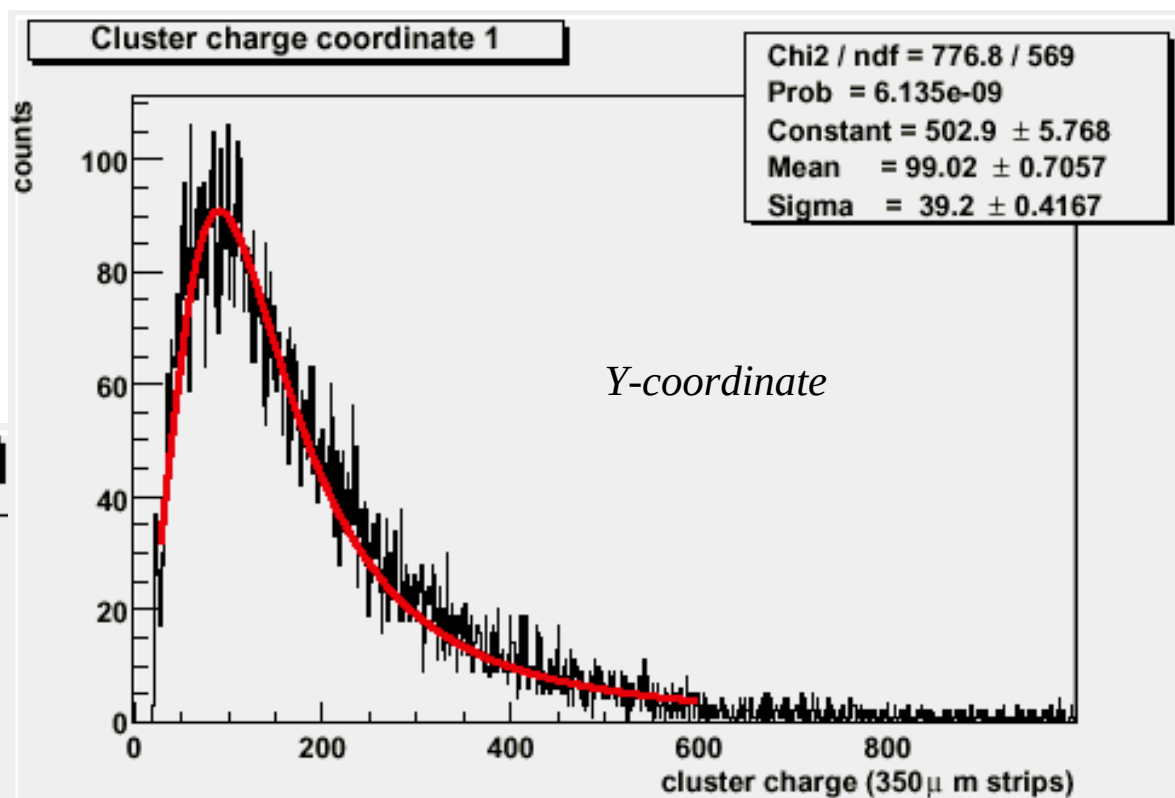
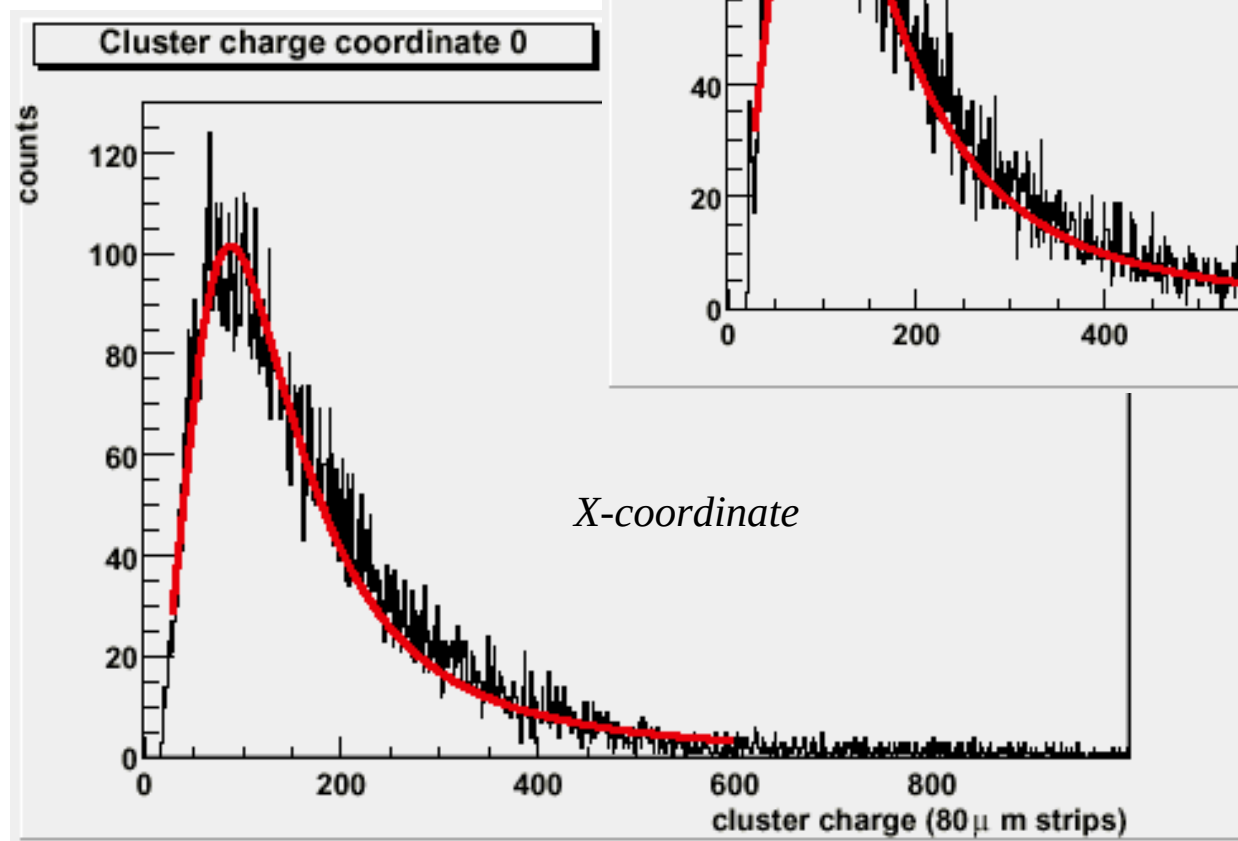
Full efficiency is reached for a gain of 4000 on each coordinate (8000 total)

## Pulse height spectra

Beam measurements

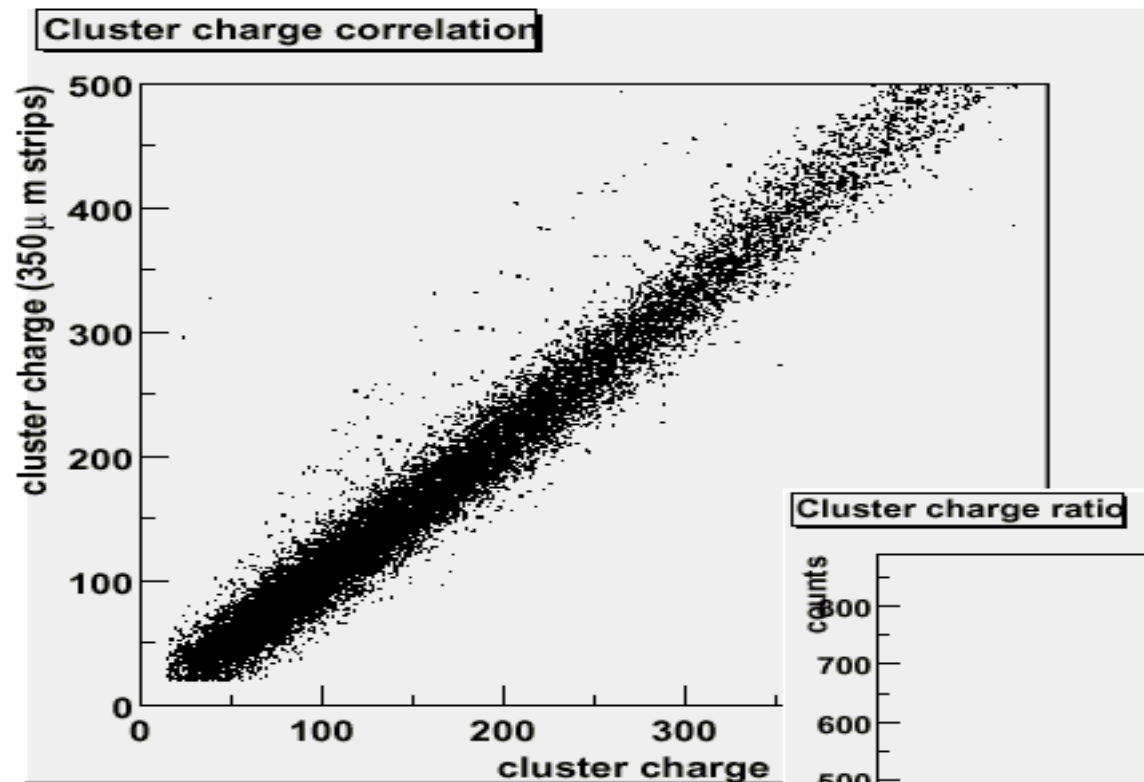
TGEM 11

Total gain 8000



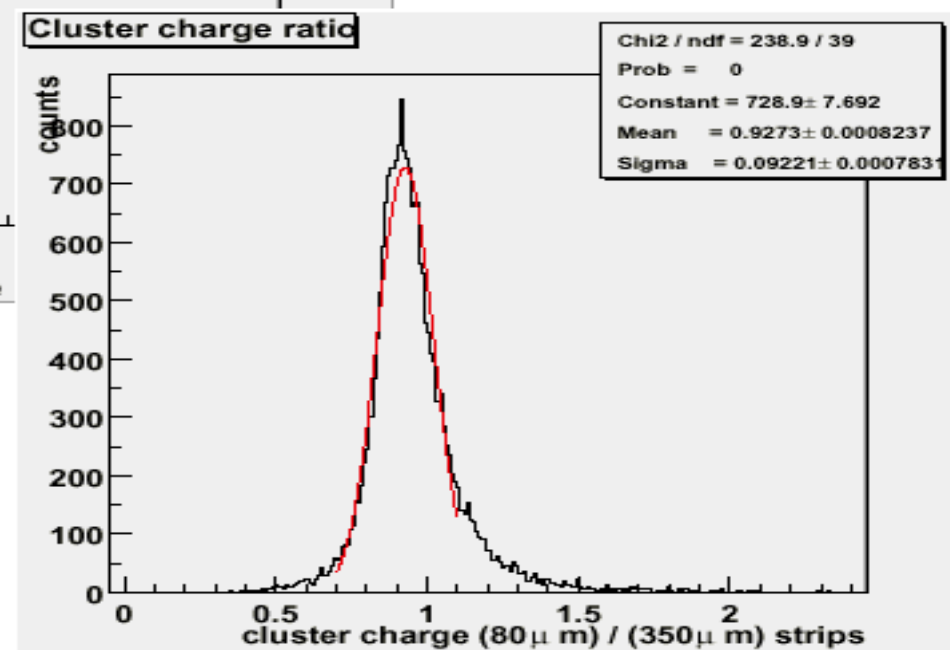


## Cluster charge correlation



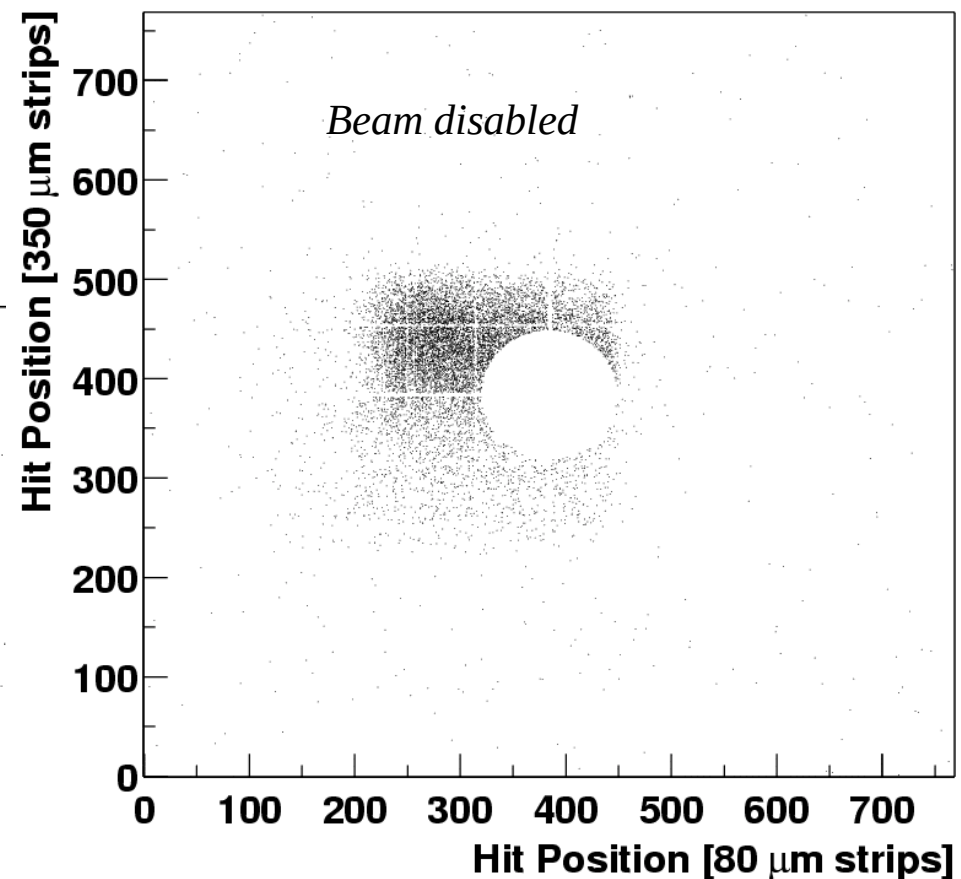
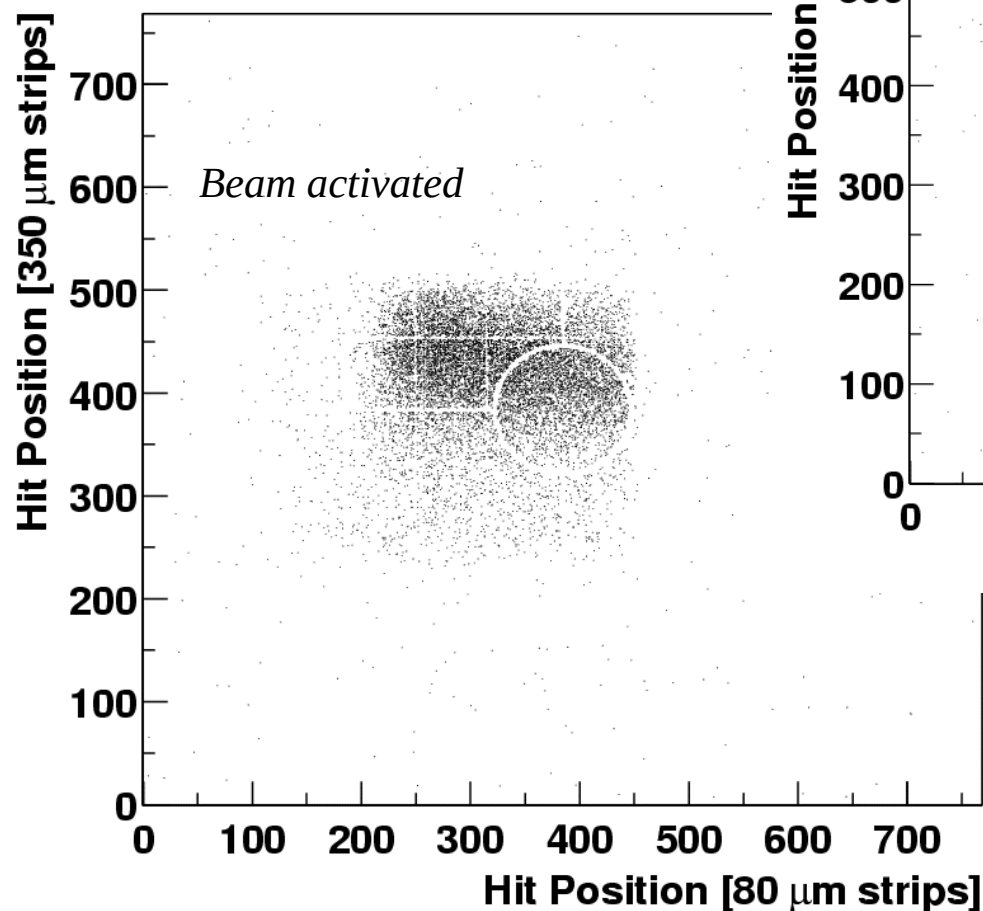
Very good correlation,  
used for multi-track  
ambiguity resolution

X-Y Cluster charge correlation  
rms  $\sim 10\%$



## Beam killer

The central beam area can be remotely activated for calibrations and alignments. Disabled during high intensity runs.

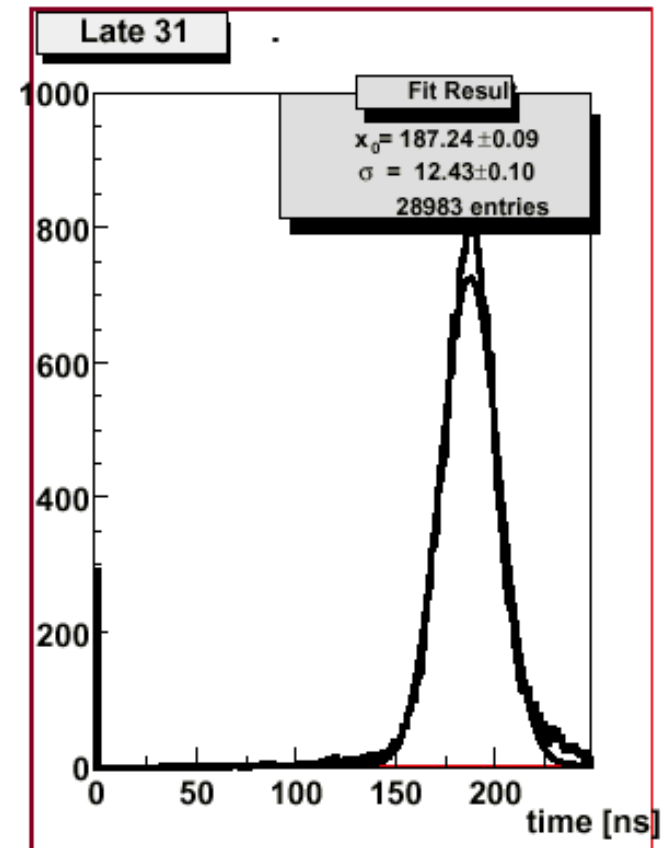
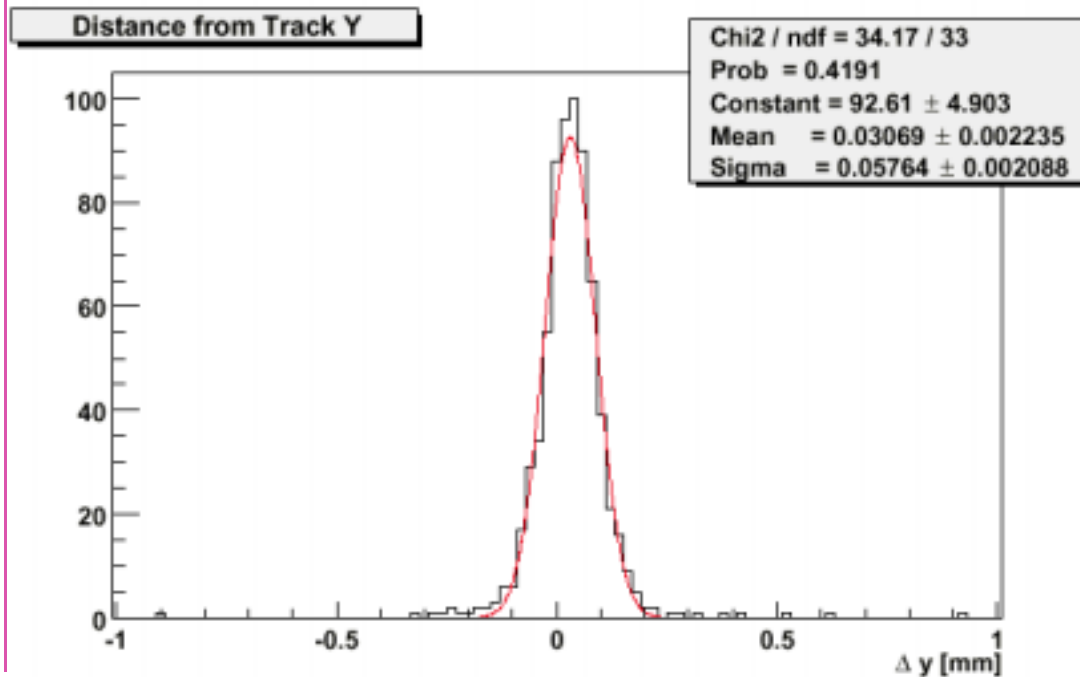


The integrated loss of efficiency around spacers is  $\sim 2\%$

## Space and time resolution

Space resolution: tracks fit with two TGEM and one Silicon micro-strip

After deconvolution  $s = 46 \pm 3 \mu\text{m}$



Time resolution: computed from charge signals in three consecutive samples (at 25 ns intervals)

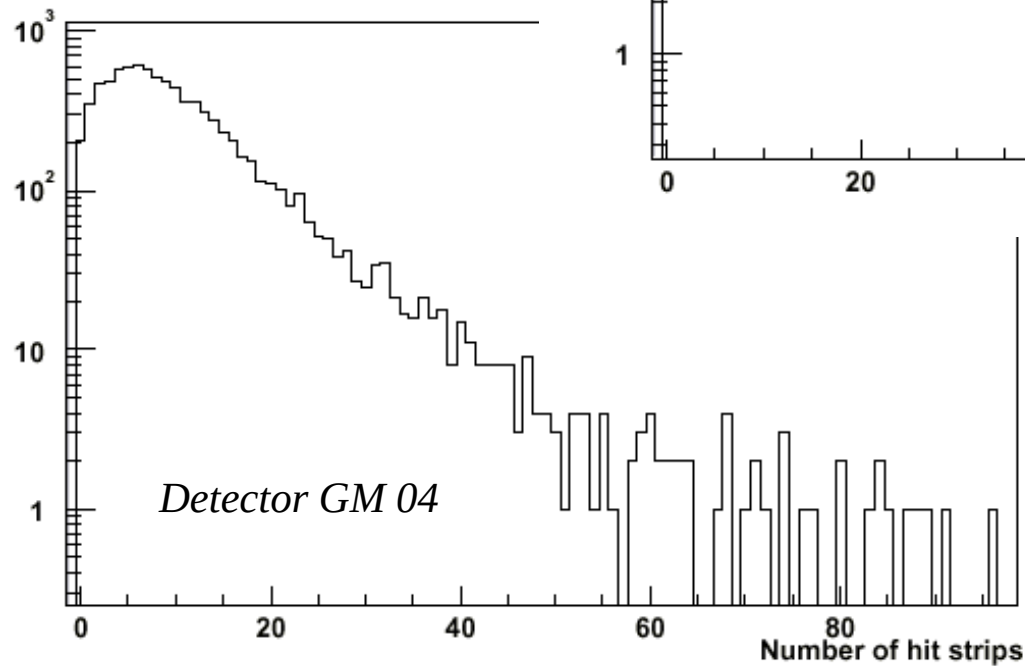
## Multiplicity-Full beam runs

Full COMPASS run

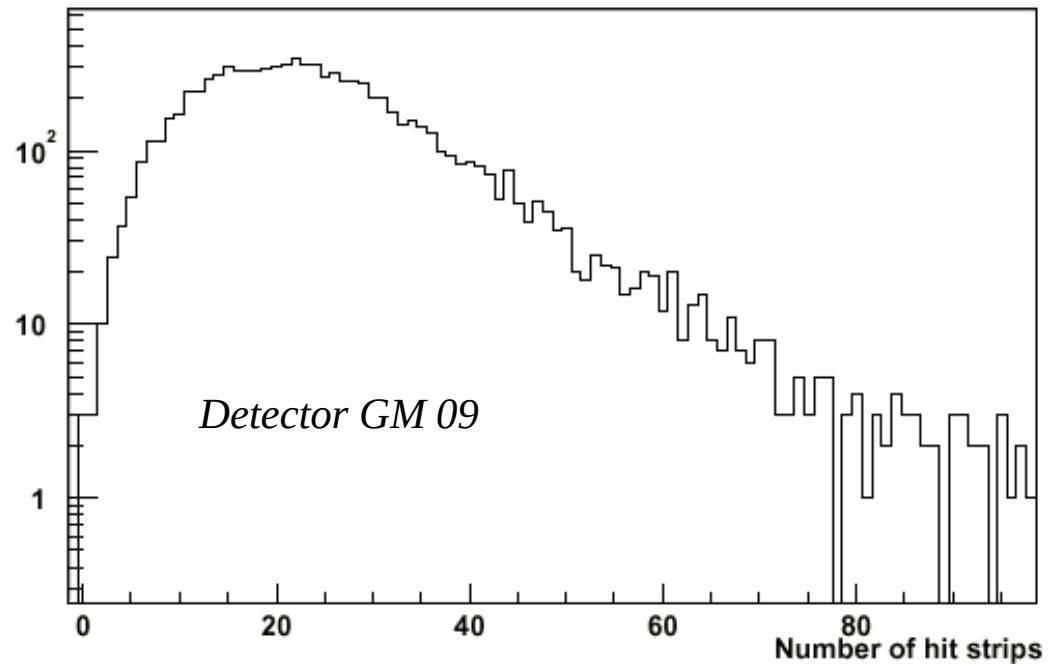
$2.1 \cdot 10^8 \mu\text{/spill}$

$3 \sigma$  cut on strip's charge

GM04XY Number of hit strips



GM09XY Number of hit strips





## 14 COMPASS chambers operational!

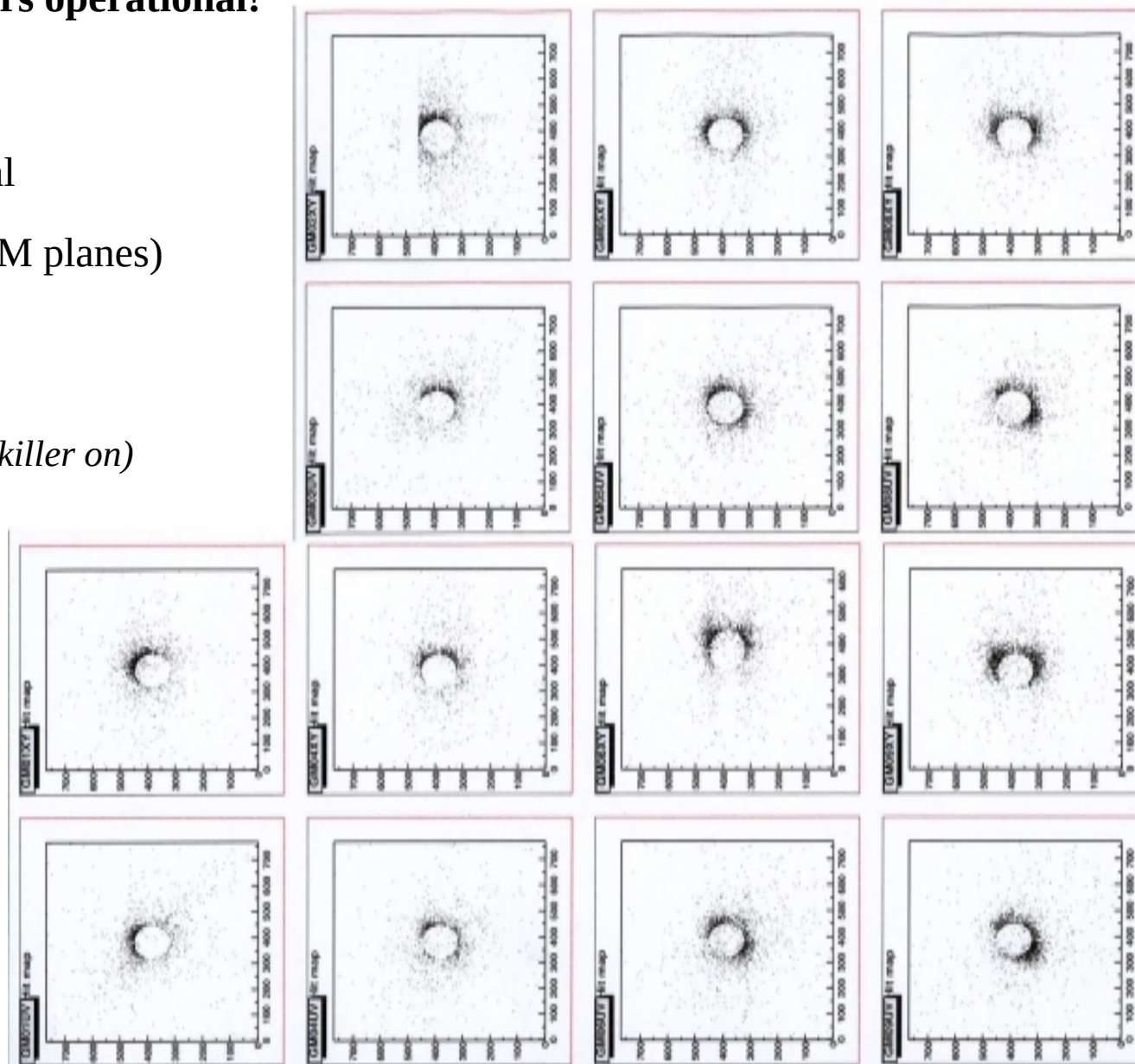
October 15, 2001:

14 TGEM chambers  
installed and operational

(Total detector: 20 TGEM planes)

*High intensity  $\mu$  beam*

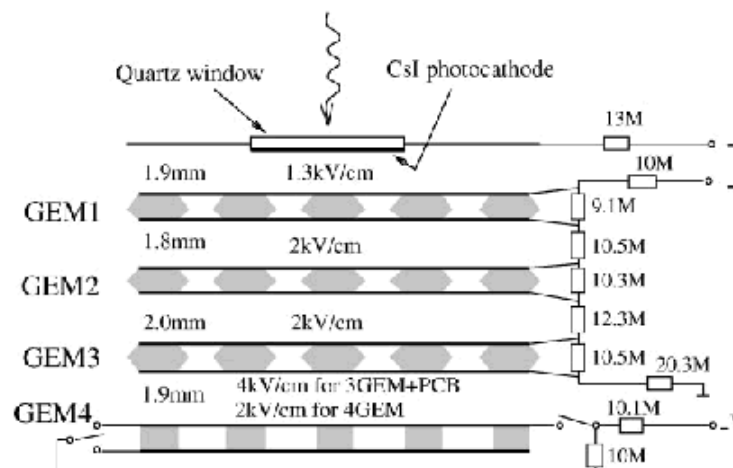
*2-D scatter plots (beam killer on)*



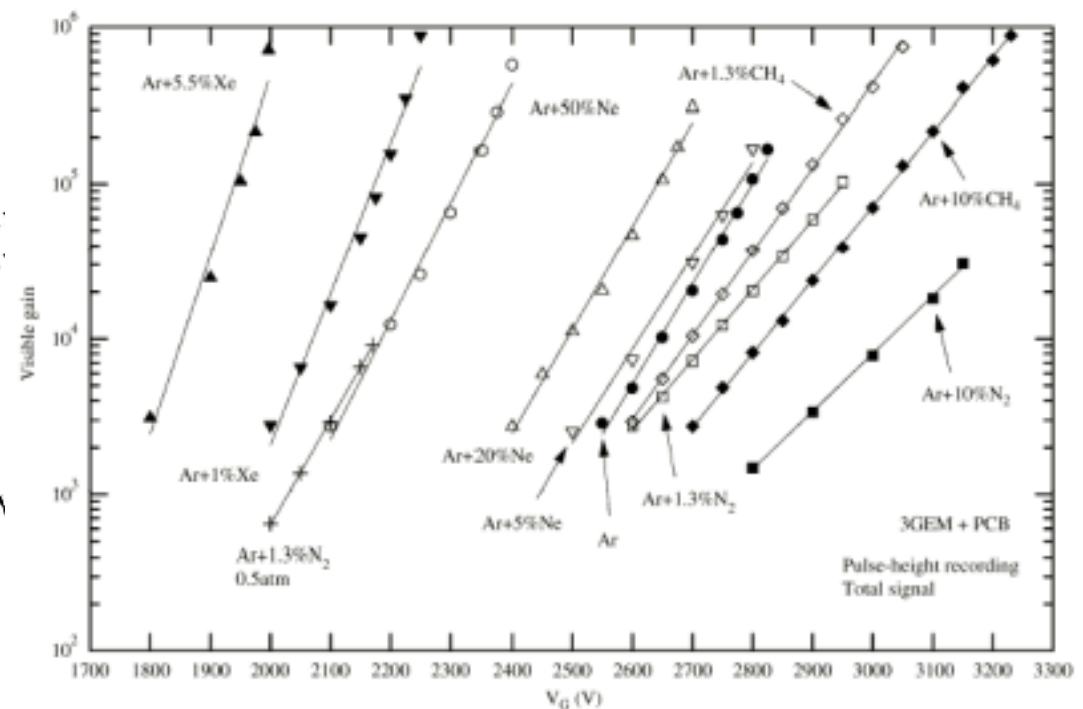
## Multi-GEM for photon detection

Multiple GEM detectors permit to achieve very large gains ( $10^6$ ) in photocathode-friendly pure noble gases and poorly quenched mixtures.

Reduced transparency strongly suppresses photon and ion feedback



*A. Buzulutskov et al, Nucl. Instrum. Methods A443(2000)164*



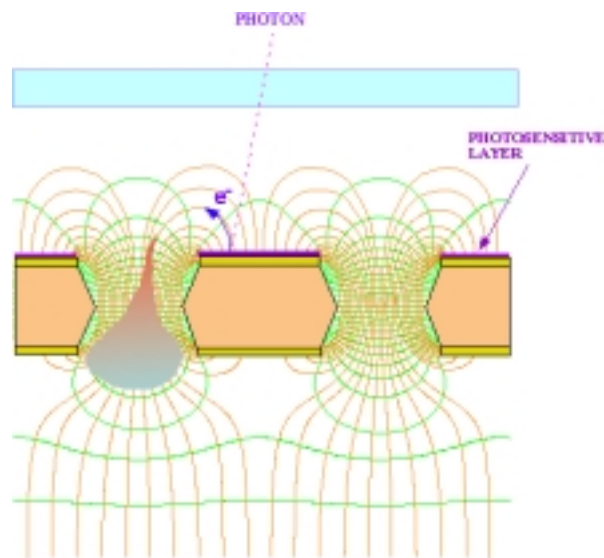
Large area position-sensitive photomultipliers

*R. Chechik et al, Nucl. Instr. and Meth. A 419(1998)423*

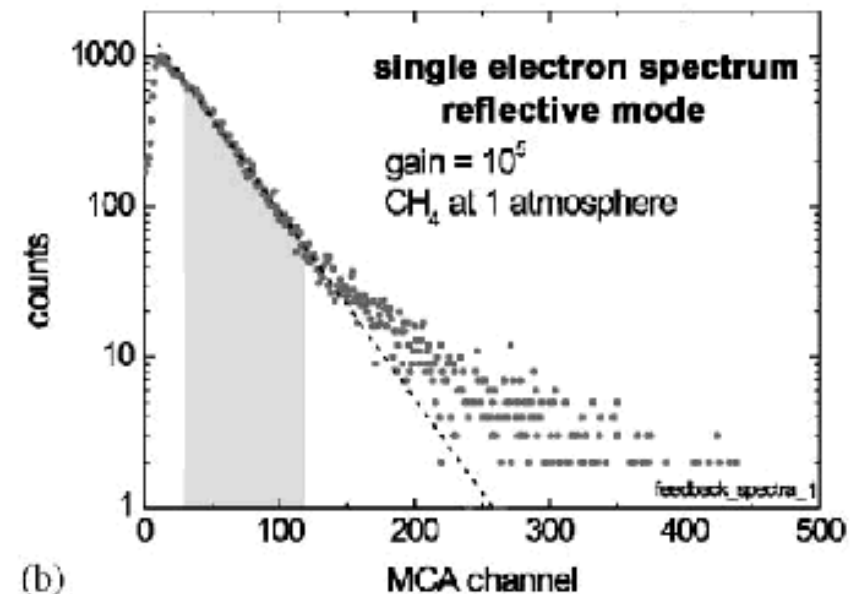
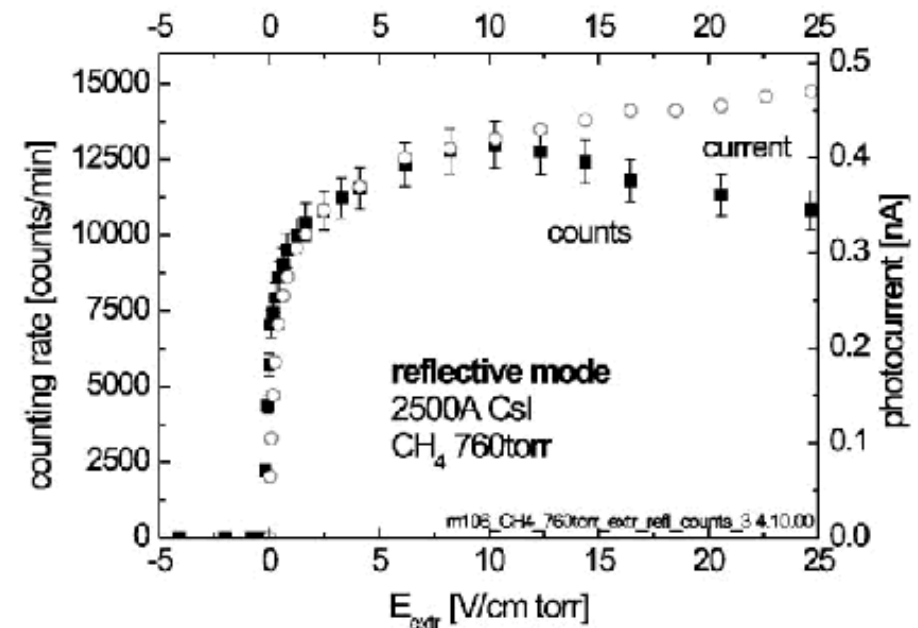
## GEM: Reflective photocathode

CsI Photocathode deposited on GEM upper side:

- No photon feedback
- High Quantum Efficiency



*D. Mörmann et al,  
Nucl. Instr. and Meth. A 471(2001)333*



(b)

## **GEM Applications: X-ray imaging**

JEM-X Mission INTEGRAL of ESA

Prototype GEM amplifier (25 cm Ø):

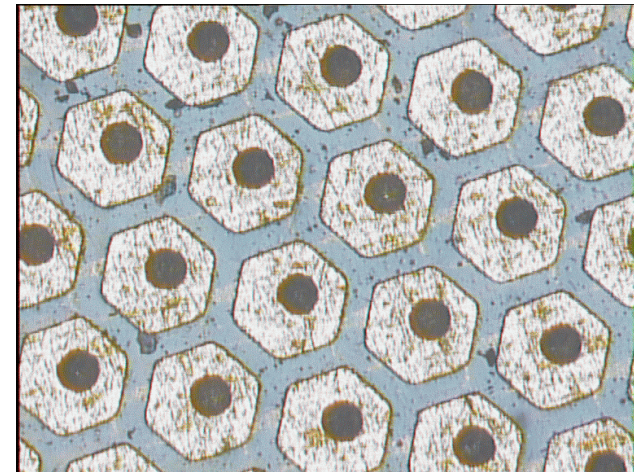
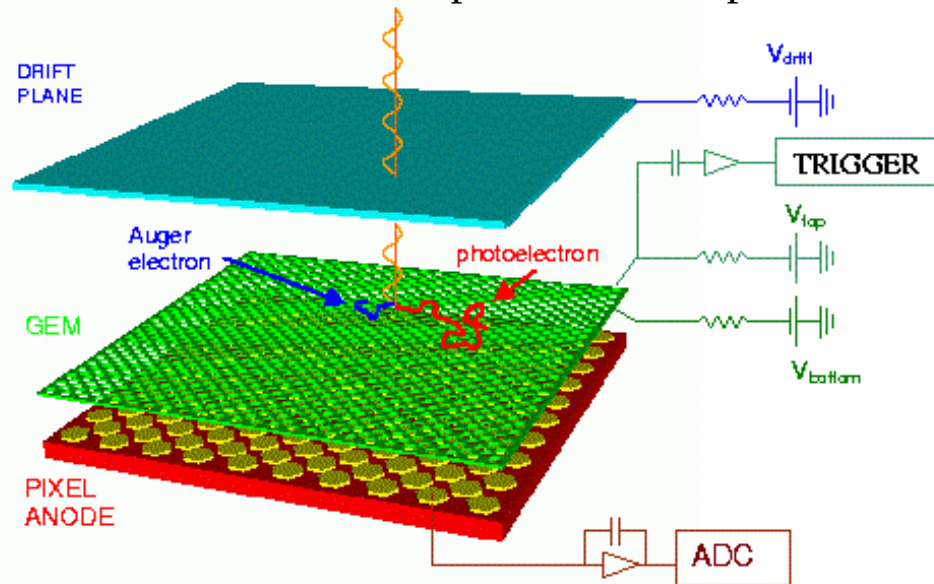
DSRI  
Danish Space  
Research Institute





## X-ray polarimeter

GEM chamber with pad readout to detect the direction of the photoelectron produced by X-rays

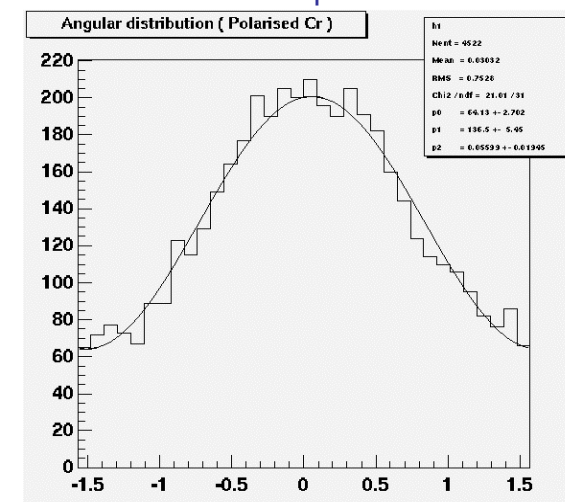
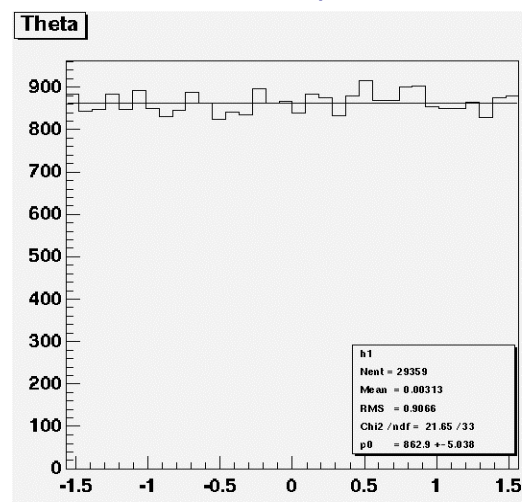


5.9 KeV unpolarized source

5.4 KeV polarized source

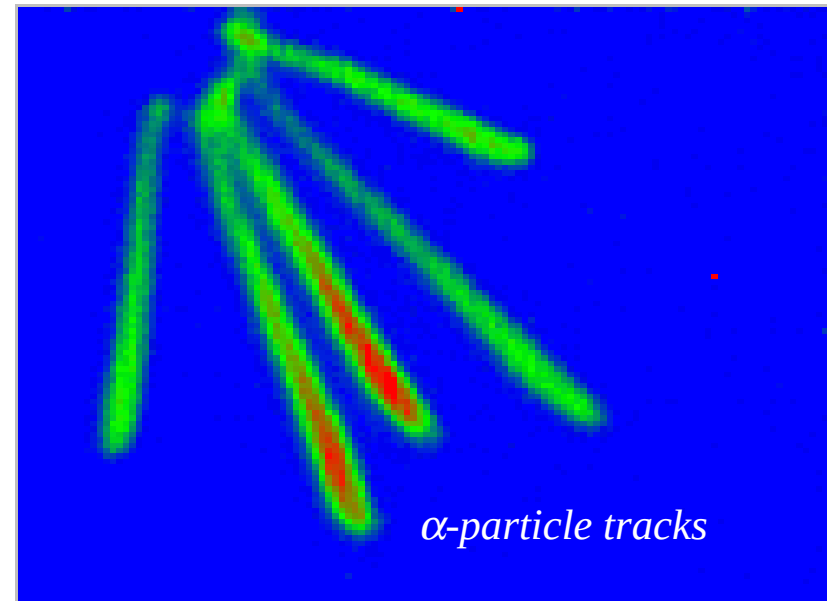
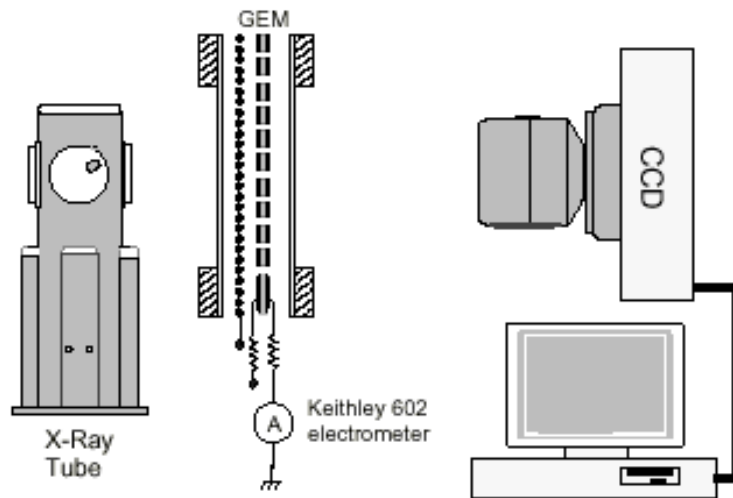
Charge asymmetry distributions for unpolarized and polarized 5.4 keV sources

*E. Costa et al,  
Nature 411(2001)662*

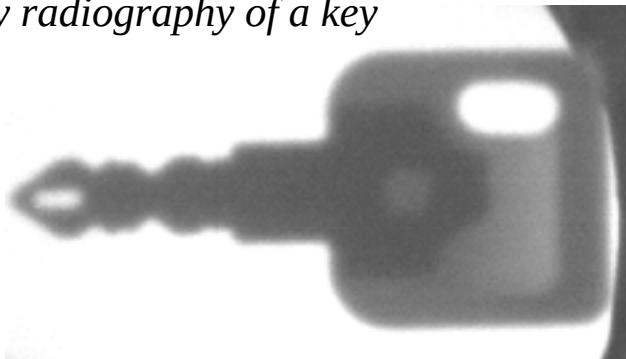


## GEM optical imager

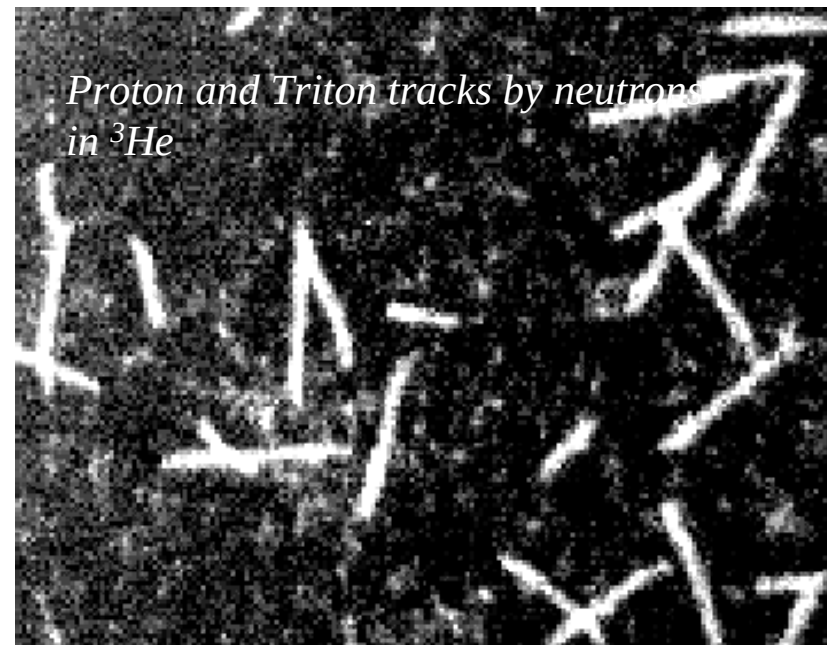
Scintillation light in a multiple GEM detector recorded by a CCD camera



*X-ray radiography of a key*



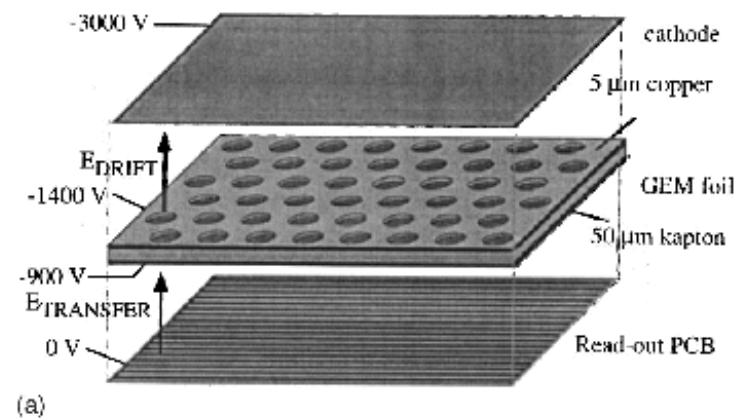
*F.A.F. Fraga et al,  
IEEE Nucl. Sci. Symp. NS-48 (2001)*



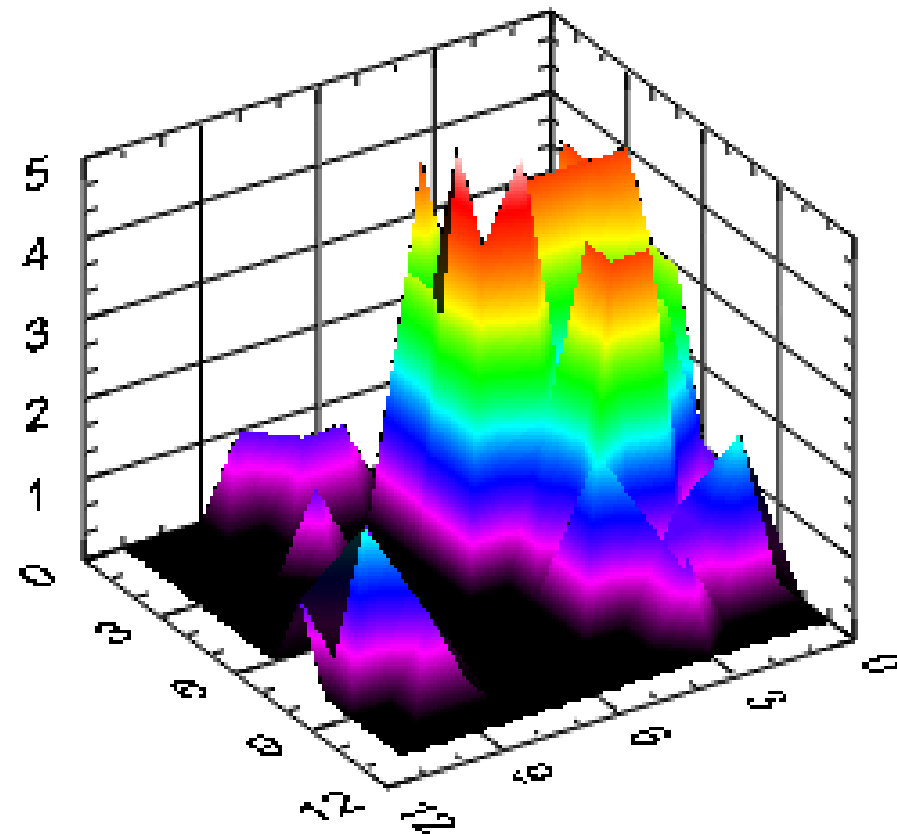
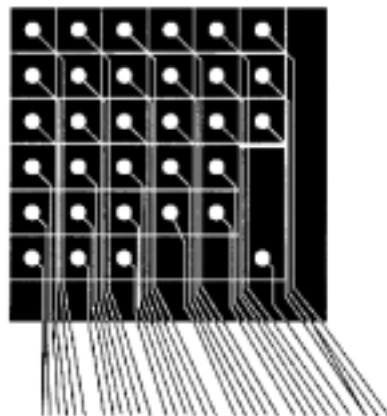
**Ultrafast x-ray plasma diagnostics**

2-D mapping of soft X-ray activity of the plasma on a Tokamak fusion machine (EURATOM-ENEA Frascati, Italy)

Single GEM with fast pixel readout



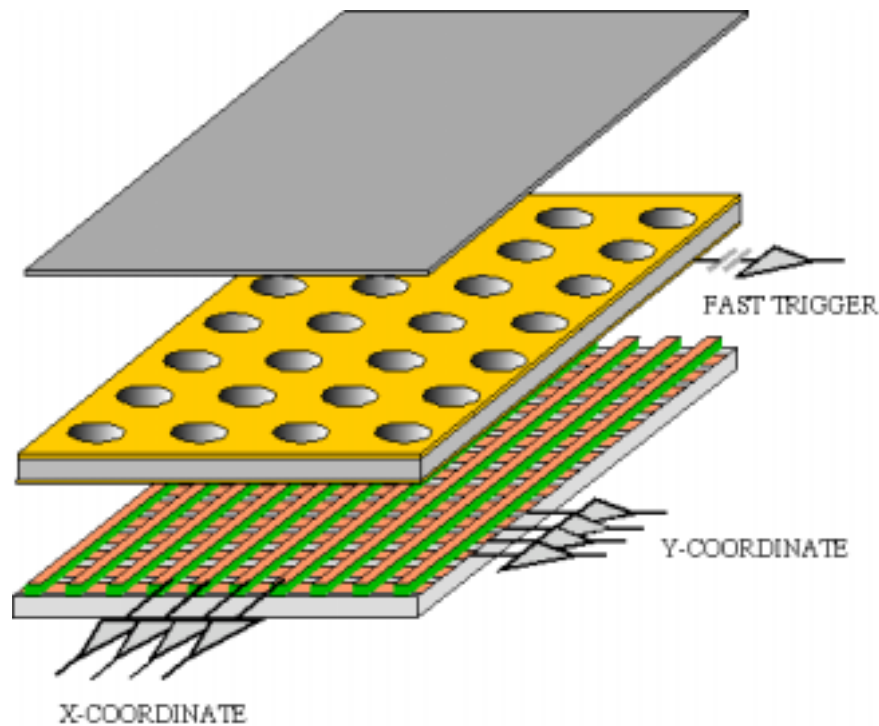
Readout: 32  $2 \text{ mm}^2$  pixels



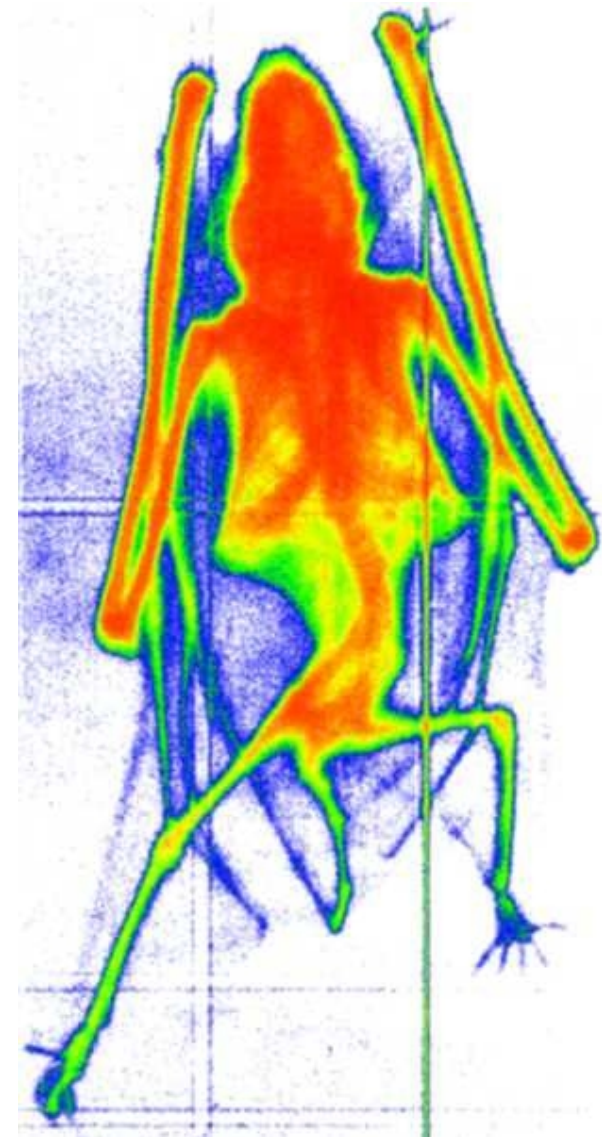
Counting rate vs position

## X-ray imaging

Using the lower GEM signal, the readout can be self-triggered with energy discrimination:



*A. Bressan et al,  
Nucl. Instr. and Meth. A 425(1999)254  
F. Sauli,  
Nucl. Instr. and Meth.A 461(2001)47*



*9 keV absorption radiography of a small mammal  
(image size  $\sim 60 \times 30 \text{ mm}^2$ )*



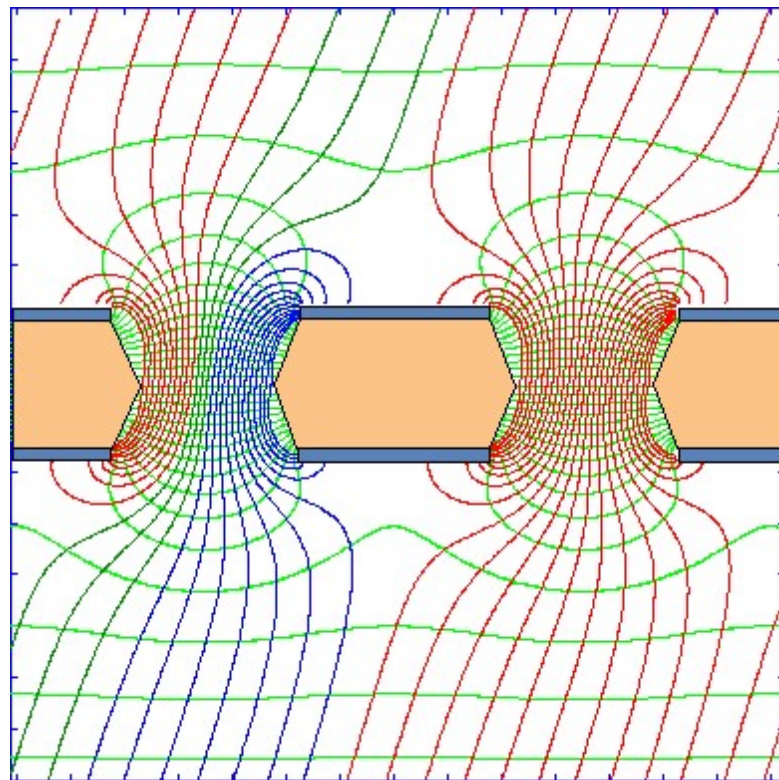
## Operation in magnetic fields

Worst case:  $\dot{\vec{E}} \perp \dot{\vec{B}}$

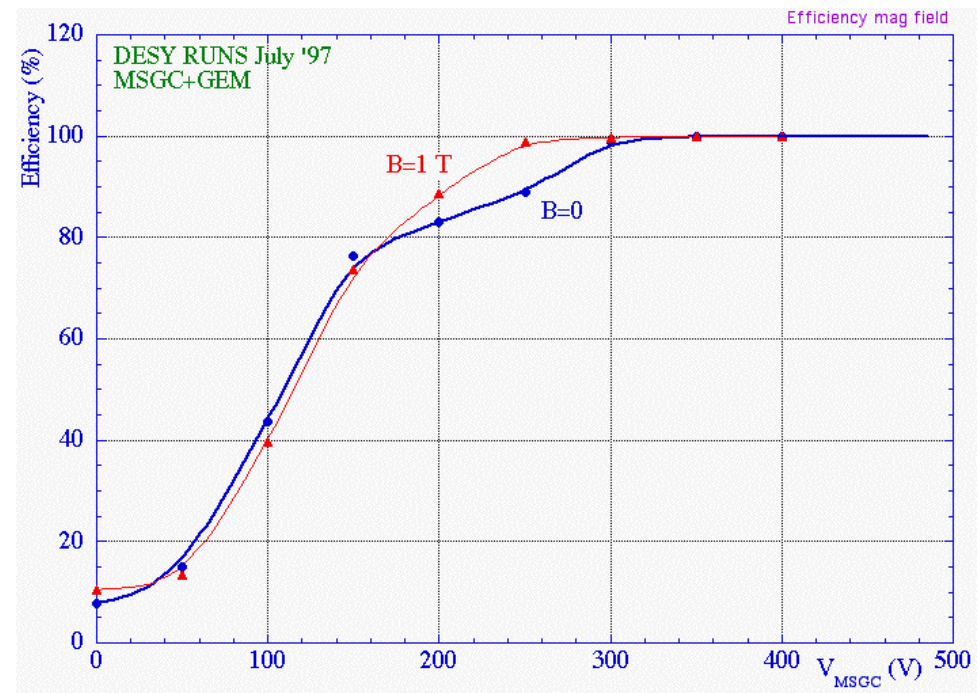
Computed electron drift lines:

Red: stopping on GEM

Green: through holes



Measured efficiency: even higher at  $B=1$  T!



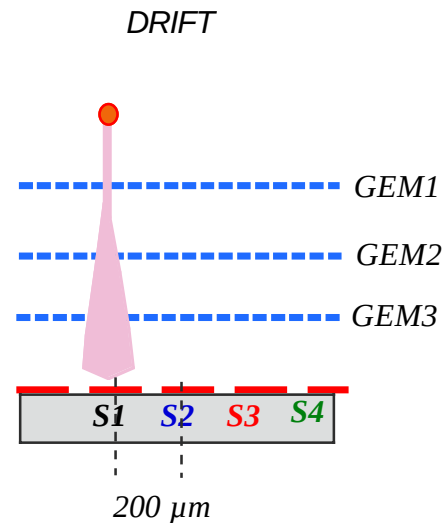
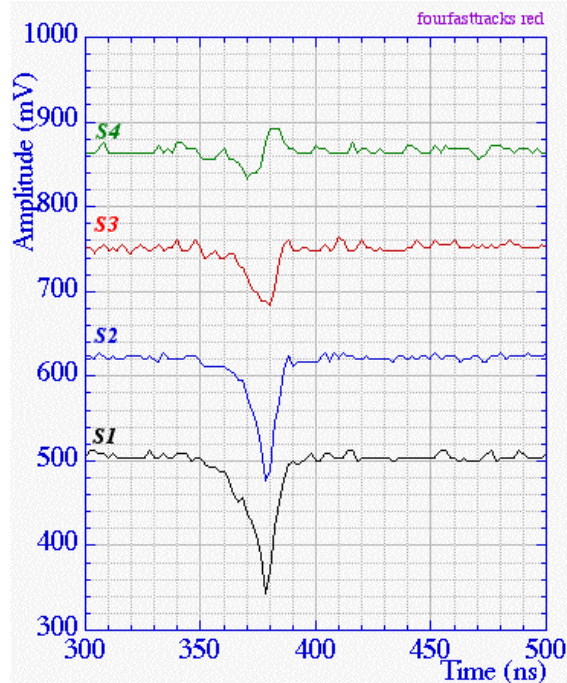
*J. Benlloch et al, IEEE Trans. Nucl. Sci. NS-45 (1998) 234*

Demonstration of avalanche spread in the multiplication, filling the hole (also deduced from current sharing measurements)

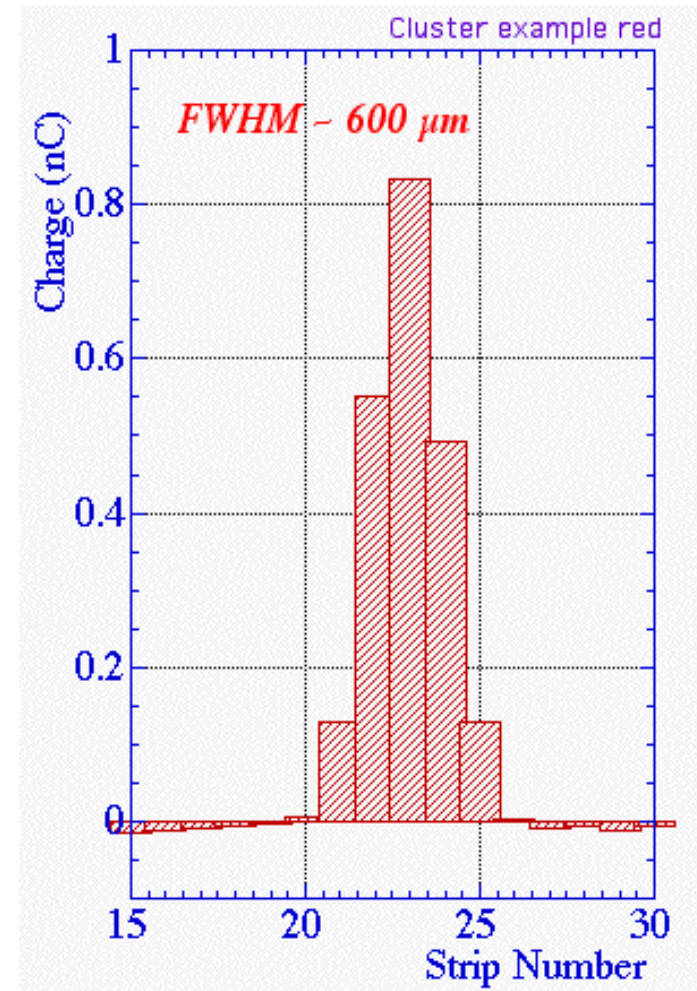
## GEM TPC

Improved  
multi-track  
resolution

Fast signals (no ion tail)  
 $\Delta T \sim 20$  ns :



Narrow pad response function ( $\Delta s \sim 1$  mm):



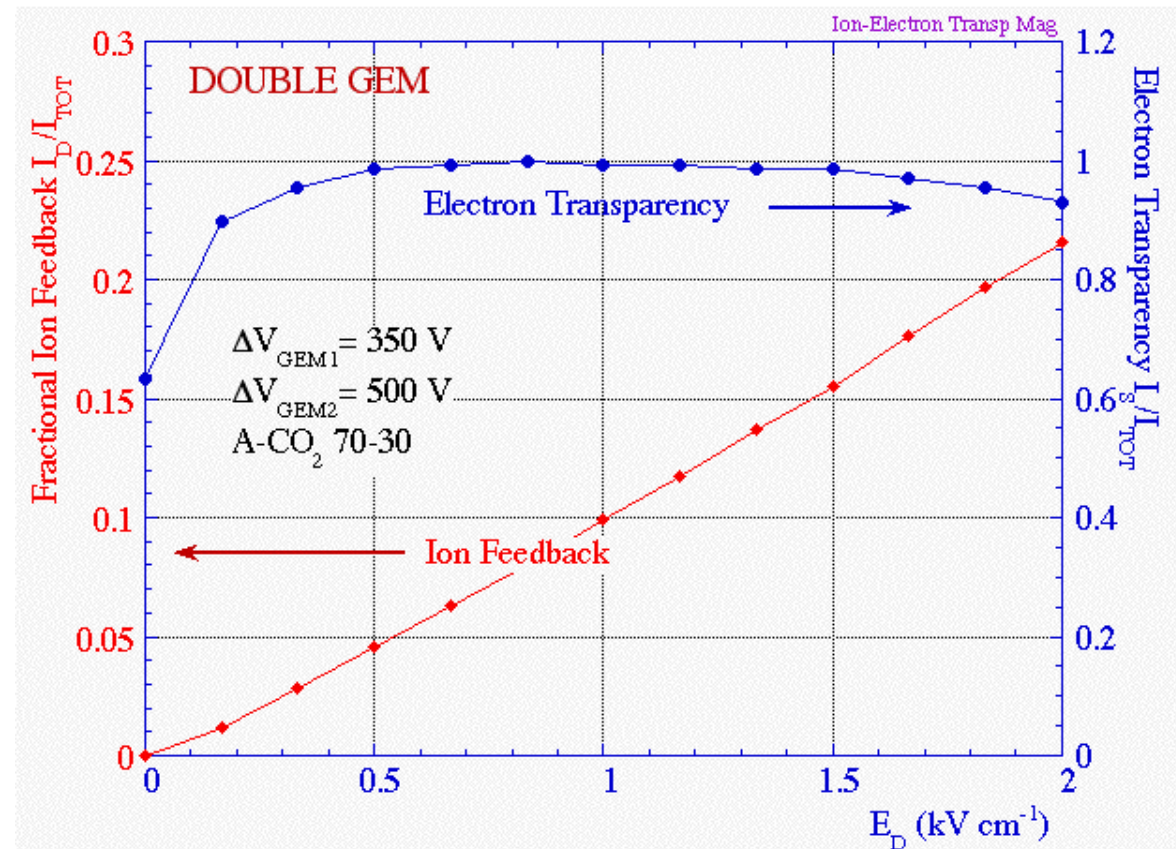
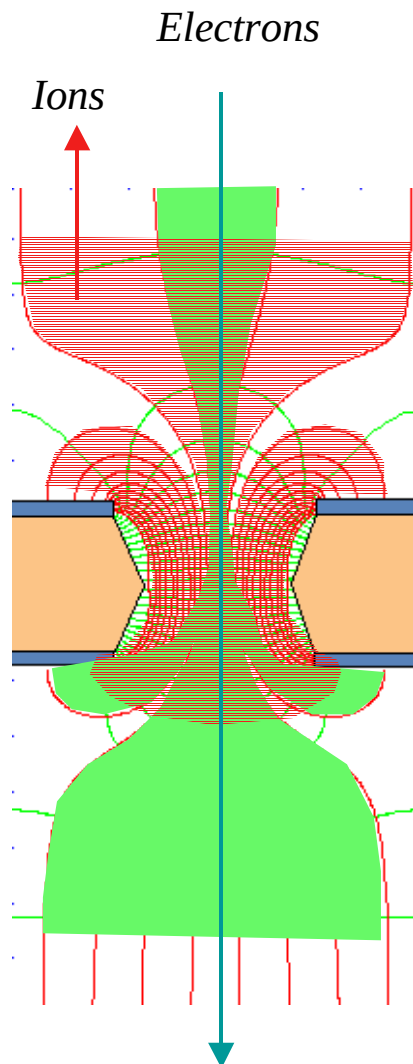
F

Intrinsic multi-track resolution  $\Delta V \sim 1$  mm<sup>3</sup>  
(Standard MWPC TPC  $\sim 1$  cm<sup>3</sup>)

## GEM TPC

Strong positive ion feedback suppression

Negligible  $\vec{E} \times \vec{B}$  effects



*S. Bachmann et al, Nucl. Instr. and Meth. A 438(1999)376*

With a standard Double GEM, in normal operating conditions ( $E_{DRIFT}=200$  V/cm), the Ion Feedback is  $\sim 1.5\%$



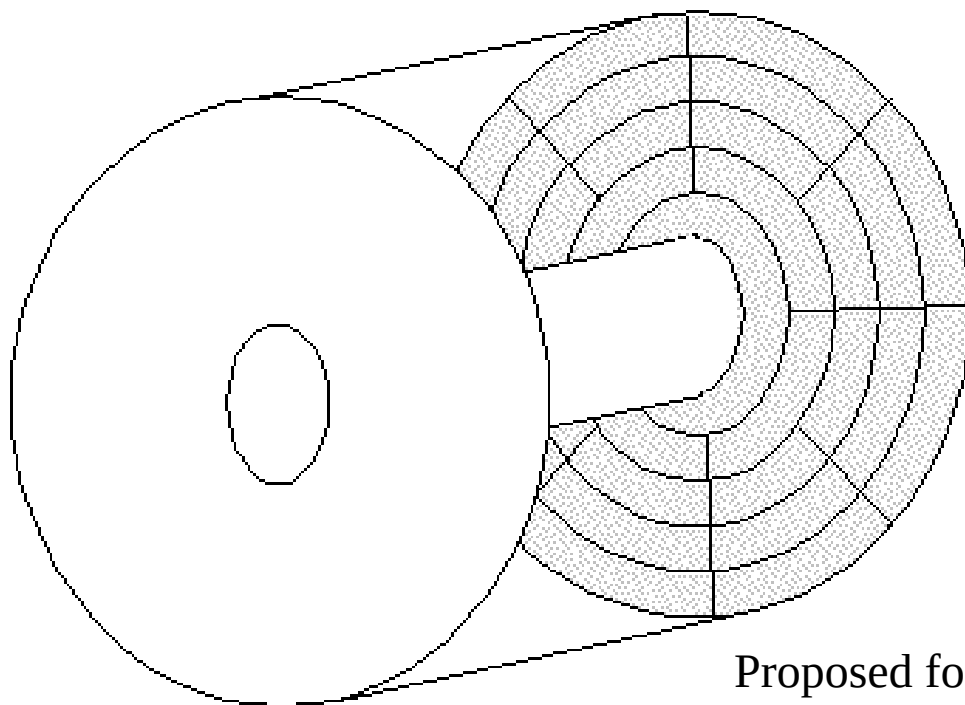
Improve GEM geometry to reduce FB ( $\rightarrow 10^{-4}$ ?)  
Gated operation easy!



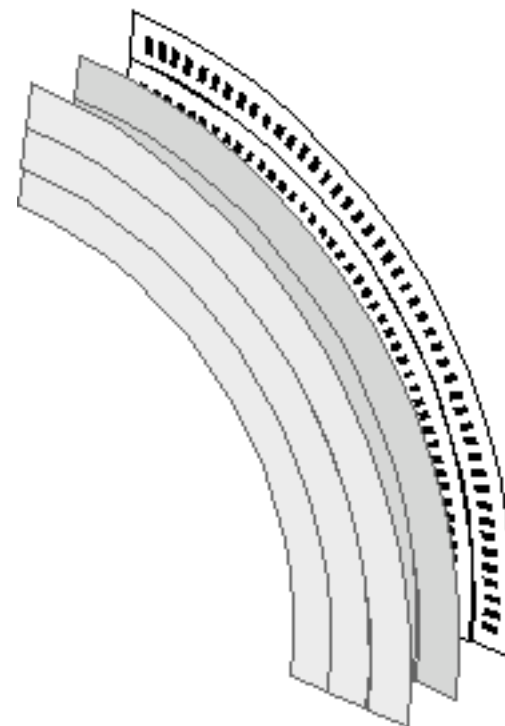
## GEM TPC

GEM sectors and readout board can have circular shape, with radial pad rows (no bias due to wire direction like in conventional MWPCs).

Gating (if needed) can be done at different times on radial sectors, modulating the in-depth sensitive volume.



Proposed for the central detector of TESLA (DESY Linear Collider)



*F. Sauli, GEM readout of the TPC,  
CERN-TA1 Int, Note July 1999*