

## MEDIPIX: COLLABORATION AND DETECTORS

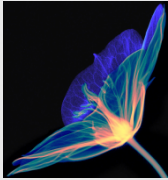
R. Ballabriga, J. Alozy, M. Campbell, M. De Gaspari, E.H.M. Heijne, X. Llopert, T. Poikela, L. Tlustos, P. Valerio, W. Wong, D. Krapohl, S. Procz, M. Fiederle, S. Pospisil, J. Jakubek, V. O'Shea, Kenway Smith, Dzmitry Maneuski, Jan Visser, A. Bulter, J. Marchal, I. Horswell, H. Graafsma, E. Hamann, Z. Vykydal, J. Visschers, S. Vahanen, N. Tartoni, C. Ponchut, R. Plackett, S. Pettersson, B. Norlin, J. Jungman, T. Koenig, C. Frojdh, N. Andersson, D. Pennicard, G. Anton, P. Butler...



# Outline

- **A few words about CERN**
- **Hybrid Pixel Detectors**
- **Medipix Collaboration**
  - **Designed chips**
- **Applications**
  - **"Color" X-ray Imaging**
  - **Mixed Field Dosimetry**





# CERN

**The world's largest particle physics research laboratory**

**An international effort of:**

**20 European Member States**

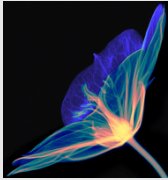
**7 Observer or Acceding States**

**28 Non-Member States involved in particular projects**

**~ 2 400 staff members (75% are applied physicists, engineers and technicians)**

**~ 11 500 users from all over the world (mostly physicists)**

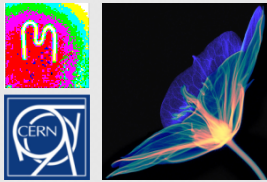
**Annual budget ~ USD 1 000 000 000**



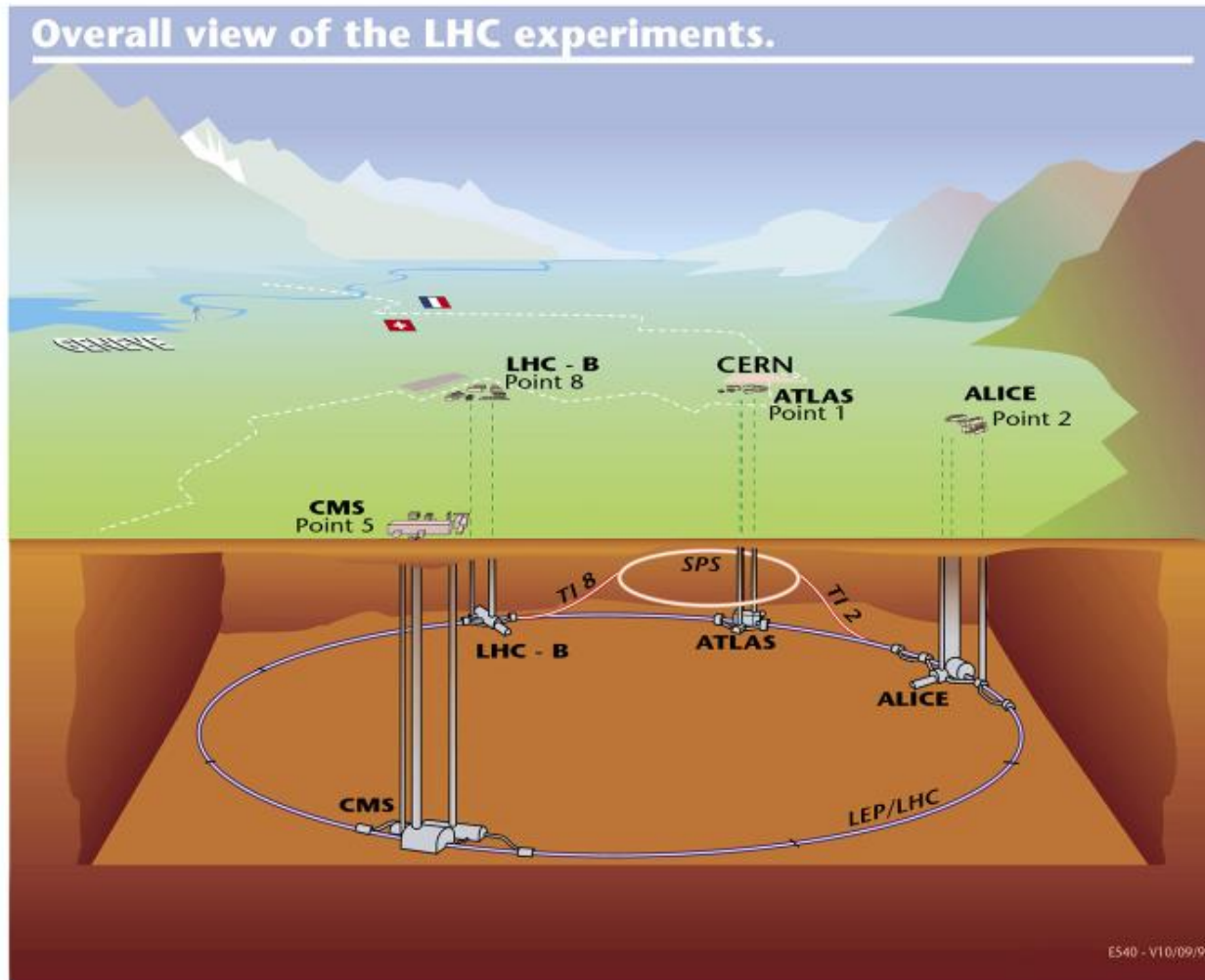
## An aerial view of CERN and the Large Hadron Collider Accelerator Complex







# The Large Hadron Collider



Two counter rotating proton beams on 27km circumference ring

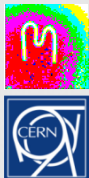
Particle bunch crossings 40 M times per second

100 billion particles in each bunch

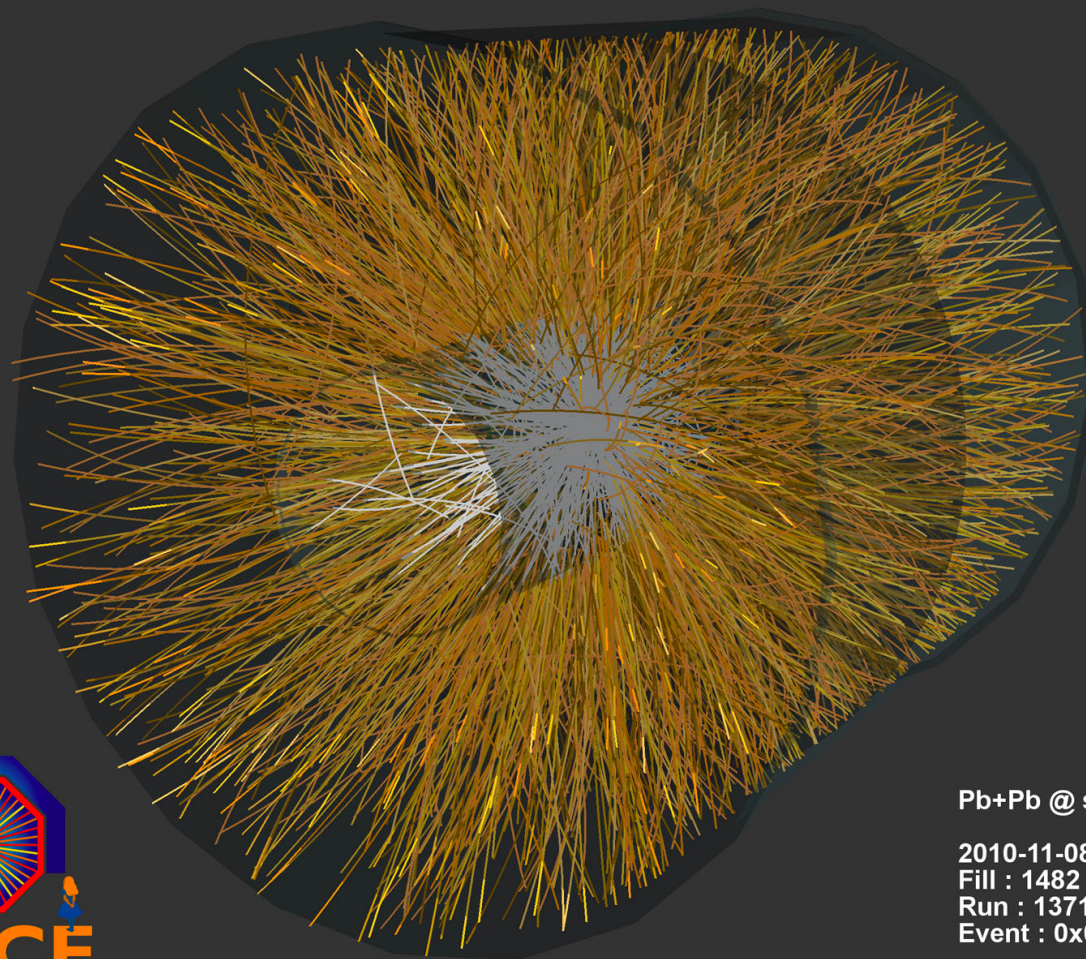
Several 1 000 particles created per bunch crossing

7 TeV on 7 TeV Collisions

Entire magnet ring cooled to 1.8K



# Lead Ion Collision ALICE



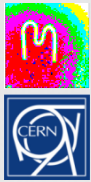
Pb+Pb @  $\sqrt{s} = 2.76$  ATeV

2010-11-08 11:29:42

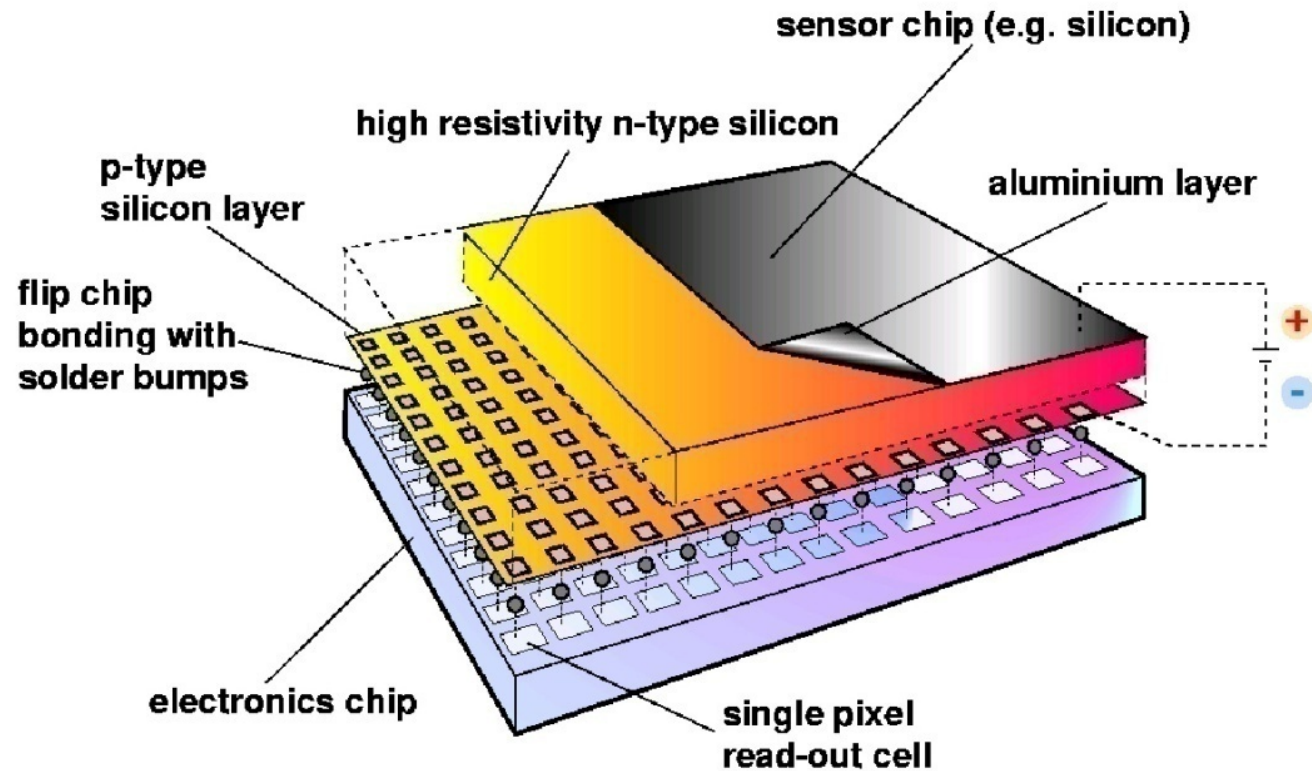
Fill : 1482

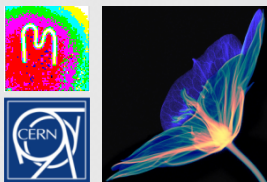
Run : 137124

Event : 0x00000000271EC693

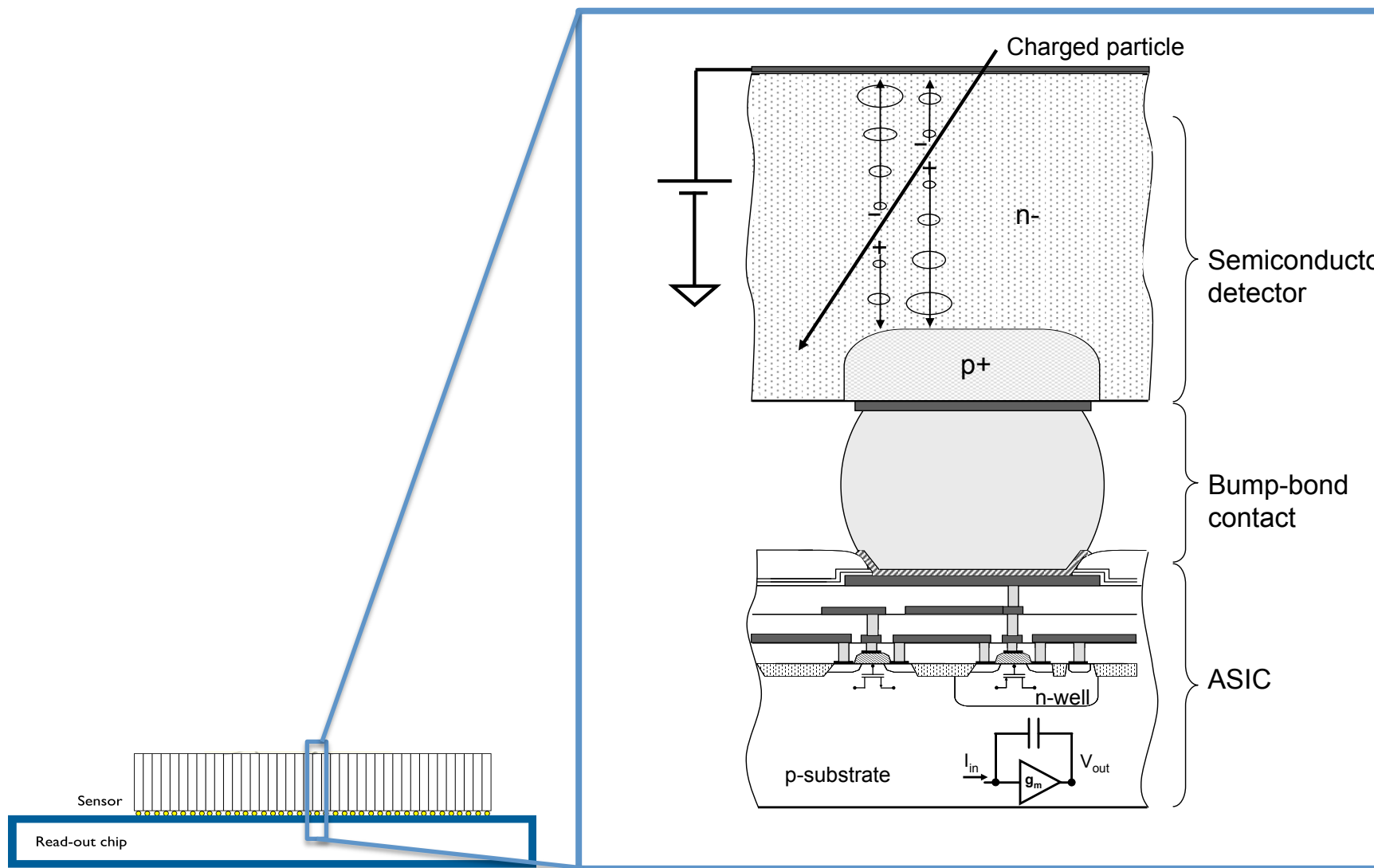


# Hybrid Pixel Detectors

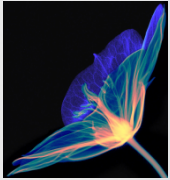
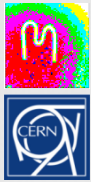




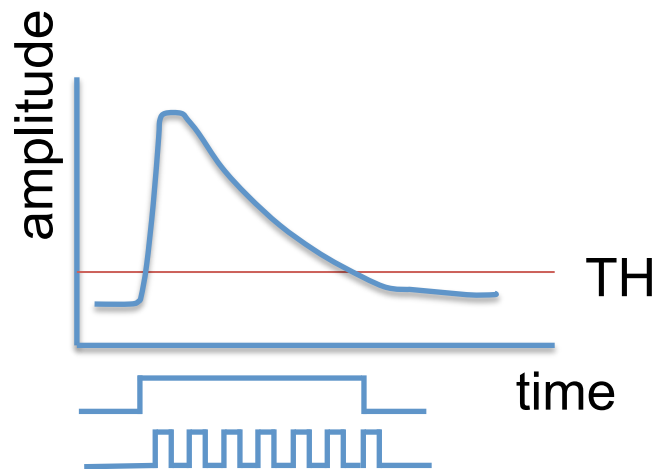
# Hybrid Pixel Detectors



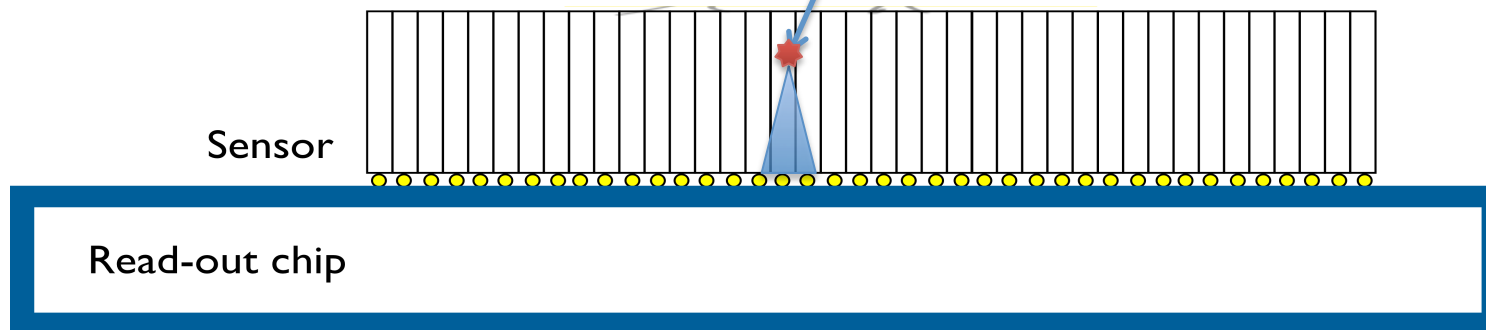


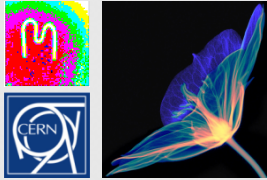


# Signal Formation

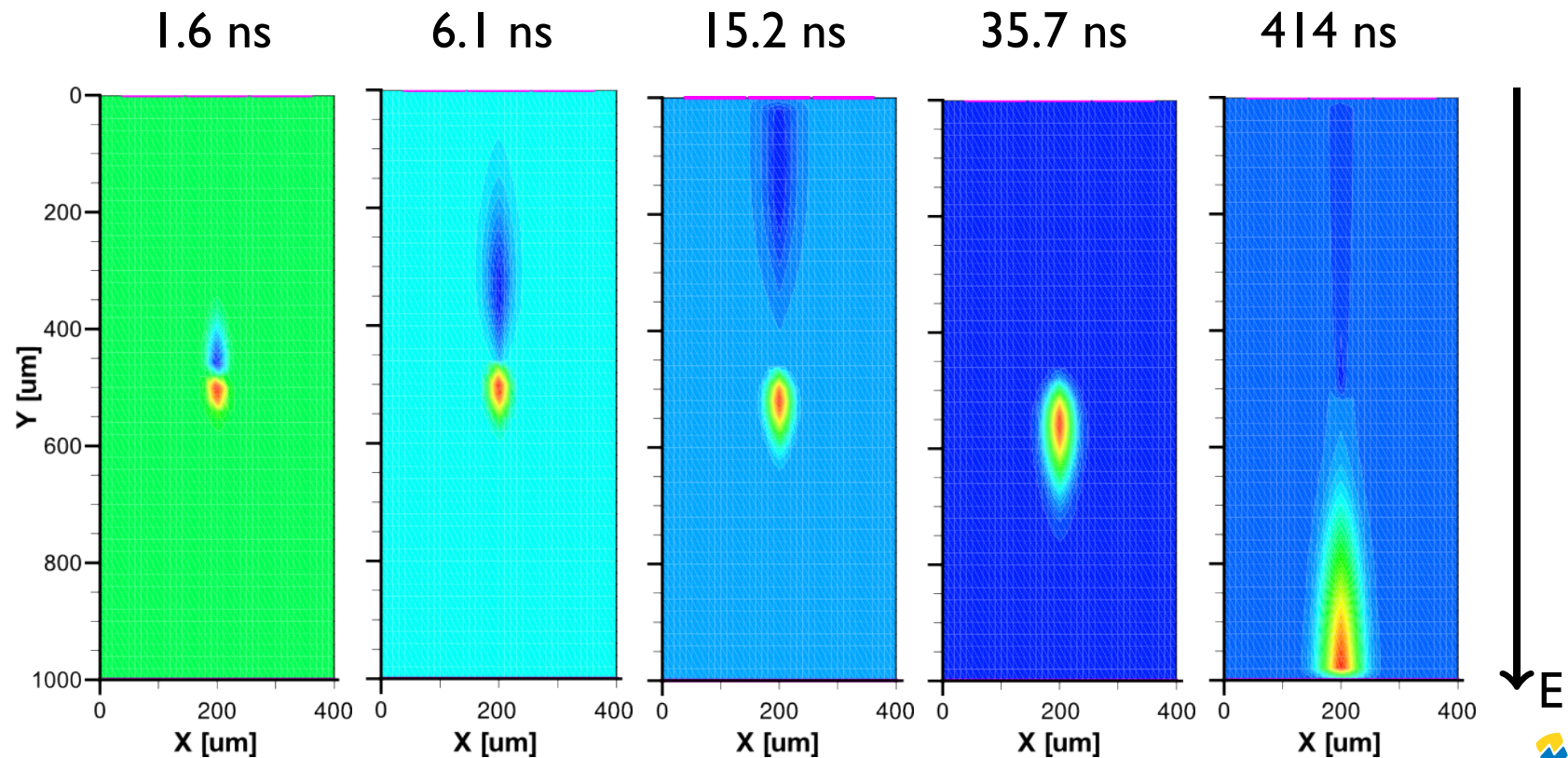


- Moving charge induces a signal on the read out pad
- Pulse height is proportional to the deposited energy
- In order to detect a particle it has to interact with the sensor material and create electron-hole pairs



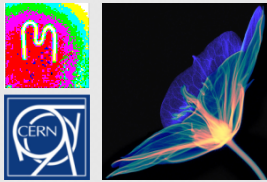


# Charge carrier simulation CdTe



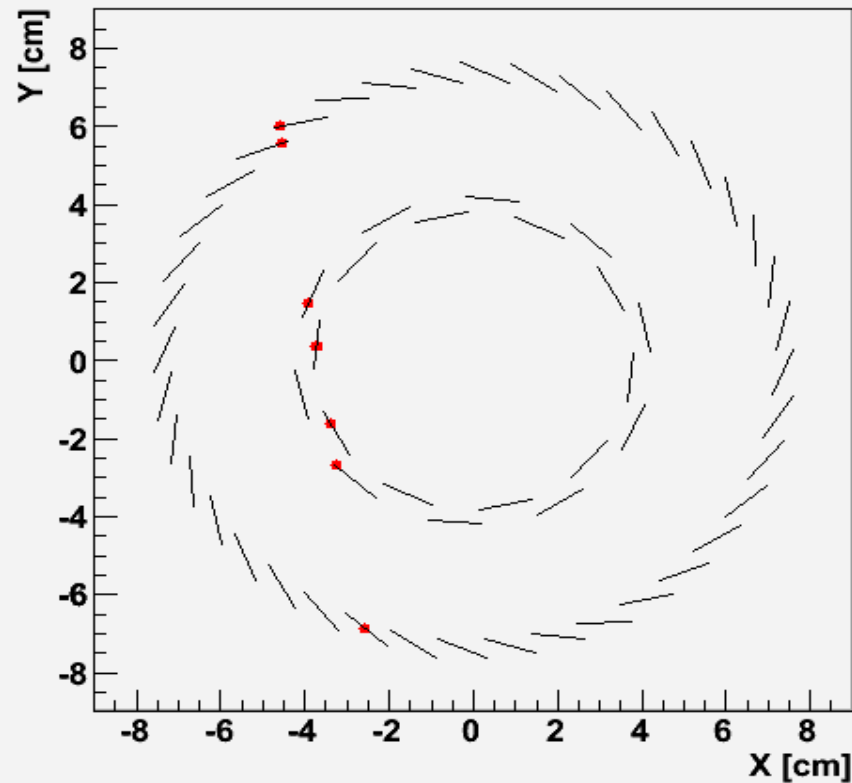
By David Krapohl, Mid Sweden University



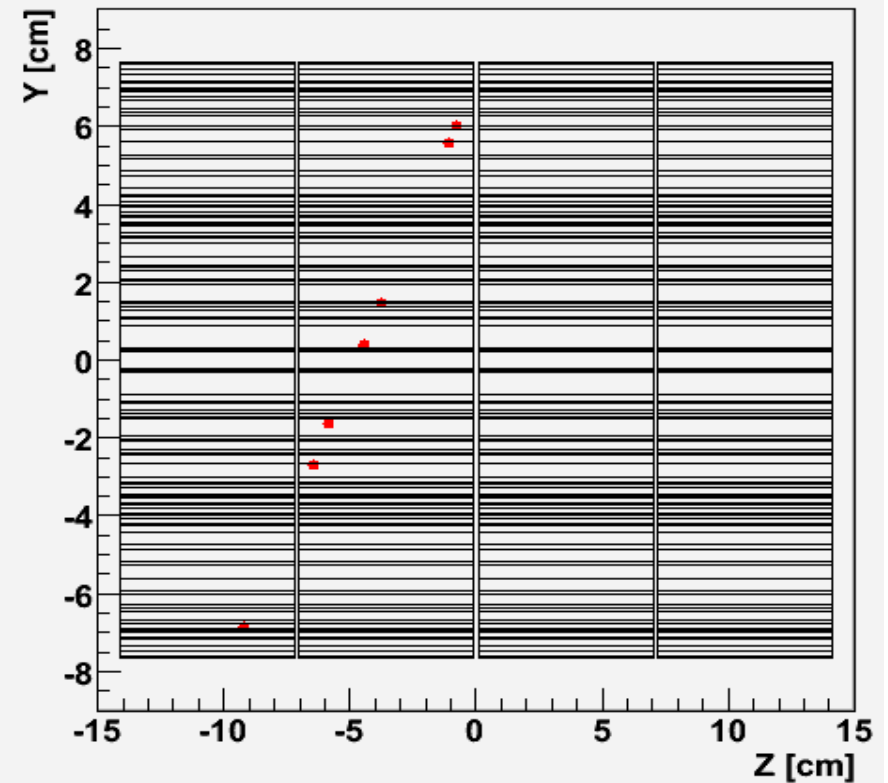


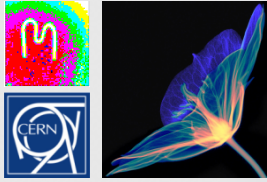
# Cosmic Particles in the Alice Experiment

Global XY



Global ZY





## Can this be used for something else?

- The idea of using the single photon counting principle with hybrid pixel detectors for X-ray imaging dated back to late 80s
- The Medipix collaboration was formed to use the knowledge gained in the design and fabrication of hybrid pixel detectors to make a single photon counting system for X-ray radiography.
- Initial partners of the collaboration were CERN, the University of Freiburg (Germany), the University of Glasgow (Scotland) and the INFN of Pisa and Napoli

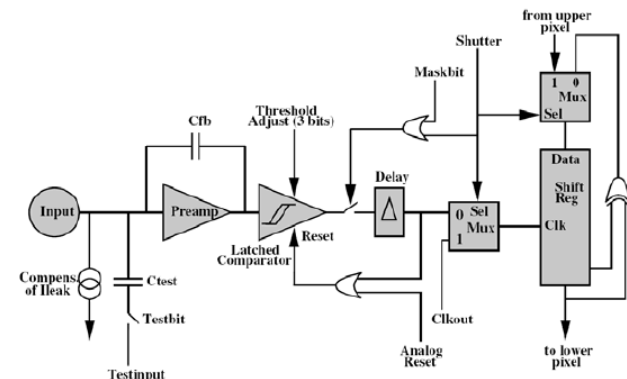
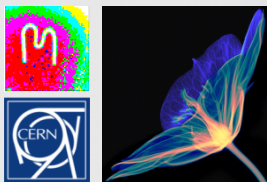
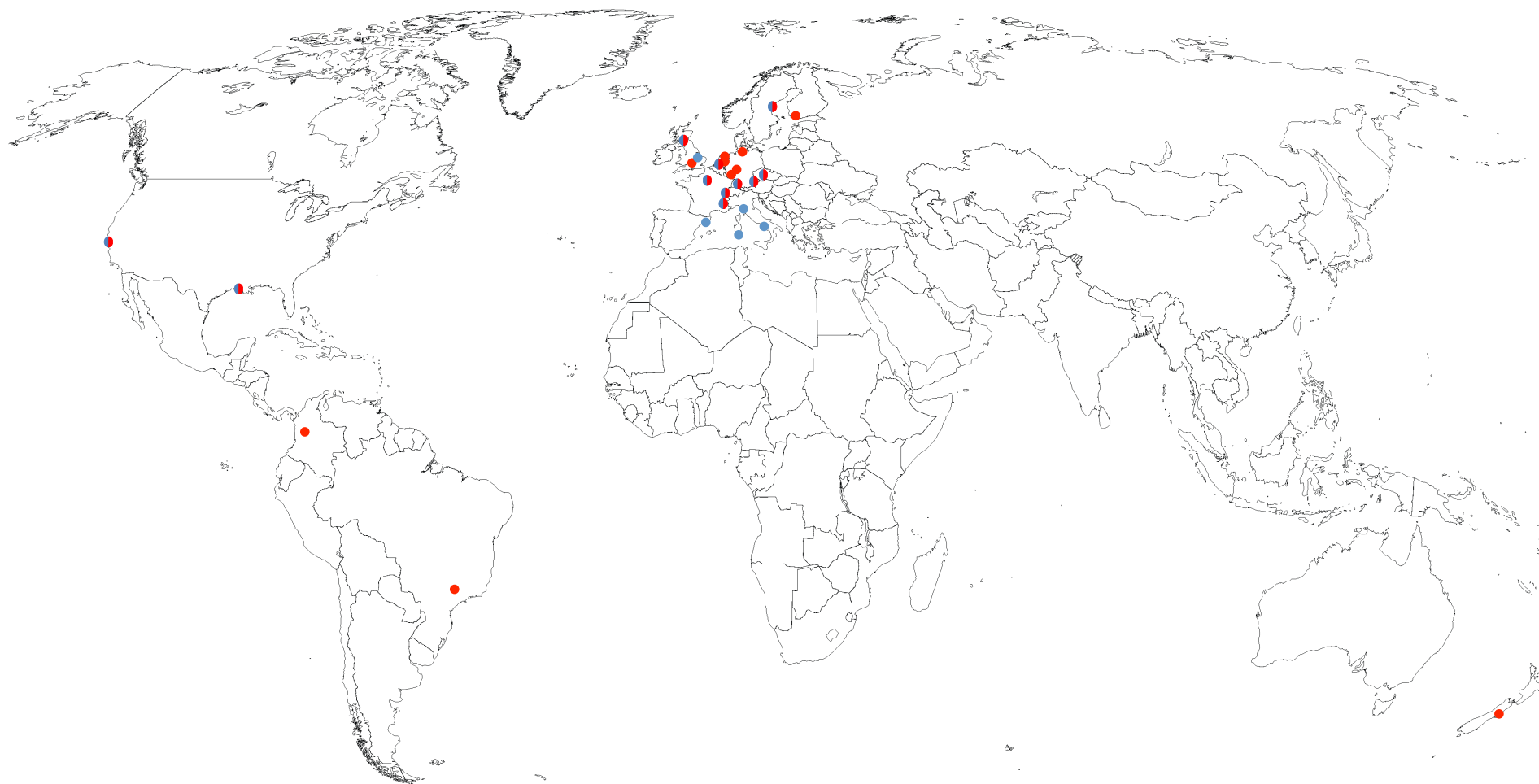


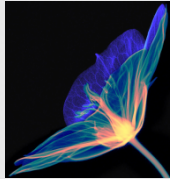
Figure 1.7. The Medipix1 pixel cell schematic.



# Medipix 2 and 3 Collaboration



- Medipix2 collaboration member
- Medipix3 collaboration member
- Medipix2 and 3 collaboration member



# The Medipix2 Collaboration

Institut de Fisica d'Altes Energies, Barcelona, Spain 

University of Cagliari and INFN Section thereof, Italy 

CEA, Paris, France 

CERN, Geneva, Switzerland, 

Universitat Freiburg, Freiburg, Germany, 

University of Glasgow, Scotland, UK 

Universita' di Napoli and INFN Section thereof, Italy 

NIKHEF, Amsterdam, The Netherlands 

University of Pisa and INFN Section thereof, Italy 

Laboratory of Molecular Biology, Cambridge, England, UK 

Mid Sweden University Sundsvall, Sweden, 

Czech Technical University, Prague, Czech Republic 

ESRF, Grenoble, France 

Academy of Sciences of the Czech Republic, Prague 

Universität Erlangen-Nürnberg, Erlangen, Germany 

University of California, Berkeley, USA 

University of Houston, Texas, USA 





# The Medipix3 Collaboration

University of Canterbury, Christchurch, New Zealand

CEA, Paris, France

CERN, Geneva, Switzerland,

DESY-Hamburg, Germany

Albert-Ludwigs-Universität Freiburg, Germany,

University of Glasgow, Scotland, UK

Leiden University, The Netherlands

NIKHEF, Amsterdam, The Netherlands

Mid Sweden University, Sundsvall, Sweden

IEAP, Czech Technical University, Prague, Czech Republic

ESRF, Grenoble, France

Universität Erlangen-Nurnberg, Erlangen, Germany

University of California, Berkeley, USA

VTT, Information Technology, Espoo, Finland

ISS, Forschungszentrum Karlsruhe, Germany

University of Houston, USA

Diamond Light Source, Oxfordshire, England, UK

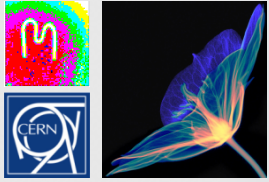
Universidad de los Andes, Bogota, Colombia

University of Bonn, Germany

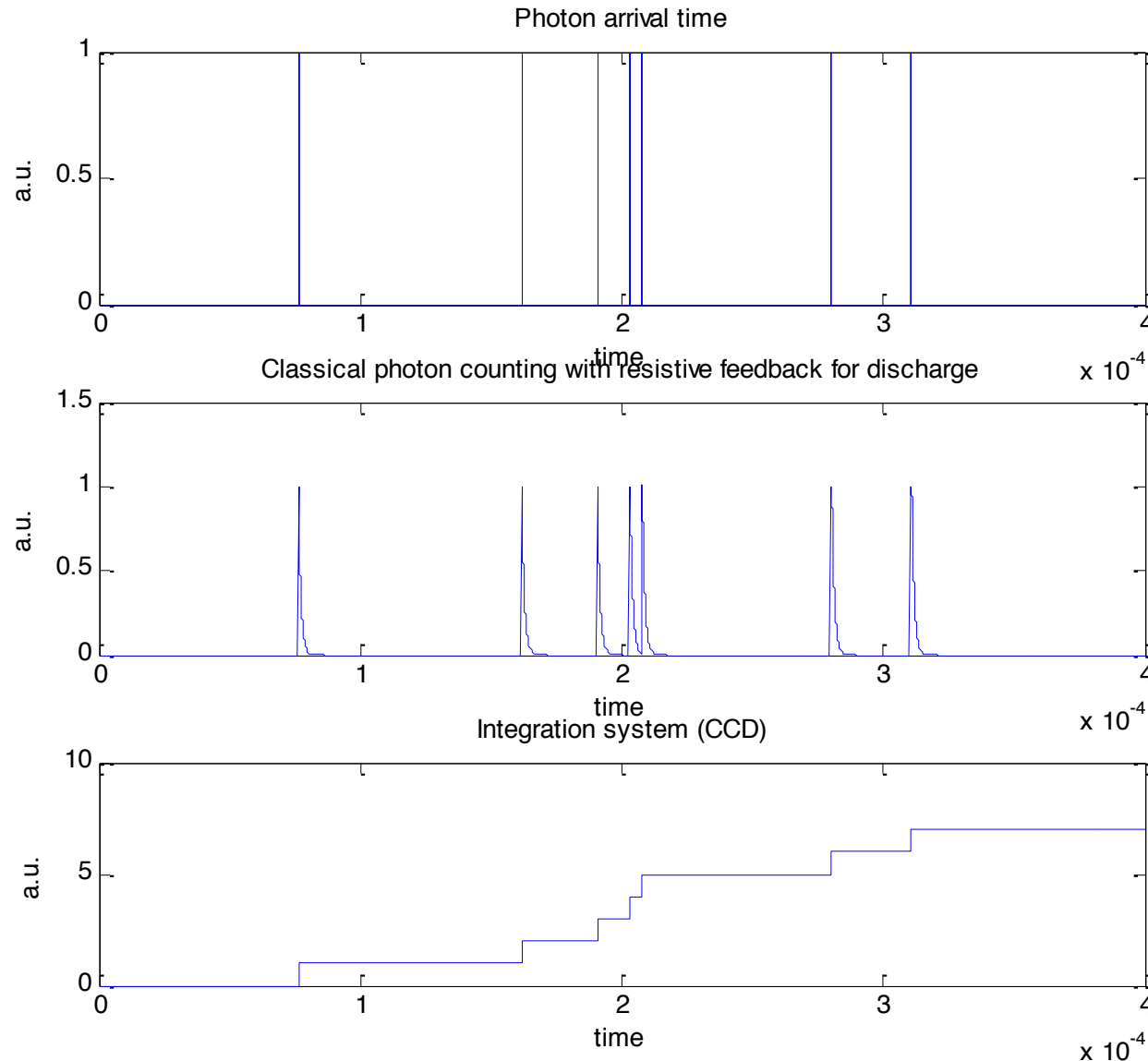
AMOLF, Amsterdam, The Netherlands

ITER, Cadarache, France

Technical University of Munich, Germany



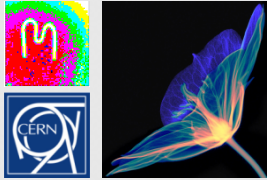
# Photon processing versus integrating



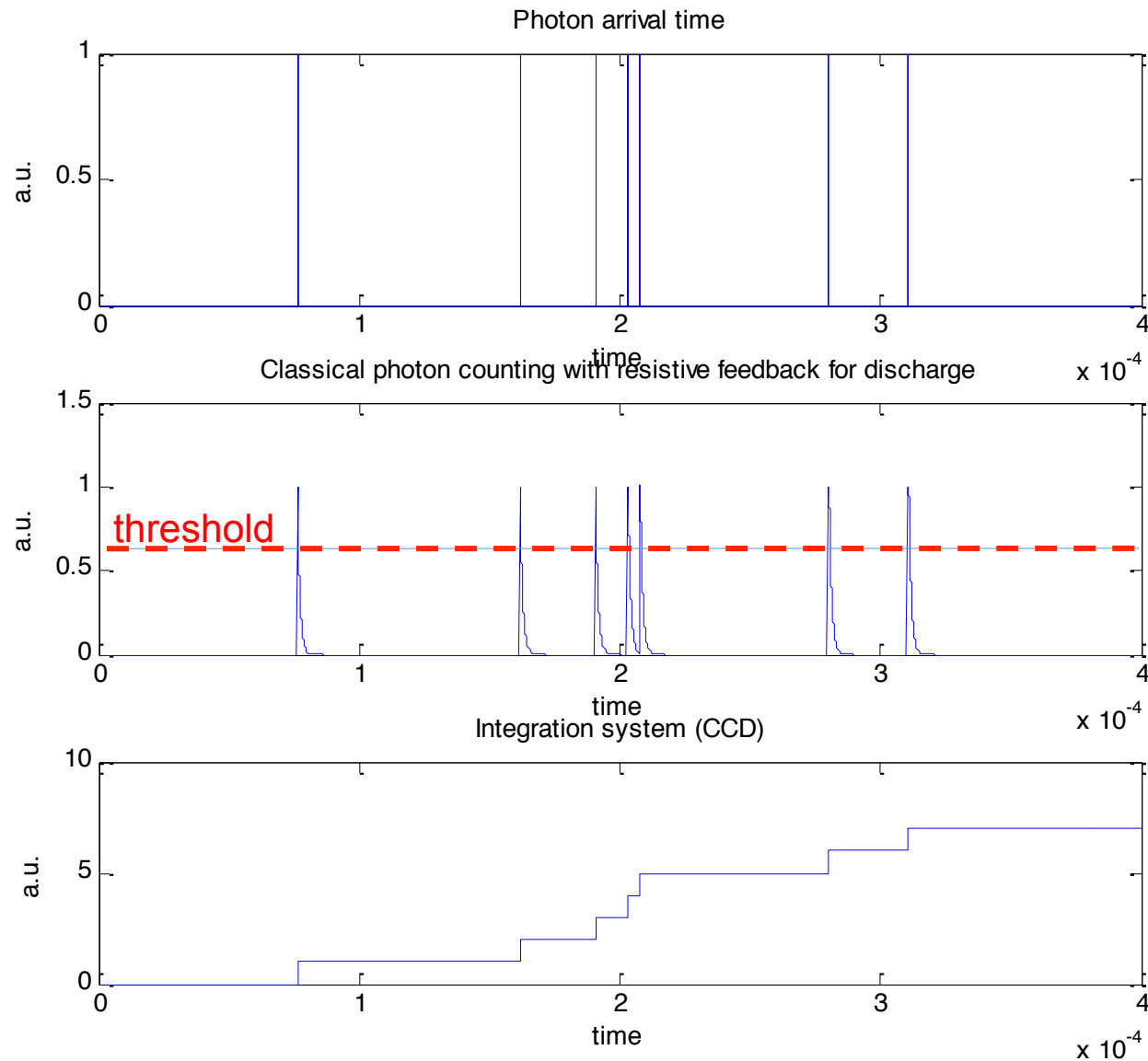
Photon time of arrival follows Poisson statistics

Simulation of preamplifier output ( $\tau=1\mu\text{s}$ ) for a photon counting system

Simulation of the principle of an integration based detector

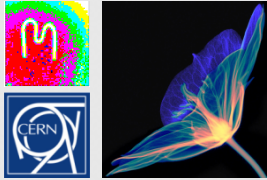


# Photon processing versus integrating

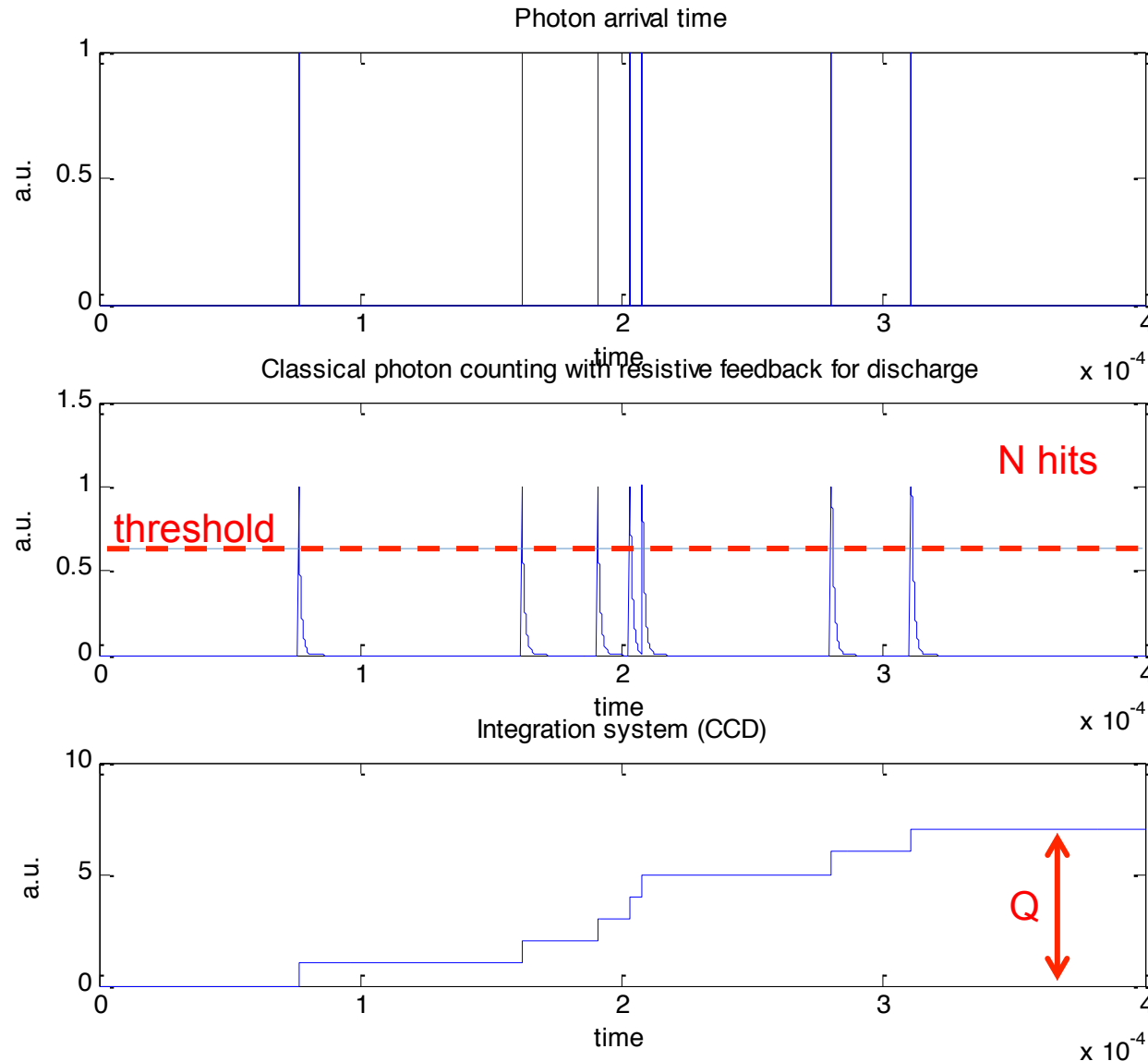


Result:  
N: hits above threshold

Result:  
Q: Total integrated charge



# Photon processing versus integrating



*System more robust to noise (noise free images in photon counting independent on shutter time)*

Result:

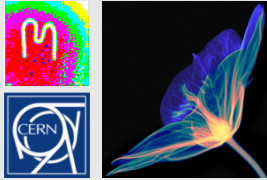
N: hits above threshold

*Rejects noise*

Result:

Q: Total integrated charge

*Integrates noise*



# Photon processing versus integrating

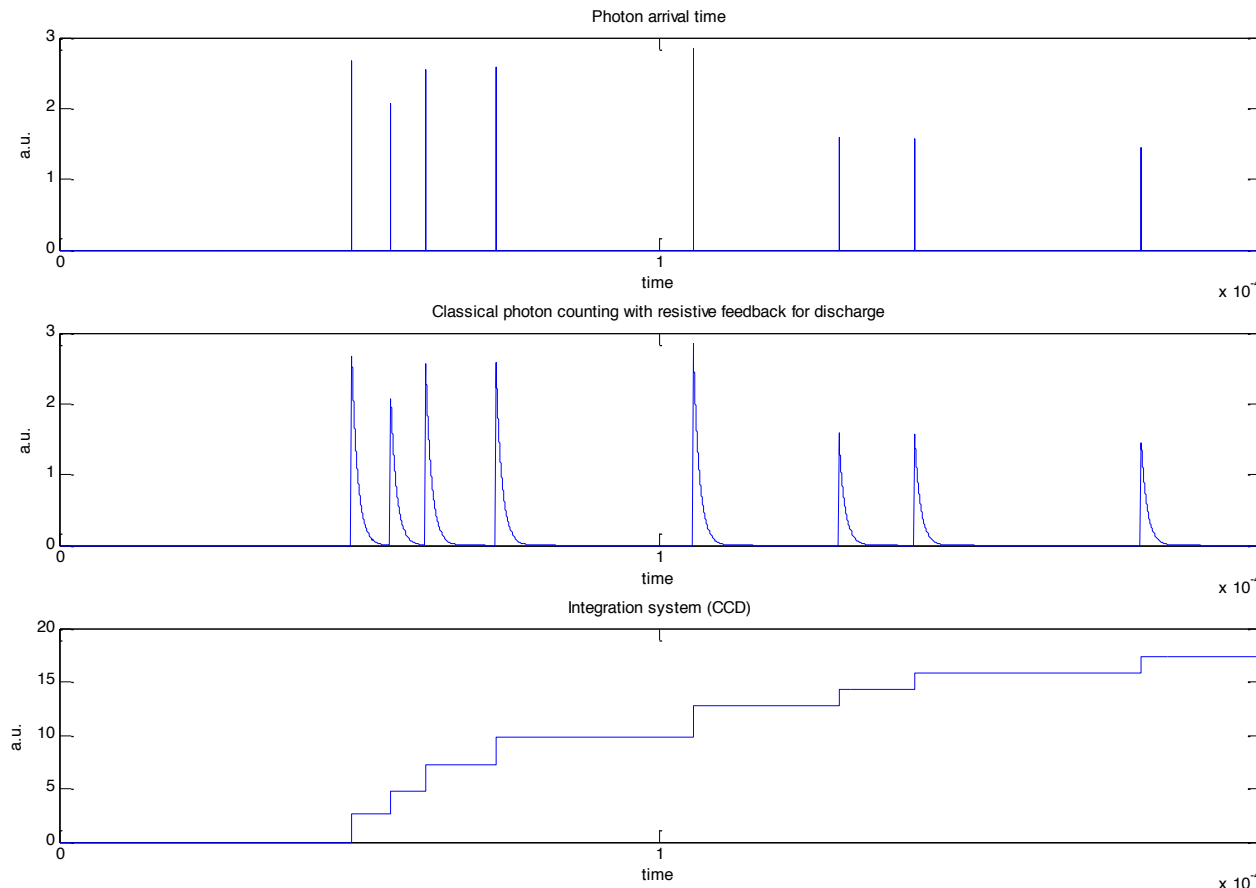
*In integrating detectors, low energy photons information is masked by high energy photons.*

$$W \propto E$$

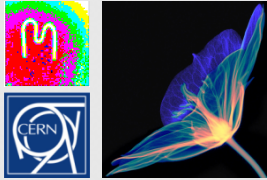
*In Photon Counting with 1 threshold*

$$W = 1$$

*Photon counting with multiple thresholds allows to optimize the weighting function AND allows k-edge identification*







# Photon processing versus integrating

*In integrating detectors, low energy photons information is masked by high energy photons.*

$$W \propto E$$

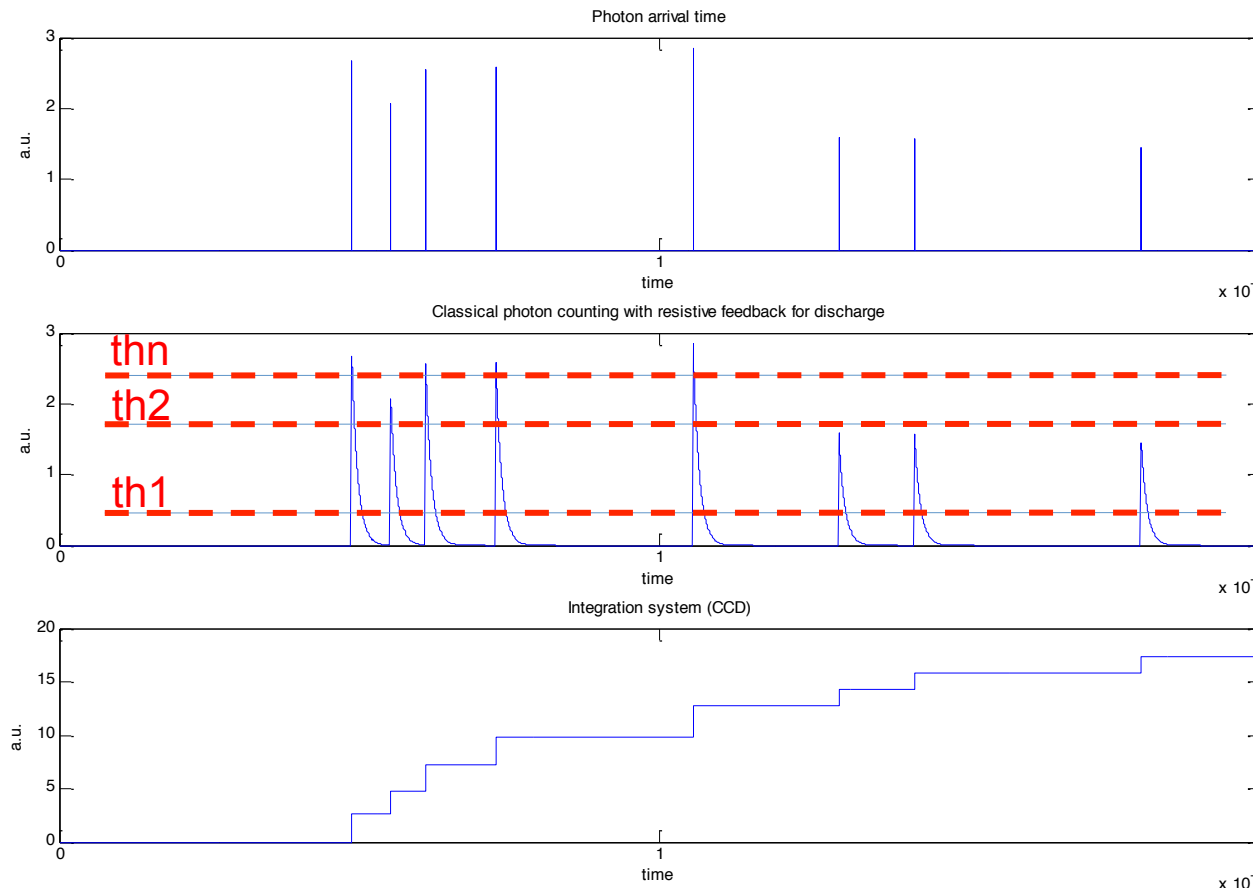
*In Photon Counting*

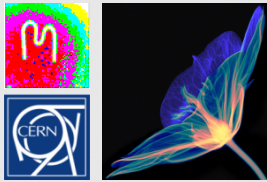
$$W = 1$$

*Photon counting with multiple thresholds allows to optimize the weighting function*

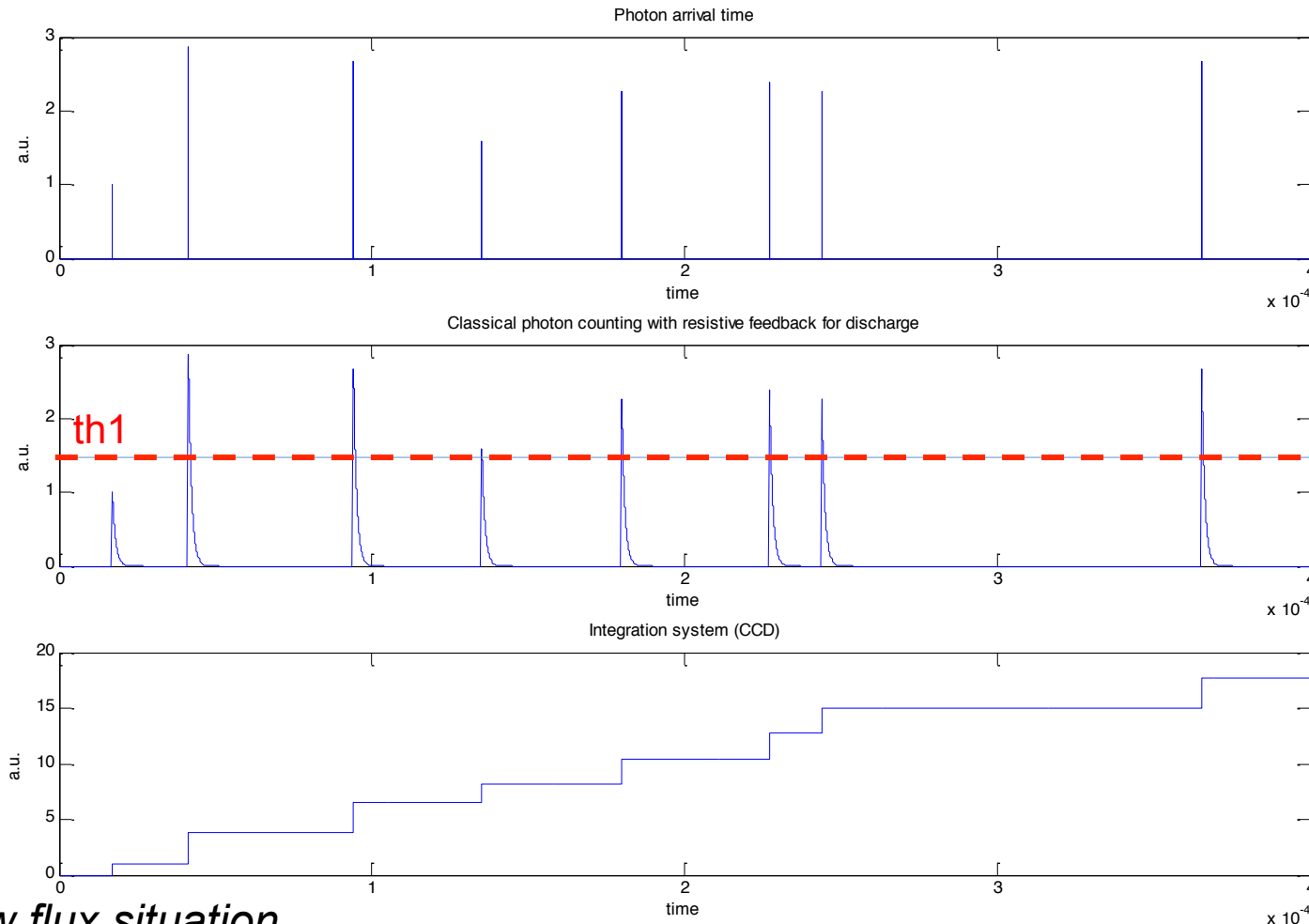
$$W \sim E^{-3}$$

*(optimal function for low contrast objects)*





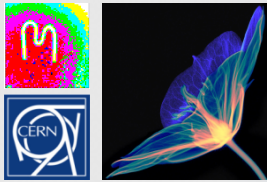
# Photon processing versus integrating



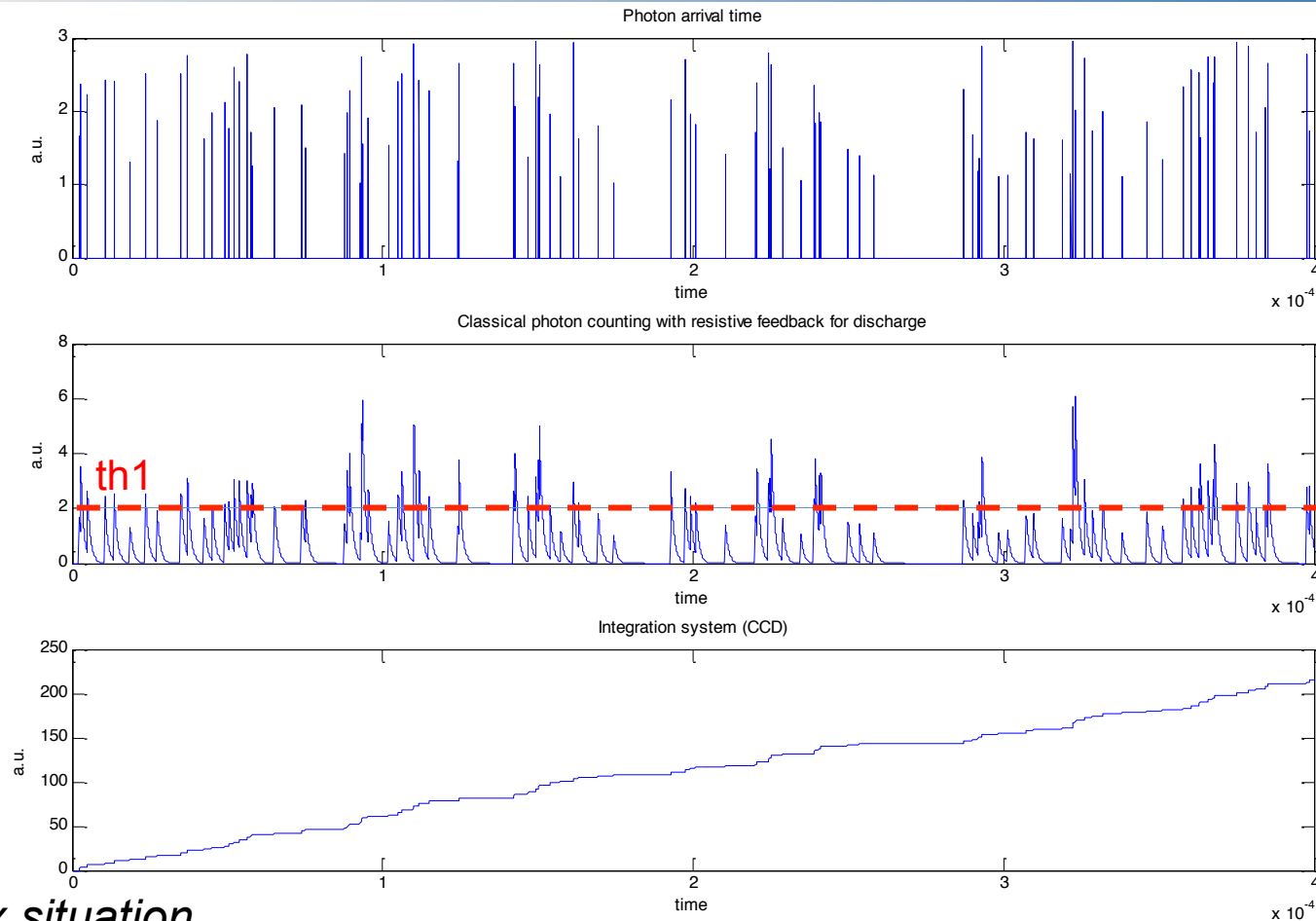
*Low flux situation*

$\mu = 40 \mu s$  (mean time constant between the arrival of two consecutive pulses)

$\tau = 1 \mu s$  (preamplifier reset time constant)



# Photon processing versus integrating

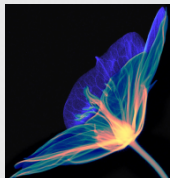
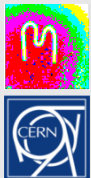


*High flux situation*

*$\mu=4\mu\text{s}$  (mean time constant between the arrival of two consecutive pulses)*

*$\tau=1\mu\text{s}$  (preamplifier reset time constant)*

*The preamplifier output shows “pile up” degrading the performance of the measurement*



## Designed chips

Medipix1 (1998)

*1 $\mu$ m SACMOS, 64x64 pixels, 170x170 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Medipix2 (2001)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Timepix (2006)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC, ToT, ToA / Frame based readout*

Medipix3 (2009)

*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout  
Event by event charge reconstruction and allocation*

Dosepix (2011)

*0.13 $\mu$ m CMOS, 16x16 pixels, 220x220 $\mu$ m<sup>2</sup>  
ToT, PC / Rolling shutter (programmable column readout)  
Event by event binning of energy spectra (16 digital thrs)*

Timepix3 (2013)

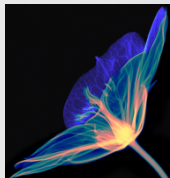
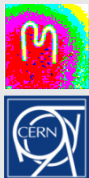
*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC; ToT, ToA (simultaneous)/ Data driven readout*

Smallpix

*0.13 $\mu$ m CMOS, 512x512 pixels, 40x40 $\mu$ m<sup>2</sup> (TBD)  
PC, iToT; ToA, ToT1 (simultaneous)/ Frame based (ZC)  
TSV compatible design*

Clickpix prototype

*65nm CMOS, 64x64 pixels, 25x25 $\mu$ m<sup>2</sup>  
ToA, ToT1 (simultaneous)/ Frame based (ZC)*



# Designed chips

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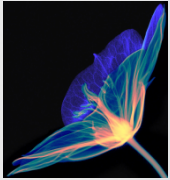
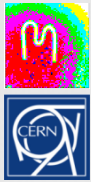
Smallpix

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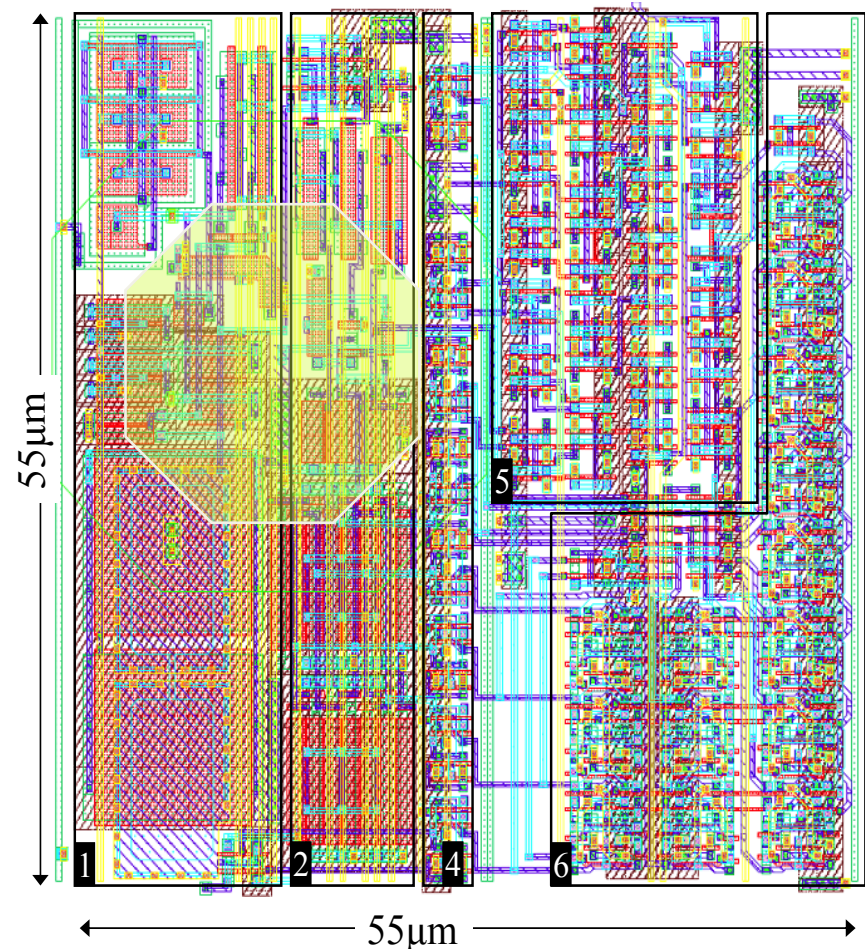


# Timepix

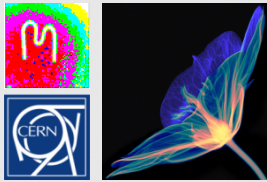
- Hybrid Pixel Detector
- 256x256 pixels
- 55 $\mu$ m pixel pitch
- Single Photon Processing
  - Time-over-Threshold
  - Time of arrival
  - Photon Counting

Capable of operating in both electron and hole collection mode

Multi purpose chip



~ 500 transistors / pixel

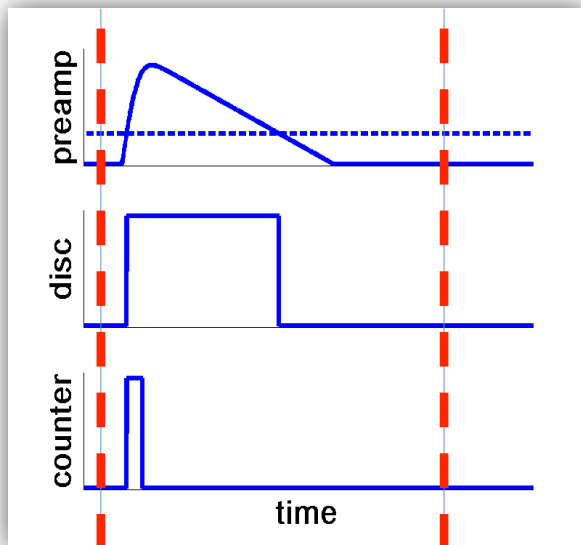


# Digital back-end electronics

«Photon counting mode»

Medipix1, 2, 3  
Timepix

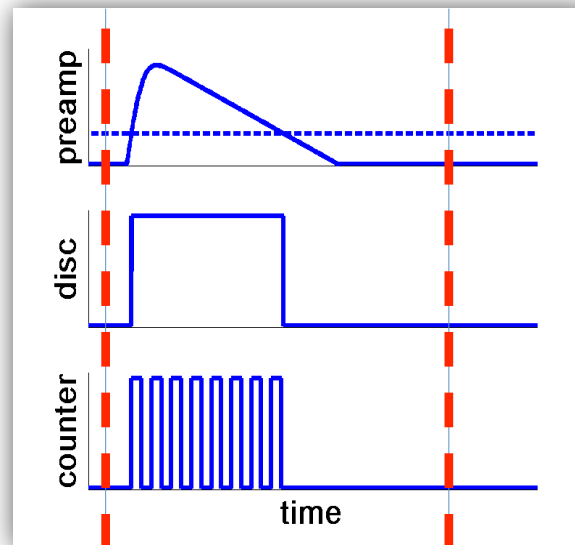
Open shutter      Close shutter



«Time over Threshold mode»

Timepix

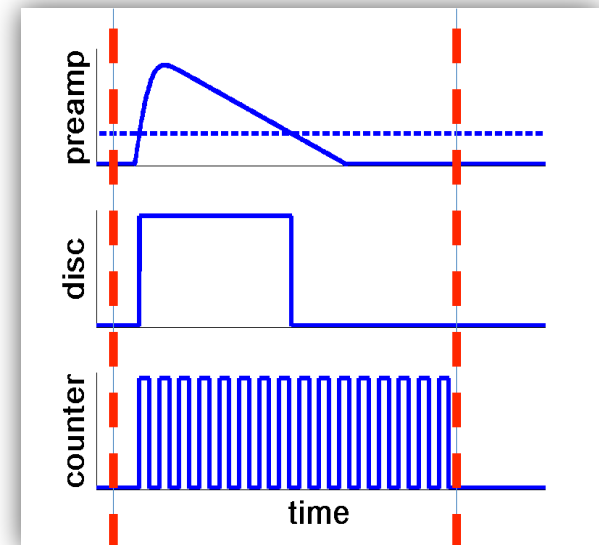
Open shutter      Close shutter

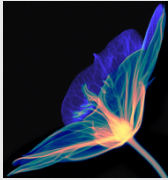


«Time of Arrival mode»

Timepix

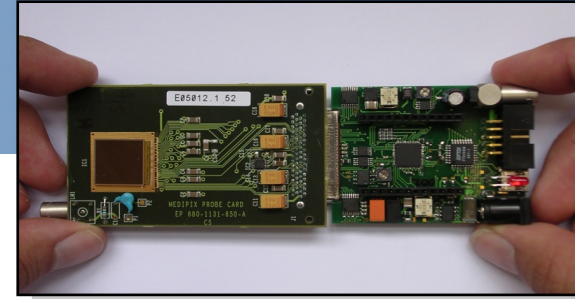
Open shutter      Close shutter



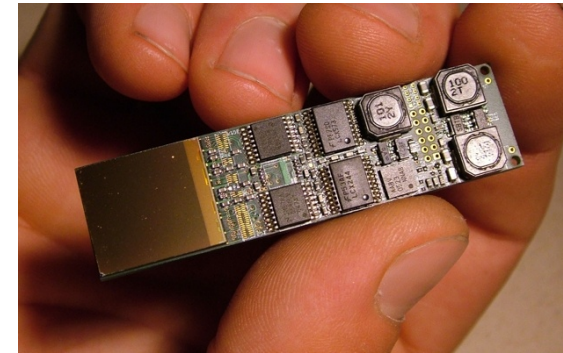


# Timepix

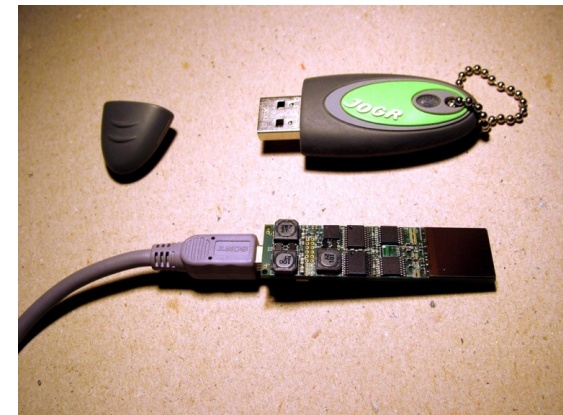
- Compact system  
15x60mm for the USB  
Lite read out including  
sensor
- USB Connection to  
standard PC
- Pixelman control  
software allowing  
scripting and plugins



Usb read out



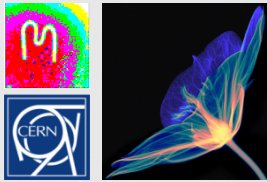
Usb lite



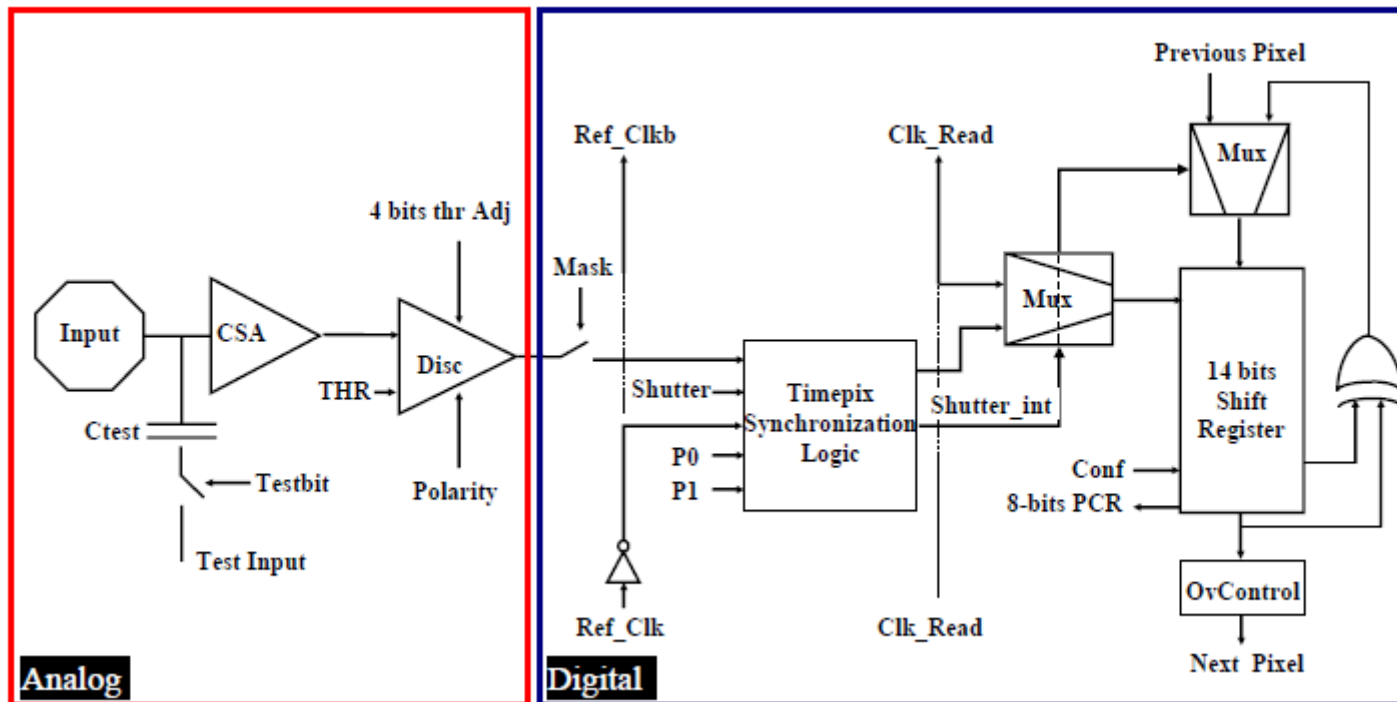
Usb lite



Pictures courtesy of IEAP Prague

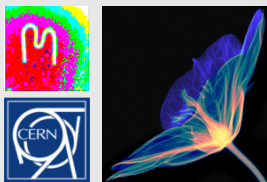


# Timepix pixel cell schematic

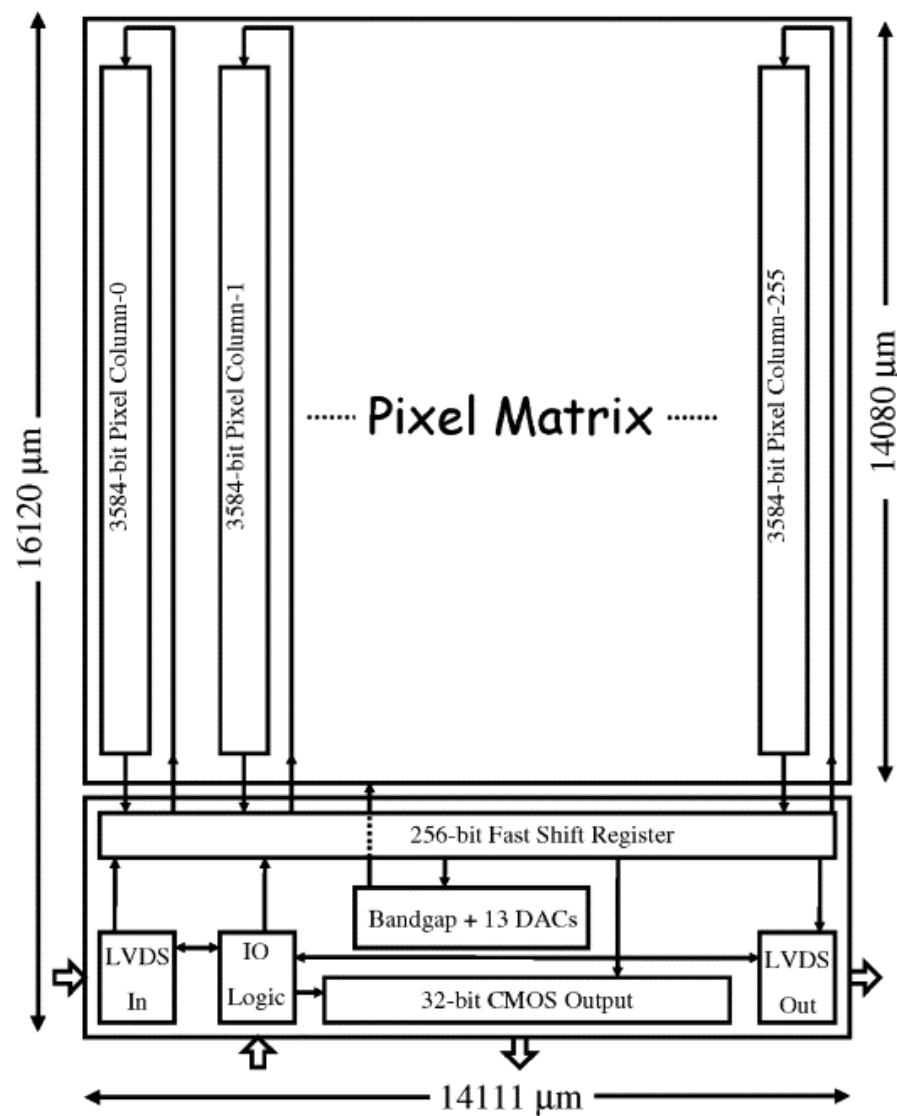
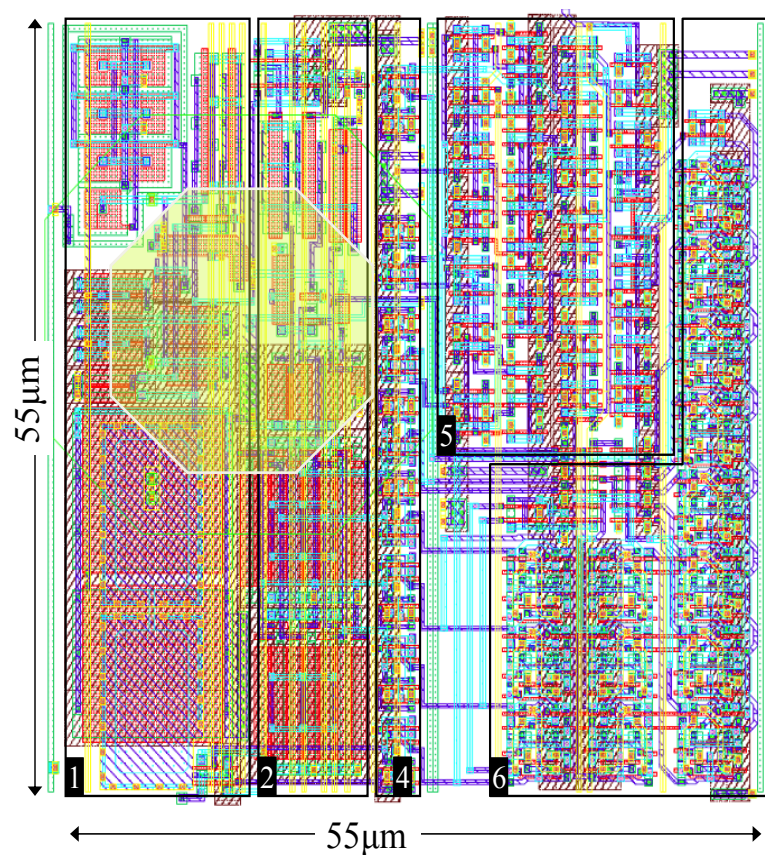


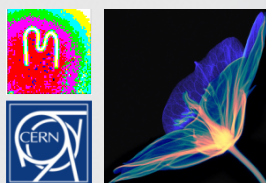
X. Llopart, et al., "Timepix, a 65k programmable pixel readout chip for arrival time, energy and/or photon counting measurements" NIM A 581 (2007) 485-494.





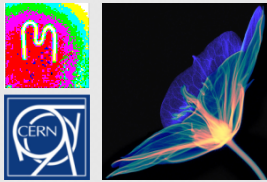
# Timepix pixel layout





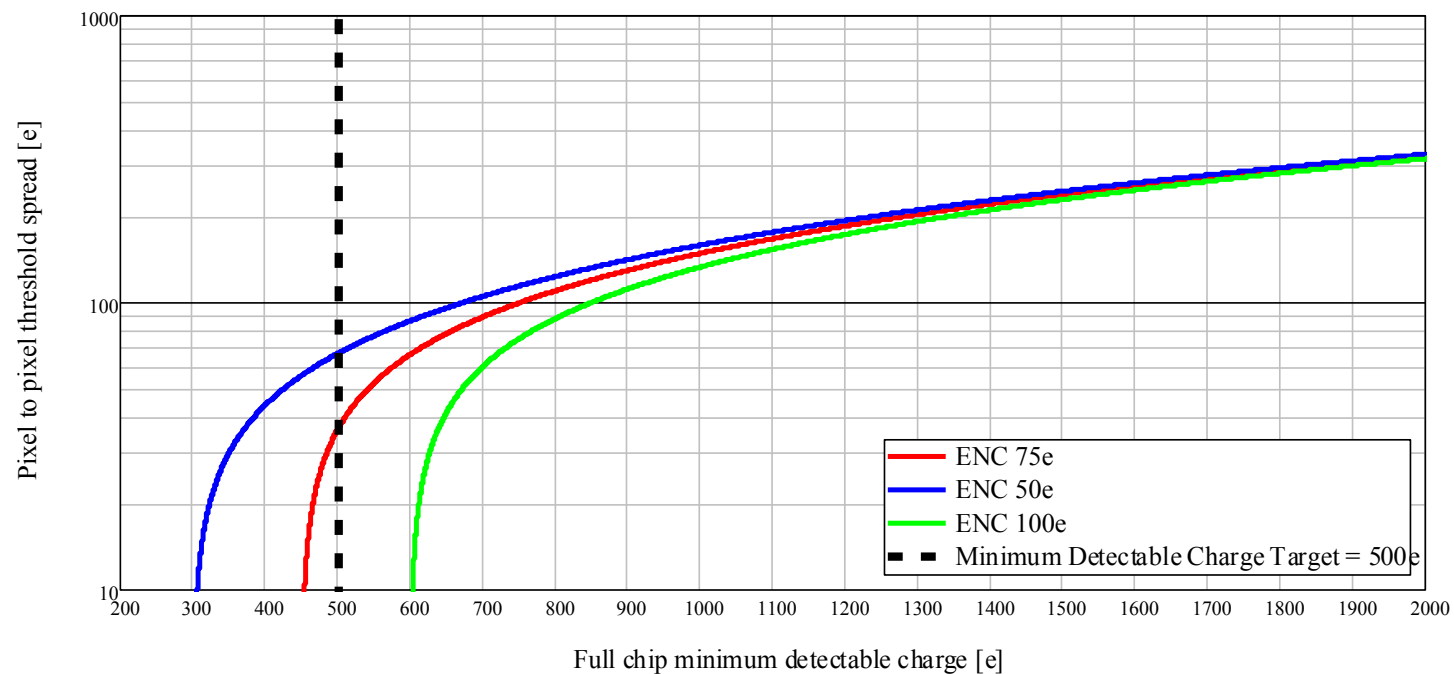
|                                                                                                         | <i>Holes [<math>h^+</math>]</i>                                     | <i>Electrons [<math>e^-</math>]</i>    |
|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|----------------------------------------|
| <i>Electronic noise</i>                                                                                 | $99.4 \pm 3.8 \text{ } e^- \text{ rms}$                             | $104.8 \pm 6 \text{ } e^- \text{ rms}$ |
| <i>Gain</i>                                                                                             | $\sim 16.7 \text{ mV/ke}^-$                                         | $\sim 16.3 \text{ mV/ke}^-$            |
| <i>Threshold DAC step gain</i>                                                                          | $24.7 \pm 0.7 \text{ } e^-$                                         | $25.4 \pm 1.2 \text{ } e^-$            |
| <i>CSA linearity [0-20 ke-]</i>                                                                         | $> 99.9\%$                                                          |                                        |
| <i>TOT dynamic range</i>                                                                                | $> 200 \text{ ke}^- \text{ (measured up to } \sim 40 \text{ ke}^-)$ |                                        |
| <i><math>\Delta \text{TOT}/\text{TOT}</math> (<math>Q_{in} &gt; \text{Thr} + 1 \text{ ke}^-</math>)</i> | $< 5\%$                                                             |                                        |
| <i>Time-walk</i>                                                                                        | $< 50 \text{ ns}$                                                   |                                        |
| <i>Threshold variation before adjustment</i>                                                            | $\sim 240 \text{ } e^- \text{ rms}$                                 |                                        |
| <i>Threshold variation after adjustment</i>                                                             | $\sim 35 \text{ } e^- \text{ rms}$                                  |                                        |
| <i>Minimum detectable charge</i>                                                                        | $\sim 650 \text{ } e^-$                                             |                                        |
| <i>TOT energy resolution after correction</i>                                                           | $1300 \text{ } e^- \text{ FWHM}$                                    |                                        |
| <i>Static pixel analog consumption</i>                                                                  | $\sim 6.5 \text{ } \mu\text{W}$                                     |                                        |
| <i>Static pixel digital consumption</i>                                                                 | $\sim 7 \text{ } \mu\text{W} @ \text{Ref\_Clk} = 80 \text{ MHz}$    |                                        |

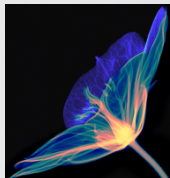
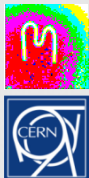




# Full Chip Minimum detectable charge

$$\text{Minimum Detectable Charge} = 6\sqrt{\text{Pixel\_ENC}^2 + \text{Threshold\_spread}^2}$$





## Designed chips

Medipix1 (1998)

*1 $\mu$ m SACMOS, 64x64 pixels, 170x170 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Medipix2 (2001)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Timepix (2006)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC, ToT, ToA / Frame based readout*

Medipix3 (2009)

*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout  
Event by event charge reconstruction and allocation*

Dosepix (2011)

*0.13 $\mu$ m CMOS, 16x16 pixels, 220x220 $\mu$ m<sup>2</sup>  
ToT, PC / Rolling shutter (programmable column readout)  
Event by event binning of energy spectra (16 digital thrs)*

Timepix3 (2013)

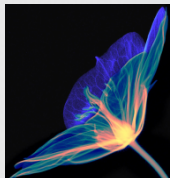
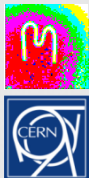
*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC; ToT, ToA (simultaneous)/ Data driven readout*

Smallpix

*0.13 $\mu$ m CMOS, 512x512 pixels, 40x40 $\mu$ m<sup>2</sup> (TBD)  
PC, iToT; ToA, ToT1 (simultaneous)/ Frame based (ZC)  
TSV compatible design*

Clickpix prototype

*65nm CMOS, 64x64 pixels, 25x25 $\mu$ m<sup>2</sup>  
ToA, ToT1 (simultaneous)/ Frame based (ZC)*



## Designed chips

Medipix1 (1998)

*1 $\mu$ m SACMOS, 64x64 pixels, 170x170 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Medipix2 (2001)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Timepix (2006)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC, ToT, ToA / Frame based readout*

Medipix3 (2009)

*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout  
**Event by event charge reconstruction and allocation***

Dosepix (2011)

*0.13 $\mu$ m CMOS, 16x16 pixels, 220x220 $\mu$ m<sup>2</sup>  
ToT, PC / Rolling shutter (programmable column readout)  
Event by event binning of energy spectra (16 digital thrs)*

Timepix3 (2013)

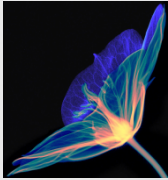
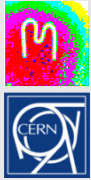
*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC; ToT, ToA (simultaneous)/ Data driven readout*

Smallpix

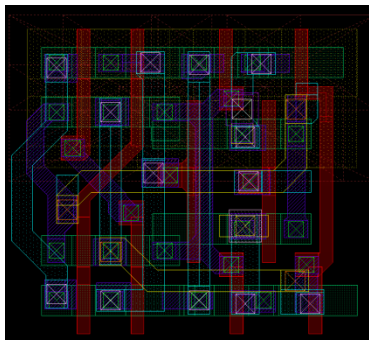
*0.13 $\mu$ m CMOS, 512x512 pixels, 40x40 $\mu$ m<sup>2</sup> (TBD)  
PC, iToT; ToA, ToT1 (simultaneous)/ Frame based (ZC)  
TSV compatible design*

Clickpix prototype

*65nm CMOS, 64x64 pixels, 25x25 $\mu$ m<sup>2</sup>  
ToA, ToT1 (simultaneous)/ Frame based (ZC)*

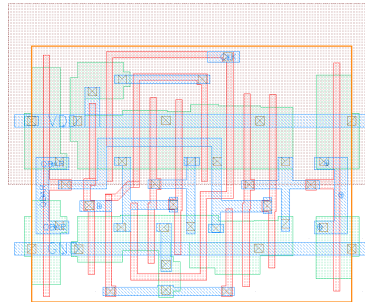


# Advantages of scaling



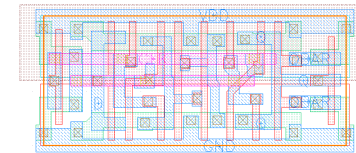
DFF\_skt  
Medipix2\_lib  
**250nm**

**1**



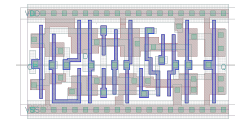
DFF\_A  
cmos8rf  
**130nm**

**1.5x**



DFF\_A\_XL  
cern\_cmos8rf\_  
hd  
**130nm**

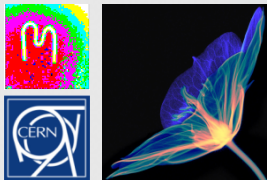
**3.2x**



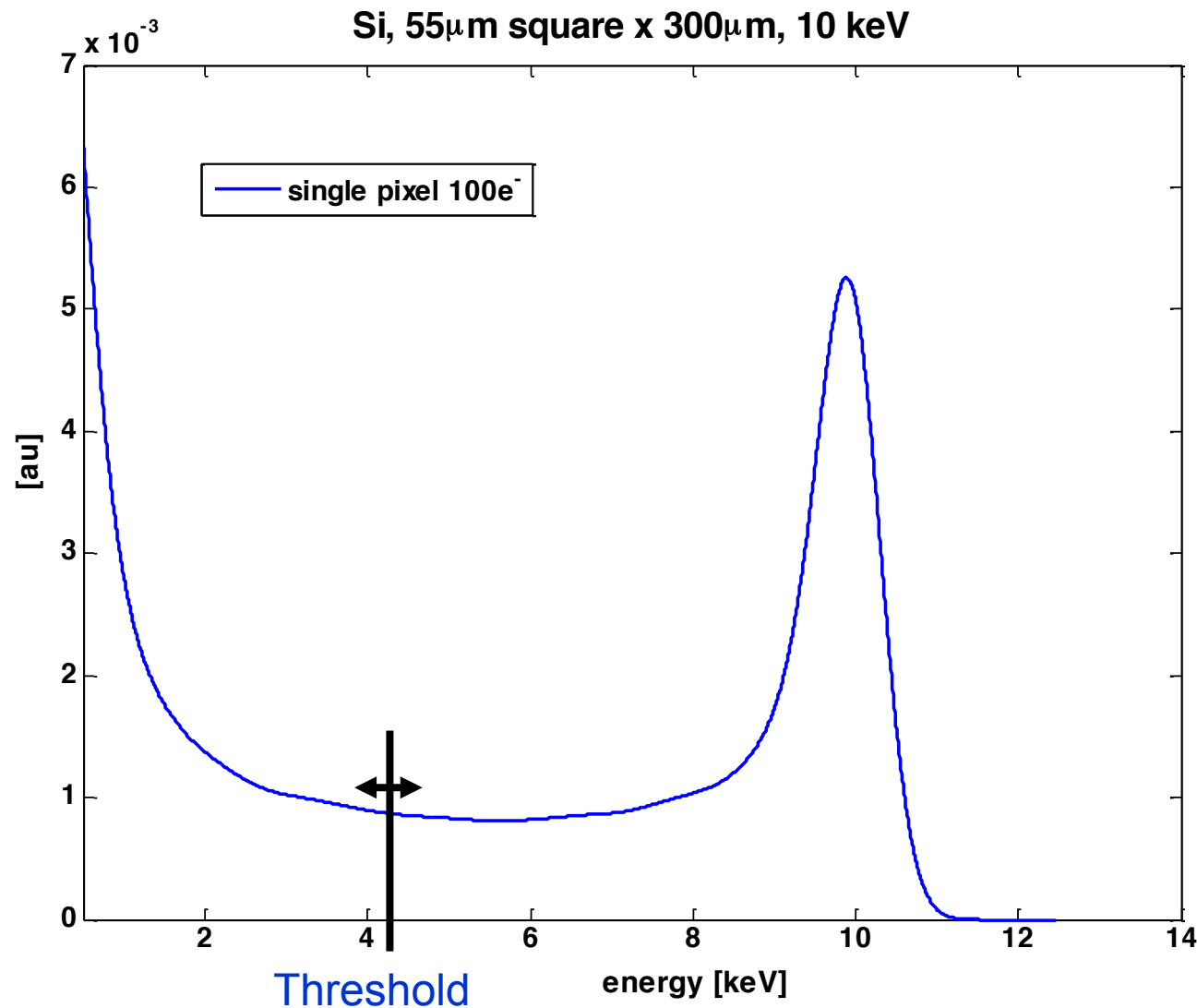
DFQD1  
tcbn65lp  
**65nm**

**6.4x**

This applies only to digital components

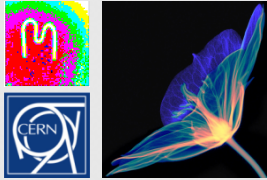


# Motivation for the Medipix3 chip

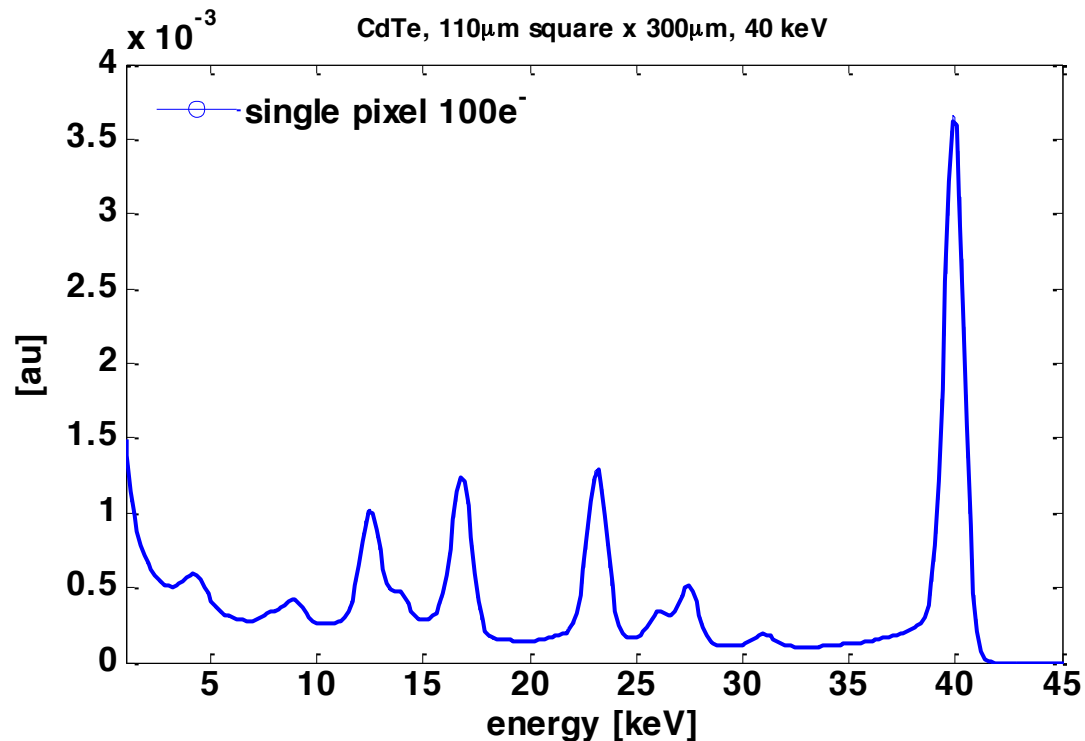


- ***Simulated Data***
- ***Si 300 $\mu\text{m}$ , 55 $\mu\text{m}$  pixel***
- ***10keV monochromatic photon beam***
- ***Charge diffusion produces “charge sharing” tail***
- ***Threshold variations produce fixed pattern noise***





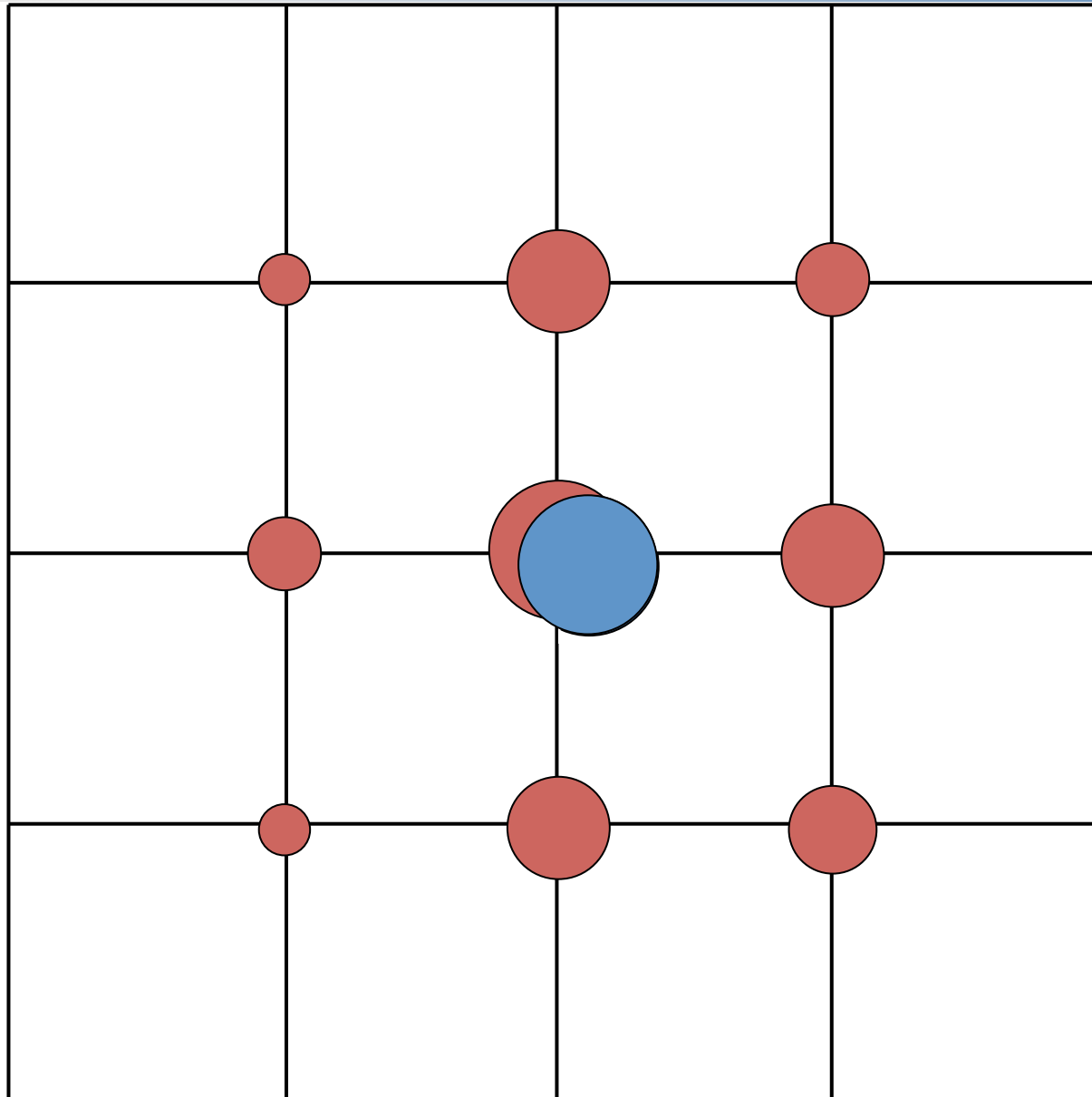
# Motivation for the Medipix3 chip



- ***Simulated data***
- ***CdTe 300 $\mu$ m***
- ***110 $\mu$ m pixel pitch***
- ***40keV monochromatic beam***
- ***The influence of fluorescence photons in the energy spectrum is seen***



# The algorithm for charge reconstruction and hit allocation: Charge Summing Mode

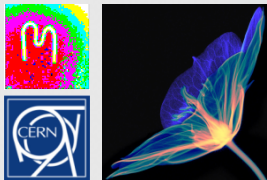


1.  $TH_0$  is applied to the local signal

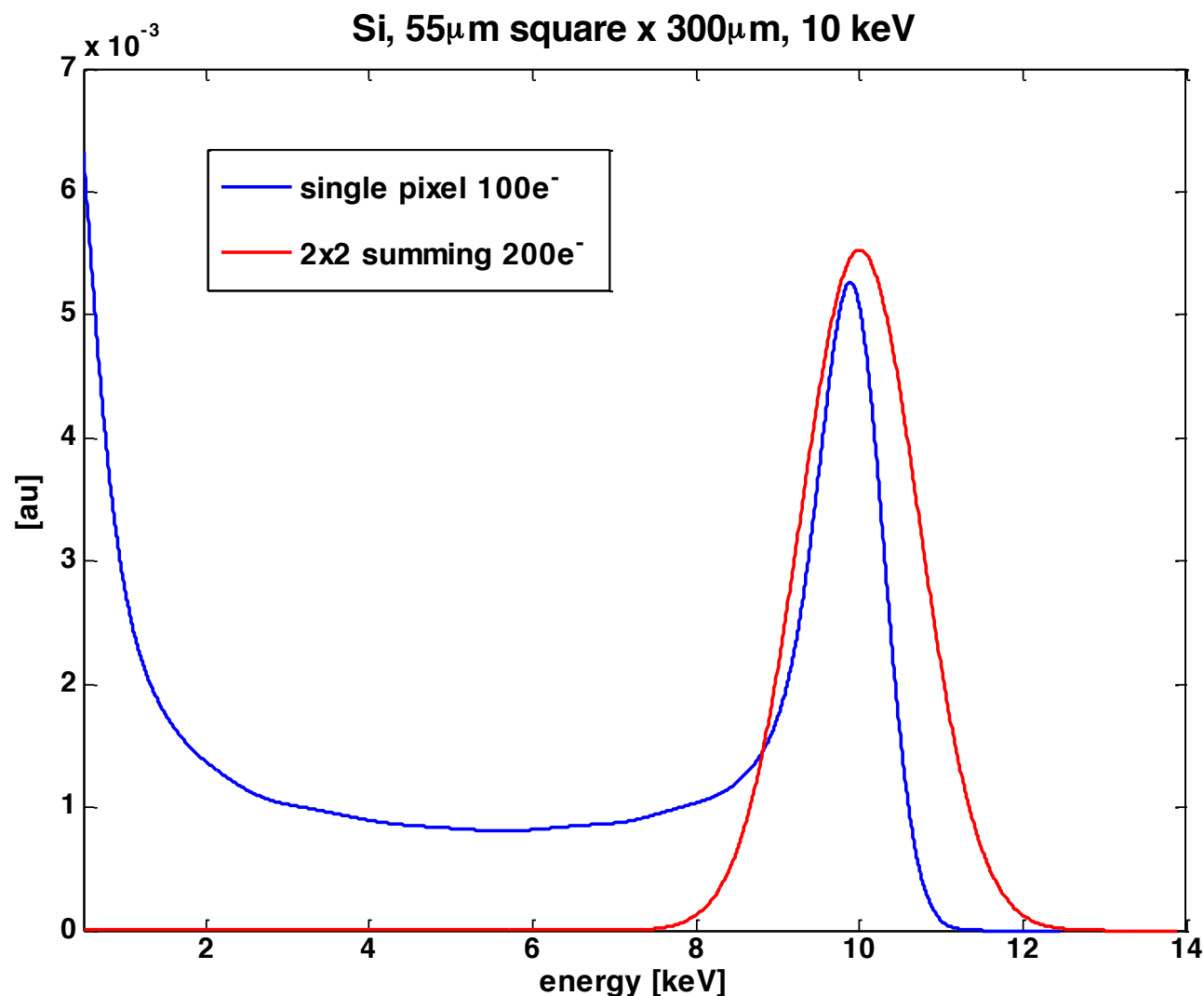
2. Arbitration circuitry identifies the pixel with largest charge and suppresses the pixels with lower signal

3. In parallel, the charge has been reconstructed in the analog summing circuits

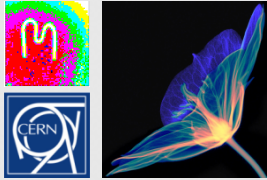
4. The pixel with highest charge checks the adjacent summing circuits to see if at least one of them exceeds  $TH_1$



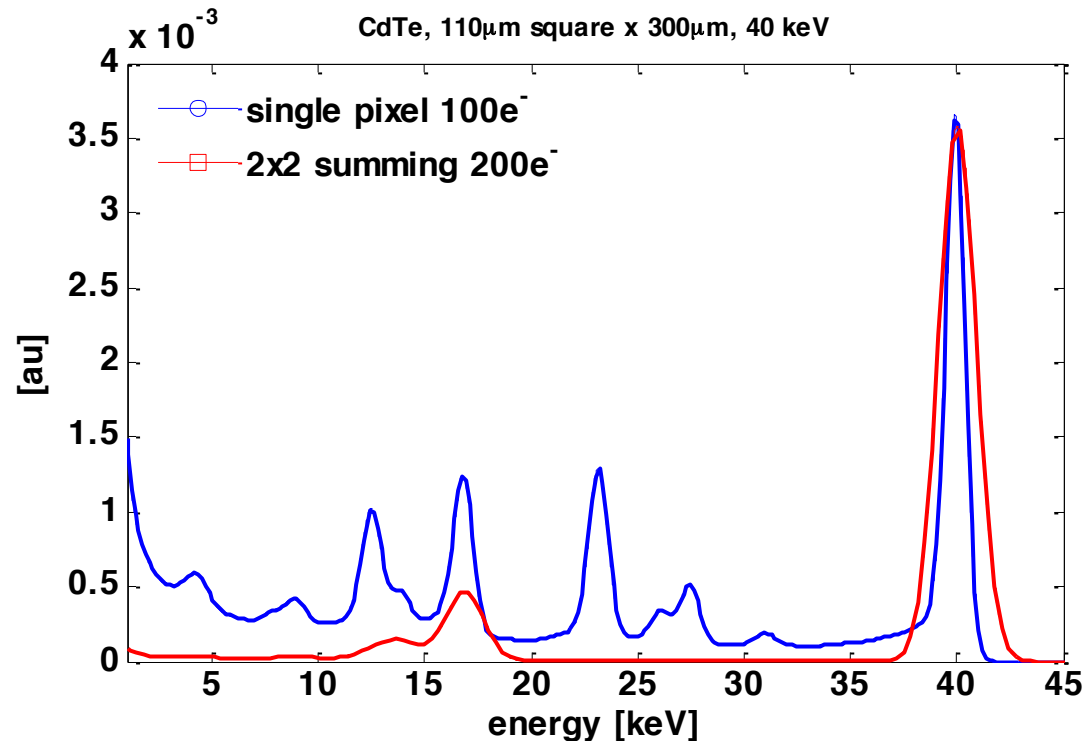
# Motivation for the Medipix3 chip



- ***Simulated Data***
- ***Si 300 $\mu\text{m}$ , 55 $\mu\text{m}$  pixel***
- ***10keV monochromatic photon beam***
- ***In the new architecture charge sharing tail is eliminated***

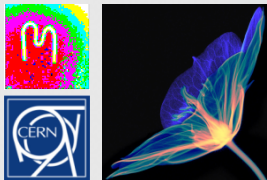


# Motivation for the Medipix3 chip

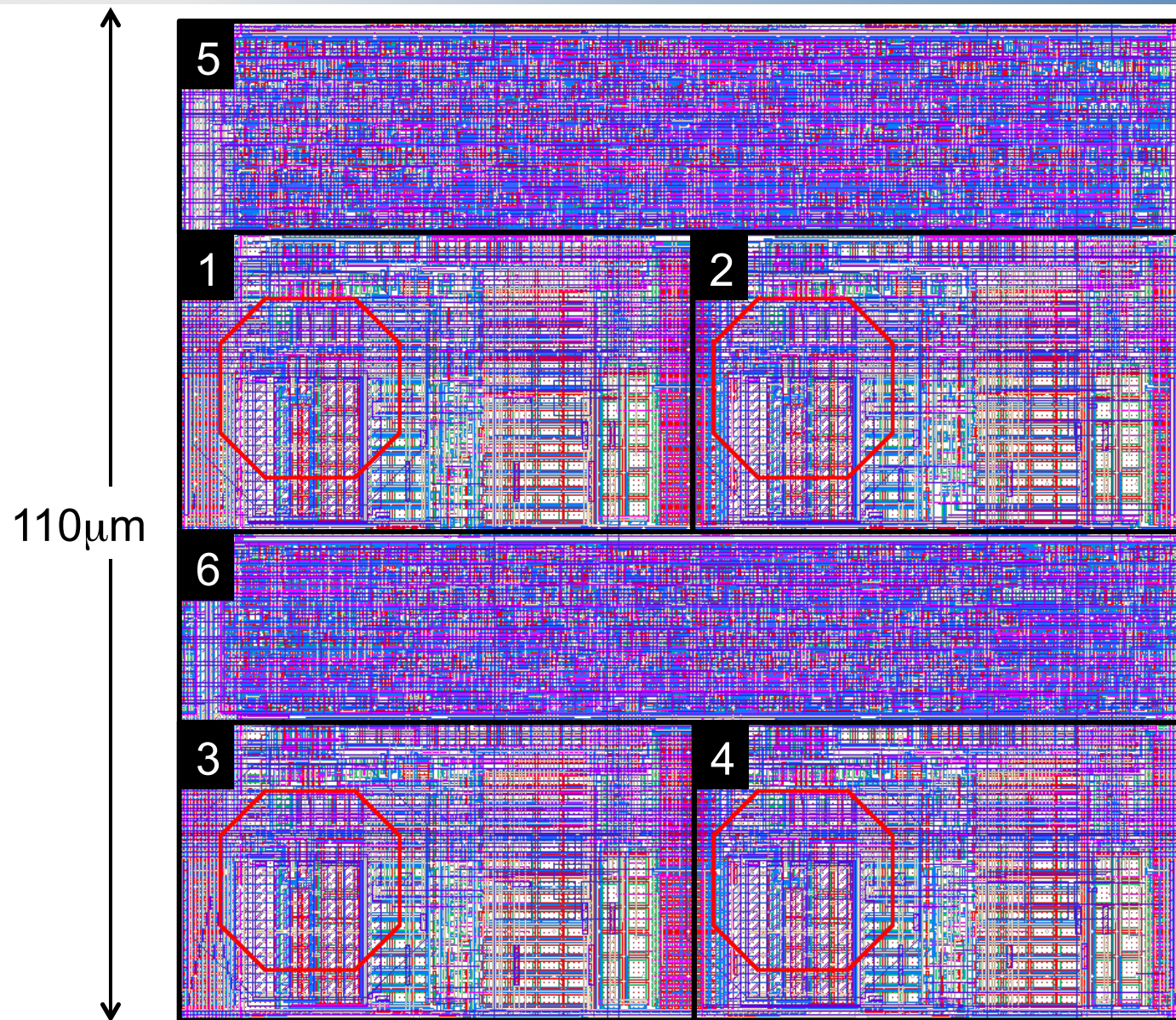


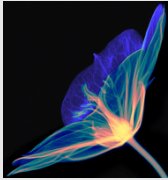
- ***Simulated data***
- ***CdTe 300 $\mu$ m***
- ***110 $\mu$ m pixel pitch***
- ***40keV monochromatic beam***
- ***Fluorescence photons are included in charge sum if their deposition takes place within the volume of the pixels neighbouring the initial deposition***





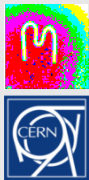
## Medipix3RX Pixel layout



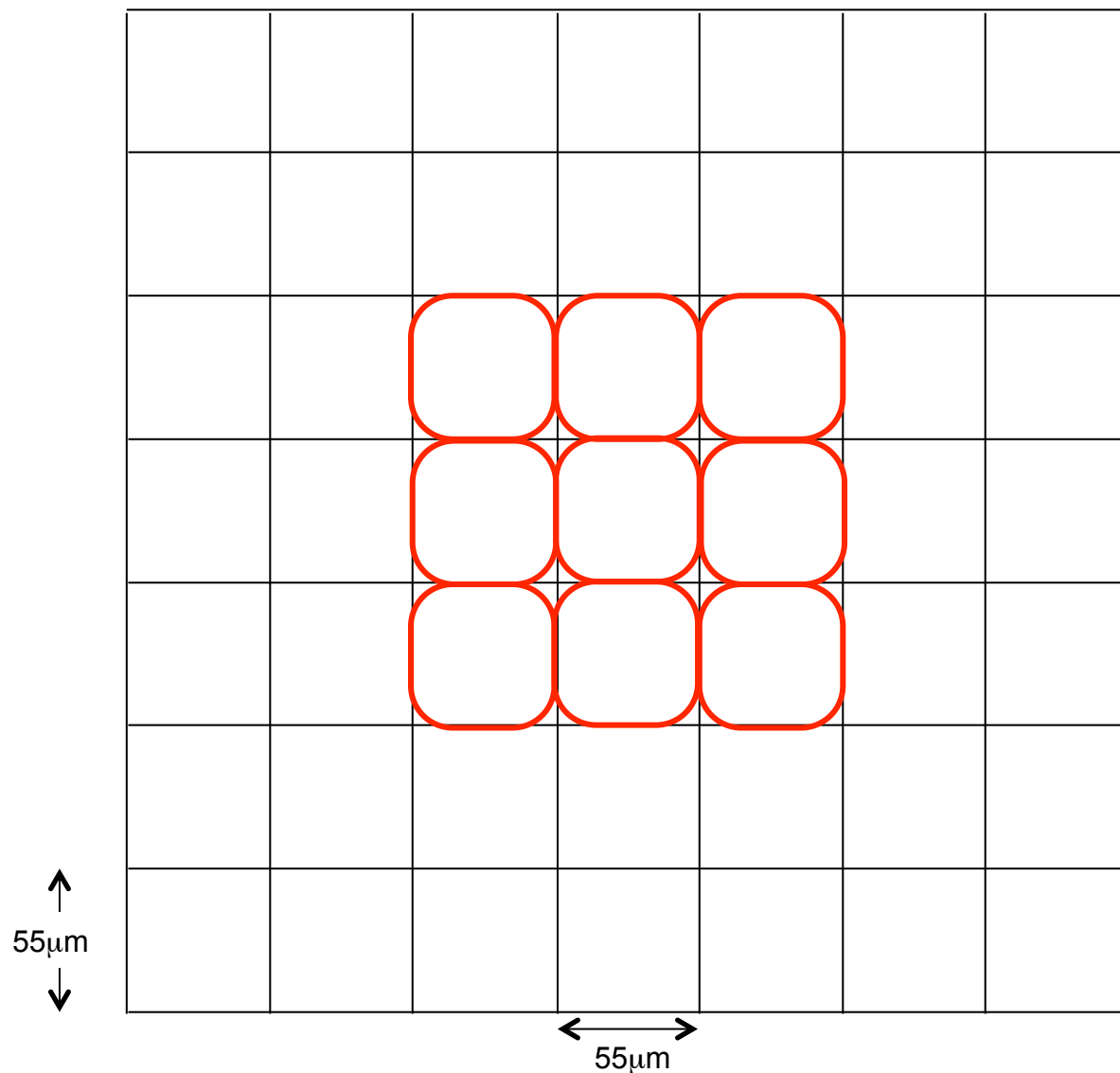


# Modes of operation

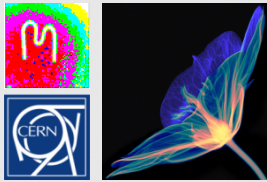




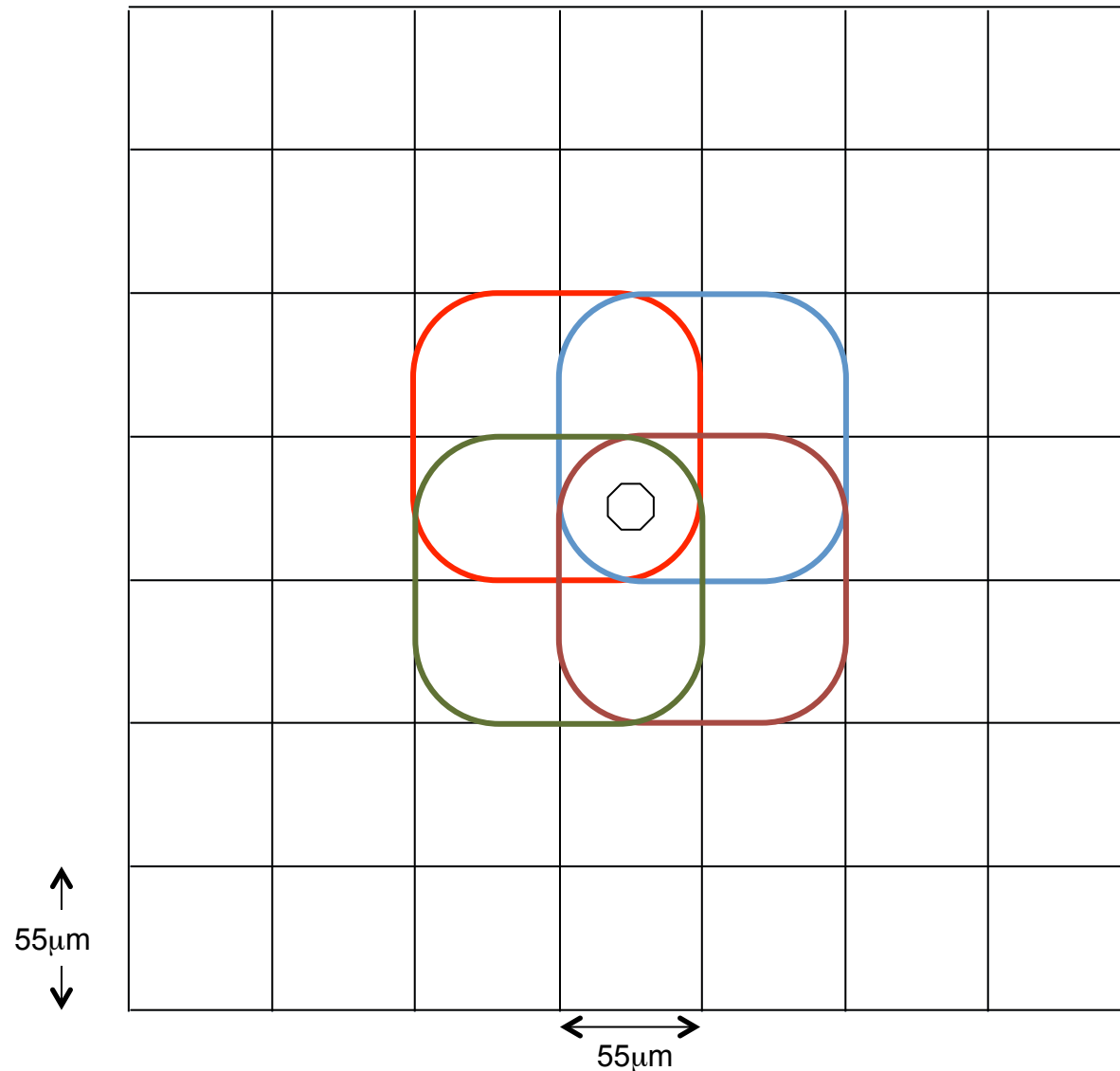
## Fine pitch mode, Single Pixel Mode



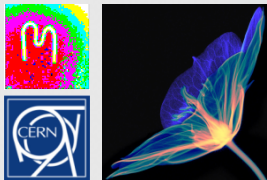
- ***55μm pixel pitch***
- ***2 thresholds/pixel***
- ***2 counters***
  
- ***Pixels work independently from one another***



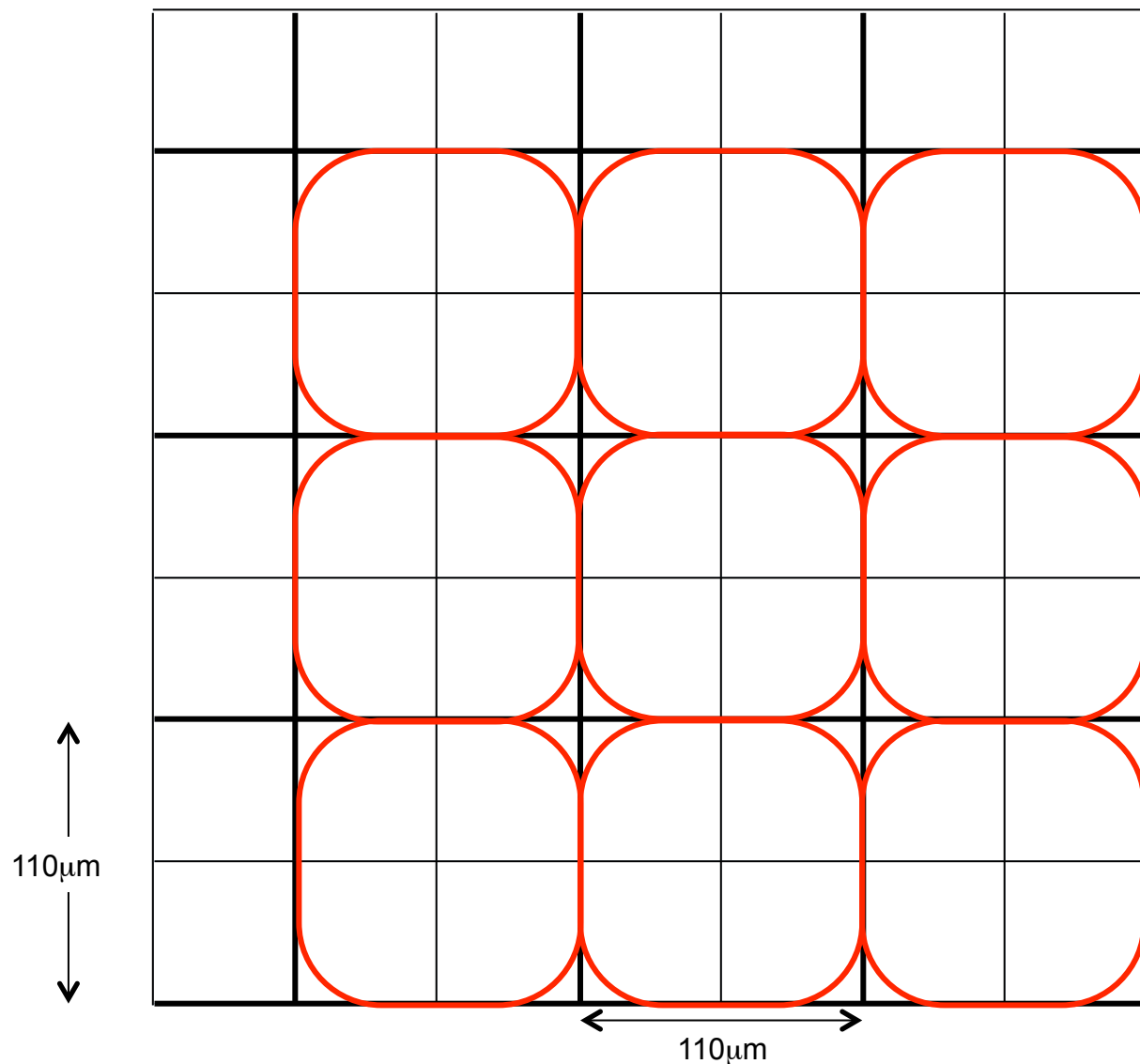
# Fine pitch mode, Charge Summing Mode



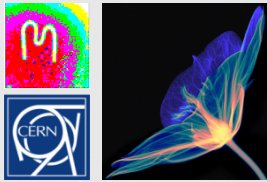
- *55 $\mu$ m pixel pitch*
- *Reconstruction over overlapping 110 $\mu$ m x 110 $\mu$ m areas*
- *2 thresholds/pixel (1 for local charge/1 reconstructed charge)*
- *2 counters*
- *Advantage of small pixels without disadvantage of charge sharing*



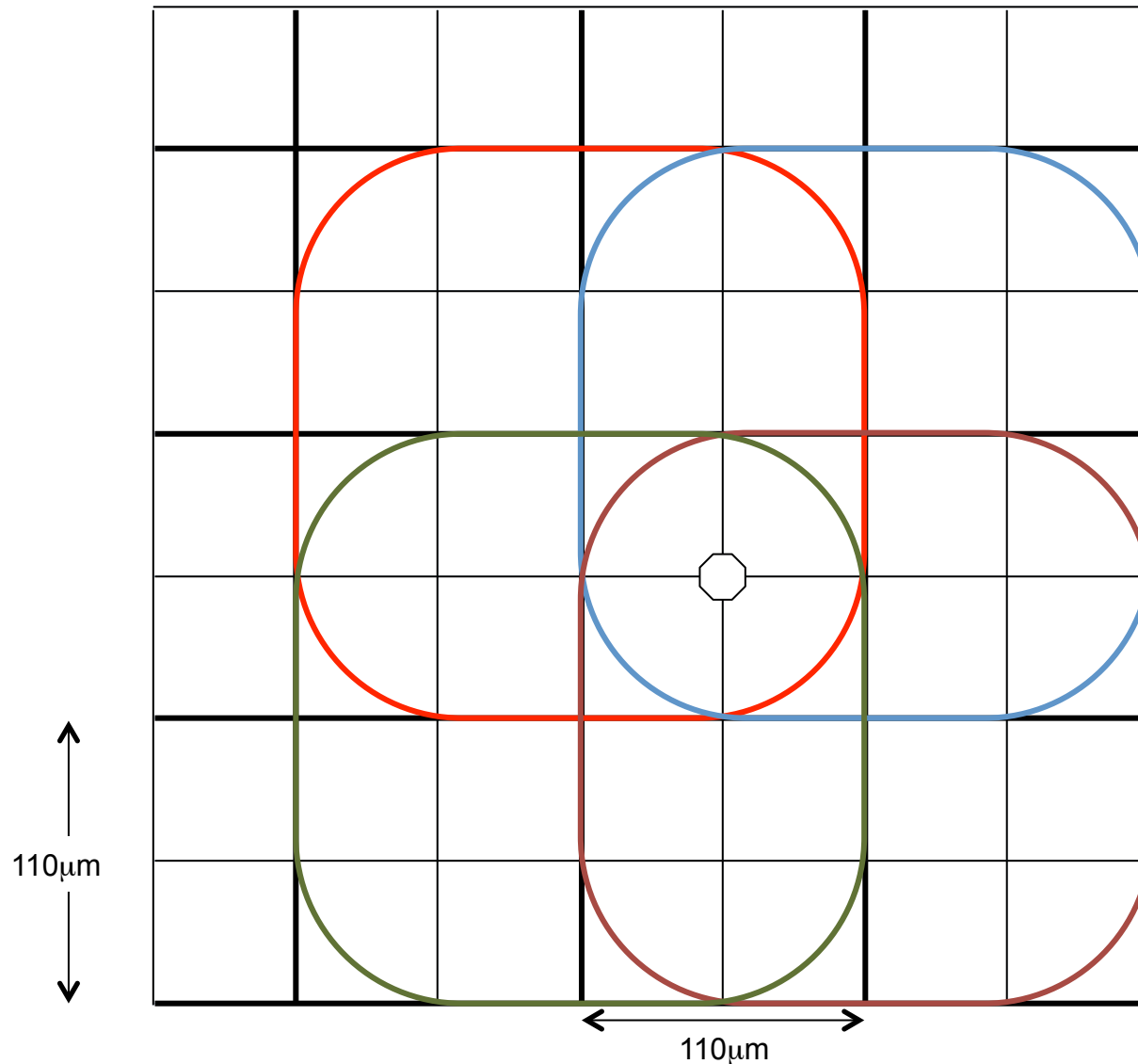
## Spectroscopic mode, Single Pixel Mode



- ***$110\mu\text{m}$  pixel pitch***
- ***8 thresholds/pixel***
- ***8 counters***



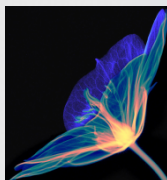
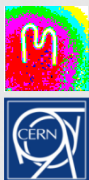
# Spectroscopic mode, Charge Summing Mode



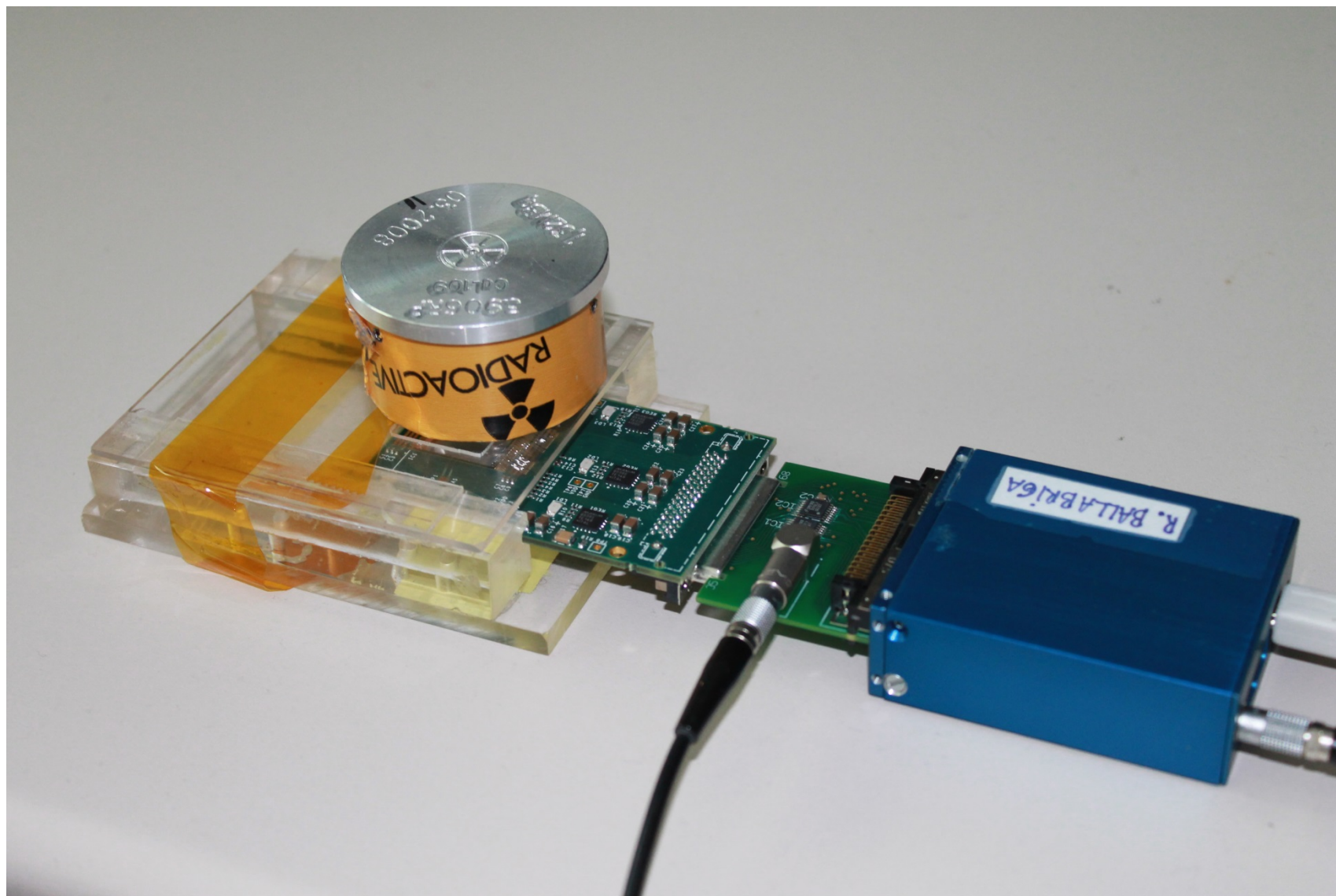
- ***110µm pixel pitch***
- ***Reconstruction over 220µm x 220µm area***
- ***8 thresholds/pixel (4 for local charge/4 reconstructed charge)***
- ***8 counters***

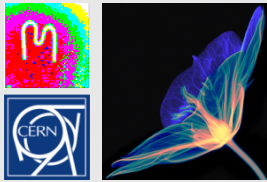
***Common to all configurations:***

- ***4 selectable gain mode***
- ***Possibility of Continuous Acquisition/Readout***

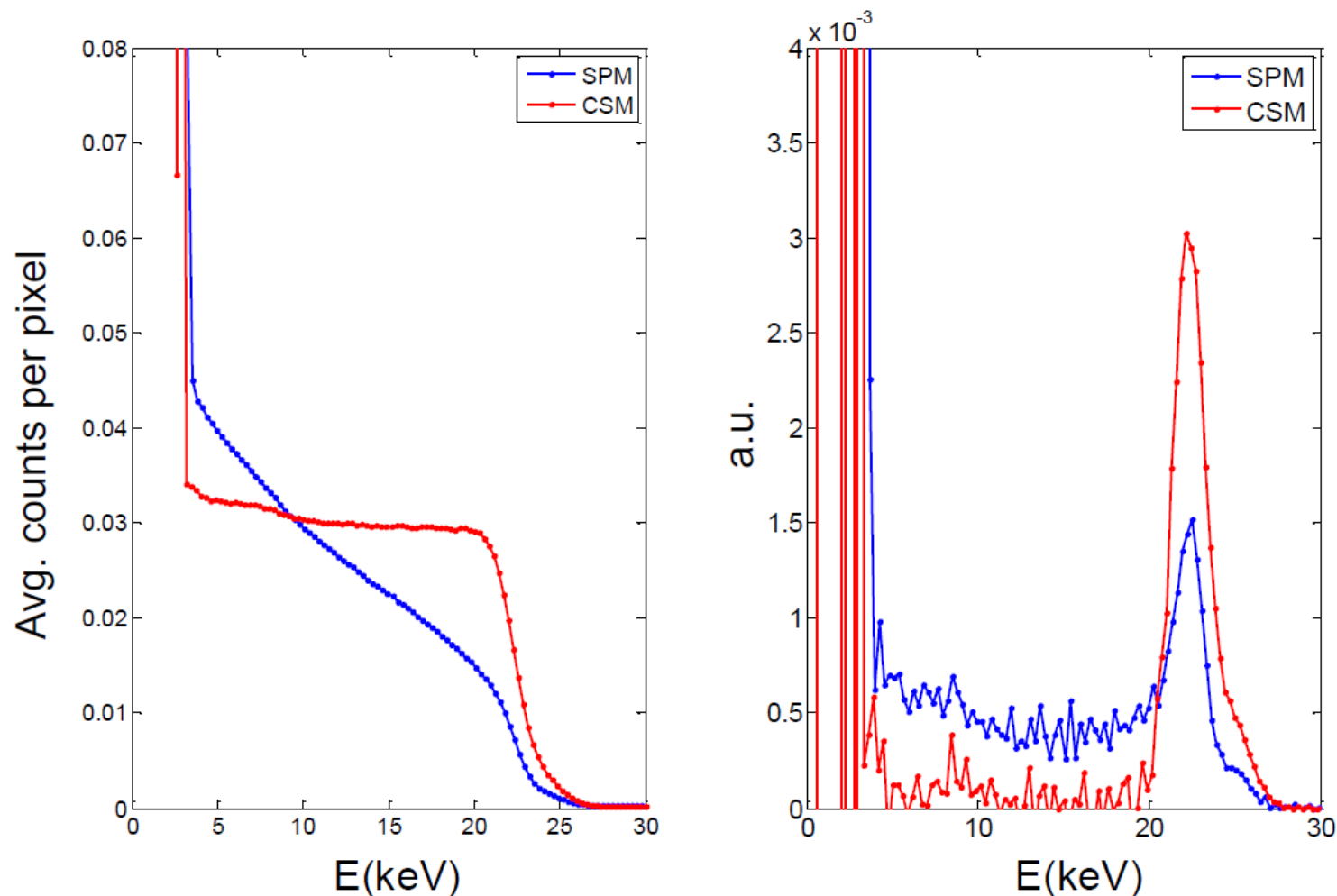


# Measurements





# Measurement of $^{109}\text{Cd}$ energy spectrum



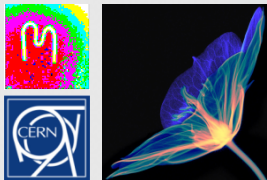
*Measurement in HGM @ very low flux conditions*

*Only 4 pixels masked in the matrix*

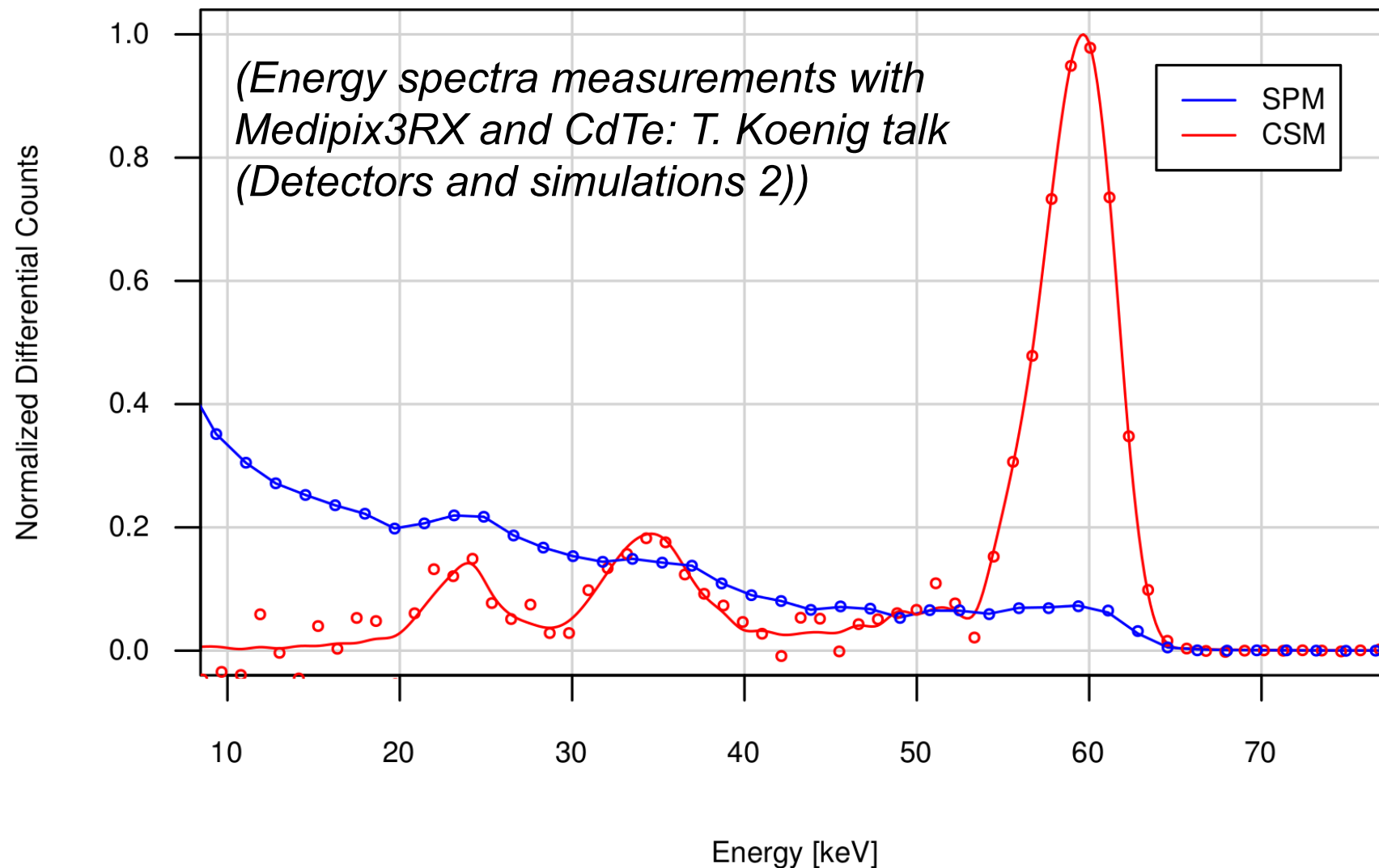
*Raw data, No realignment in data*

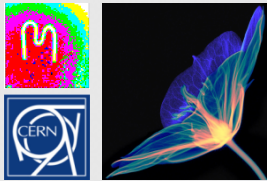
*In Charge Summing Mode each photon is counted once*



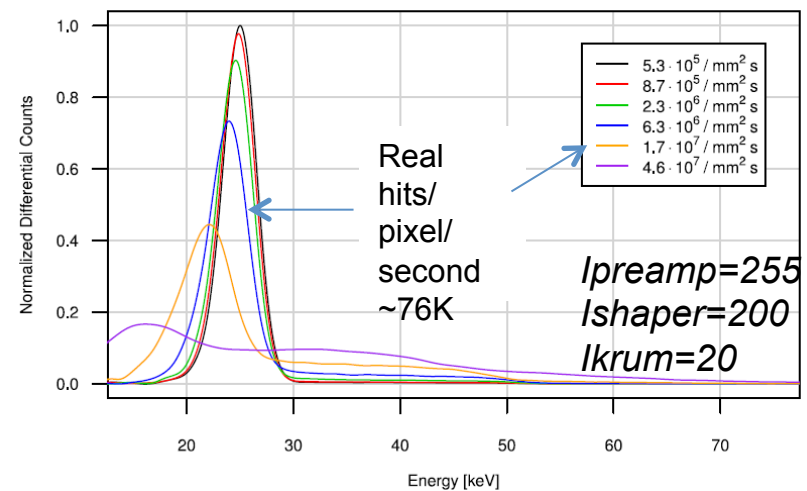
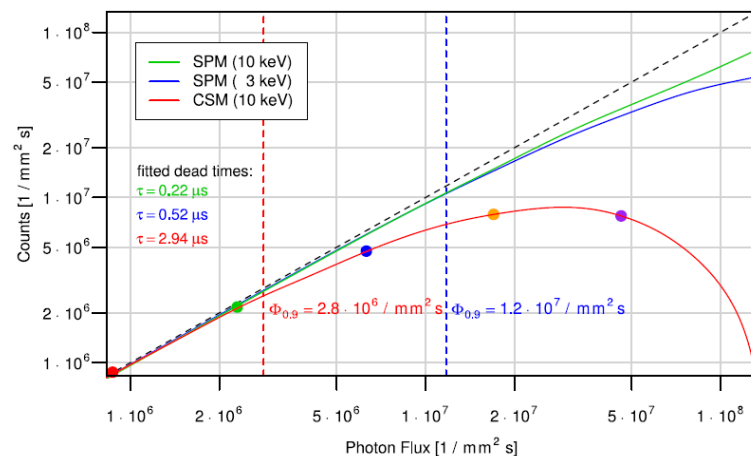
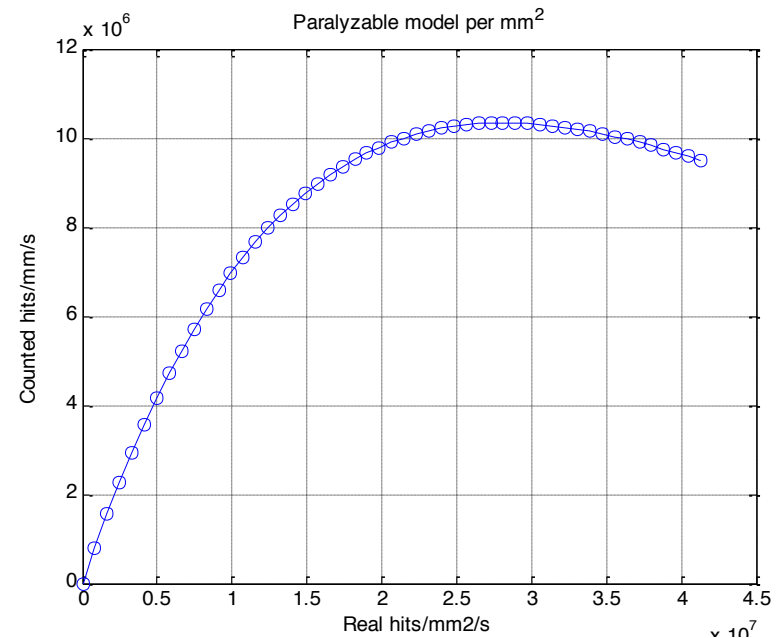
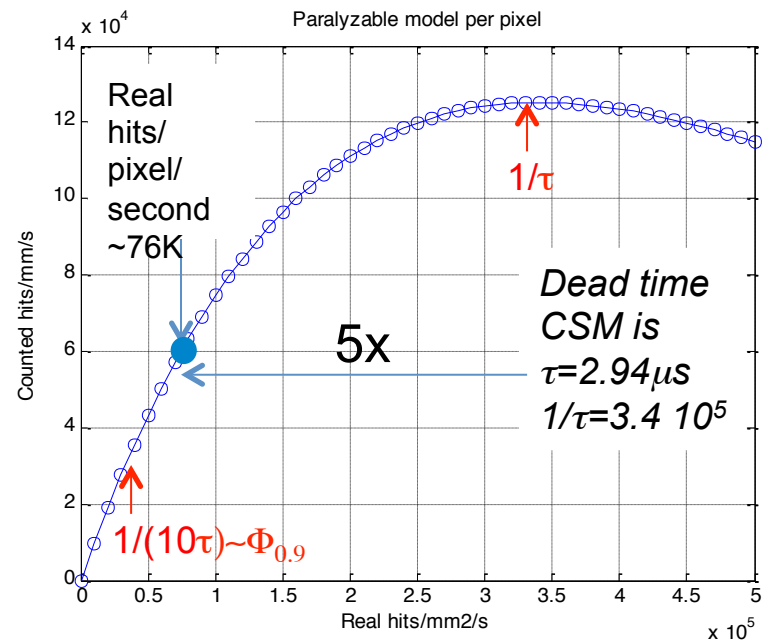


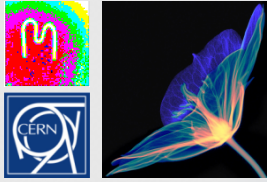
# Measurements (60keV, 110 $\mu$ m pitch, 2mm CdTe)



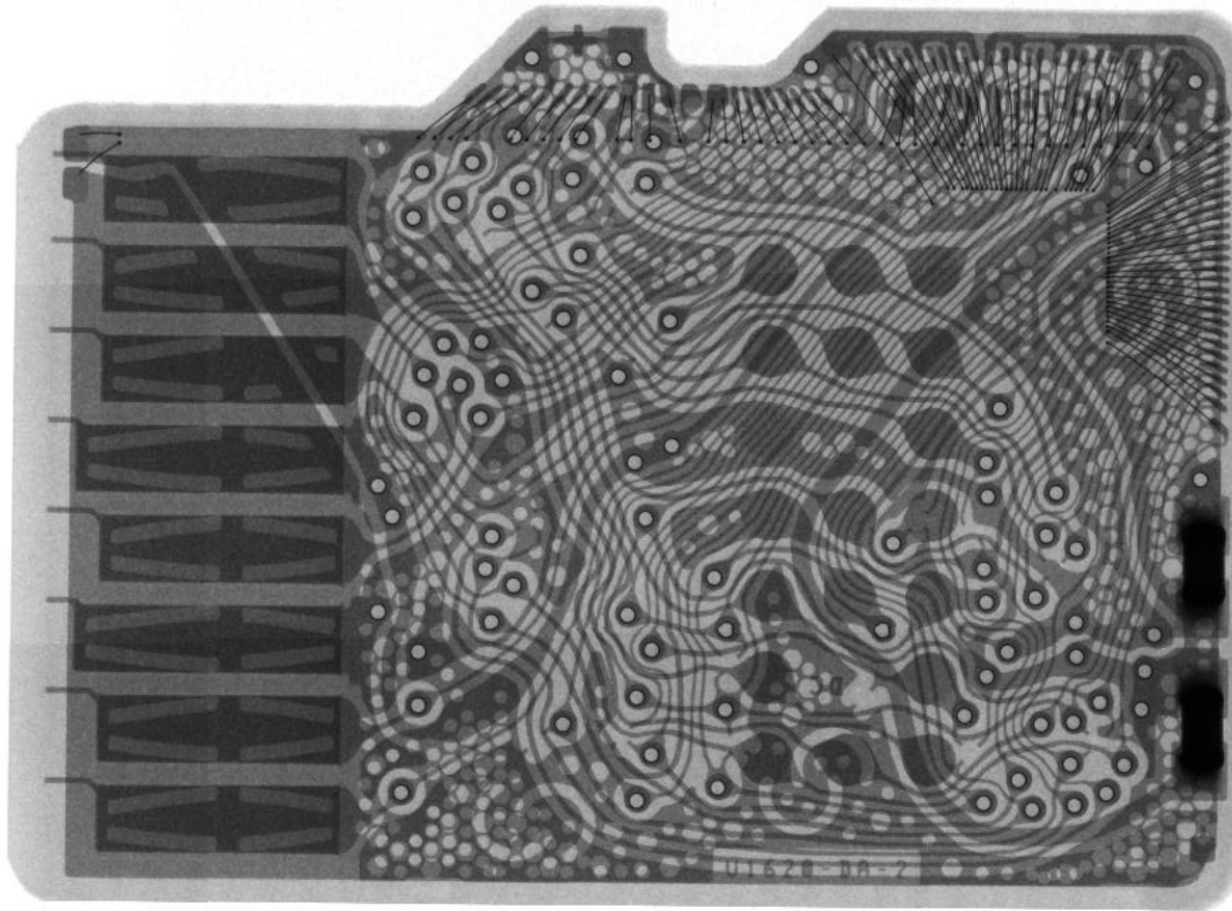


# Count rate measurements





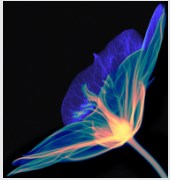
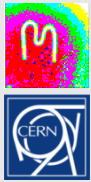
## Imaging a $\mu$ SD card in CSM



**$\mu$ Sd card**

4x3 tiles, magnification 3.2x

X-ray tube voltage: 30 kVp, Tube current: 100 $\mu$ A, 1mm Al filtering, 5s acquisition

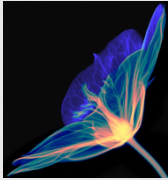


## Medipix3RX electrical characterization: measurements obtained (chip with sensor)

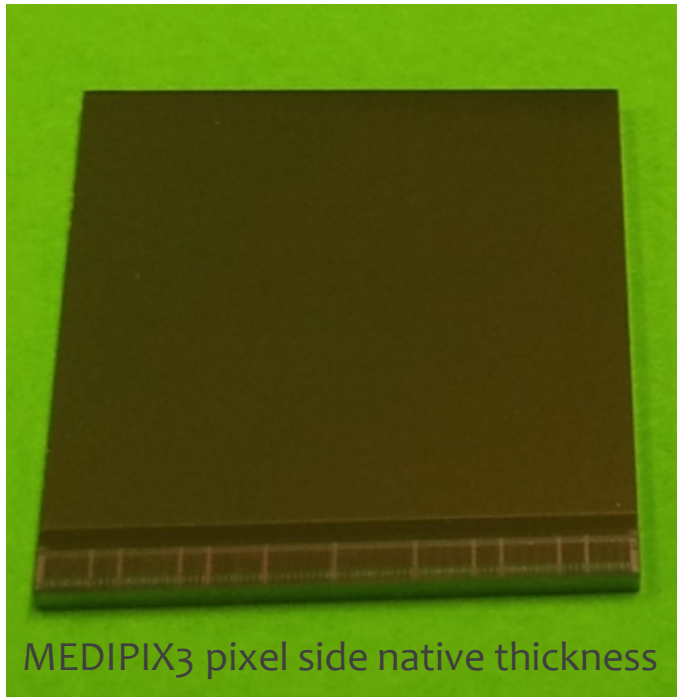
|                                    | SPM      | CSM       | Units                    |
|------------------------------------|----------|-----------|--------------------------|
| <b>Gain (SHGM)</b>                 | 25       | 55        | e <sup>-</sup> /DAC step |
| <b>ENC (SHGM)</b>                  | 75       | 150       | e <sup>-</sup> r.m.s.    |
| <b>Threshold dispersion (SHGM)</b> | 37.5     | 85.5      | e <sup>-</sup> r.m.s.    |
| <b>Peaking time</b>                | 120      | 120       | ns                       |
| <b>Power consumption</b>           | 0.78     | 1         | W/chip                   |
| <b>Dead time/channel*</b>          | 0.22/4.5 | 2.94/0.34 | μs/MHz                   |
| <b>Count rate*</b>                 | 375      | 28        | Mc/mm <sup>2</sup> s     |

\*Measurements with CdTe, 2mm thick at 110μm pitch (paralizable model fit)

(For more details about count rate and energy spectra measurements with CdTe see T. Koenig's talk (Detectors and simulations 2))



# TSV processing on the Medipix3RX

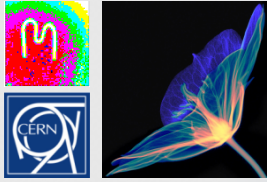


MEDIPIX3 pixel side native thickness

- Through Silicon Via is a vertical electrical connection passing through a silicon wafer
- This eliminates the need for wirebonds

*(Active area)/(Total die area) with wire bond connections 88.6%*

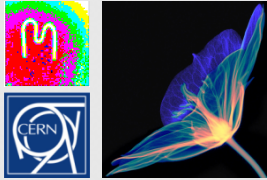
*(Active area)/(Total die area) TSV connections 94.3%*



# Medipix3RX Modes of Operation

| System Configuration                                       | Pixel Operating Modes    | # Thresholds |
|------------------------------------------------------------|--------------------------|--------------|
| Fine Pitch Mode → 55 $\mu\text{m}$ x 55 $\mu\text{m}$      | Single Pixel Mode        | 2            |
|                                                            | Charge Summing Mode      | 1+1          |
| Spectroscopic Mode → 110 $\mu\text{m}$ x 110 $\mu\text{m}$ | Single Cluster Mode      | 8            |
|                                                            | Charge Summing Mode      | 4+4          |
| Front-end Gain Modes                                       | Linearity (5% deviation) | # Thresholds |
| Super High Gain Mode                                       | ~5 ke <sup>-</sup>       | 2            |
| High Gain Mode                                             | ~9 ke <sup>-</sup>       |              |
| Low Gain Mode                                              | ~12.5 ke <sup>-</sup>    |              |
| Super Low Gain Mode                                        | ~18 ke <sup>-</sup>      |              |
| Pixel Counter Modes                                        | Dynamic range            | # Counters   |
| 1-bit                                                      | 1                        | 2            |
| 6-bit                                                      | 63                       | 2            |
| 12-bit                                                     | 4095                     | 2            |
| 24-bit                                                     | 16777215                 | 1            |
| Pixel Readout Modes                                        | # Active Counters        | Dead Time    |
| Sequential Count-Read (SCR)                                | 2                        | Yes          |
| Continuous Count-Read (CCR)                                | 1                        | No           |





## Medipix3RX electrical characterization: measurements obtained (chip with sensor)

Gain, noise and threshold dispersion measured for two different operating points after energy calibration of the assembly. Chip with sensor 300 $\mu$ m Si, p-on-n.

| Gain Mode | Mode | Gain (e <sup>-</sup> /DAC step) | ENC (e <sup>-</sup> r.m.s.) | Threshold dispersion (e <sup>-</sup> r.m.s.) | Gain Mode | Mode | Gain (e <sup>-</sup> /DAC step) | ENC (e <sup>-</sup> r.m.s.) | Threshold dispersion (e <sup>-</sup> r.m.s.) |
|-----------|------|---------------------------------|-----------------------------|----------------------------------------------|-----------|------|---------------------------------|-----------------------------|----------------------------------------------|
| SHGM      | SPM  | 37                              | 86                          | 55.5                                         | SHGM      | SPM  | 25                              | 72                          | 37.5                                         |
|           | CSM  | 77                              | 203                         | 115.5                                        |           | CSM  | 57                              | 148                         | 85.5                                         |
| HGM       | SPM  | 66                              | 95                          | 99                                           | HGM       | SPM  | 45                              | 80                          | 67.5                                         |
|           | CSM  | 142                             | 200                         | 213                                          |           | CSM  | 107                             | 174                         | 160.5                                        |
| LGM       | SPM  | 94                              | 106                         | 141                                          | LGM       | SPM  | 65                              | 93                          | 97.5                                         |
|           | CSM  | 207                             | 219                         | 310                                          |           | CSM  | 155                             | 201                         | 232.5                                        |
| SLGM      | SPM  | 123                             | 119                         | 184                                          | SLGM      | SPM  | 87                              | 107                         | 130.5                                        |
|           | CSM  | 279                             | 247                         | 418                                          |           | CSM  | 207                             | 233                         | 310.5                                        |

Ipreamp=60, Ishaper=90 (low power)

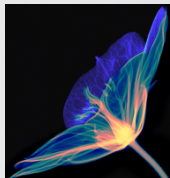
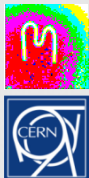
Ipreamp=250, Ishaper=200 (high power)

Other characteristics of the chip:

Peaking time ~120ns

Measurements with CdTe, 2mm thick at 110 $\mu$ m pitch show  $\tau_{\text{SPM}}=0.22\mu\text{s}$  and  $\tau_{\text{CSM}}=2.94\mu\text{s}$  (paralizable model fit)

(More details about count rate measurements and measurement of energy spectra with CdTe: T. Koenig talk (Detectors and simulations 2))



# Designed chips

Medipix1 (1998)

*1 $\mu$ m SACMOS, 64x64 pixels, 170x170 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Medipix2 (2001)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Timepix (2006)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC, ToT, ToA / Frame based readout*

Medipix3 (2009)

*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout  
Event by event charge reconstruction and allocation*

Dosepix (2011)

*0.13 $\mu$ m CMOS, 16x16 pixels, 220x220 $\mu$ m<sup>2</sup>  
ToT, PC / Rolling shutter (programmable column readout)  
Event by event binning of energy spectra (16 digital thrs)*

Timepix3 (2013)

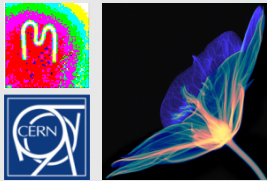
*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC; ToT, ToA (simultaneous)/ Data driven readout*

Smallpix

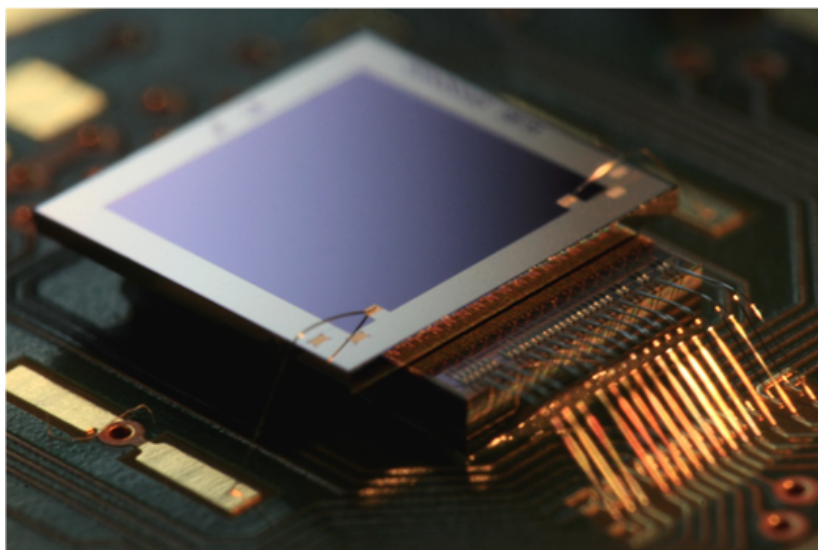
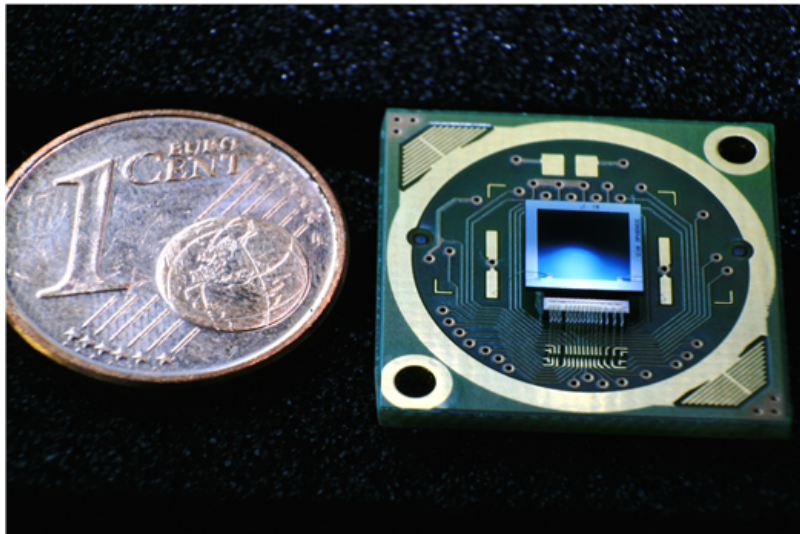
*0.13 $\mu$ m CMOS, 512x512 pixels, 40x40 $\mu$ m<sup>2</sup> (TBD)  
PC, iToT; ToA, ToT1 (simultaneous)/ Frame based (ZC)  
TSV compatible design*

Clickpix prototype

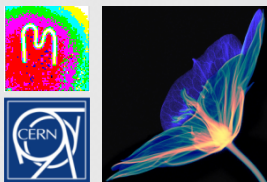
*65nm CMOS, 64x64 pixels, 25x25 $\mu$ m<sup>2</sup>  
ToA, ToT1 (simultaneous)/ Frame based (ZC)*



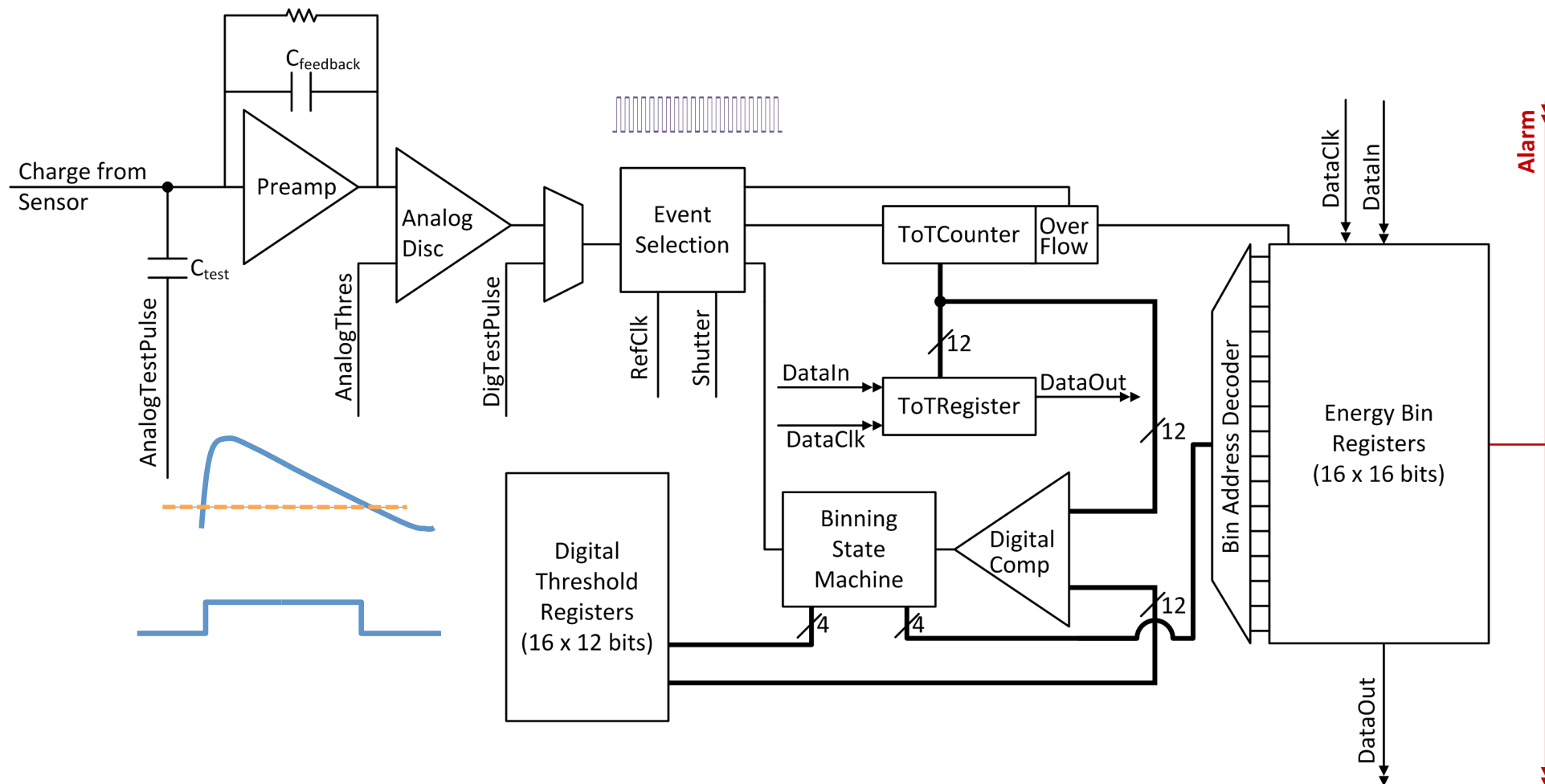
# Dosepix



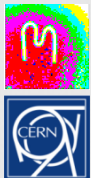
- Developed in the framework of the Medipix2 collaboration
- Main application: dosimetry
- 16x16 pixel matrix,  $220 \times 220 \mu\text{m}^2$  pixels
- CMOS  $0.13 \mu\text{m}$  technology
- 15mW full chip consumption
- 1 global analog threshold
- Operation Modes:
  - Energy binning mode
    - 12 bit ToT measurement @100MHz
    - 16 digital thresholds for event-by-event energy binning
    - 16x16bit counters
  - Photon counting mode (8 bits)
  - Integral ToT (24 bits)



# Pixel in Dosimetry Mode

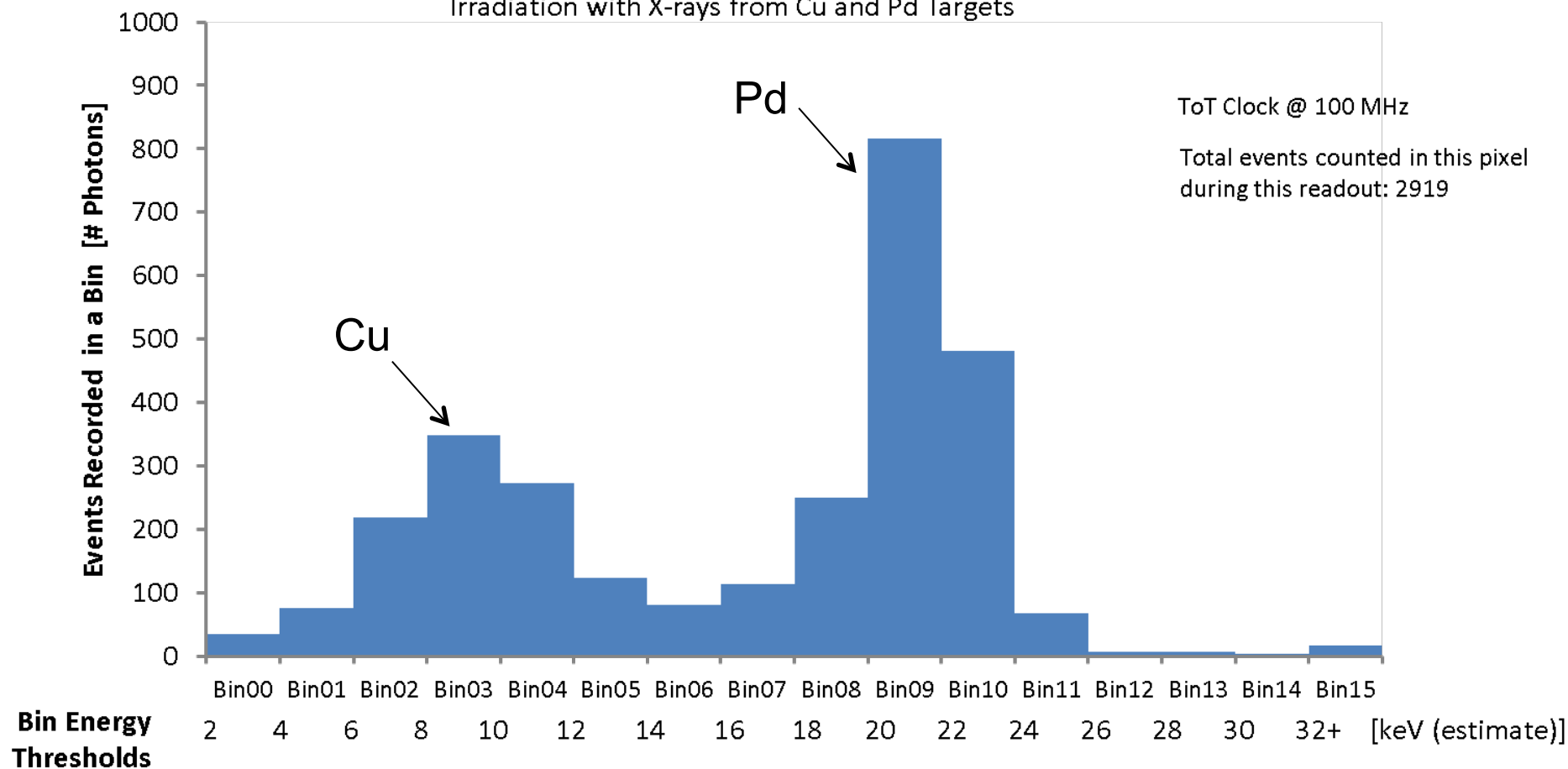


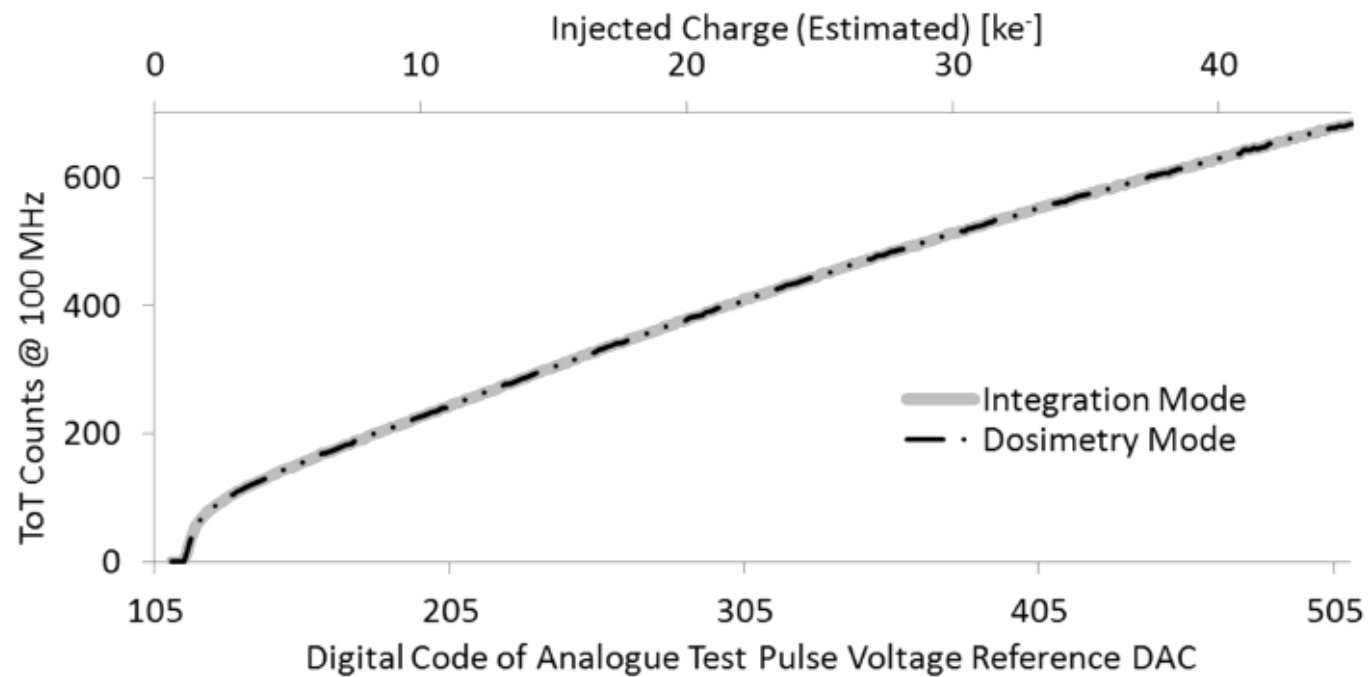
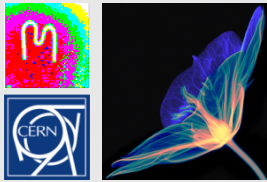
Winnie Wong



# Dosepix single acquisition unprocessed data

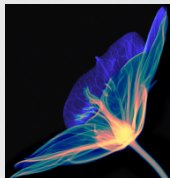
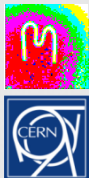
Unprocessed Data of a Dosepix Pixel from a  
Single Readout after 15 Seconds of  
Irradiation with X-rays from Cu and Pd Targets





**Figure 5.** Time over threshold counts vs. injected charge, measured by a single pixel programmed in energy integration mode. The data shown here is the average of 20 measurements per analogue test-pulse voltage setting. The analogue threshold was set at  $\sim 1.7 \text{ ke}^-$ .





## Designed chips

Medipix1 (1998)

*1 $\mu$ m SACMOS, 64x64 pixels, 170x170 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Medipix2 (2001)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Timepix (2006)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC, ToT, ToA / Frame based readout*

Medipix3 (2009)

*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout  
Event by event charge reconstruction and allocation*

Dosepix (2011)

*0.13 $\mu$ m CMOS, 16x16 pixels, 220x220 $\mu$ m<sup>2</sup>  
ToT, PC / Rolling shutter (programmable column readout)  
Event by event binning of energy spectra (16 digital thrs)*

Timepix3 (2013)

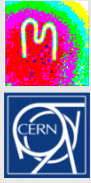
*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC; ToT, ToA (simultaneous)/ Data driven readout*

Smallpix

*0.13 $\mu$ m CMOS, 512x512 pixels, 40x40 $\mu$ m<sup>2</sup> (TBD)  
PC, iToT; ToA, ToT1 (simultaneous)/ Frame based (ZC)  
TSV compatible design*

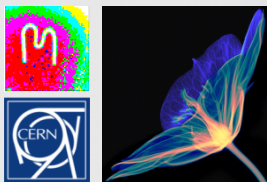
Clickpix prototype

*65nm CMOS, 64x64 pixels, 25x25 $\mu$ m<sup>2</sup>  
ToA, ToT1 (simultaneous)/ Frame based (ZC)*

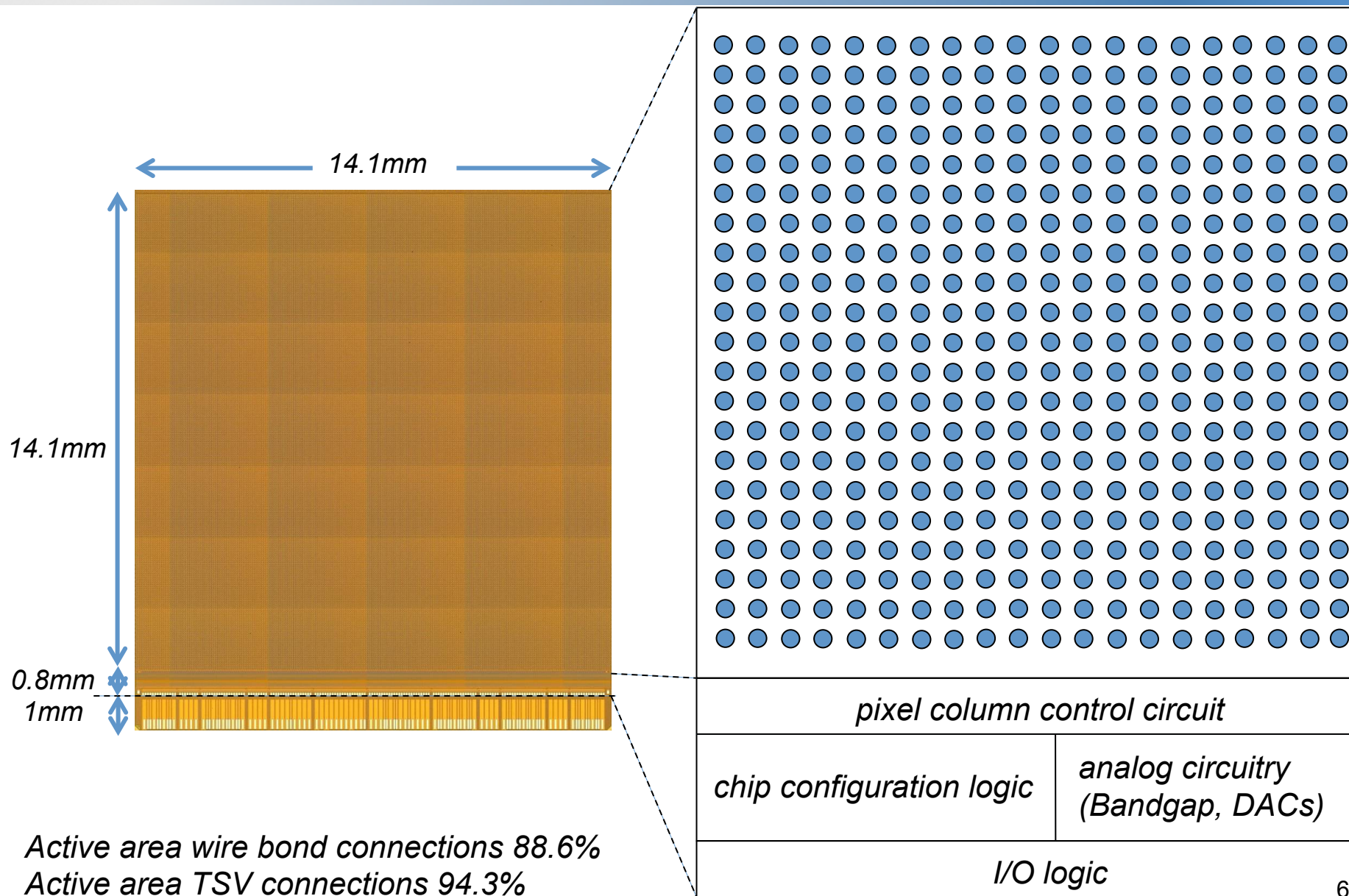


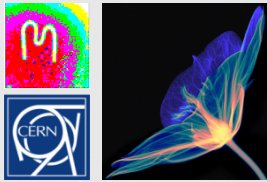
# Smallpix

- Developed in the framework of the Medipix3 collaboration
- Applications: Particle tracking by time stamping and total deposited charge measurement (e.g. Radiation and beam monitors, dosimetry, neutron imaging)
- 512x512 pixel matrix,  $\sim 40 \times 40 \mu\text{m}^2$  pixels
- CMOS  $0.13 \mu\text{m}$  technology
- Simultaneous measurement of ToA + ToT1 or PC + iToT
- Frame based readout with zero compression (on-pixel and per-column)
- Fast OR
- Shutdown/wake-up feature for the front end
- Design compatible for Through Silicon Via technology

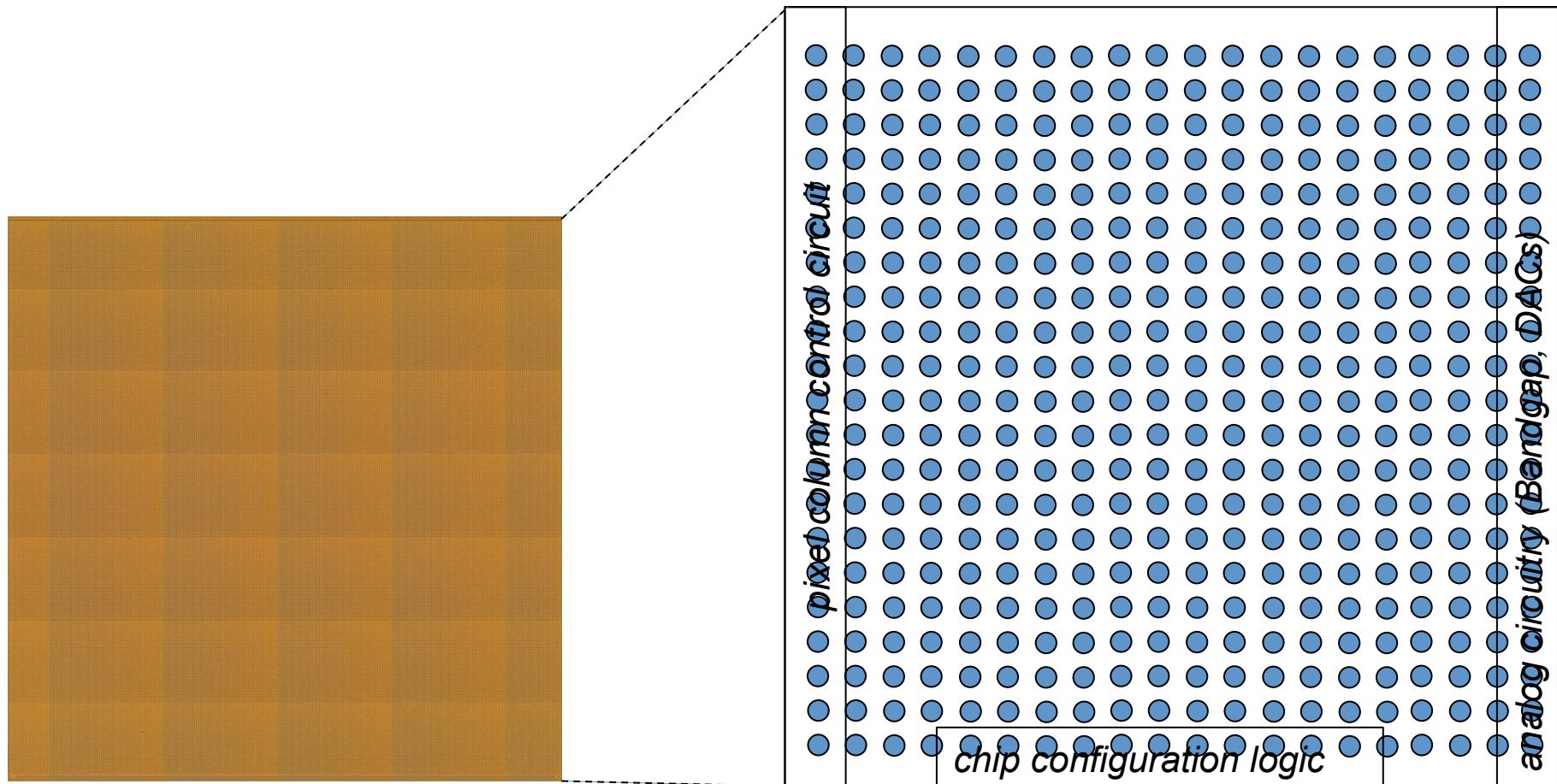


# Medipix3 “classical 3-side buttable” architecture



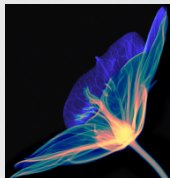
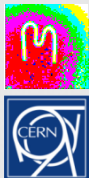


# Smallpix architecture



*Target Active area TSV connections ~100%*  
*Chip can be tiled on 4 sides*





## Designed chips

Medipix1 (1998)

*1 $\mu$ m SACMOS, 64x64 pixels, 170x170 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Medipix2 (2001)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Timepix (2006)

*0.25 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC, ToT, ToA / Frame based readout*

Medipix3 (2009)

*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC / Frame based readout  
Event by event charge reconstruction and allocation*

Dosepix (2011)

*0.13 $\mu$ m CMOS, 16x16 pixels, 220x220 $\mu$ m<sup>2</sup>  
ToT, PC / Rolling shutter (programmable column readout)  
Event by event binning of energy spectra (16 digital thrs)*

Timepix3 (2013)

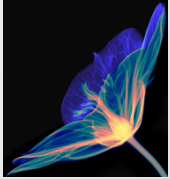
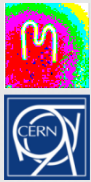
*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC; ToT, ToA (simultaneous)/ Data driven readout*

Smallpix

*0.13 $\mu$ m CMOS, 512x512 pixels, 40x40 $\mu$ m<sup>2</sup> (TBD)  
PC, iToT; ToA, ToT1 (simultaneous)/ Frame based (ZC)  
TSV compatible design*

Clicpix prototype

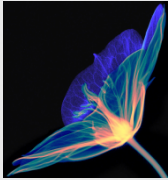
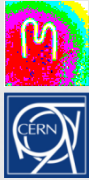
*65nm CMOS, 64x64 pixels, 25x25 $\mu$ m<sup>2</sup>  
ToA, ToT1 (simultaneous)/ Frame based (ZC)*



# Timepix3 chip (soon to be submitted for fabrication)

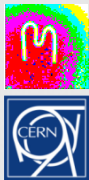
- Developed in the framework of the Medipix3 collaboration (design effort between CERN, Bonn university and Nikhef)
- Applications: Particle tracking by time stamping and total deposited charge measurement (e.g. Radiation and beam monitors, dosimetry, gas detectors, HEP TPC readout)
- 256x256 pixel matrix,  $55 \times 55 \mu\text{m}^2$  pixels
- CMOS  $0.13 \mu\text{m}$  technology
- Simultaneous measurement of ToA and ToT per event (48bits/event)
- Packet-based data-driven readout (small readout associated dead time of 375ns)
- Maximum dead time free hit rate of  $40 \cdot 10^6$  hits/s  $\text{cm}^2$  (randomly distributed hits)
- Programmable shutdown/wake-up feature for the front end (analog domain) and/or general clock gating (digital domain)





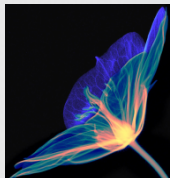
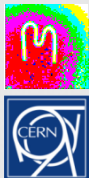
# Pixel Requirements

|                                         |                                                 |
|-----------------------------------------|-------------------------------------------------|
| <b>Pixel size</b>                       | 55 $\mu\text{m}$ x 55 $\mu\text{m}$             |
| <b>Global Time stamp (bunchID)</b>      | 40 MHz (25ns)                                   |
| <b>Global Time stamp range</b>          | 14bits (409.6 $\mu\text{s}$ )                   |
| <b>Accurate Time stamp per pixel</b>    | 4bits $\rightarrow$ 1.56ns resolution (640 MHz) |
| <b>Local Oscillator frequency</b>       | 640 MHz (shared by 8 pixels)                    |
| <b>On-pixel local oscillator tuning</b> | Locked using periphery PLL                      |
| <b>TOT range</b>                        | 10 bits (@ 40 MHz)                              |



# Pixel Operation Modes

| Readout Operation Modes               | Op_mode |                                                                                               |
|---------------------------------------|---------|-----------------------------------------------------------------------------------------------|
| <b>ToA &amp; ToT</b>                  | 00      | Fast Time (4b @ 640 MHz)<br>ToA (14b @ 40 MHz)<br>ToT ( 10b @ 40 MHz)<br>Pixel coordinate 16b |
|                                       |         | Double hit resolution: 375ns                                                                  |
| <b>Only ToA</b>                       | 01      | Fast Time (4b @ 640 MHz)<br>ToA (14b @ 40 MHz)<br>pixel coordinate 16b                        |
|                                       |         | Double hit resolution: 375ns                                                                  |
| <b>Event Count &amp; Integral ToT</b> | 10      | Event count 10b<br>Integral ToT (14b @ 40 MHz)<br>pixel coordinate 16b                        |
|                                       |         | Shutter-controlled operation                                                                  |
|                                       |         | Non-continuous with Zero Suppression                                                          |
|                                       |         | Full chip readout time: 1.6 ms @ 320MHz and 8 SLVS lines                                      |



## Designed chips

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*1 $\mu$ m SACMOS, 64x64 pixels, 170x170 $\mu$ m<sup>2</sup>  
PC / Frame based readout*

Medipix2 (2001)

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ToT, PC / Rolling shutter (programmable column readout)  
Event by event binning of energy spectra (16 digital thrs)*

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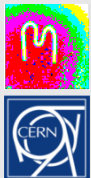
*0.13 $\mu$ m CMOS, 256x256 pixels, 55x55 $\mu$ m<sup>2</sup>  
PC; ToT, ToA (simultaneous)/ Data driven readout*

Smallpix

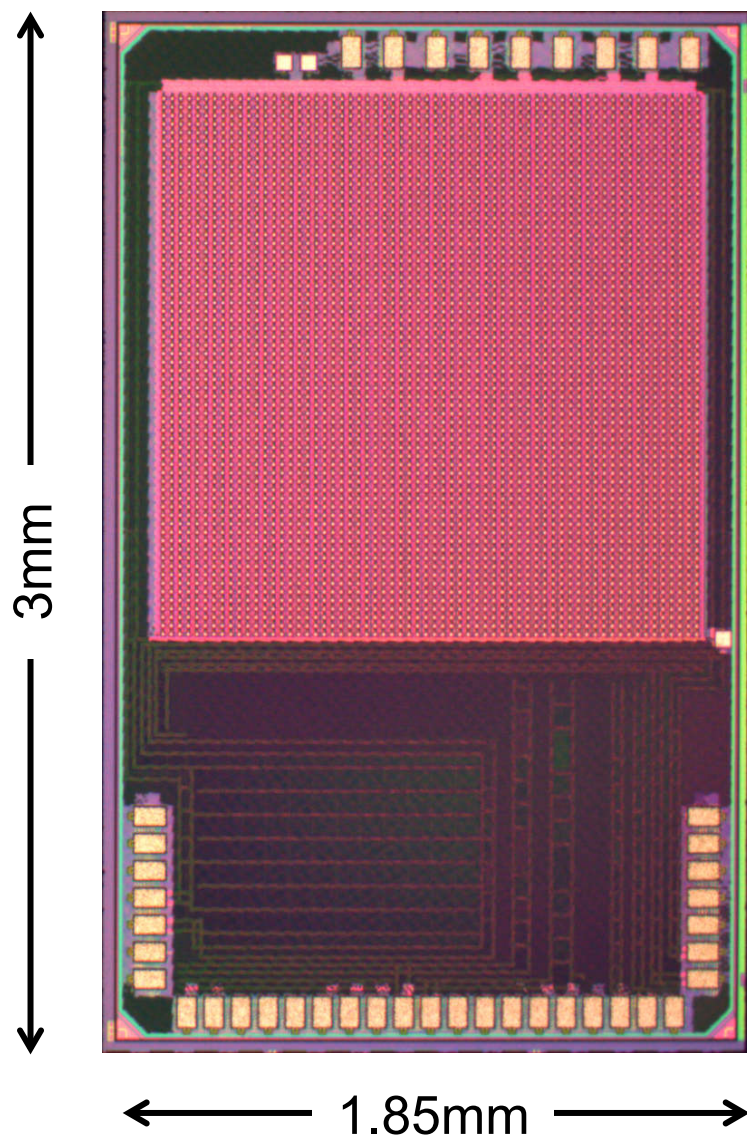
*0.13 $\mu$ m CMOS, 512x512 pixels, 40x40 $\mu$ m<sup>2</sup> (TBD)  
PC, iToT; ToA, ToT1 (simultaneous)/ Frame based (ZC)  
TSV compatible design*

Clickpix prototype

*65nm CMOS, 64x64 pixels, 25x25 $\mu$ m<sup>2</sup>  
ToA, ToT1 (simultaneous)/ Frame based (ZC)*



# CLICpix prototype



Designed in collaboration with the CERN Linear Collider Detector group

ASIC in 65nm CMOS technology designed to fulfill the specifications for the future CLIC vertex detector

- $25 \times 25 \mu\text{m}^2$  pixel,  $64 \times 64$  pixel matrix
- Simultaneous 4-bit ToA and TOT measurement @100MHz
- Frame based with zero suppression
- Power pulsing

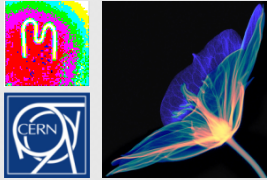
Preliminary characterization on the 65nm CMOS technology done

First prototype chip with full pixel functionality to be tested in coming weeks

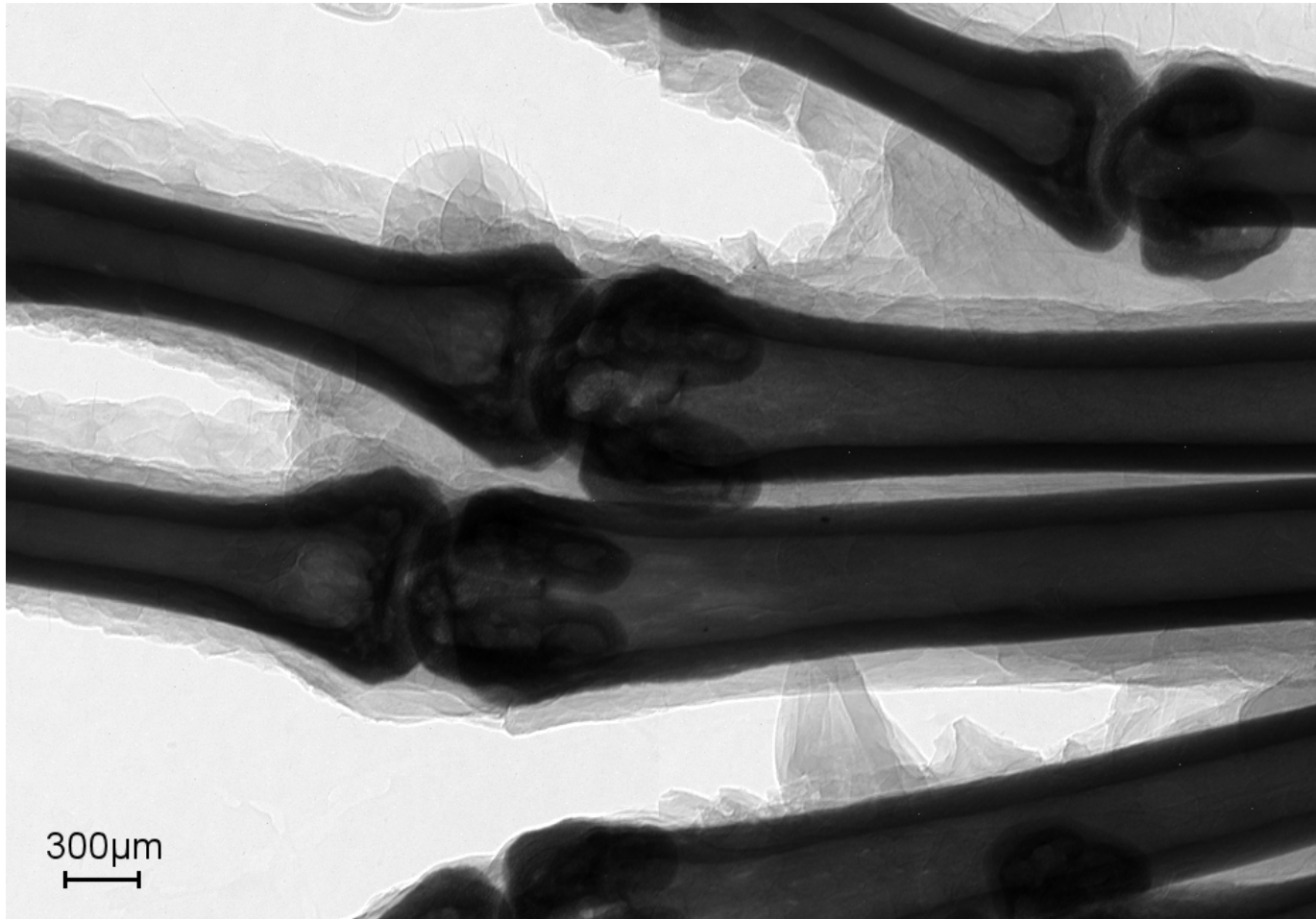


# Applications

*The following slides contain measurements done with Medipix2, Medipix3 and Timepix chips*



# Imaging in Single Pixel Mode



**Mouse paw 10x (25s acq / 15 tiles) (Entire dynamic range)**

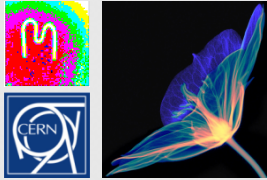
energy: 30 kVp, power: 3.0 W

threshold 0: 50 (DAC value)

magnification: 10x (~5µm pixel resolution)

*Courtesy of S. Procz (Freiburger  
Materialforschungszentrum FMF, Germany)*





# Imaging in Single Pixel Mode



**Mouse paw 10x (25s acq / 15 tiles) (High intensity part)**

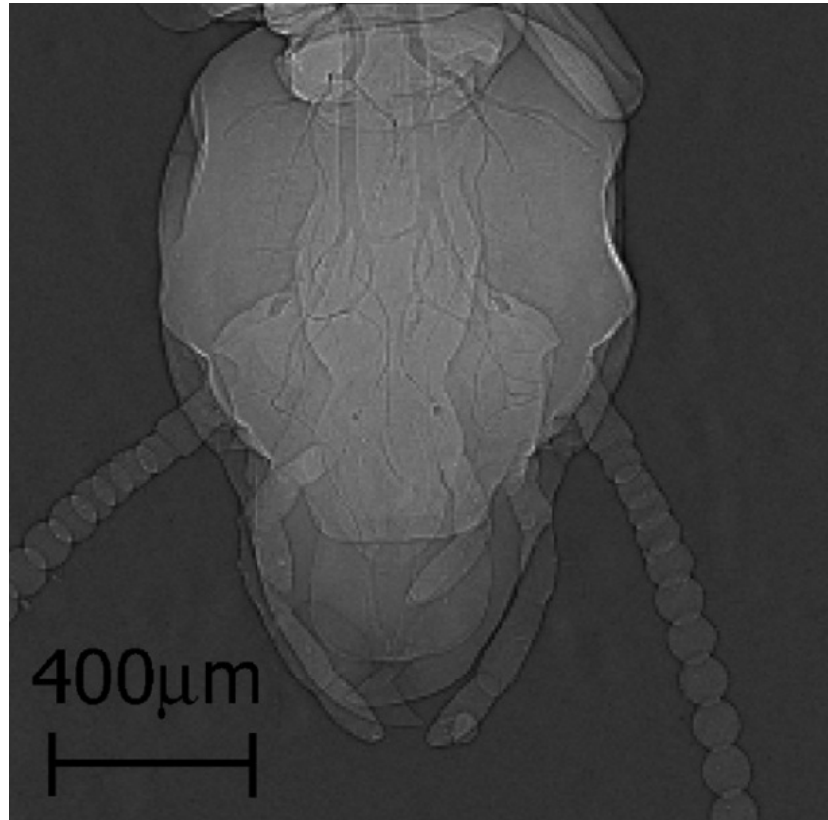
energy: 30 kVp, power: 3.0 W

threshold 0: 50 (DAC value)

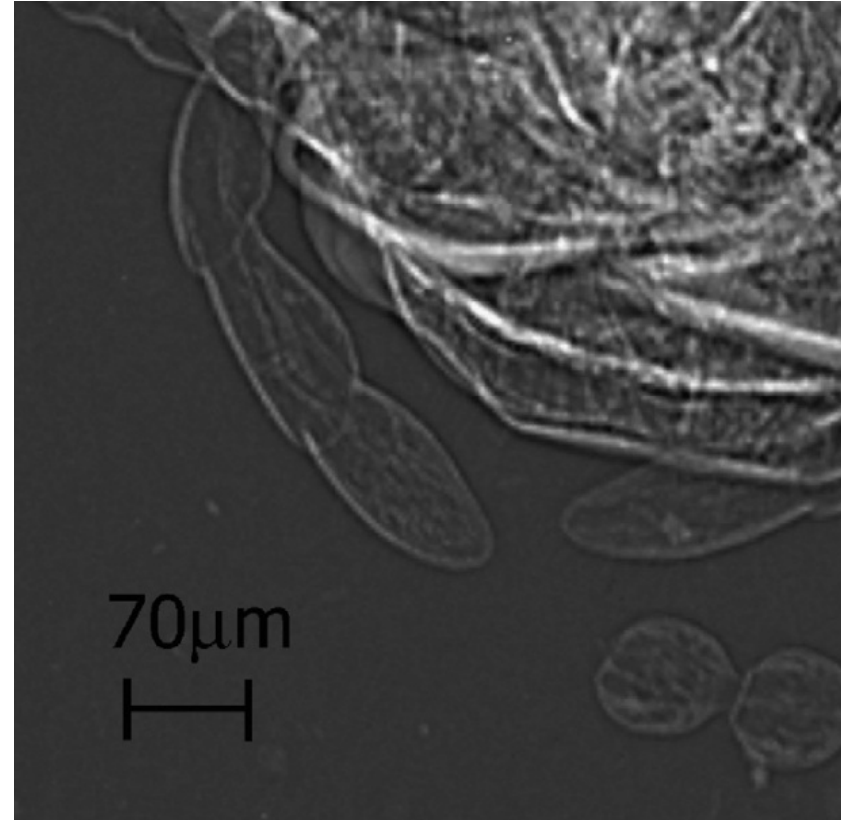
magnification: 10x (~5 μm pixel resolution)

*Courtesy of S. Procz (Freiburger  
Materialforschungszentrum FMF, Germany)*

# Soft tissue imaging



X-ray image of a termite head.



Detail of termite note the phase contrast enhanced edges making visible fine structure of soft tissue inside the palpus and antenna.



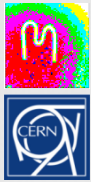
First CT  
reconstruction  
with CdTe  
Medipix3 detector

MPX3 55 $\mu$ m  
CdTe 1mm

5x4 tiles

*CT scan courtesy of S.  
Procz (Freiburger  
Materialforschungszentrum  
FMF, Germany)*





# Energy selective, planar imaging MPX3 CdTe 1mm - Spectroscopic Mode 110 $\mu$ m

## Piezo Lighter

Magnification: 1.3x

Bias: -320V

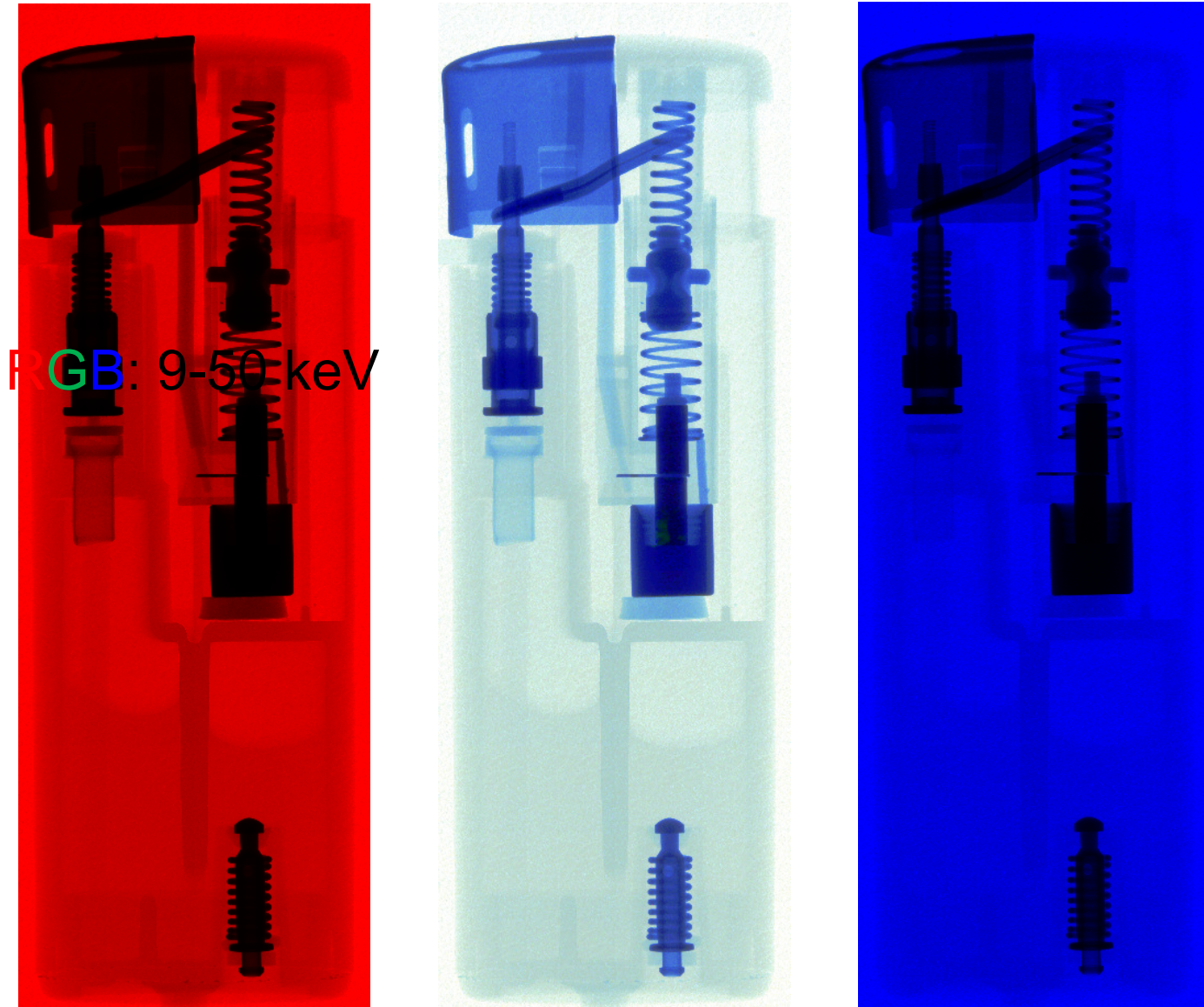
MPX3 CdTe 1mm

Color Mode

4x11 tiles

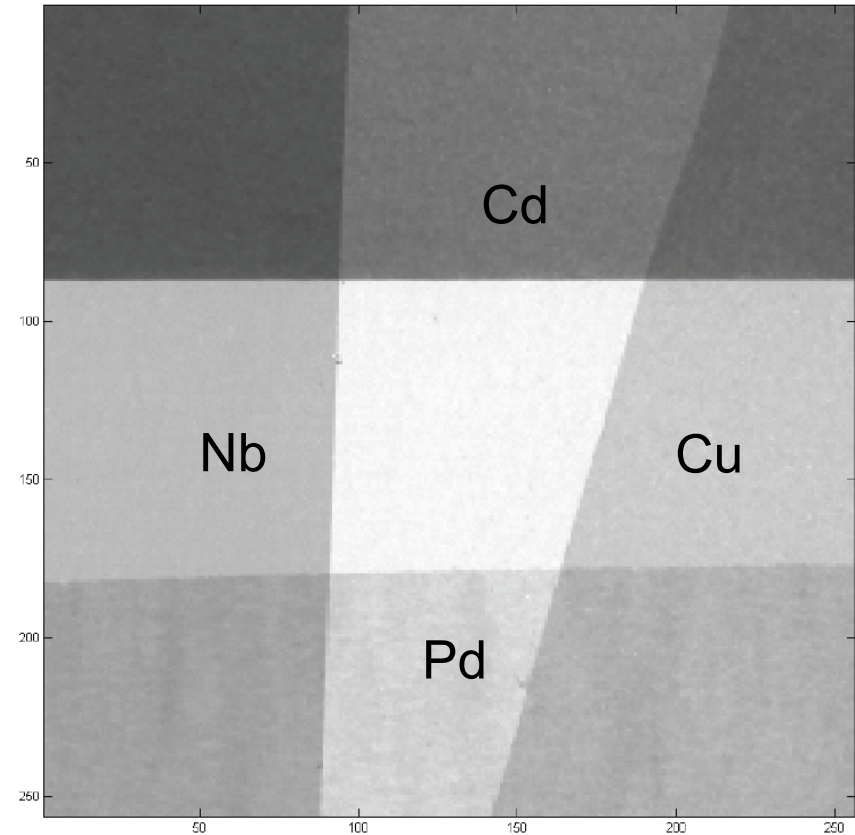
1 acquisition, 4  
thresholds

Courtesy S. Procz

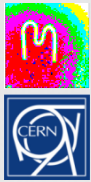




# Colour X-ray imaging

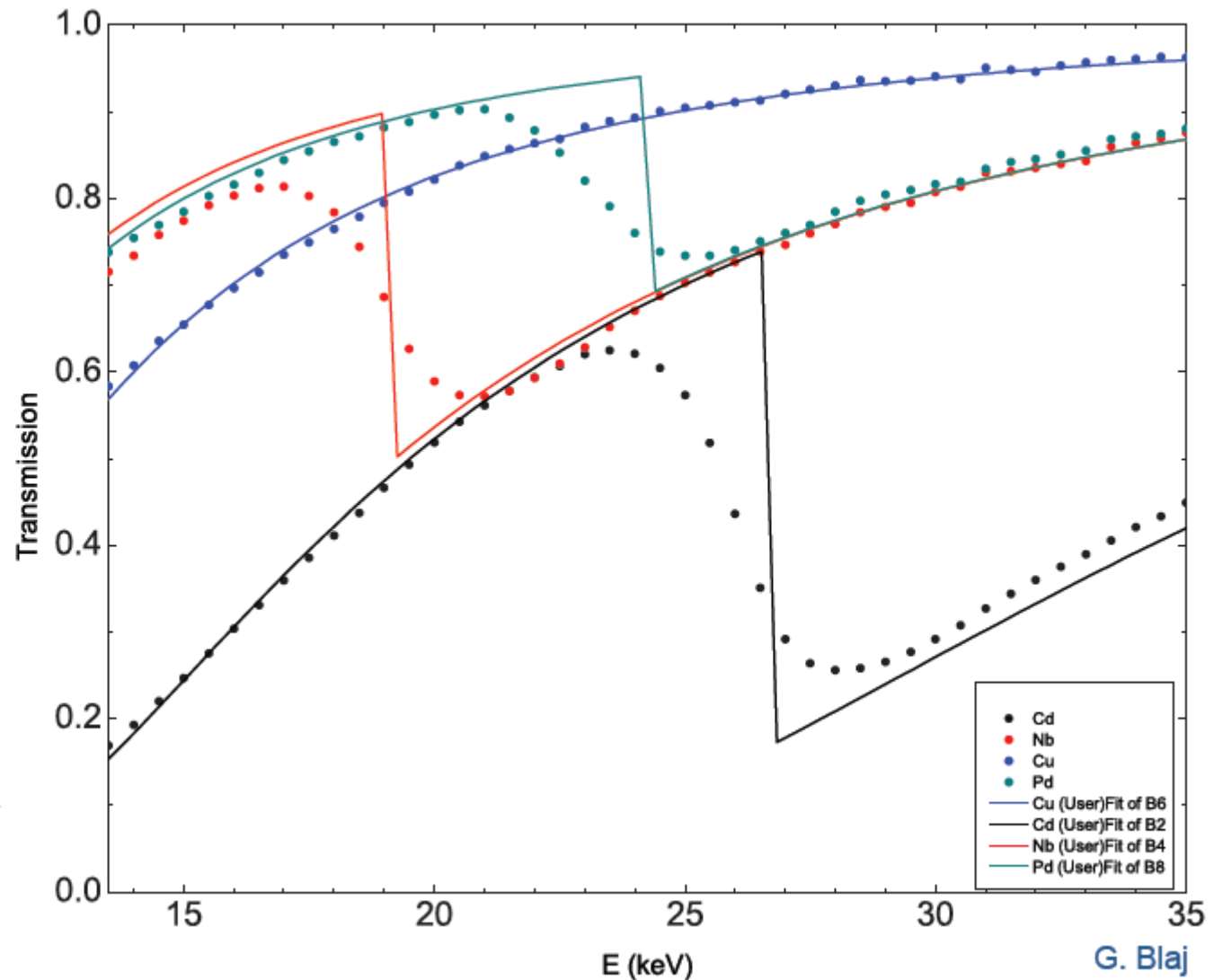


**Classical X-ray imaging is impossible to distinguish between materials of different thicknesses and absorption of different thicknesses**

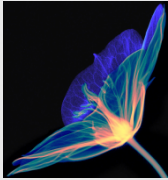


# Colour X-ray imaging

- **Measured Spectra (dots) vs**
- **Theoretical model (lines)**
  - Excellent agreement
- **2 Routes:**
  - Multispectral imaging (several thresholds, fast)
  - Spectroscopic Imaging (accurate)







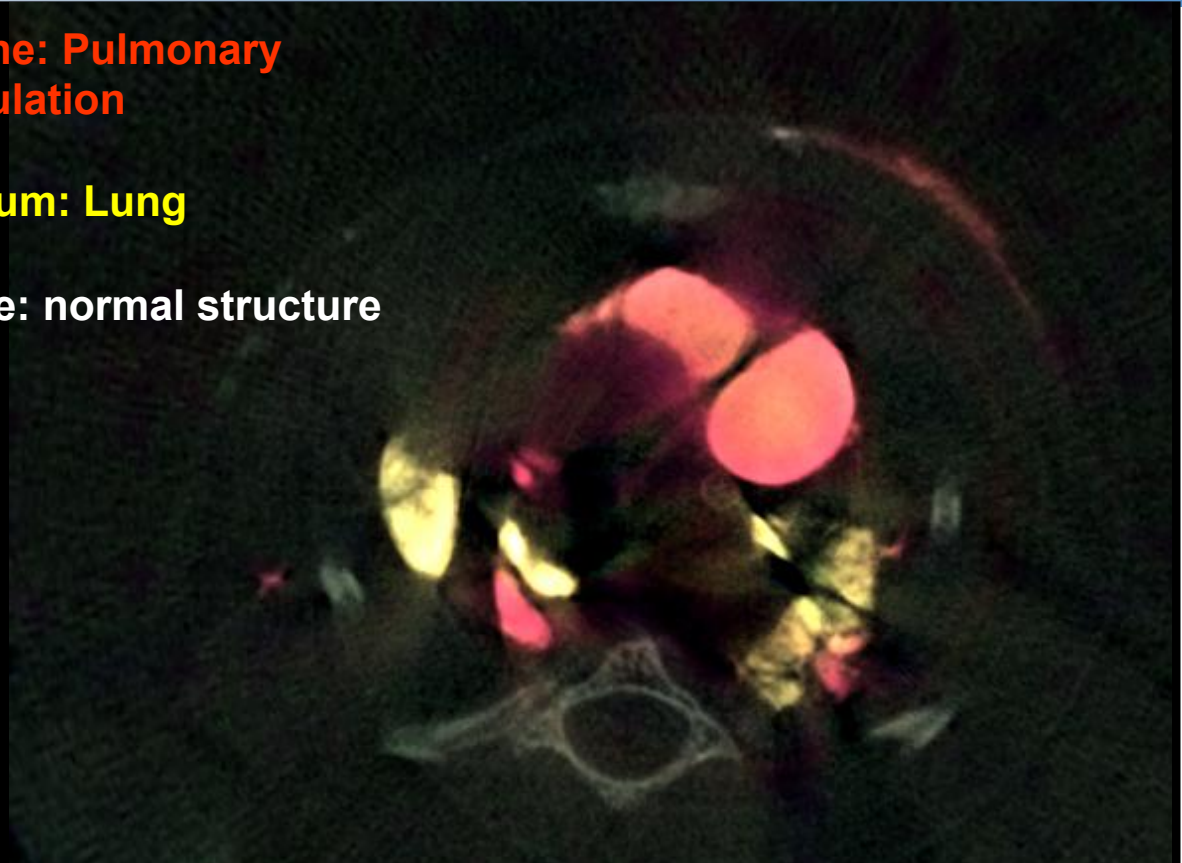
# Spectroscopic Colour Imaging



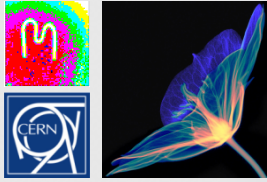
**Iodine: Pulmonary  
circulation**

**Barium: Lung**

**Bone: normal structure**

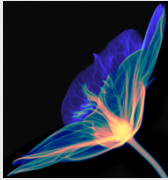
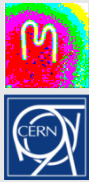


*Courtesy: A. Butler*

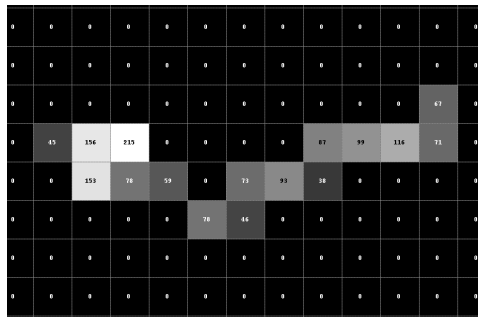


# Basic Particle Identification

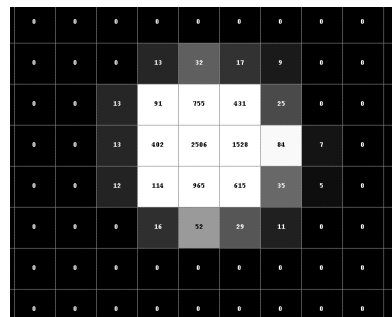
- **Mixed radiation fields poses problems for dosimetric measurements.**
- **An advantage of a pixelated detectors is that particles can be identified by their track shape.**
- **This is based on the different ways the particles interact in the sensor.**



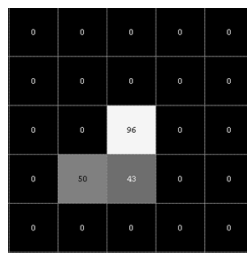
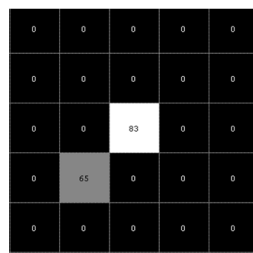
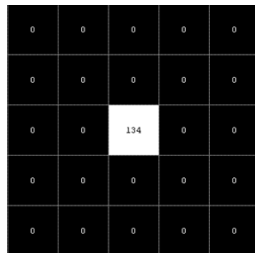
# Basic Particle Identification



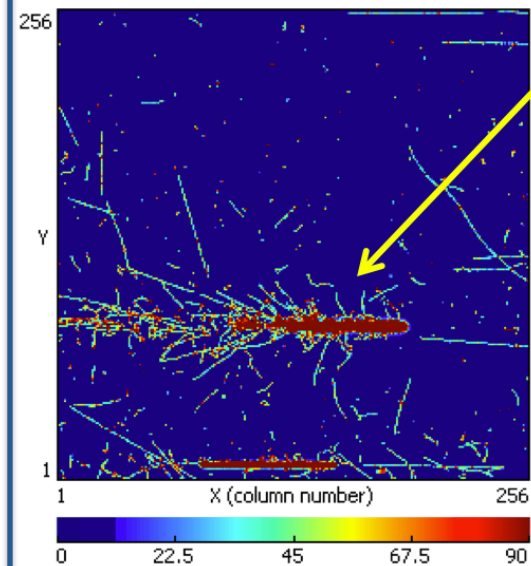
0.5MeV Electron ( $^{90}\text{Sr}$ )



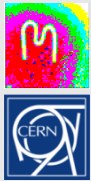
5.5MeV Alpha ( $^{241}\text{Am}$ )



60keV Photons ( $^{241}\text{Am}$ )

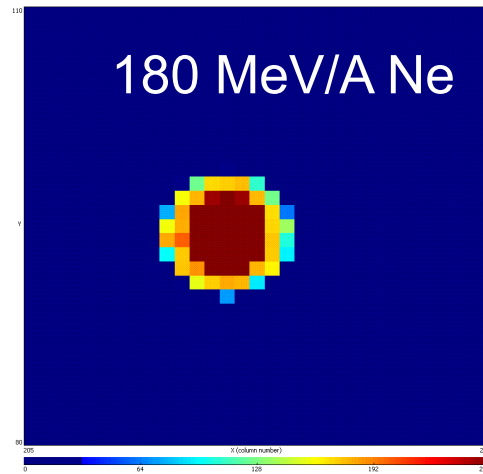


Pb ion with delta rays  
Erik Heijne [2]

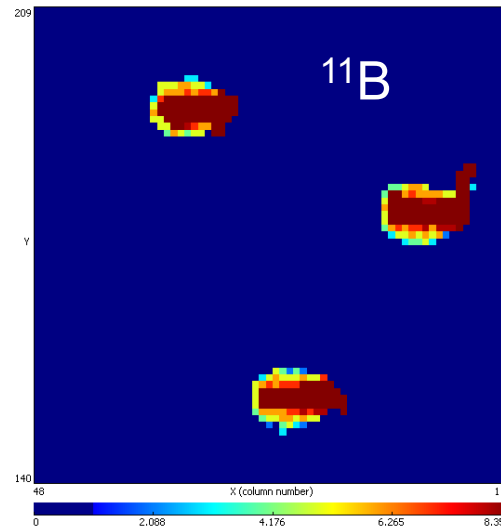


# Basic Particle Identification

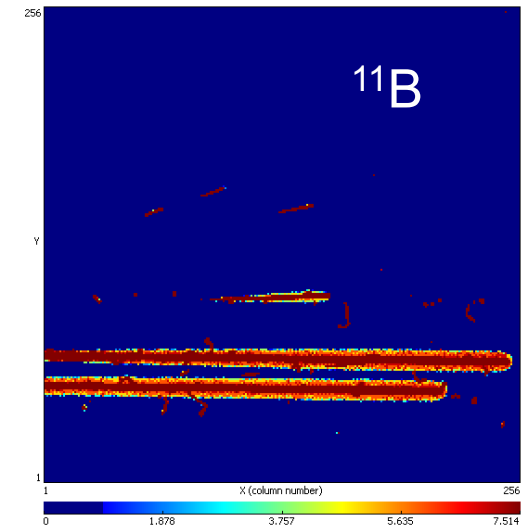
0°



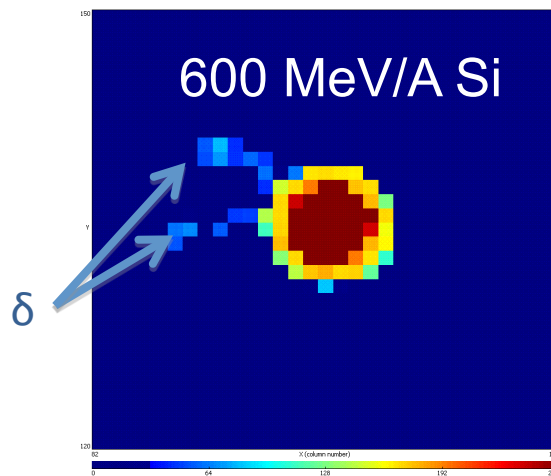
60°

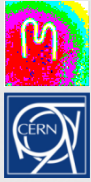


90°



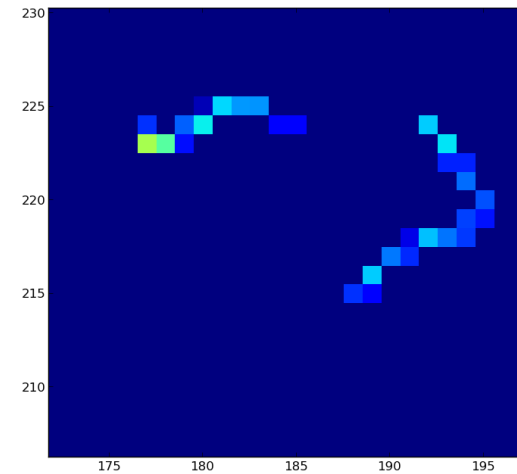
600 MeV/A Si





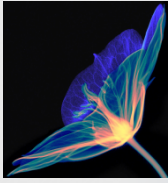
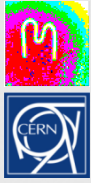
# Basic Particle Identification

- Possible to categorize particles using track and energy information
- Some types of particles are hard or impossible to separate
- Additional convertors and filters improve the detection specificity



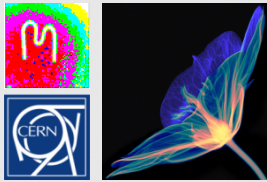
$\beta^-$  radiation or  
Compton electrons?



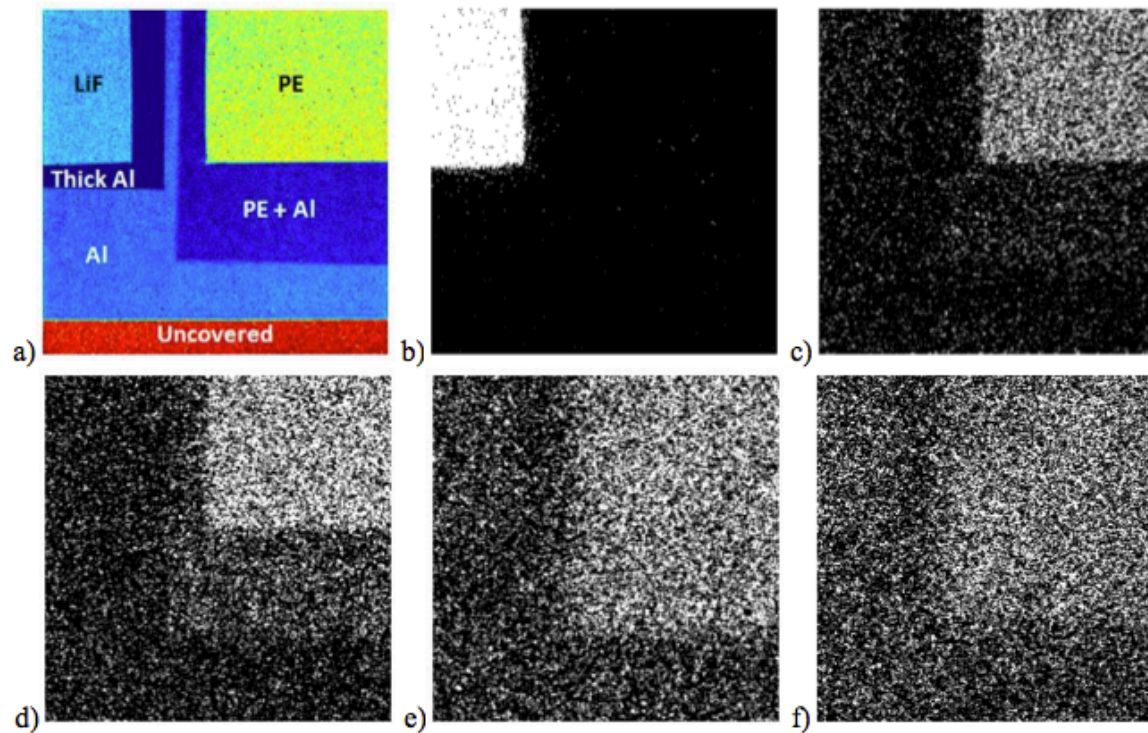


# Neutron Detection

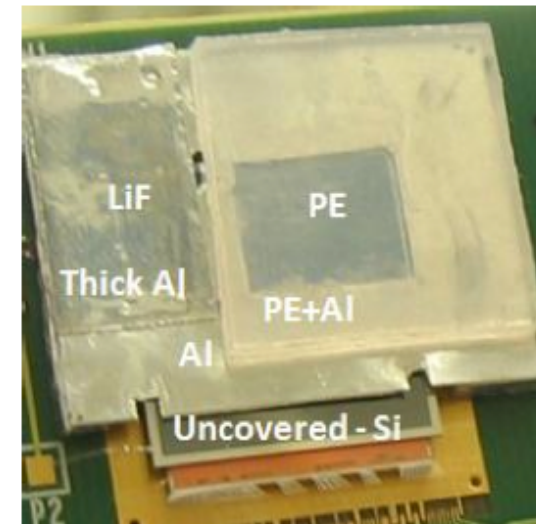
- Neutrons have no charge and are therefore not directly detectable by Coulomb interactions in the sensor.
- Thermal neutrons are detected by the production of secondary radiation by neutron capture in a converter layer
- Ex.  $n + {}^6\text{Li} \rightarrow \alpha (2.05 \text{ MeV}) + 3\text{H} (2.73 \text{ MeV})$
- Fast neutrons can be detected by elastic scattering in the sensor layer but for increased efficiency and specificity a hydrogen rich converter material as Polyethylene is used.



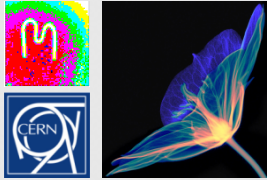
# Neutron Detection



**Figure 50.** a) X-ray radiogram of conversion layers above one of the ATLAS-MPX devices. Integrated response of the device set to high threshold mode to b) thermal neutrons (25 meV) and to fast neutrons of c)  $^{252}\text{Cf}$  (2.1 MeV); d)  $^{241}\text{AmBe}$  (4.5 MeV); e) Van de Graaff accelerator (14 MeV) and f) cyclotron (2 - 30 MeV).

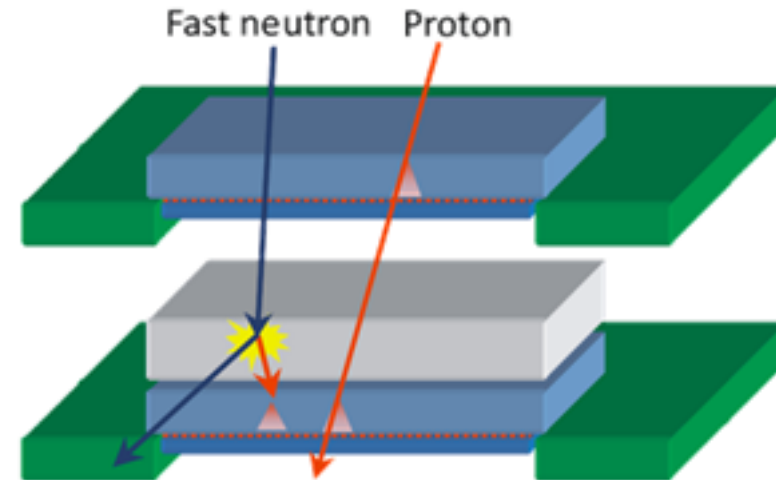


Medipix2MXR with different convertors.

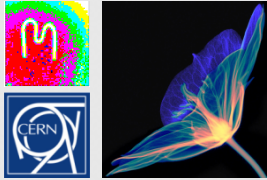


# Improved Neutron Detection

- To separate heavy charged particles from neutron response test have been made with a multi layer detector.
- Interactions registered in both layers
  - Low LET signatures – minimum ionizing charge particles (muons, energetic electrons,...)
  - High LET signatures – highly ionizing charged particles (~10 MeV protons,...)
- Interactions registered in single layer only
  - Low LET signatures – photon interactions in one of the sensitive layers
  - High LET signatures – fast neutron interactions in polyethylene region or thermal neutron interactions in  $^6\text{Li}$  region



Example of particle identification using a two layer detector



# ATLAS-MPX Network

- 16 Medipix2MXR detectors with neutron convertors
- Placed in the ATLAS experimental cavern
- Installed in 2008 before the first LHC beam
- Proposed upgrade to Timepix detectors

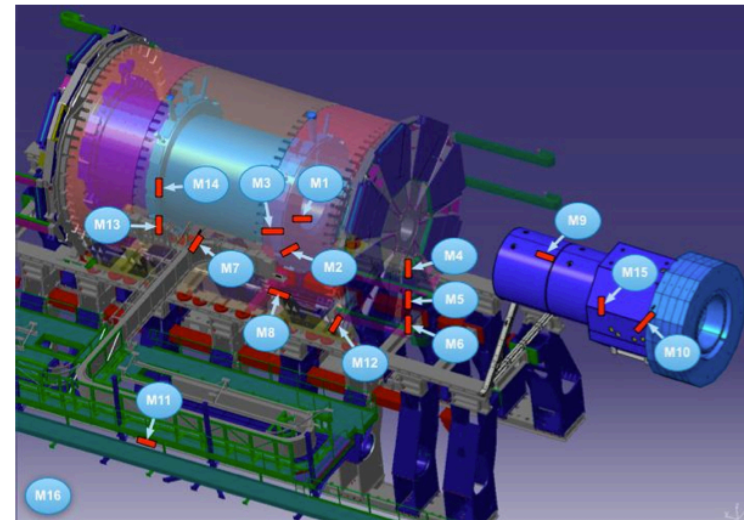
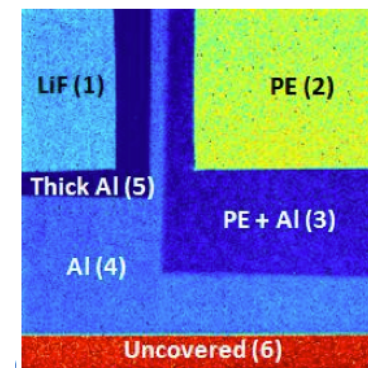
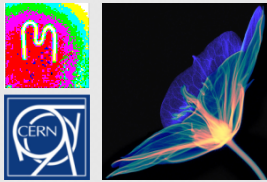


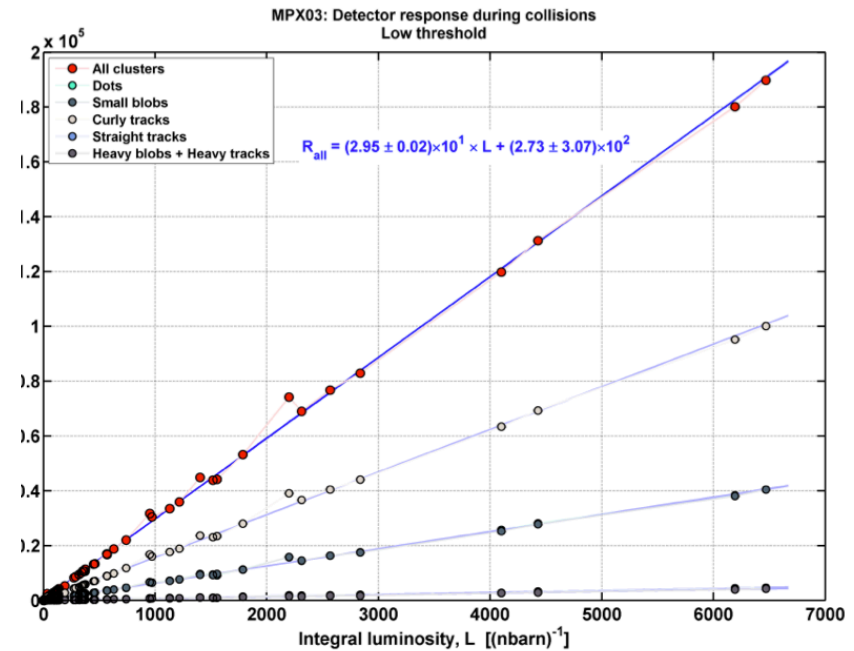
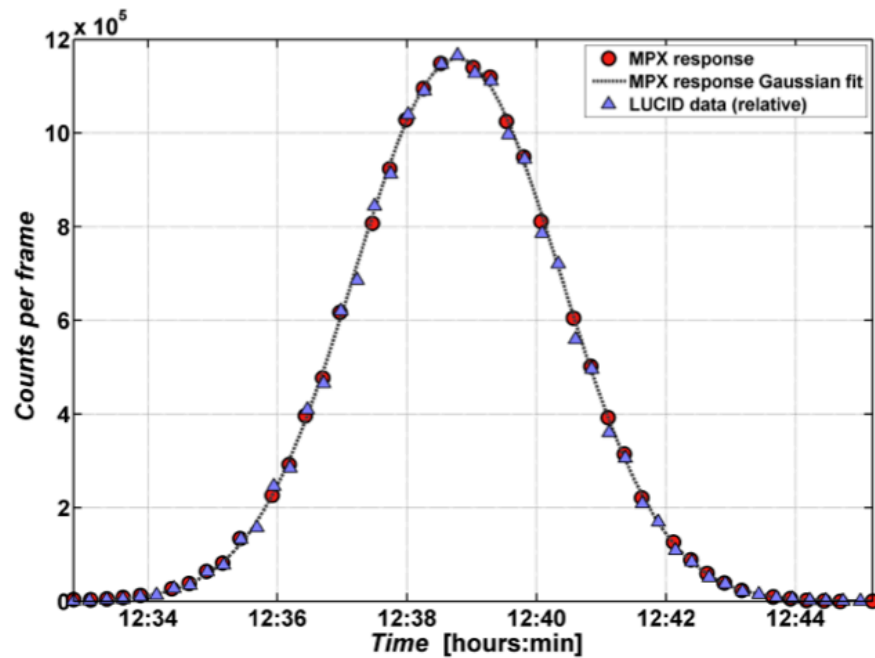
Figure 34. The network of ATLAS-MPX detectors in ATLAS.





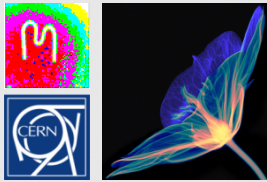


# ATLAS-MPX

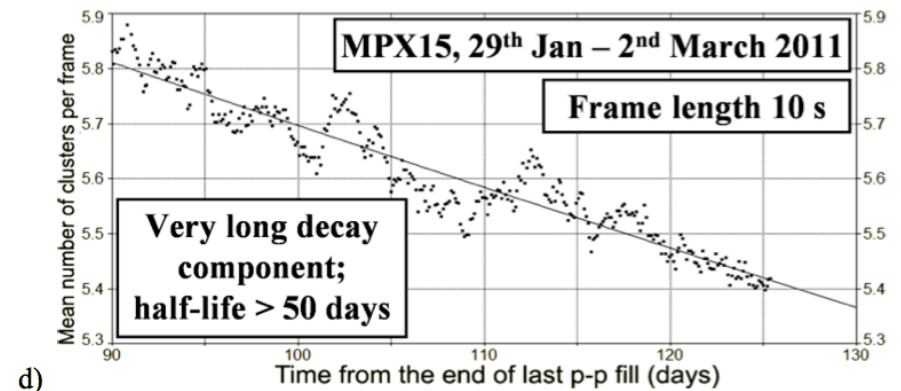
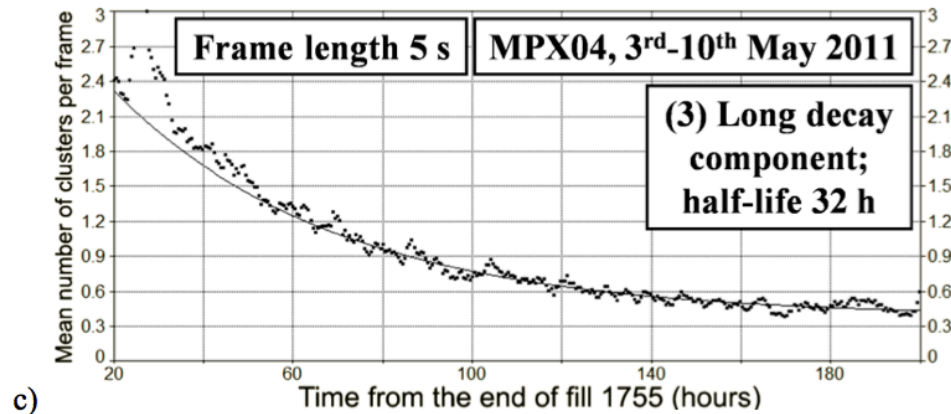
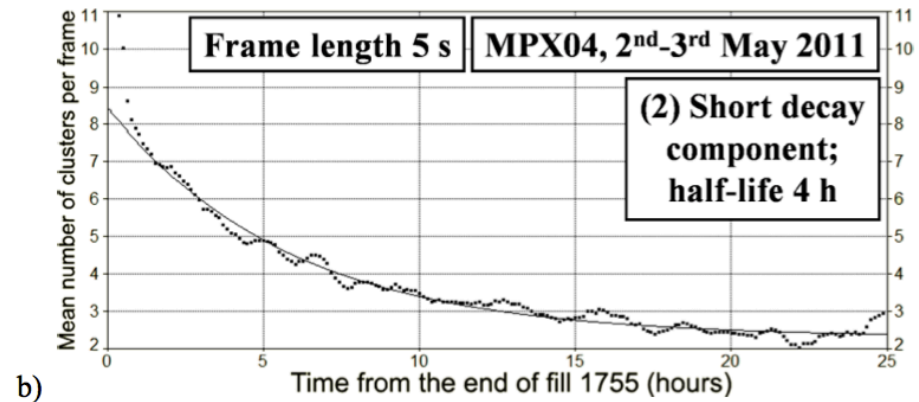
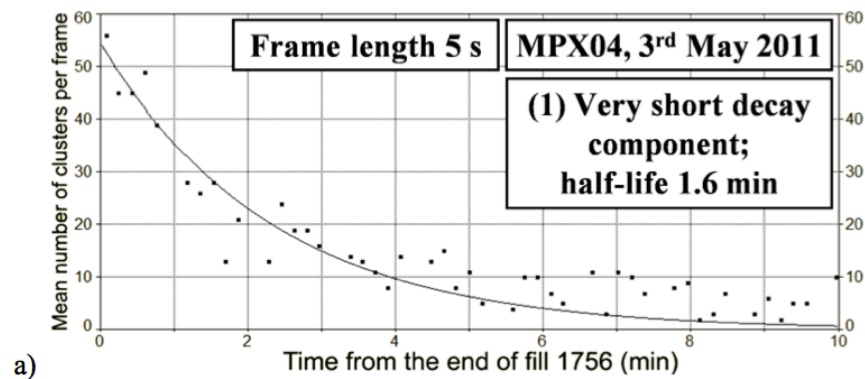


Good agreement with beam luminosity and other instruments

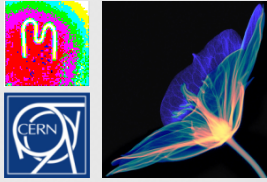
Work done by Z. Vykydal



# Radioactive Activation







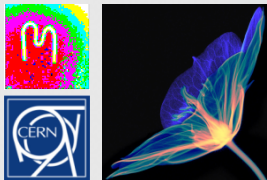
# Timepix Detectors at ISS

- 5 Timepix Usb Lite detectors with 300um Si sensors are currently in operation at the ISS
- Evaluated as an option for radiation field monitors and personal dosimeters
- Mixed radiation field
- Important to get the right quality factor for heavy ions

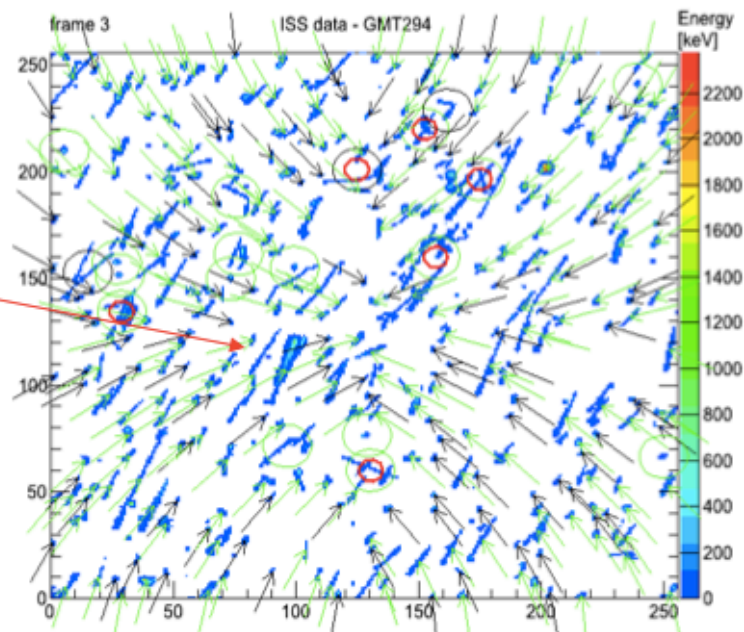
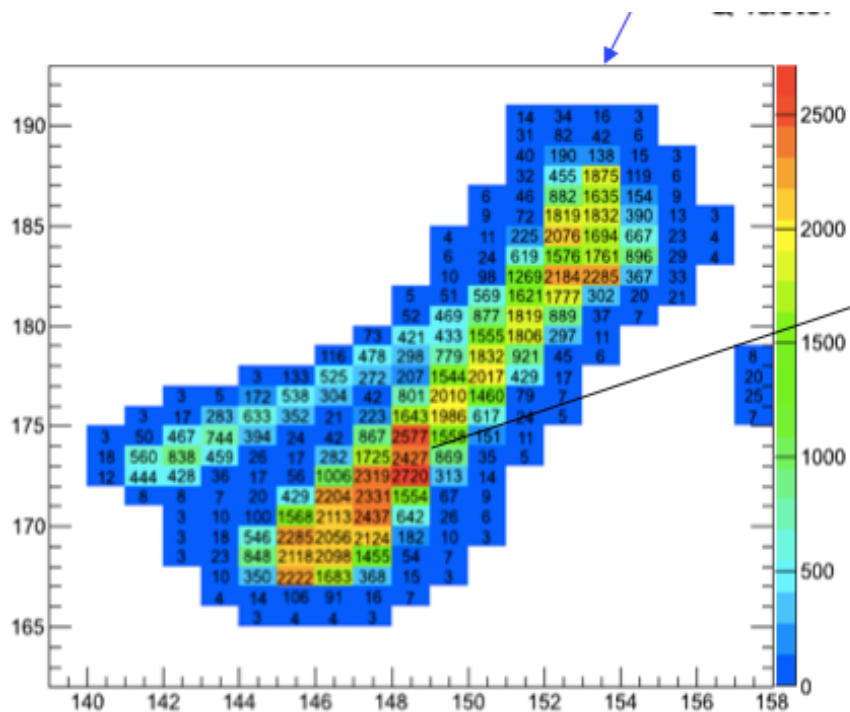








# Timepix Detectors at ISS

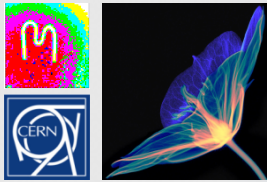


Heavy fragment found in a very busy frame.

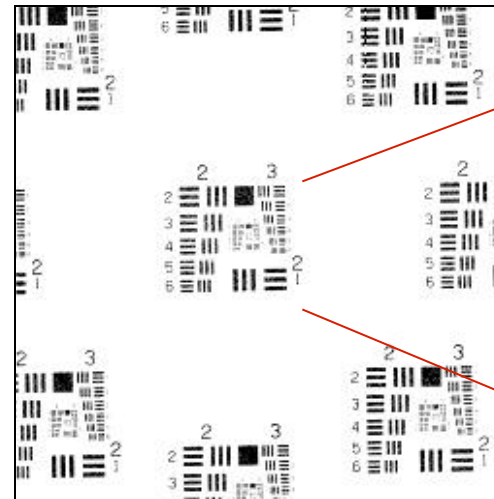
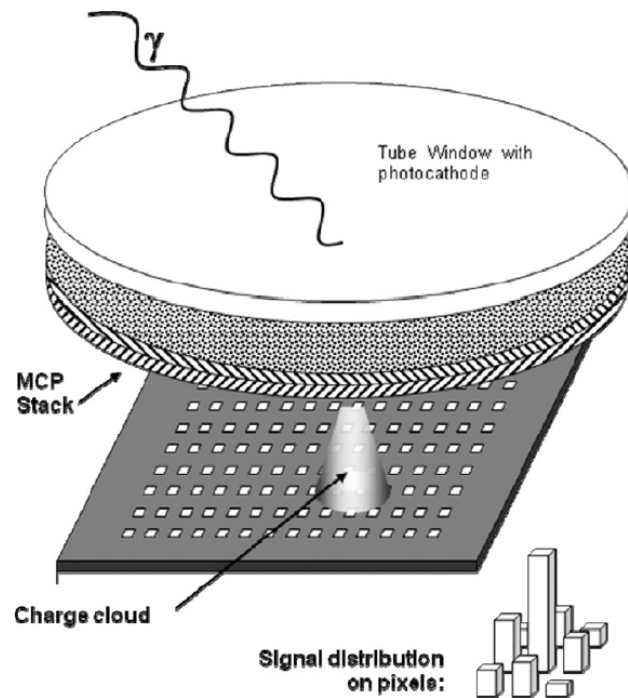
Heavy Ion fragment, Q factor  $\sim 25$



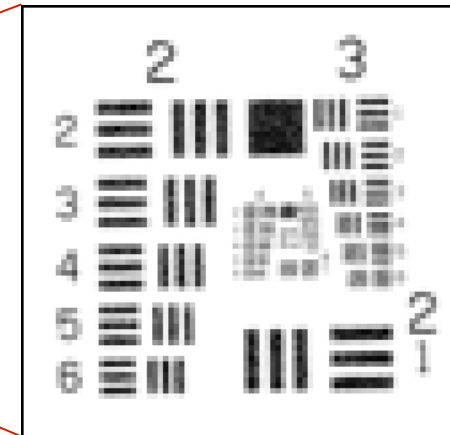
# Demonstration



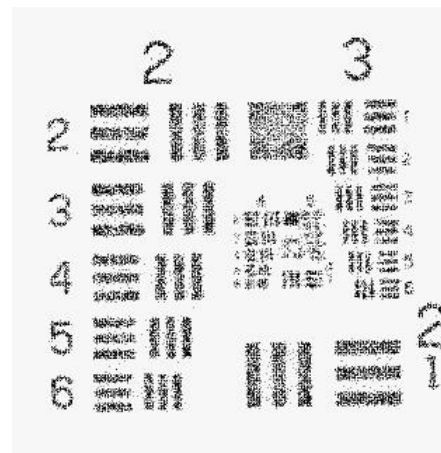
# Detection of low energy particles



1 s

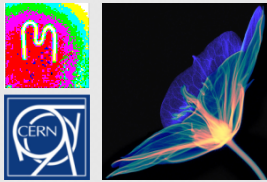


Group 3-2 visible 9 lp/mm  
= 55 $\mu$ m  
(Nyquist limit)



Calculate centroids of each event  
16 lp/mm





# Particle tracking with Micromegas

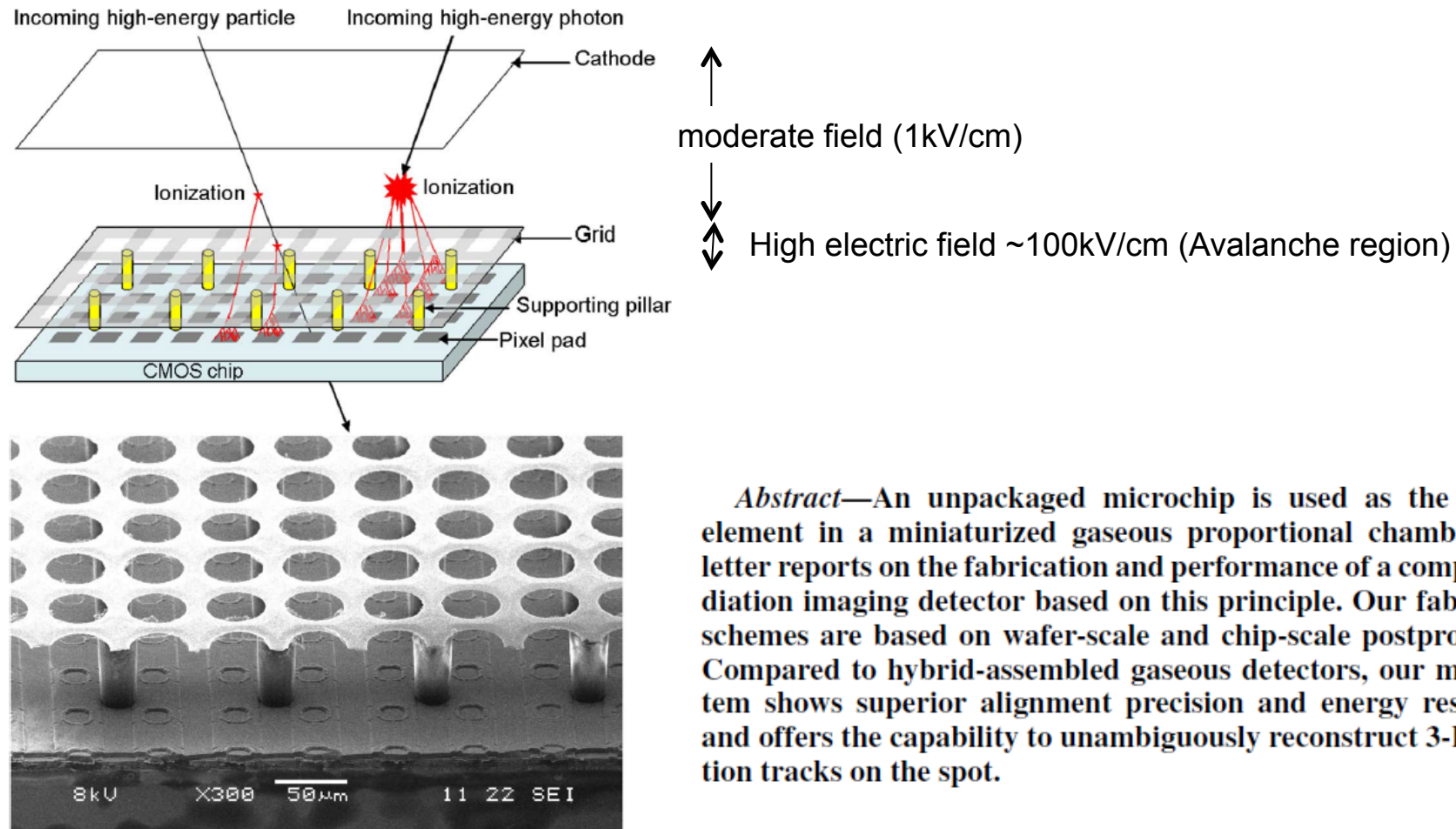
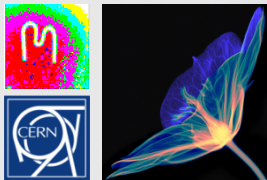


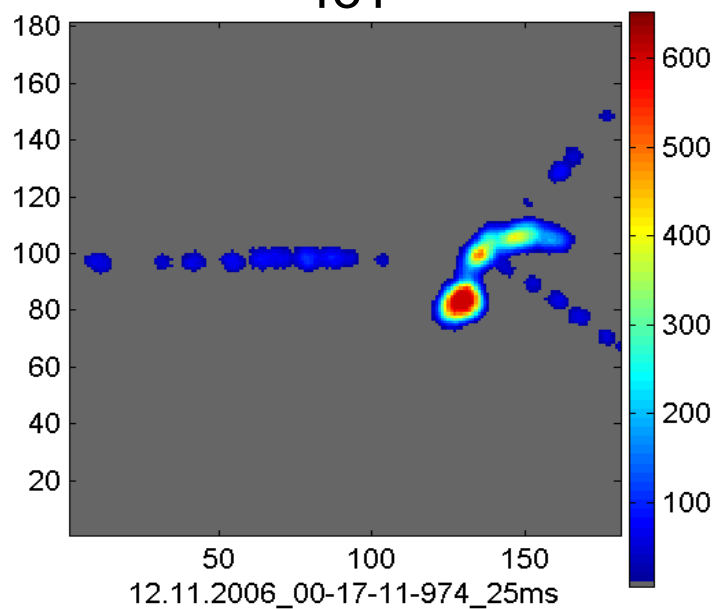
Fig. 1. (Top) Schematic view of the detector. An ionizing particle creates several free electrons that drift toward the CMOS chip and create an avalanche between the grid and the chip. (Bottom) SEM picture of an integrated device.



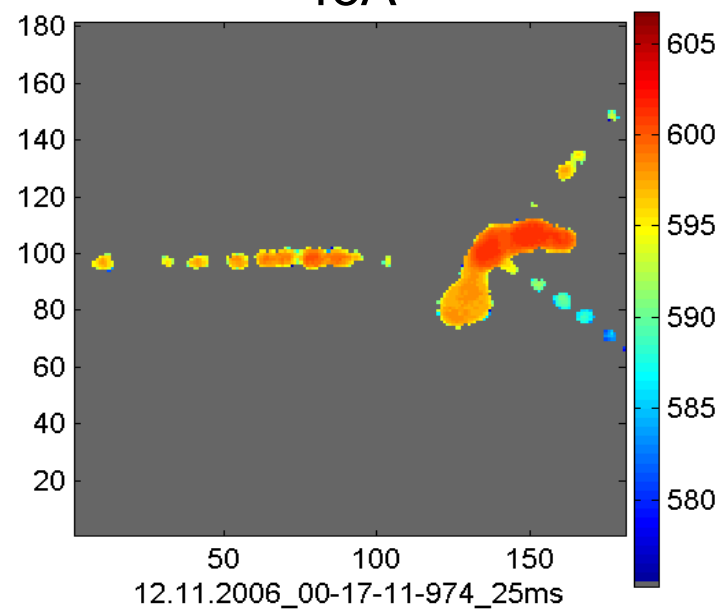
# Particle tracking with GEMs

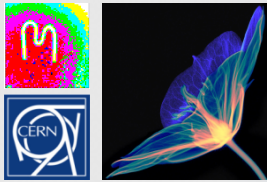
|     |     |     |     |     |     |     |     |
|-----|-----|-----|-----|-----|-----|-----|-----|
| ToT | ToA | ToT | ToA | ToT | ToA | ToT | ToA |
| ToA | ToT | ToA | ToT | ToA | ToT | ToA | ToT |
| ToT | ToA | ToT | ToA | ToT | ToA | ToT | ToA |
| ToA | ToT | ToA | ToT | ToA | ToT | ToA | ToT |
| ToT | ToA | ToT | ToA | ToT | ToA | ToT | ToA |
| ToA | ToT | ToA | ToT | ToA | ToT | ToA | ToT |
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| ToA | ToT | ToA | ToT | ToA | ToT | ToA | ToT |

ToT



ToA

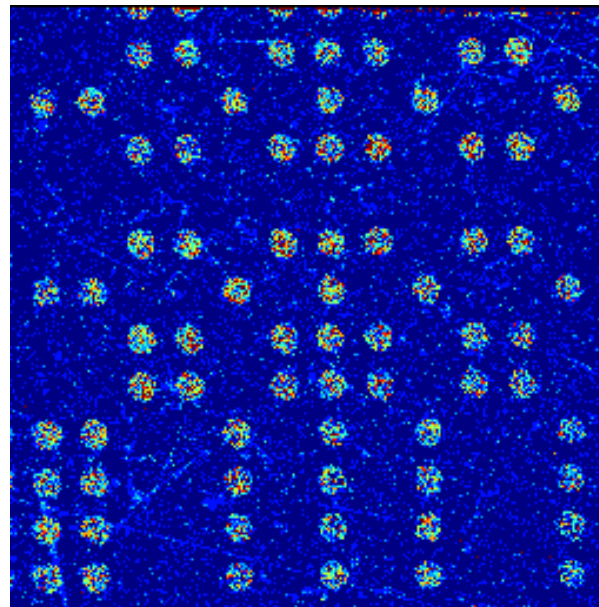




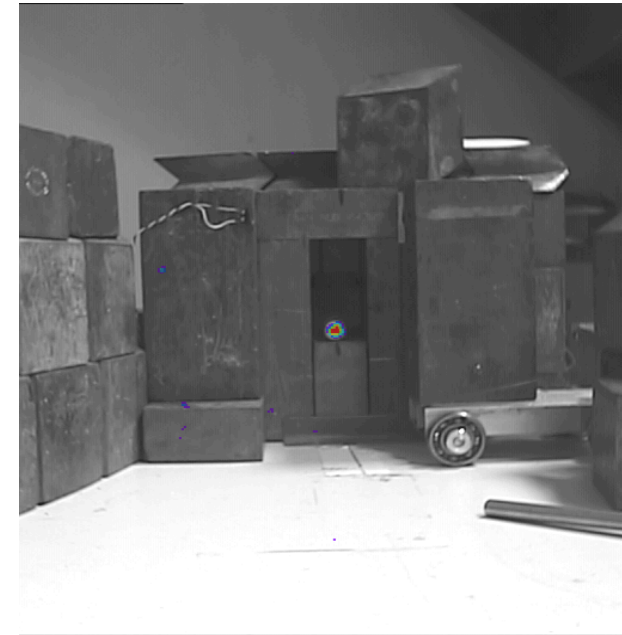
# Gamma imaging

**GAMPIX developed by CEA-LIST for localization of hot spots of radioactivity**

- **CdTe for detection of 59 keV ( $^{241}\text{Am}$ ) – 1,25 MeV ( $^{60}\text{Co}$ )**



Raw image for  $^{241}\text{Am}$  (A=74 Mbq  
at 1 meter, T=30 min)



Superposition with visible image



## Summary and Conclusions

- **Medipix (1,2,3) is a successful collaboration using technology from high energy physics for other applications**
- **The strength of the collaboration is the diversity of users**
- **The project is completely self funded**
- **Medipix is now finding its way back into HEP**